



Hardware User Manual

EA-USER-M

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HARDWARE USER MANUAL



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| Rev. C | 08/07 | Added AB EtherNet/IP, minor corrections, and content added. |
| Second Edition | 02/08 | Added Recipe backup/restore, Omron Ethernet & Siemens |

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GETTING STARTED



CHAPTER 1

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1

Introduction

The Purpose of this Manual

Thank you for purchasing our *C-more*® Touch Panel family of products. This manual describes AutomationDirect.com's *C-more* Touch Panels, their specifications, included components, available accessories and provides you with important information for installation, connectivity and setup. The manual shows you how install, wire and use the products. It also helps you understand how to interface the panels to other devices in a control system.

This user manual contains important information for personnel who will install the touch panels and accessories, and for the personnel who will be programming the panel. If you understand control systems that make use of operating interfaces such as the *C-more* touch panels, our user manuals will provide all the information you need to get, and keep your system up and running.

Supplemental Manuals

If you are familiar with industrial control type devices, you may be able to get up and running with just the aid of the Quick Start Guide that is included with each touch panel. You can also refer to the On-line help that is available in the *C-more* programming software for more information about programming the panel. The accessories include data sheets that will help with installing the accessories.

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When you see the “notepad” icon in the left-hand margin, the paragraph to its immediate right will be a special note. The word **NOTE:** in boldface will mark the beginning of the text.



When you see the “exclamation mark” icon in the left-hand margin, the paragraph to its immediate right will be a warning. This information could prevent injury, loss of property, or even death (in extreme cases). The word **WARNING:** in boldface will mark the beginning of the text.

Key Topics for Each Chapter

The beginning of each chapter will list the key topics that can be found in that chapter.

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Mounting Clips – New Style



NOTE: *C-more* touch panels shipped prior to approximately **April 2006** had a slightly different mounting clip design. All of the drawings and illustrations in this issue of the Hardware User Manual are shown with the newer design. **Appendix C: Mounting Clips Prior April 2006** contains drawings and illustrations of the original designed mounting clips for your reference.

1

Product Overview

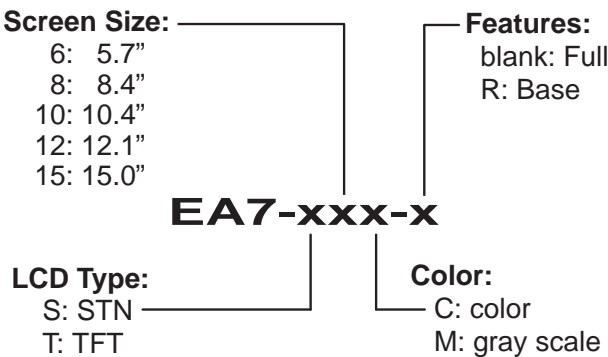


Some of the features designed into the product to provide excellent hardware and software are listed below.

- Analog touch screen (no touch cell boundaries)
- Plenty of memory and methods to get data in/out of the panel
- Overlapping active devices on the touch screen
- 65,536 colors for enhanced graphics on 6" (TFT), 8", 10", 12" and 15" panels (256 colors on 6" STN panels)
- Screen resolutions up to 1024 X 768 pixels
- Built-in project simulation; test on PC while developing
- Serial RS232, RS422/485 and Ethernet 10/100Base-T communications (Ethernet available on full feature units only.)
- Programming via USB or Ethernet (Ethernet available on full feature units only.)
- Optional AC/DC power adapter (EA-AC)
- User replaceable bulbs on 8", 10", 12" and 15" panels
- Animation of bitmaps and objects
- 4,000 built-in symbols, classic fonts: 6x8, 8x16, 8x32, 8x64, 16x16, 16x32, 16x64, 32x16, 32x32, 32x64, and Windows fonts
- PID face plate, trending, alarming and a recipe database
- Event Manager to trigger actions based on assigned state changes, schedules, PLC tag names, etc. setup in a database environment. The event can also trigger a sound byte, initiate a screen capture, send a data file (FTP), send an E-mail, etc.
- Select unique background screens for each created screen
- Trend Data logging
- Built-in FTP client/server, E-mail client, and Web server
- Audio output port - stereo, requires amplifier and speaker(s)

Part Number Key – Touch Panels

The *C-more* touch panel part numbers consist of the following key:



Product label examples:

EA7-S6C-R



EA7-T15C



Serial Number and Date Code formats:

Serial Number = [Part Number]+[YYMDDFNNN]

Date Code = YYMF

- YY: Year (05–99 --- e.g. 05 = 2005)
- M: Month (1–9, X, Y, Z --- e.g. X = Oct.)
- DD: Day (1–31)
- F: Manufacturing Site (0–9, A–Z)
- NNN: Sequence number for the date listed (000–999)

1

EZTouch Conversion and Mounting

C-more panels are a drop-in replacement for EZTouch panels from *AutomationDirect*. They fit the same panel cutout*. The *C-more* software will convert your legacy EZTouch project (created with EZTouch Edit ver. 3.1a) automatically with no changes to the project required.** Just open your old EZTouch project in the new *C-more* Programming Software, connect the USB cable, and click "Send to Panel". The conversion is automatic and you will benefit immediately from:

- A better looking display
- A brighter screen
- Longer backlight bulb life
- Wider temperature tolerance
- A two year warranty



Note: EZTouch projects most have been created with EZTouch Edit software version 3.1a to assure proper project conversion.

Now, there are hundreds of new features you may want to take advantage of, but it's nice to know that you can be up and running your existing EZTouch project in just a few minutes.

C-more accepts the same PLC communications and networking cables that you are using with EZTouch. The 24 VDC power connections accept the same DC wiring that you used for EZTouch, and now there is a removable terminal block connector. Only the programming cable is different - you no longer have to buy a proprietary serial cable to program your touch panel. *C-more* uses a standard USB cable or an Ethernet (CAT5) connection for programming.

* If you have an old 6" non-slim bezel EZTouch panel you will need our 6" Adapter Plate, part number EA-6-ADPTR, see the chapter on accessories.



** Some things to keep in mind when switching to *C-more*:




- 1.) The project conversion utility is a great feature. However the user must take full responsibility in ensuring the conversion works to their satisfaction.
- 2.) *C-more* does not support: FDA approval, DH+, ModBus+, Profibus, DeviceNet, Siemens MPI




Example of a *C-more* 6" touch panel mounted into an existing EZTouch non-slim bezel cutout using the *C-more* 6" adapter plate.

EZTouch Touch Panel Cross Reference to *C-more*

| EZTouch | | <i>C-more</i> * |
|--|--------------------------|---|
| EZTouch 6", grayscale STN (0–45 °C) | <i>C-more</i> 6" Adapter | <i>C-more</i> 6", grayscale STN (0–50 °C) |
| EZ-S6M-R | Requires: EA-6-ADPTR |  EA7-S6M-R |
| EZ-S6M-RS | | |
| EZ-S6M-F | Requires: EA-6-ADPTR |  EA7-S6M (includes Ethernet) |
| EZ-S6M-FS | | |


| EZTouch | | <i>C-more</i> * |
|--|--------------------------|--|
| EZTouch 6", 128 Color STN (0–45 °C) | <i>C-more</i> 6" Adapter | <i>C-more</i> 6", 256 Color STN or 65,536 Color TFT (0–50 °C) |
| EZ-S6C-K | Requires: EA-6-ADPTR |  EA7-S6C-R |
| EZ-S6C-KS | | |
| EZ-S6C-F | Requires: EA-6-ADPTR |  EA7-S6C (256 Color STN; includes Ethernet) |
| EZ-S6C-FS | | |
| EZ-S6C-FST | |  EA7-T6C (65,536 Color TFT; includes Ethernet) |


| EZTouch | | <i>C-more</i> * |
|--|--|---|
| EZTouch 8", 128 Color STN (0–40 °C) | | <i>C-more</i> 8", 65,536 Color TFT (0–50 °C) |
| EZ-S8C-F | |  EA7-T8C (includes Ethernet) |
| EZ-S8C-FS | | |
| EZ-S8C-FST | | |




***Note:** All *C-more* touch panels are NEMA 4/4X, IP-65 (When mounted correctly, for indoor use only), non-FDA.

EZTouch Touch Panel Cross Reference to *C-more* (cont'd)

| EZTouch | <i>C-more</i> * |
|---|---|
| EZTouch 10", 128 Color TFT (0–50 °C) | <i>C-more</i> 10", 65,536 Color TFT (0–50 °C) |
| EZ-S10C-F |  EA7-T10C (includes Ethernet) |
| EZ-S10C-FS | |
| EZ-S10C-FST | |
| EZ-S10T-FSE | |

| EZTouch | <i>C-more</i> * |
|--------------------------|--|
| No 12" EZTouch available | <i>C-more</i> 12", 65,536 Color TFT (0–50 °C) |
| |  EA7-T12C (includes Ethernet) |

| EZTouch | <i>C-more</i> * |
|---|---|
| EZTouch 15", 128 Color TFT (0–45 °C) | <i>C-more</i> 15", 65,536 Color TFT (0–50 °C) |
| EZ-S15C-FS |  EA7-T15C (includes Ethernet) |
| EZ-S15C-FST | |
| EZ-S15C-FSE | |



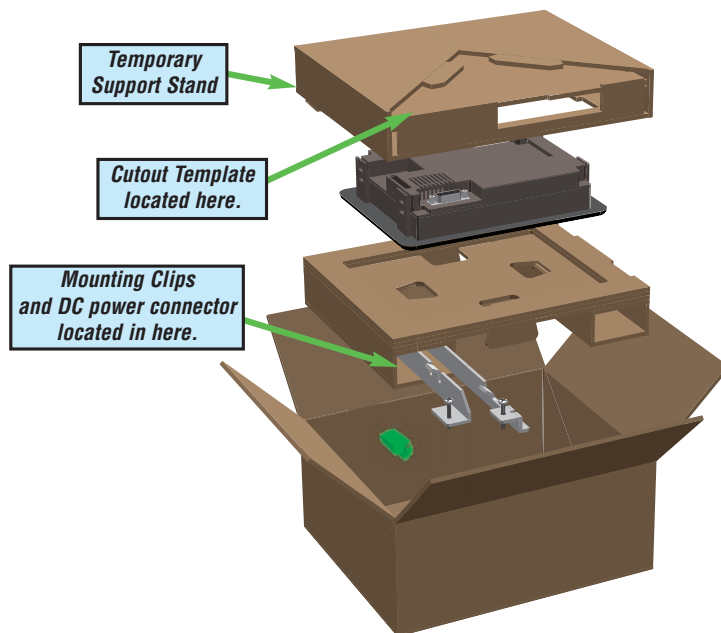
***Note:** All *C-more* touch panels are NEMA 4/4X, IP-65 (When mounted correctly, for indoor use only), non-FDA.

Quick Start Steps

Step 1 – Unpack and Inspect

a.) Unpack the *C-more* Touch Panel from its shipping carton. Included in the carton are the following:

- *C-more* Touch Panel
- cutout template
- mounting clips
- temporary support stand
- DC power connector
- gasket
- Quick Start Guide, p/n EA-QSG



b.) Unpack any accessories that have been ordered, such as: AC/DC Power Adapter, Expansion Assembly, CompactFlash memory, programming cable, communications cable, etc.

c.) Inspect all equipment for completeness. If anything is missing or damaged, immediately call the *AutomationDirect*® returns department @ 1-800-633-0405.

Shipping Carton Contents

Optional Accessories

AC Power Adapter
EA-AC



Expansion Assembly
EA-EXP-OPT



128 MB Compact Flash
EA-FLASH-128MB

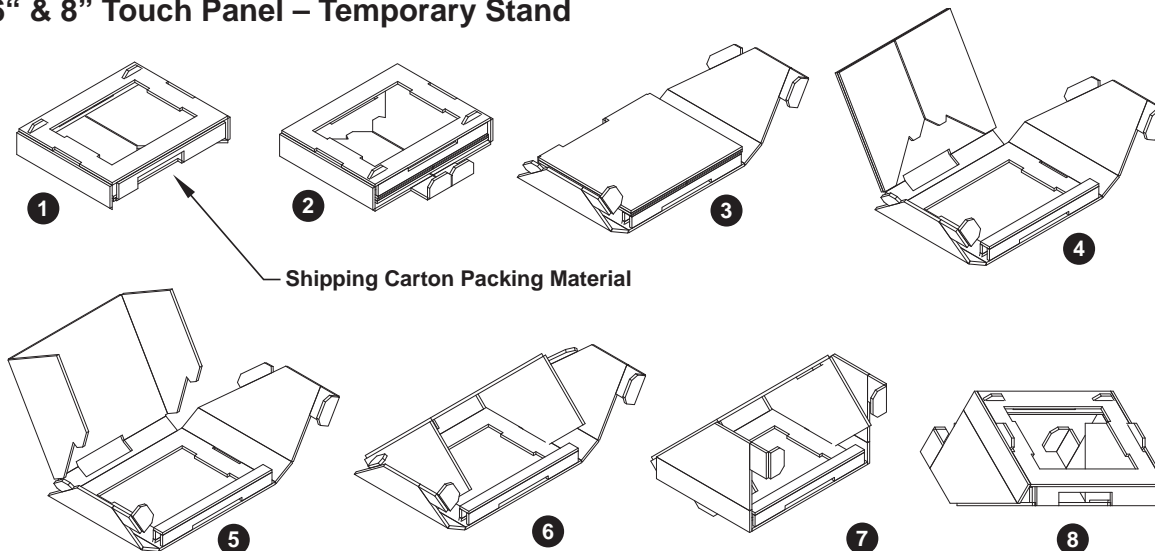


512 MB USB Pen Drive
SDCZ4-512-A10

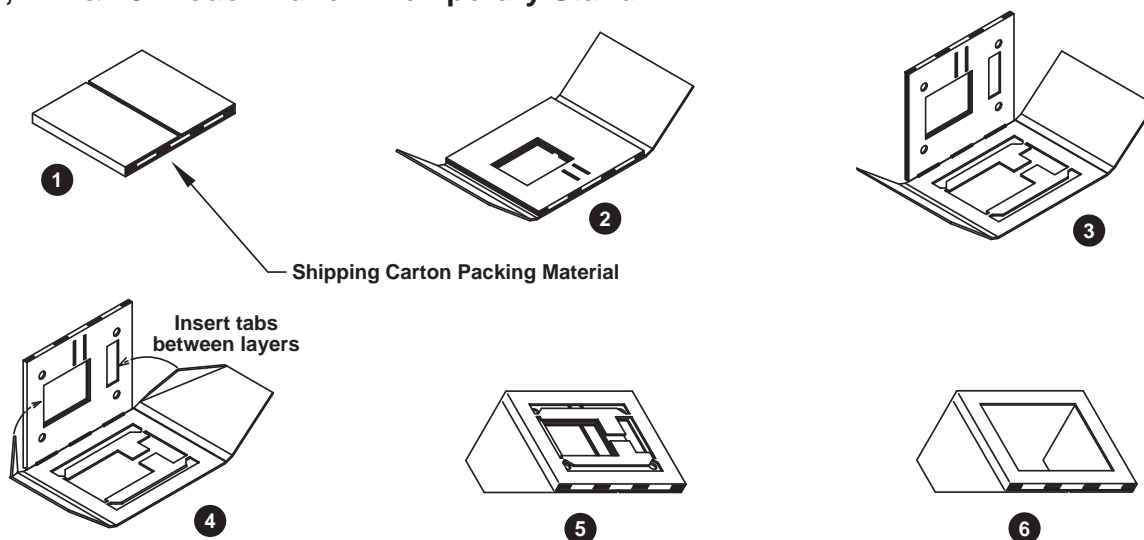


Step 2 – Assemble Temporary Support Stand

6" & 8" Touch Panel – Temporary Stand



10", 12" & 15" Touch Panel – Temporary Stand



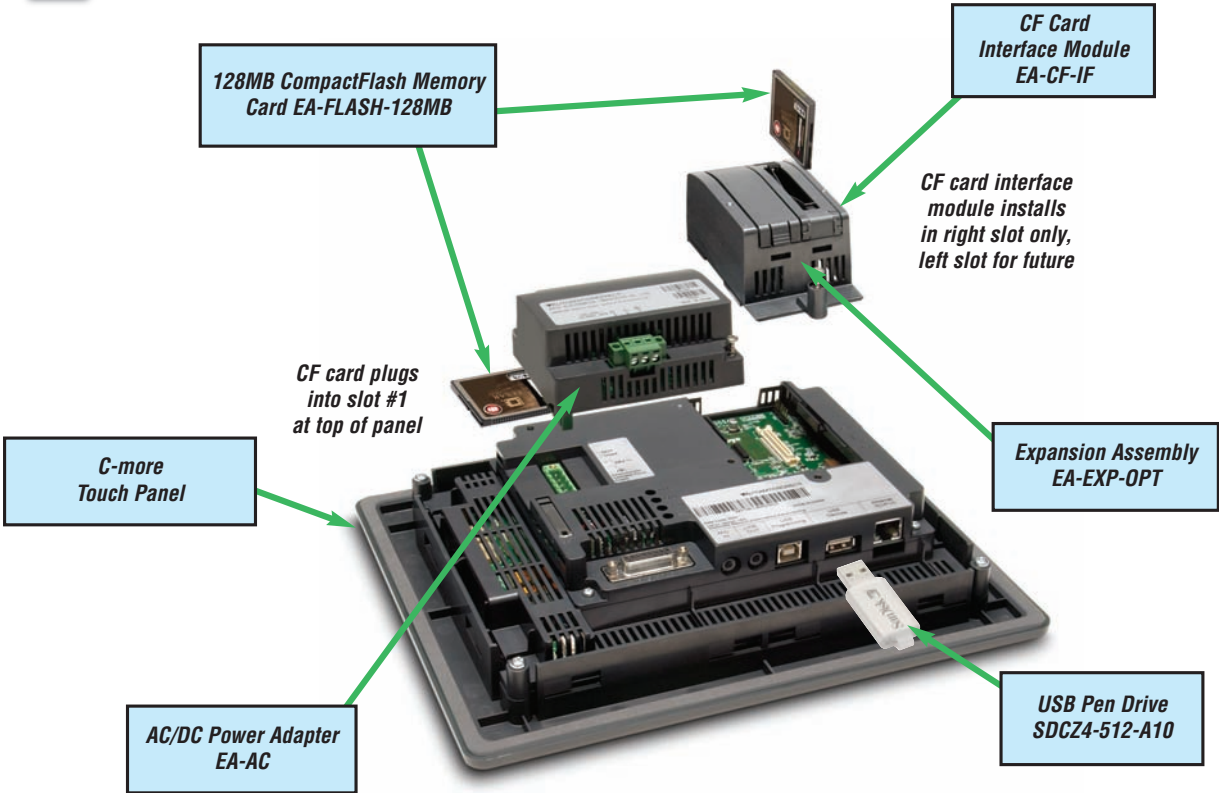
NOTE: See **Chapter 4: Installation and Wiring** for **C-more** touch panel installation information including cutout dimensions and mounting clearances.

Step 3 – Install Optional Hardware Accessories



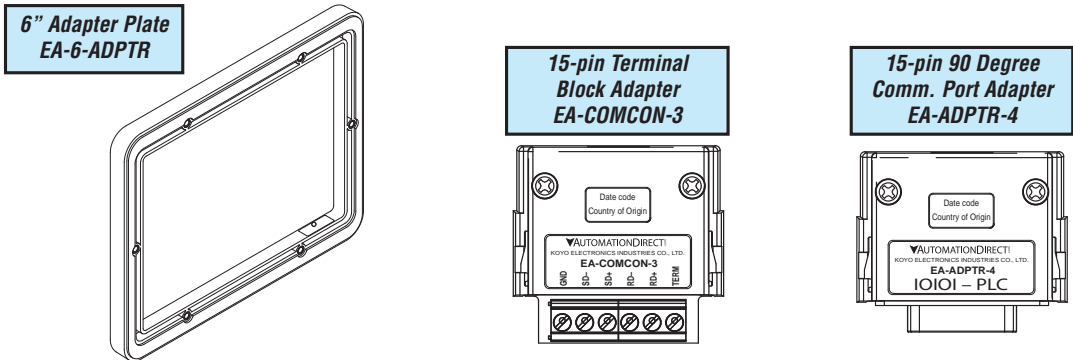
NOTE: CompactFlash memory card designations – **CF Slot #1** is at the top of the panel and **CF Slot #2** is the CF Card Interface Module, p/n EA-CF-IF.

1



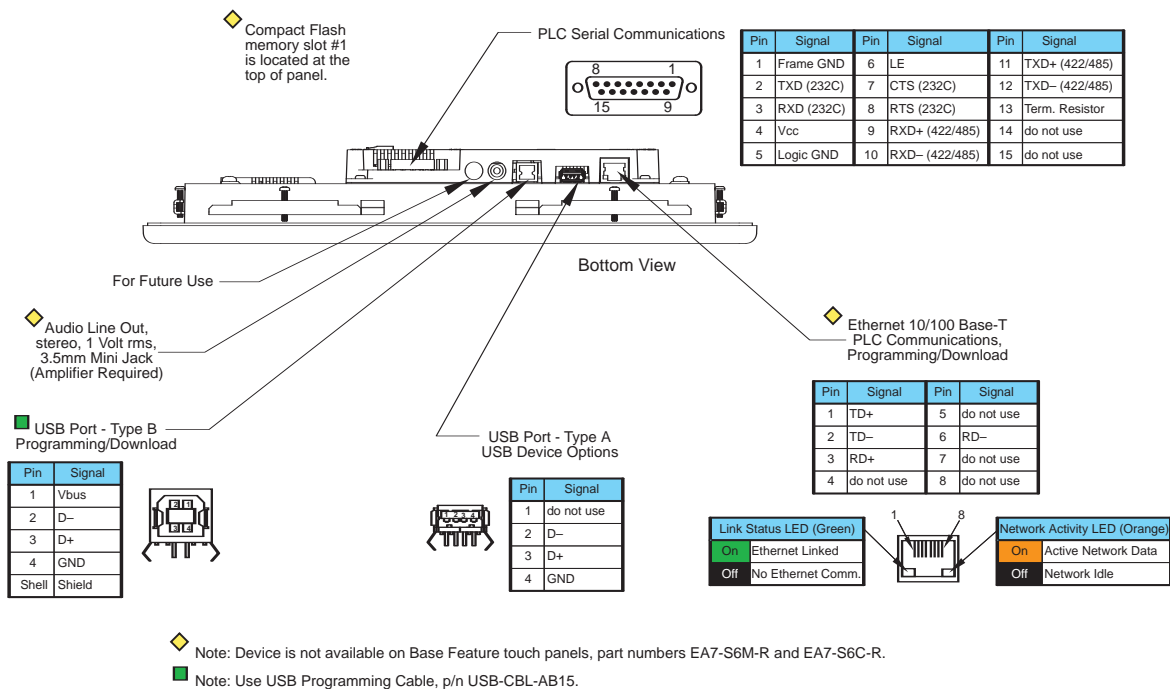
NOTE: The **C-more** 6" touch panels will fit into the existing cutout of any **EZTouch** 6" slim bezel panel. Use the **C-more** 6" Adapter Plate, p/n EA-6-ADPTR, to install **C-more** 6" panels into existing cutouts of **EZTouch** 6" non-slim (rounded bezel) panels.

Optional Accessories



Step 4 – Become Familiar with Available Communication Ports

1



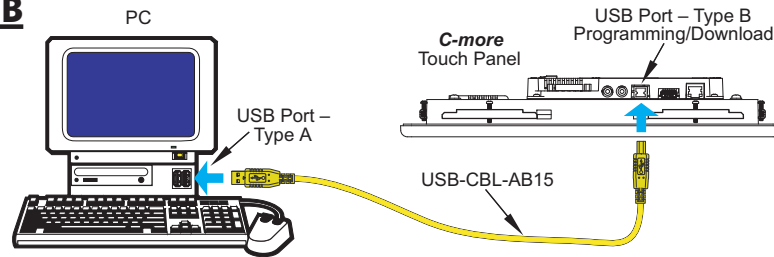
Note: See **Chapter 2: Specifications** and **Chapter 6: PLC Communications** for additional details on the available communication ports, protocols and cables.

Step 5 – Connect Touch Panel to Computer

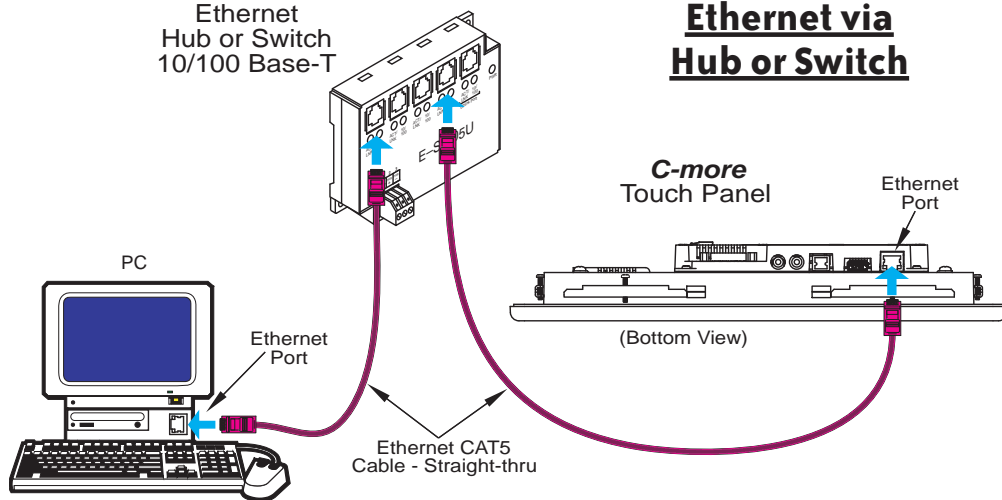
- Connect a USB Programming Cable, p/n USB-CBL-AB15, from an USB type A port on the PC to the USB type B programming port on the *C-more* touch panel
- or connect the *C-more* touch panel and PC together via an Ethernet hub or switch, and CAT5 Ethernet cables (full feature panels only)
- or use an Ethernet crossover cable directly between the *C-more* touch panel Ethernet port and the PC Ethernet port (full feature panels only)

1

USB

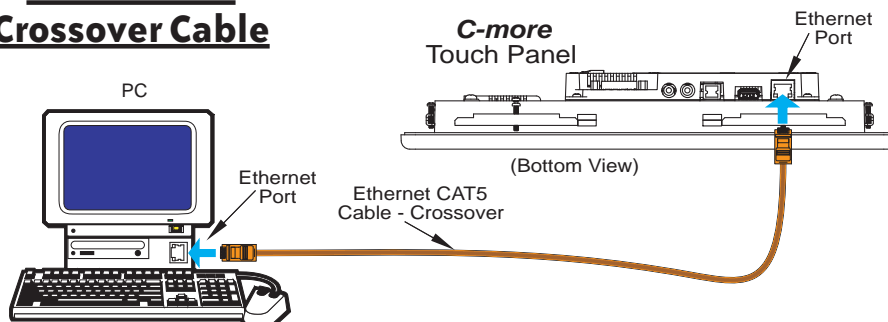


Ethernet Hub or Switch 10/100 Base-T



Ethernet via Hub or Switch

Ethernet via Crossover Cable



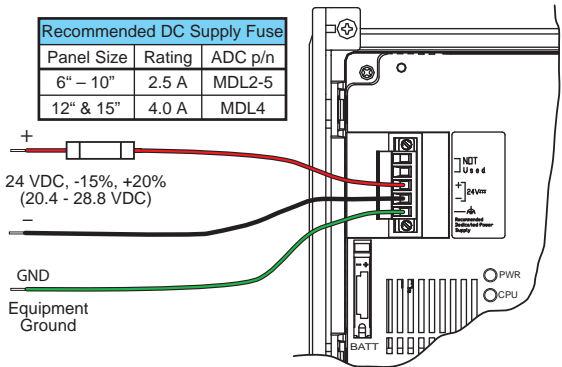
Step 6 – Provide Power to the Touch Panel

- Connect a dedicated 24 VDC (20.4 - 28.8 VDC) switching power supply rated at a minimum of 1.5 A to the DC connector on the rear of the *C-more* touch panel, include wiring the ground terminal to a proper equipment ground
- or install a *C-more* AC/DC Power Adapter, EA-AC, to the rear of the touch panel and connect an AC voltage source of 100-240 VAC, 50/60Hertz, to its AC connector (see note below)
- then turn on the power source and check the LED status indicators on the rear of the *C-more* touch panel for proper indication



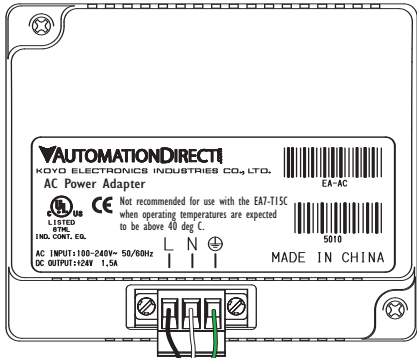
NOTE: The AC/DC Power Adapter, EA-AC, is for *C-more* touch panels only. The adapter is powered from a 100-240 VAC, 50/60 Hertz power source. The adapter provides 24 VDC @ 1.5 A. Power Fault features help protect data being logged to CompactFlash during power failures. The *C-more* panel must have firmware version 1.21 Build 6.18E or higher for proper operation.

DC Wiring



WARNING: The AC/DC Power Adapter is not recommended for use with the EA7-T15C touch panel when operating temperatures are expected to exceed 40 °C [104 °F].

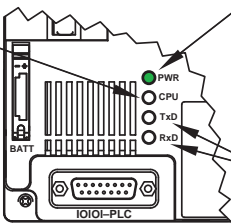
AC Wiring



Recommended AC Supply Fuse
3.0 A time delay, ADC p/n MDL3
100 - 240 VAC
50/60 Hz

C-more LED Status Indicators

| CPU Status LED (Green, Orange & Red) | |
|--------------------------------------|----------------------------|
| Off | Power Off |
| Green | Normal – CPU Run State |
| Red | Memory Error |
| Blinking Red | Operating System not found |
| Blinking Orange | LCD Backlight Failure |
| Blinking Green | Power Loss Detection |



Rear View

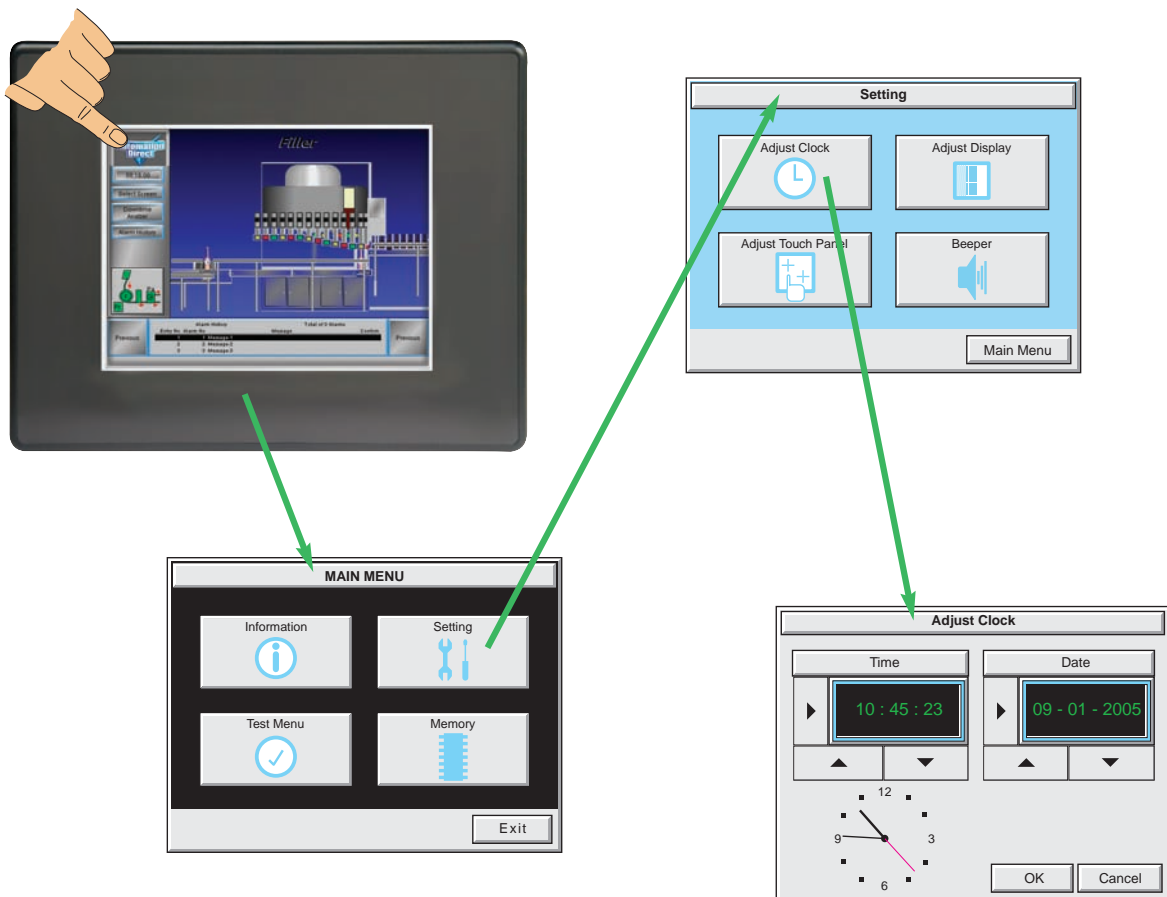
| Power LED (Green) | |
|-------------------|-----------|
| On | Power On |
| Off | Power Off |

| Serial Tx/D/RxD LED (Green) | |
|-----------------------------|------------------|
| On | Comm. is active |
| Off | No communication |

Step 7 – Access the Touch Panel Setup Screens

- Access the Main Menu of the touch panel System Setup Screens by pressing the extreme upper left corner of the panel display area for three (3) seconds as shown below.
- Adjust the time and date for the panel by pressing the Setting button on the Main Menu, then press the Adjust Clock button on the Setting screen.
- Use the right pointing arrows for the time or date display to select the unit to change. Use the up and down arrows to increment or decrement the value for the selected unit.
- Press OK when done to accept the changes to the time and date that is retained in the touch panel's battery backed memory, or press Cancel to exit the Adjust Clock setup screen without making any changes.
- Press the Main Menu button on the Setting screen and then the Exit button on the Main Menu screen to return to the application screen.

1



Note: When using an Ethernet connection, by default the panel is set for DHCP IP addressing. If it can not find a DHCP server, the panel will automatically assign an IP address. The IP address can be changed by the user from the programming software or by accessing the IP address setting screen as shown on page 5-19 and detailed on page 5-25. See **Chapter 5 - System Setup Screens** for details on other setup screen settings and functions.

Step 8 – Choose Touch Panel to PLC Protocol & Cables

1

| PLC Compatibility Table | | | |
|-------------------------|--|--|--|
| PLC Family | Model | | Protocols |
| DirectLOGIC | DL05/DL06 | all | K-Sequence |
| | | | Direct NET |
| | DL105 | all | Modbus (Koyo addressing) |
| | | | Direct LOGIC Ethernet |
| | DL205 | D2-230 | K-Sequence |
| | | D2-240 | K-Sequence |
| | | D2-250/D2-250-1/D2-260 | Direct NET |
| | | | K-Sequence |
| | | D2-240/D2-250-1/D2-260 Using DCM | Direct NET |
| | | | Modbus (Koyo addressing) |
| | | H2-ECOM/H2-ECOM100 | Direct LOGIC Ethernet |
| | | | K-Sequence |
| | DL305 | D3-330/330P (Requires the use of a Data Communications Unit) | Direct NET |
| | | D3-340 | Direct NET |
| | | D3-350 | K-Sequence |
| | | | Direct NET |
| | | D3-350 DCM | Modbus (Koyo addressing) |
| | | | Direct NET |
| | DL405 | D4-430 | K-Sequence |
| | | D4-440 | Direct NET |
| | | | K-Sequence |
| | | D4-450 | Direct NET |
| | | | Modbus (Koyo addressing) |
| | | All with DCM | Direct NET |
| | | | Modbus (Koyo addressing) |
| | | H4-ECOM/H4-ECOM100 | Direct LOGIC Ethernet |
| | H2-WinPLC (Think & Do) Live V5.2 or later and Studio any version | | Think & Do Modbus RTU (serial port) |
| | H2-WinPLC (Think & Do) Live V5.5.1 or later and Studio V7.2.1 or later | | Think & Do Modbus TCP/IP (Ethernet port) |

PLC Compatibility Table continued on the next page.

Step 8 – Choose Touch Panel to PLC Protocol & Cables (cont'd)

1

| PLC Compatibility Table (cont'd) | | |
|----------------------------------|--|----------------------------------|
| PLC Family | Model | Protocols |
| Allen-Bradley | MicroLogix 1000, 1100, 1200, 1500, SLC 5-01/02/03, PLC5 | DH485/AIC/AIC+ |
| | MicroLogix 1000, 1100, 1200 and 1500 | DF1 Half Duplex; DF1 Full Duplex |
| | SLC 5-03/04/05 | |
| | ControlLogix™, CompactLogix™, FlexLogix™ | |
| | PLC-5 | DF1 Full Duplex |
| | ControlLogix, CompactLogix, FlexLogix - Tag Based | DF1 Half Duplex; DF1 Full Duplex |
| | ControlLogix, CompactLogix, FlexLogix - Generic I/O Messaging | EtherNet/IP Server |
| | ControlLogix, CompactLogix, FlexLogix - Tag Based | EtherNet/IP Client |
| | MicroLogix 1100 & SLC 5/05, both via native Ethernet port | |
| | MicroLogix 1000, 1100, 1200, 1500, SLC 5-03/04/05, all via ENI adapter | |
| Modbus TCP/IP | Modbus TCP/IP devices | Modbus TCP/IP |
| GE | 90/30, 90/70, Micro 90, VersaMax Micro | SNPX |
| Mitsubishi | FX Series | FX Direct |
| Omron | C200 Adapter, C500 | Host Link |
| | CJ1/CS1 Serial | FINS |
| | CJ1/CS1 Ethernet | |
| Modicon | 984 CPU, Quantum 113 CPU, AEG Modicon Micro Series 110 CPU: 311-xx, 411-xx, 512-xx, 612-xx | Modbus RTU |
| Siemens | S7-200 CPU, RS-485 Serial | PPI |
| | S7-300, Ethernet | Ethernet ISO over TCP |

Step 8 – Choose Cables continued on next page.

Step 8 – Choose Touch Panel to PLC Protocol & Cables (cont'd)

1

| Purchased Cable Description | Cable Part Number |
|--|------------------------|
| <i>Direct</i> LOGIC PLC RJ-12 port, DL05, DL06, DL105, DL205, D3-350, D4-450 & H2-WINPLC (RS-232C) | EA-2CBL |
| <i>Direct</i> LOGIC (VGA Style) 15-pin port, DL06, D2-250 (250-1), D2-260 (RS-232C) | EA-2CBL-1 |
| <i>Direct</i> LOGIC PLC RJ-11 port, D3-340 (RS-232C) | EA-3CBL |
| <i>Direct</i> LOGIC DL405 PLC 15-pin D-sub port, DL405 (RS-232C) | EA-4CBL-1 |
| <i>Direct</i> LOGIC PLC 25-pin D-sub port, DL405, D3-350, DL305 DCU and all DCM's (RS-232C) | EA-4CBL-2 |
| Allen-Bradley MicroLogix 1000, 1100, 1200 & 1500 (RS-232C) | EA-MLOGIX-CBL |
| Allen-Bradley SLC 5-03/04/05, ControlLogix, CompactLogix, FlexLogix DF1 port (RS-232C) | EA-SLC-232-CBL |
| Allen-Bradley PLC-5 DF1 port (RS-232C) | EA-PLC5-232-CBL |
| Allen-Bradley MicroLogix, SLC 5-01/02/03, PLC5 DH485 port (RS-232C) | EA-DH485-CBL |
| GE 90/30, 90/70, Micro 90, VersaMax Micro 15-pin D-sub port (RS-422A) | EA-90-30-CBL |
| MITSUBISHI FX Series 25-pin port (RS-422A) | EA-MITSU-CBL |
| MITSUBISHI FX Series 8-pin mini-DIN (RS-422A) | EA-MITSU-CBL-1 |
| OMRON Host Link (C200 Adapter, C500) (RS-232C) | EA-OMRON-CBL |



NOTE 1: The above list of pre-made communications cables may be purchased. See **Chapter 6: PLC Communications** for wiring diagrams of additional **user constructed cables**. Chapter 6 also includes wiring diagrams for the pre-made cables.

NOTE 2: EZTouch serial PLC communication cables are compatible with **C-more** touch panels.

EA-2CBL



EA-2CBL-1



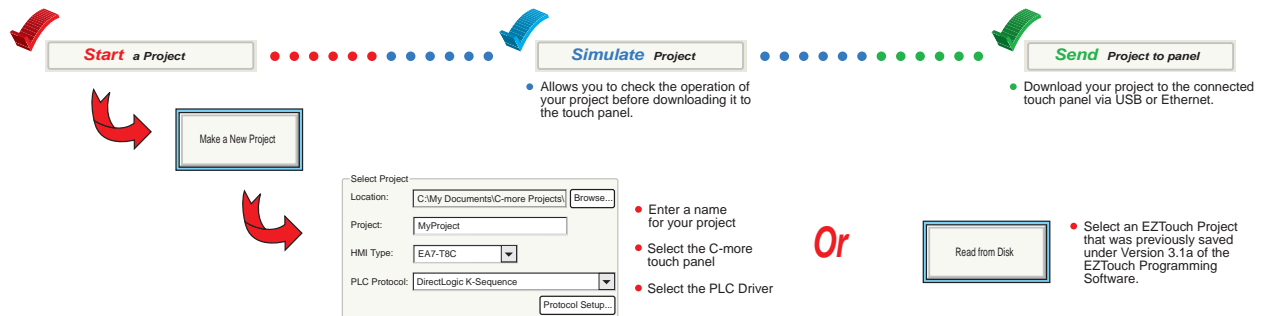
Pre-made cable examples

Step 9 – Install the Programming Software and Develop a Project

Following are the minimum system requirements for running *C-more* Programming Software, p/n EA-PGMSW, on a PC:

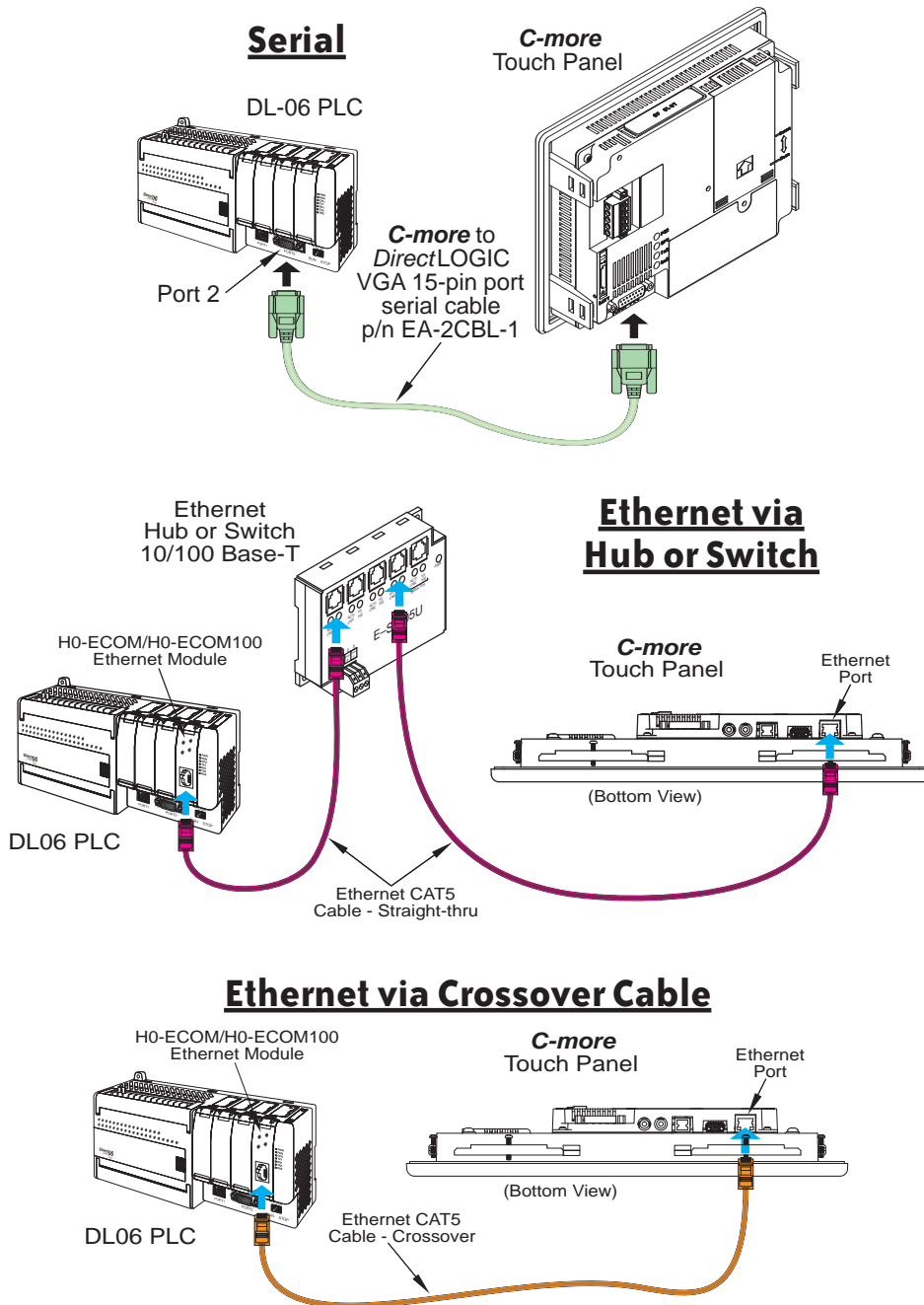
- Personal Computer with a 333 MHz or higher processor (CPU) clock speed recommended; Intel® Pentium/Celeron family, or AMD® K6/Athlon/Duron family, or compatible processor recommended
- Keyboard and Mouse or compatible pointing device
- Super VGA color video adapter and monitor with at least 800 x 600 pixels resolution (1024 x 768 pixels recommended), 64K color minimum
- 300 MB free hard-disk space
- 128 MB free RAM (512 MB recommended)
- CD-ROM or DVD drive for installing software from the CD
- USB type A port or Ethernet 10/100 Mbps port for project transfer from software to touch panel (Ethernet port not available on -R models)
- Operating System - Windows® XP Home / Professional Edition or Windows® 2000 with Service Pack 4. (To check your computer system information, go to the Start Menu – All Programs and select Accessories, then System Tools, and finally System Information.)

Insert the supplied CD-ROM into the PC's CD-ROM drive and follow the instructions. If you need assistance during the software installation, please refer to the supplied Software Installation Guide or call the AutomationDirect Technical Support team @ 770-844-4200.



Step 10 – Connect Touch Panel to PLC

- Connect the serial communications cable between the *C-more* touch panel and the PLC
- or connect the *C-more* touch panel and PLC together via an Ethernet hub or switch, and CAT5 Ethernet cables (full feature panels only)
- or use an Ethernet crossover cable directly between the *C-more* Ethernet port and the PLC Ethernet port (full feature panels only)



SPECIFICATIONS



CHAPTER 2

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Available Models

The *C-more*® Operator Interface is the next generation of touch panel brought to you by *AutomationDirect*. It has been designed to display and interchange graphical data from a PLC by merely viewing or touching the screen.

The *C-more* Touch Panel is available in a variety of models to suit your application. Refer to the following tables for a list of part numbers, descriptions and options available.

| Part Number | Description | User Memory | CF Card Option | USB Device | Ethernet |
|-------------|---|-------------|----------------|------------|----------|
| EA7-S6M-R | 6-inch C-more grayscale STN touch panel (5.7 inch viewable screen), 15 shades of gray, 320 x 240 pixel QVGA screen resolution, 333 MHz CPU, 24 VDC (20.4-28.8 VDC operating range), NEMA 4/4X, IP-65 (when mounted correctly; for indoor use only), non-replaceable backlight, 50,000 hour half-life. *Base Model: Built-in USB only, no Ethernet or CompactFlash support. | 10 MB | No | Yes | No |
| EA7-S6C-R | 6-inch C-more color STN touch panel (5.7 inch viewable screen), 256 colors, 320 x 240 pixel QVGA screen resolution, 333 MHz CPU, 24 VDC (20.4-28.8 VDC operating range), NEMA 4/4X, IP-65 (when mounted correctly; for indoor use only), non-replaceable backlight, 50,000 hour half-life. *Base Model: Built-in USB only, no Ethernet or CompactFlash support. | 10 MB | No | Yes | No |
| EA7-S6M | 6-inch C-more grayscale STN touch panel (5.7 inch viewable screen), 15 shades of gray, 320 x 240 pixel QVGA screen resolution, 333 MHz CPU, 24 VDC (20.4-28.8 VDC operating range), NEMA 4/4X, IP-65 (when mounted correctly; for indoor use only), non-replaceable backlight, 50,000 hour half-life. Built-in Ethernet and USB; supports CompactFlash. | 10MB | Yes | Yes | Yes |
| EA7-S6C | 6-inch C-more color STN touch panel (5.7 inch viewable screen), 256 colors, 320 x 240 pixel QVGA screen resolution, 333 MHz CPU, 24 VDC (20.4-28.8 VDC operating range), NEMA 4/4X, IP-65 (when mounted correctly; for indoor use only), non-replaceable backlight, 50,000 hour half-life. Built-in Ethernet and USB; supports CompactFlash. | 10 MB | Yes | Yes | Yes |
| EA7-T6C | 6-inch C-more color TFT touch panel (5.7 inch viewable screen), 64K colors, 320 x 240 pixel QVGA screen resolution, 333 MHz CPU, 24 VDC (20.4-28.8 VDC operating range), NEMA 4/4X, IP-65 (when mounted correctly; for indoor use only), non-replaceable backlight, 50,000 hour half-life. Built-in Ethernet and USB; supports CompactFlash. | 10 MB | Yes | Yes | Yes |

Table continued on the next page.

Available Models (cont'd)

| Part Number | Description | User Memory | CF Card Option | USB Device | Ethernet |
|-------------|--|-------------|----------------|------------|----------|
| EA7-T8C | 8-inch C-more color TFT touch panel (8.4 inch viewable screen), 64K colors, 640 x 480 pixel VGA screen resolution, 400 MHz CPU, 24 VDC (20.4-28.8 VDC operating range), NEMA 4/4X, IP-65 (when mounted correctly; for indoor use only), user replaceable backlight, 50,000 hour half-life. Built-in Ethernet and USB; supports CompactFlash. | 10 MB | Yes | Yes | Yes |
| EA7-T10C | 10-inch C-more color TFT touch panel (10.4 inch viewable screen), 64K colors, 640 x 480 pixel VGA screen resolution, 400 MHz CPU, 24 VDC (20.4-28.8 VDC operating range), NEMA 4/4X, IP-65 (when mounted correctly; for indoor use only), user replaceable backlight, 50,000 hour half-life. Built-in Ethernet and USB; supports CompactFlash. | 10 MB | Yes | Yes | Yes |
| EA7-T12C | 12-inch C-more color TFT touch panel (12.1 inch viewable screen), 64K colors, 800 x 600 pixel SVGA screen resolution, 400 MHz CPU, 24 VDC (20.4-28.8 VDC operating range), NEMA 4/4X, IP-65 (when mounted correctly; for indoor use only), user replaceable backlight, 50,000 hour half-life. Built-in Ethernet and USB; supports CompactFlash. | 40 MB | Yes | Yes | Yes |
| EA7-T15C | 15-inch C-more color TFT touch panel (15.0 inch viewable screen), 64K colors, 1024 x 768 XGA screen resolution, 400 MHz CPU, 24V DC (20.4-28.8 VDC operating range), NEMA 4/4X, IP-65 (when mounted correctly; for indoor use only), user replaceable backlight, 50,000 hour half- life. Built-in Ethernet and USB; supports CompactFlash. | 40 MB | Yes | Yes | Yes |

Model Specifications

The following tables on the next four pages provide details to the Specifications of each available model. The specification tables are separated into the following groups:

- 6" Base Feature Models, EA7-S6M-R and EA7-S6C-R
- 6" Full Feature Models, EA7-S6M, EA7-S6C and EA7-T6C
- 8" & 10" Full Feature Models, EA7-T8C and EA7-T10C
- 12" & 15" Full Feature Models, EA7-T12C & EA7-T15C

The following note applies to the Backlight Average Lifetime of 50,000 hours shown in the following four tables:



Note: The backlight average lifetime is defined as the average usage time it takes before the brightness becomes 50% of the initial brightness. The lifetime of the backlight depends on the ambient temperature. The lifetime will decrease under low or high temperature usage.

6" Base Feature Models

| Specification | Model | 6" STN grayscale w/ base features | 6" STN color w/ base features |
|--|-------|---|----------------------------------|
| Part Number | | EA7-S6M-R | EA7-S6C-R |
| Display Actual Size and Type | | 5.7" STN grayscale | 5.7" STN color |
| Color Scale | | 15 shades of gray | 256 colors |
| Display Viewing Area | | 4.54" x 3.4" [115.2 mm x 86.4 mm] | |
| Screen Pixels | | 320 x 240 (QVGA) | |
| Display Brightness | | 150 cd/m ² (NITS) | 200 cd/m ² (NITS) |
| LCD Panel Dot Pitch | | 0.36 mm x 0.36 mm | |
| Backlight Average Lifetime | | Approximately 50,000 hours (See note at bottom of page 2-3.) | |
| Backlight User Replaceable | | No | |
| Touch Panel Type | | Analog resistive (10-bit resolution, 1024 x 1024 touch area) | |
| CPU Type | | 32-Bit RISC CPU (333 MHz) | |
| Battery | | Replaceable battery – ADC Part # D2-BAT-1 (Manufacturer Part # CR2354) | |
| System Memory | | SDRAM 32 MBytes | |
| System Flash Memory | | FLASH 32 MBytes | |
| Backup Memory (SRAM) | | Control data backup memory (SRAM) 256 KBytes | |
| Logging Data Memory | | USB Pen Drive p/n SDCZ4-512-A10 (Optional) | |
| Number of Screens | | Up to 999 – limited by project memory (10 MBytes) | |
| Realtime Clock | | Built into panel (PLC clock is still accessible if available) | |
| Calendar – Month/Day/Year | | Yes - battery backup | |
| Screen Saver | | Yes, backlight turns off after a 30–1500 minute adjustable time, or can be disabled | |
| Serial PLC Interface | | Serial PLC Port: RS-232C/422/485 15-Pin D-sub (female) | |
| USB Port – Type B | | Download/Program – USB Port – type B | |
| USB Port – Type A | | Port for USB device options – type A | |
| Ethernet Port | | not available | |
| Audio Line Out | | not available | |
| CF Card – Slot #1 | | not available | |
| Expansion Assembly (p/n EA-EXP-OPT) | | not available | |
| Supply Power | | 24 VDC, -15%, +20% (20.4–28.8 VDC operating range, minimum of 1.5 A) (Use the AC/DC Power Adapter, EA-AC, to power the touch panel from a 100-240 VAC, 50/60 Hz. power source.) | |
| Power Consumption | | 9 W @ 24 VDC | 10 W @ 24 VDC |
| Recommended DC Supply Fuse | | 2.5 A time delay, ADC p/n MDL2-5 | |
| Operating Temperature | | 0 to 50 °C (32 to 122 °F) | |
| Storage Temperature | | –20 to +60 °C (–4 to +140 °F) | |
| Humidity | | 10–85% RH (non-condensing) | |
| Noise Immunity | | Noise voltage: 1000 Vp-p, Pulse width: 1 µs, Rise time: 1 ns | |
| Withstand Voltage | | 1000 VDC for 1 minute, between DC power supply input terminal and safety ground | |
| Insulation Resistance | | Over 20 MΩ between DC power supply input terminal and safety ground | |
| Vibration | | IEC61131-2 compliant, 10–57 Hz: 0.075 mm amplitude, 57–150 Hz 1.0 G: 10 sweep cycles per axis on each of 3 mutually perpendicular axes | |
| Shock | | 15 G peak, 11 ms duration, 2 shocks per axis, on 3 mutually perpendicular axes | |
| Enclosure | | NEMA 4/4X, IP-65 (When mounted correctly. For indoor use only.) | |
| Agency Approvals | | UL, cUL, CE | |
| Dimensions | | 6.140" x 8.047" x 1.697" [156.0 mm x 204.4 mm x 43.1 mm] | |
| Weight | | 1.46 lb. [660 g] | 1.39 lb. [630 g] |

6" Full Feature Models

| Specification | Model | 6" STN grayscale w/ full features | 6" STN color w/ full features | 6" TFT color w/ full features |
|--|---|--------------------------------------|----------------------------------|----------------------------------|
| Part Number | EA7-S6M | EA7-S6C | EA7-T6C | |
| Display Actual Size and Type | 5.7" STN grayscale | 5.7" STN color | 5.7" TFT color | |
| Color Scale | 15 shades of gray | 256 colors | 65,536 colors | |
| Display Viewing Area | 4.54" x 3.4" [115.2 mm x 86.4 mm] | | | |
| Screen Pixels | 320 x 240 (QVGA) | | | |
| Display Brightness | 150 cd/m ² (NITS) | 200 cd/m ² (NITS) | 270 cd/m ² (NITS) | |
| LCD Panel Dot Pitch | 0.36 mm x 0.36 mm | | | |
| Backlight Average Lifetime | Approximately 50,000 hours (See note at bottom of page 2-3.) | | | |
| Backlight User Replaceable | No | | | |
| Touch Panel Type | Analog resistive (10-bit resolution, 1024 x 1024 touch area) | | | |
| CPU Type | 32-Bit RISC CPU (333 MHz) | | | |
| Battery | Replaceable battery – ADC Part # D2-BAT-1 (Manufacturer Part # CR2354) | | | |
| System Memory | SDRAM 32 MBytes | | | |
| System Flash Memory | FLASH 32 MBytes | | | |
| Backup Memory (SRAM) | Control data backup memory (SRAM) 256 KBytes | | | |
| Logging Data Memory | CompactFlash Memory Card p/n EA-FLASH-128MB, industrial grade, high speed (Optional) or USB Pen Drive p/n SDCZ4-512-A10 (Optional) | | | |
| Number of Screens | Up to 999 – limited by project memory (10 MBytes) | | | |
| Realtime Clock | Built into panel (PLC clock is still accessible if available) | | | |
| Calendar – Month/Day/Year | Yes - battery backup | | | |
| Screen Saver | Yes, backlight turns off after a 30–1500 minute adjustable time, or can be disabled | | | |
| Serial PLC Interface | Serial PLC Port: RS-232C/422/485 15-Pin D-sub (female) | | | |
| USB Port – Type B | Download/Program – USB Port – type B | | | |
| USB Port – Type A | Port for USB device options – type A | | | |
| Ethernet Port | Ethernet 10/100 Base-T | | | |
| Audio Line Out | Audio Line Out, 1 volt rms, stereo – requires amplifier and speaker(s) | | | |
| CF Card – Slot #1 | Optional: CompactFlash Card p/n EA-FLASH-32MB, slot #1 located on top side of touch panel. | | | |
| Expansion Assembly (p/n EA-EXP-OPT) | Optional: Use the CF Card Adapter p/n EA-CF-IF in the right slot of the expansion assembly for installing CF card - Slot #2. The left slot of the expansion assembly is for future options. | | | |
| Supply Power | 24 VDC, -15%, +20% (20.4–28.8 VDC operating range, minimum of 1.5 A) (Use the AC/DC Power Adapter, EA-AC, to power the touch panel from a 100-240 VAC, 50/60 Hz. power source.) | | | |
| Power Consumption | 10 W @ 24 VDC | 11 W @ 24 VDC | 13 W @ 24 VDC | |
| Recommended DC Supply Fuse | 2.5 A time delay, ADC p/n MDL2-5 | | | |
| Operating Temperature | 0 to 50 °C (32 to 122 °F) | | | |
| Storage Temperature | –20 to +60 °C (–4 to +140 °F) | | | |
| Humidity | 10–85% RH (non-condensing) | | | |
| Noise Immunity | Noise voltage: 1000 Vp-p, Pulse width: 1 µs, Rise time: 1 ns | | | |
| Withstand Voltage | 1000 VDC for 1 minute, between DC power supply input terminal and safety ground | | | |
| Insulation Resistance | Over 20 MΩ between DC power supply input terminal and safety ground | | | |
| Vibration | IEC61131-2 compliant, 10–57 Hz: 0.075 mm amplitude, 57–150 Hz 1.0 G: 10 sweep cycles per axis on each of 3 mutually perpendicular axes | | | |
| Shock | 15 G peak, 11 ms duration, 2 shocks per axis, on 3 mutually perpendicular axes | | | |
| Enclosure | NEMA 4/4X , IP-65 (When mounted correctly. For indoor use only.) | | | |
| Agency Approvals | UL, cUL, CE | | | |
| Dimensions | 6.140" x 8.047" x 1.697" [156.0 mm x 204.4 mm x 43.1 mm] | | | |
| Weight | 1.50 lb. [680 g] | 1.43 lb. [650 g] | 1.52 lb. [690 g] | |

8" and 10" Full Feature Models

2

| Model | 8" TFT color w/ full features | 10" TFT color w/ full features |
|-------------------------------------|---|---|
| Specifications | | |
| Part Number | EA7-T8C | EA7-T10C |
| Display Actual Size and Type | 8.4" TFT color | 10.4" TFT color |
| Color Scale | 65,536 colors | |
| Display Viewing Area | 6.73" x 5.05" [170.9 mm x 128.2 mm] | 8.31" x 6.24" [211.2 mm x 158.4 mm] |
| Screen Pixels | 640 x 480 (VGA) | |
| Display Brightness | 300 cd/m ² (NITS) | 270 cd/m ² (NITS) |
| LCD Panel Dot Pitch | 0.267 mm x 0.267 mm | 0.33 mm x 0.33 mm |
| Backlight Average Lifetime | Approximately 50,000 hours (See note at bottom of page 2-3.) | |
| Backlight User Replaceable | Yes - Part No. EA-xx-BULB, xx = panel size | |
| Touch Panel Type | Analog resistive (10-bit resolution, 1024 x 1024 touch area) | |
| CPU Type | 32-Bit RISC CPU (400 MHz) | |
| Battery | Replaceable battery – ADC Part # D2-BAT-1 (Manufacturer Part # CR2354) | |
| System Memory | SDRAM 32 MBytes | |
| System Flash Memory | FLASH 32 MBytes | |
| Backup Memory (SRAM) | Control data backup memory (SRAM) 256 KBytes | |
| Logging Data Memory | CompactFlash Memory Card p/n EA-FLASH-128MB, industrial grade, high speed (Optional) or USB Pen Drive p/n SDCZ4-512-A10 (Optional) | |
| Number of Screens | Up to 999 – limited by project memory (10 MBytes) | |
| Realtime Clock | Built into panel (PLC clock is still accessible if available) | |
| Calendar – Month/Day/Year | Yes - battery backup | |
| Screen Saver | Yes, backlight turns off after a 30–1500 minute adjustable time, or can be disabled | |
| Serial PLC Interface | Serial PLC Port: RS-232C/422/485 15-Pin D-sub (female) | |
| USB Port – Type B | Download/Program – USB Port – type B | |
| USB Port – Type A | Port for USB device options – type A | |
| Ethernet Port | Ethernet 10/100 Base-T | |
| Audio Line Out | Audio Line Out, 1 volt rms, stereo – requires amplifier and speaker(s) | |
| CF Card – Slot #1 | Optional: CompactFlash Card p/n EA-FLASH-32MB, slot #1 located on top side of touch panel. | |
| Expansion Assembly (p/n EA-EXP-OPT) | Optional: Use the CF Card Adapter p/n EA-CF-IF in the right slot of the expansion assembly for installing CF card - Slot #2. The left slot of the expansion assembly is for future options. | |
| Supply Power | 24 VDC, -15%, +20% (20.4–28.8 VDC operating range, minimum of 1.5 A) (Use the AC/DC Power Adapter, EA-AC, to power the touch panel from a 100-240 VAC, 50/60 Hz. power source.) | |
| Power Consumption | 15 W @ 24 VDC | 17 W @ 24 VDC |
| Recommended DC Supply Fuse | 2.5 A time delay, ADC p/n MDL2-5 | |
| Operating Temperature | 0 to 50 °C (32 to 122 °F) | |
| Storage Temperature | –20 to +60 °C (–4 to +140 °F) | |
| Humidity | 10–85% RH (non-condensing) | |
| Noise Immunity | Noise voltage: 1000 Vp-p, Pulse width: 1 µs, Rise time: 1 ns | |
| Withstand Voltage | 1000 VDC for 1 minute, between DC power supply input terminal and safety ground | |
| Insulation Resistance | Over 20 MΩ between DC power supply input terminal and safety ground | |
| Vibration | IEC61131-2 compliant, 10–57 Hz: 0.075 mm amplitude, 57–150 Hz 1.0 G: 10 sweep cycles per axis on each of 3 mutually perpendicular axes | |
| Shock | 15 G peak, 11 ms duration, 2 shocks per axis, on 3 mutually perpendicular axes | |
| Enclosure | NEMA 4/4X , IP-65 (When mounted correctly. For indoor use only.) | |
| Agency Approvals | UL, cUL, CE | |
| Dimensions | 8.748" x 10.894" x 2.053" [222.2 mm x 276.7 mm x 52.1 mm] | 10.669" x 13.661" x 2.079" [271.0 x 347.0 x 52.8 mm] |
| Weight | 2.60 lb. [1,180 g] | 3.55 lb. [1,610 g] |

12" and 15" Full Feature Models

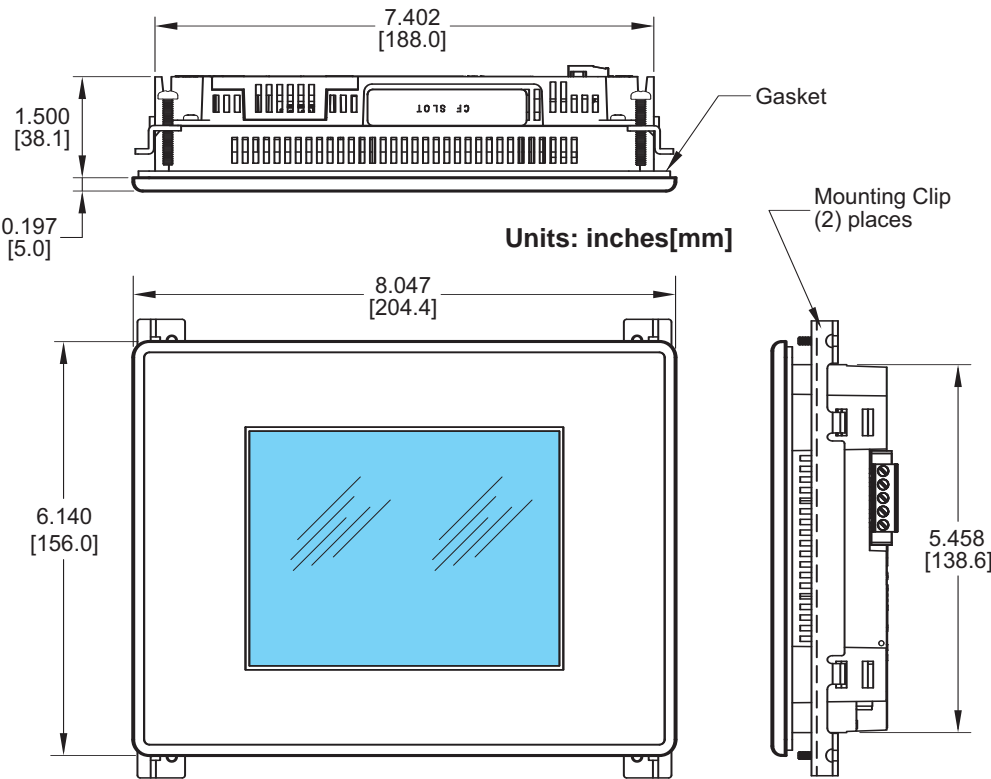
2

| Model | 12" TFT color w/ full features | 15" TFT color w/ full features |
|--|--|--|
| Specifications | | |
| Part Number | EA7-T12C | EA7-T15C |
| Display Actual Size and Type | 12.1" TFT color | 15.0" TFT color |
| Color Scale | 65,536 Colors | |
| Display Viewing Area | 9.47" x 7.62" [240.6 mm x 184.5 mm] | 11.97" x 8.98" [304.1 mm x 228.1 mm] |
| Screen Pixels | 800 x 600 (SVGA) | 1024 x 768 (XGA) |
| Display Brightness | 260 cd/m ² (NITS) | 220 cd/m ² (NITS) |
| LCD Panel Dot Pitch | 0.267 mm x 0.267 mm | 0.297 mm x 0.297 mm |
| Backlight Average Lifetime | Approximately 50,000 hours (See note at bottom of page 2-3.) | |
| Backlight User Replaceable | Yes - Part No. EA-xx-BULB, xx = panel size | |
| Touch Panel Type | Analog resistive (12-bit resolution, 4096 x 4096 touch area) | |
| CPU Type | 32-Bit RISC CPU (400 MHz) Plus Graphic Accelerator Chip | |
| Battery | Replaceable battery – ADC Part # D2-BAT-1 (Manufacturer Part # CR2354) | |
| System Memory | SDRAM 64 MBytes | |
| System Flash Memory | FLASH 64 MBytes | |
| Backup Memory (SRAM) | Control data backup memory (SRAM) 256 KBytes | |
| Logging Data Memory | CompactFlash Memory Card p/n EA-FLASH-128MB, industrial grade, high speed (Optional) or USB Pen Drive p/n SDCZ4-512-A10 (Optional) | |
| Number of Screens | Up to 999 – limited by project memory (40 MBytes) | |
| Realtime Clock | Built into panel (PLC clock is still accessible if available) | |
| Calendar – Month/Day/Year | Yes - battery backup | |
| Screen Saver | Yes, backlight turns off after a 30–1500 minute adjustable time, or can be disabled | |
| Serial PLC Interface | Serial PLC Port: RS-232C/422/485 15-Pin D-sub (female) | |
| USB Port – Type B | Download/Program – USB Port – type B | |
| USB Port – Type A | Port for USB device options – type A | |
| Ethernet Port | Ethernet 10/100 Base-T | |
| Audio Line Out | Audio Line Out, 1 volt rms, stereo – requires amplifier and speaker(s) | |
| CF Card – Slot #1 | Optional: CompactFlash Card p/n EA-FLASH-32MB, slot #1 located on top side of touch panel. | |
| Expansion Assembly (p/n EA-EXP-OPT) | Optional: Use the CF Card Adapter p/n EA-CF-IF in the right slot of the expansion assembly for installing CF card - Slot #2. The left slot of the expansion assembly is for future options. | |
| Supply Power | 24 VDC, -15%, +20% (20.4–28.8 VDC operating range, minimum of 1.5 A) (Use the AC/DC Power Adapter, EA-AC, to power the touch panel from a 100-240 VAC, 50/60 Hz. power source.) | |
| Power Consumption | 20 W @ 24 VDC | 33 W @ 24 VDC |
| Recommended DC Supply Fuse | 4.0 A time delay, ADC MDL4 | |
| Operating Temperature | 0 to 50 °C (32 to 122 °F) | |
| Storage Temperature | –20 to +60 °C (–4 to +140 °F) | |
| Humidity | 10–85% RH (non-condensing) | |
| Noise Immunity | Noise voltage: 1000 Vp-p, Pulse width: 1 µs, Rise time: 1 ns | |
| Withstand Voltage | 1000 VDC for 1 minute, between DC power supply input terminal and safety ground | |
| Insulation Resistance | Over 20 MΩ between DC power supply input terminal and safety ground | |
| Vibration | IEC61131-2 compliant, 10–57 Hz: 0.075 mm amplitude, 57–150 Hz 1.0 G: 10 sweep cycles per axis on each of 3 mutually perpendicular axes | |
| Shock | 15 G peak, 11 ms duration, 2 shocks per axis, on 3 mutually perpendicular axes | |
| Enclosure | NEMA 4/4X, IP-65 (When mounted correctly. For indoor use only.) | |
| Agency Approvals | UL, cUL, CE | |
| Dimensions | 11.024" x 13.336" x 2.075" [280.0 x 339.5 x 52.7 mm] | 13.000" x 16.748" x 1.0481" [330.2 x 425.4 x 54.0 mm] |
| Weight | 4.59 lb. [2,080 g] | 7.01 lb. [3,180 g] |

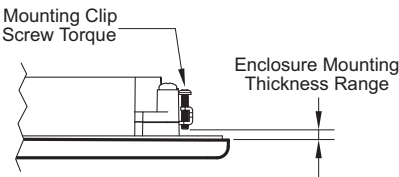
EA7-S6M-R, S6C-R, S6M, S6C and T6C

Dimensions:

All the necessary mounting hardware is provided with the touch panel. Use the two (2) mounting clips and screws to secure the touch panel to the cabinet or enclosure surface. A template is provided for marking the cutout dimensions on the mounting surface.



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque

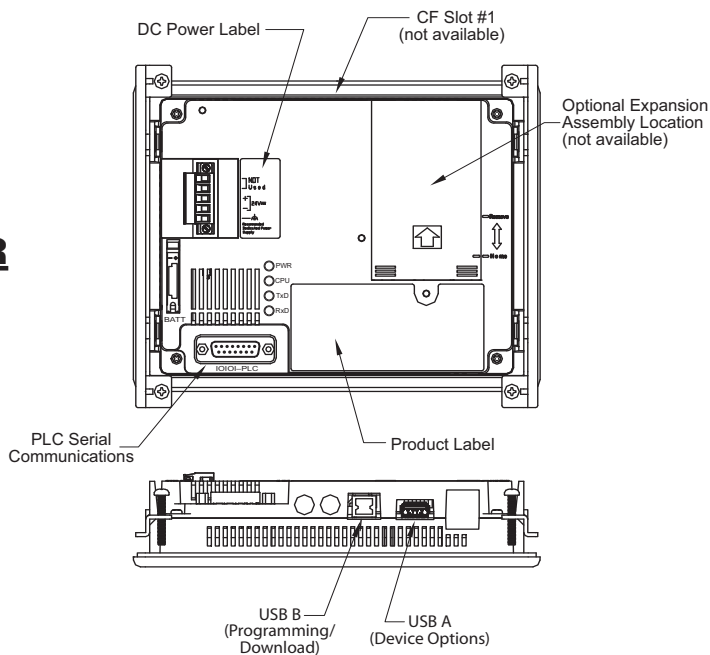


| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|-----------------------------------|---------------------------------|-----------------------------------|
| 6" – lower mounting clip position | 0.039 - 0.24 inch [1 – 6 mm] | 35 ~ 50 oz-in [0.25 ~ 0.35 Nm] |
| 6" – upper mounting clip position | 0.20 - 0.63 inch [5 – 16 mm] | 35 ~ 50 oz-in [0.25 ~ 0.35 Nm] |

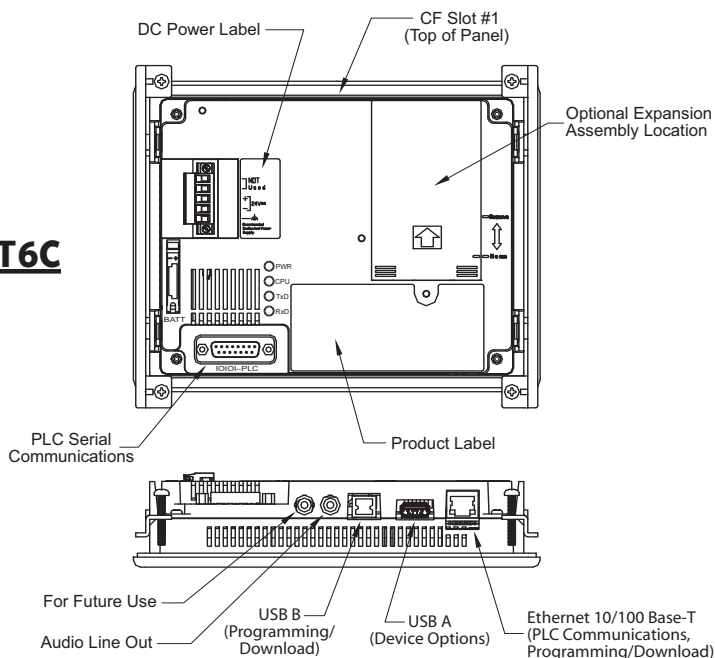
EA7-S6M-R, S6C-R, S6M, S6C and T6C

Ports & Memory Expansion:

Base Feature Model EA7-S6M-R & EA7-S6C-R



Full Feature Model EA7-S6M, EA7-S6C & EA7-T6C

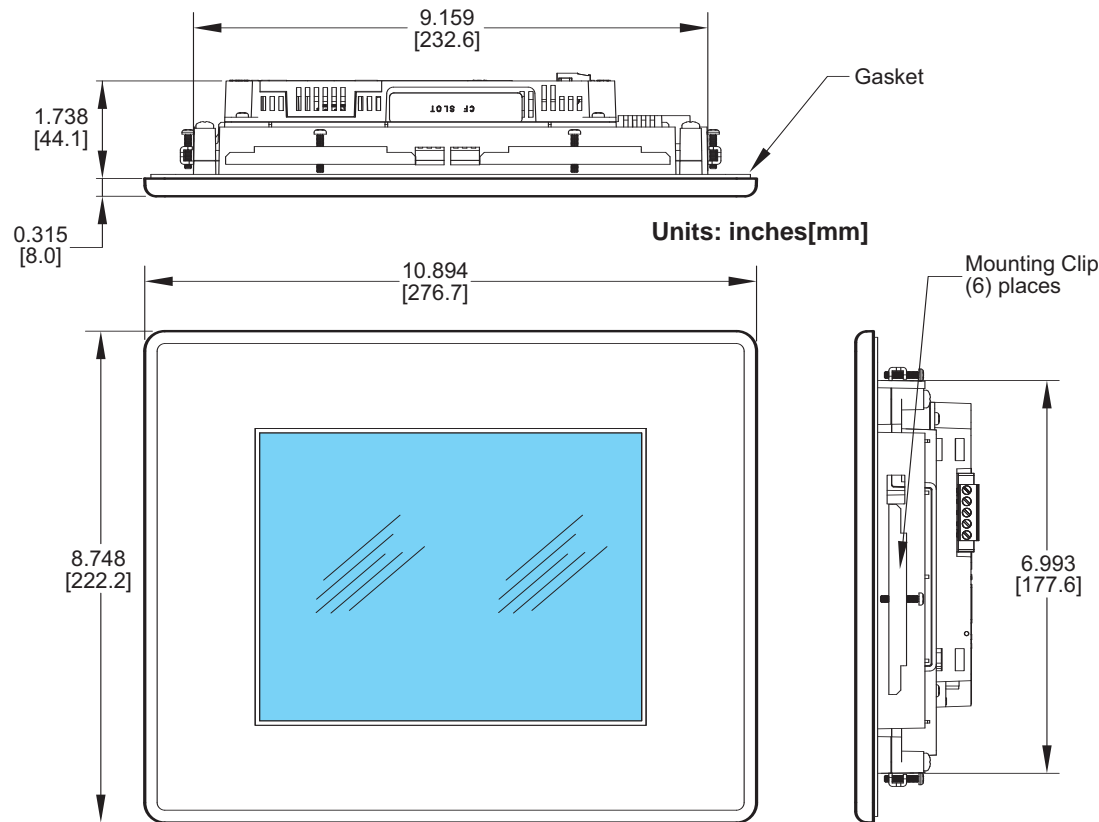


EA7-T8C

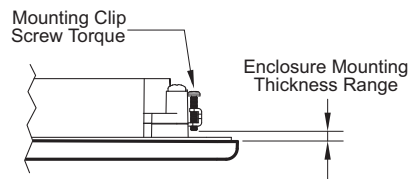
2

Dimensions:

All the necessary mounting hardware is provided with the touch panel. Use the six (6) mounting clips and screws to secure the touch panel to the cabinet or enclosure surface. A template is provided for marking the cutout dimensions on the mounting surface.



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque

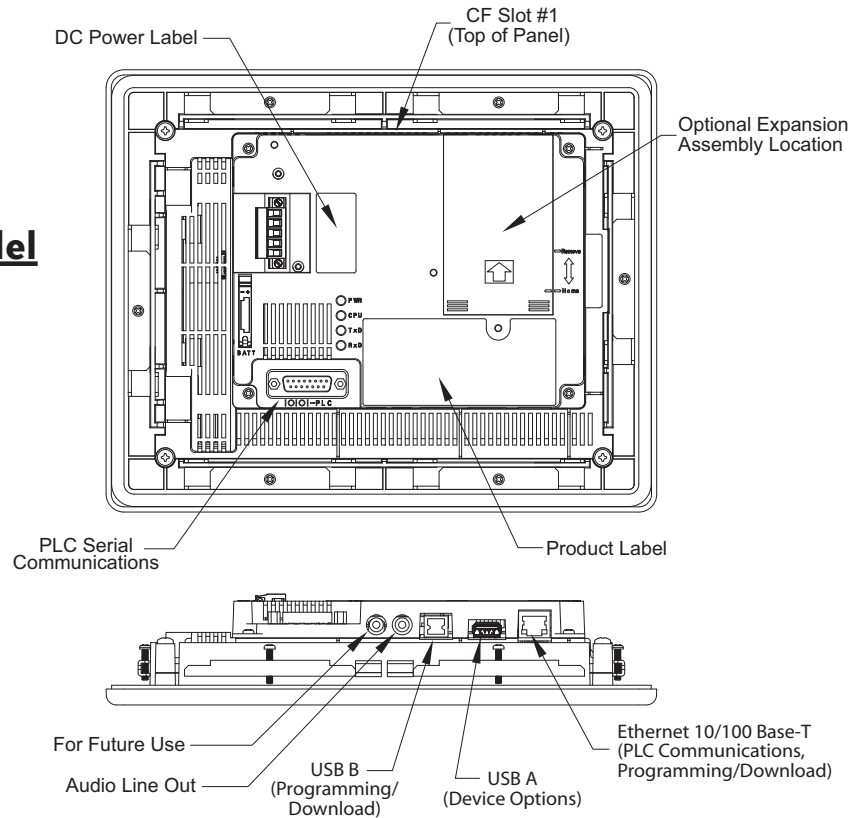


| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

EA7-T8C

Ports & Memory Expansion:

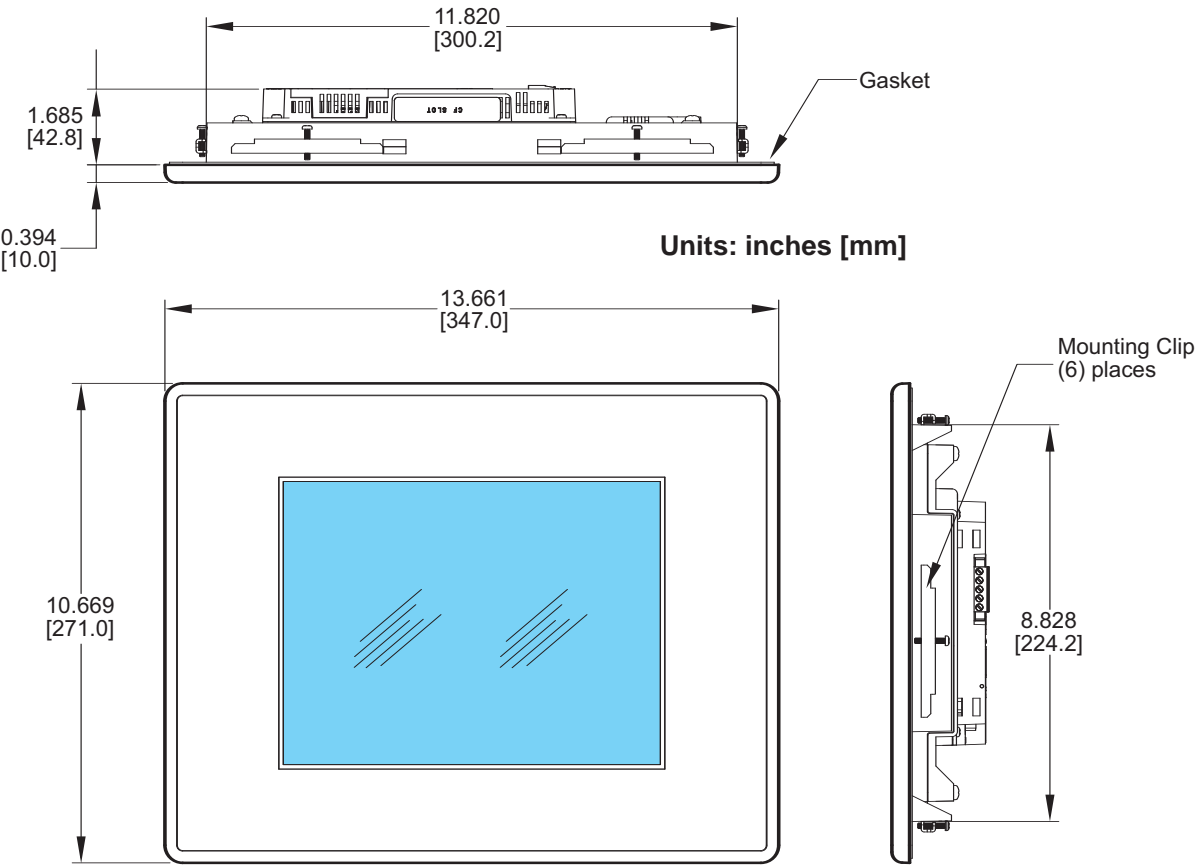
Full Feature Model EA7-T8C



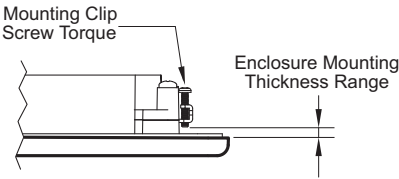
EA7-T10C

Dimensions:

All the necessary mounting hardware is provided with the touch panel. Use the six (6) mounting clips and screws to secure the touch panel to the cabinet or enclosure surface. A template is provided for marking the cutout dimensions on the mounting surface.



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque

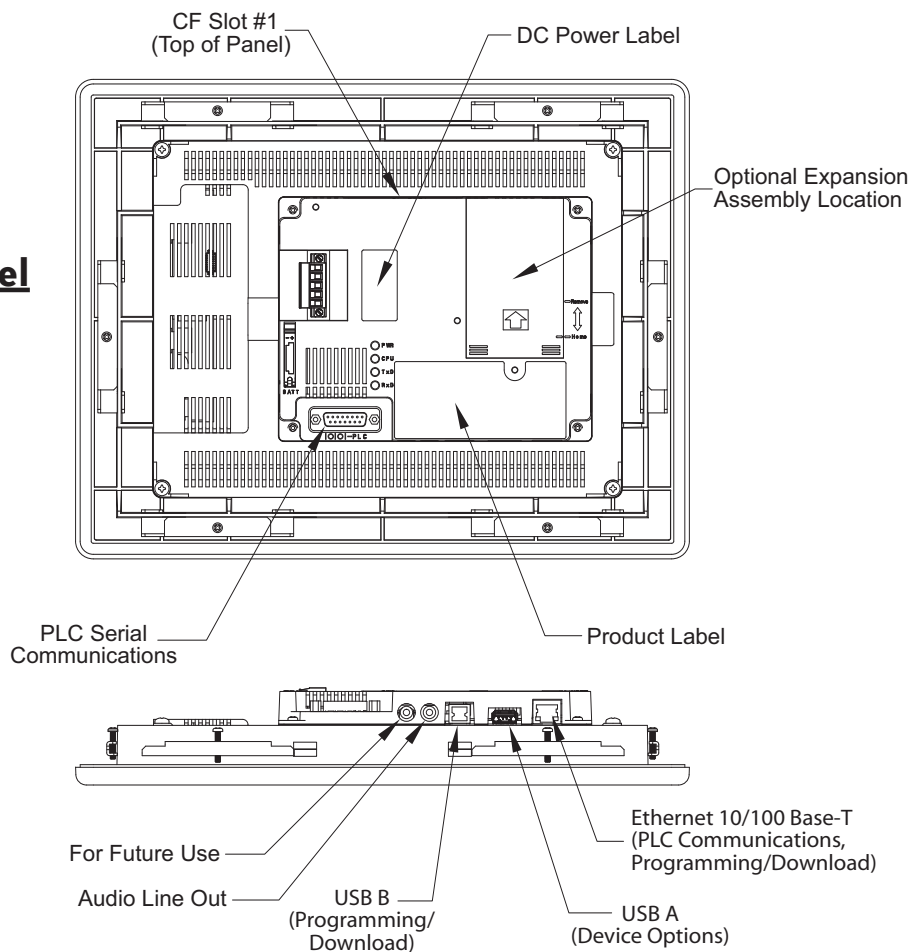


| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

EA7-T10C

Ports & Memory Expansion:

Full Feature Model EA7-T10C

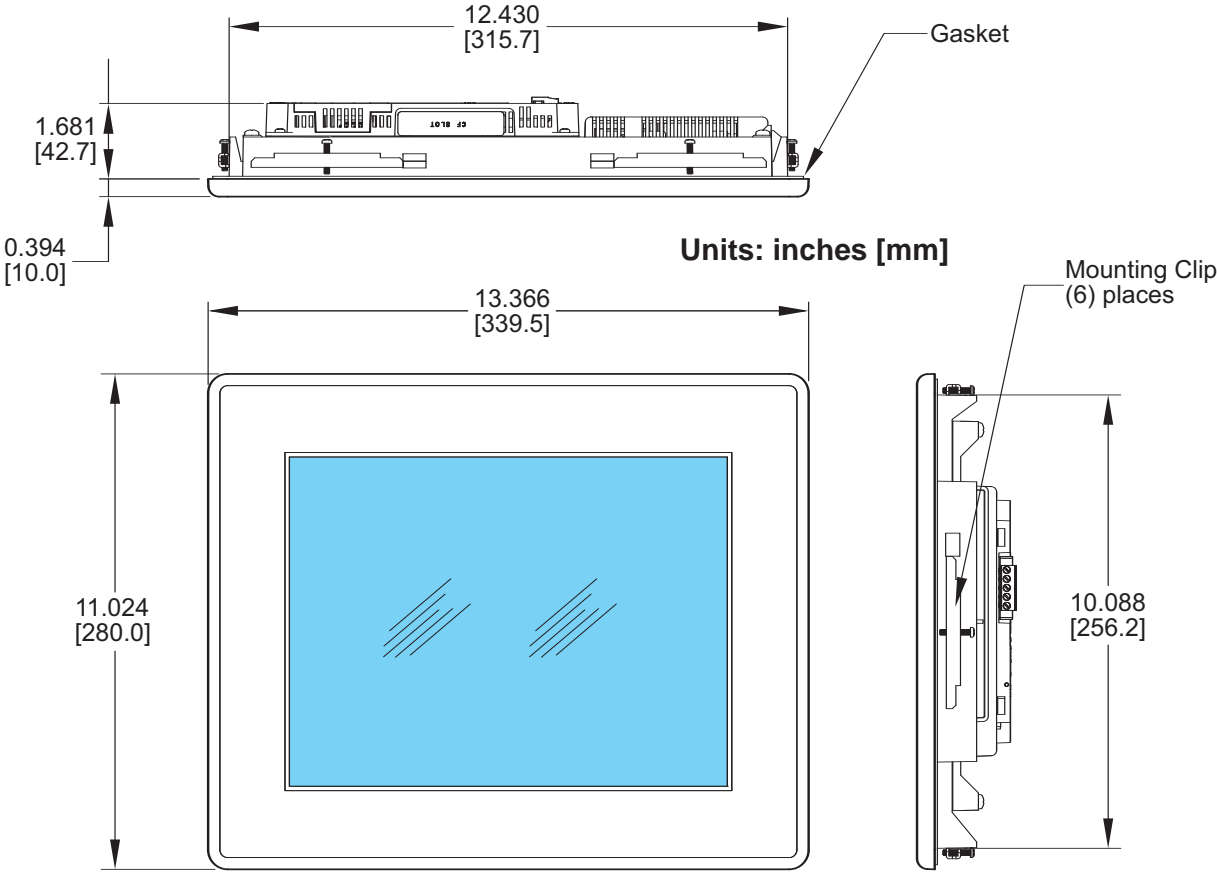


EA7-T12C

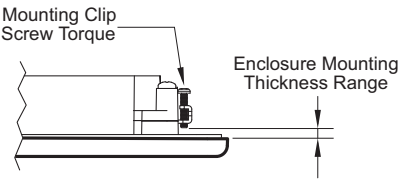
2

Dimensions:

All the necessary mounting hardware is provided with the touch panel. Use the six (6) mounting clips and screws to secure the touch panel to the cabinet or enclosure surface. A template is provided for marking the cutout dimensions on the mounting surface.



Enclosure Mounting Thickness Ranges
and Mounting Clip Screw Torque

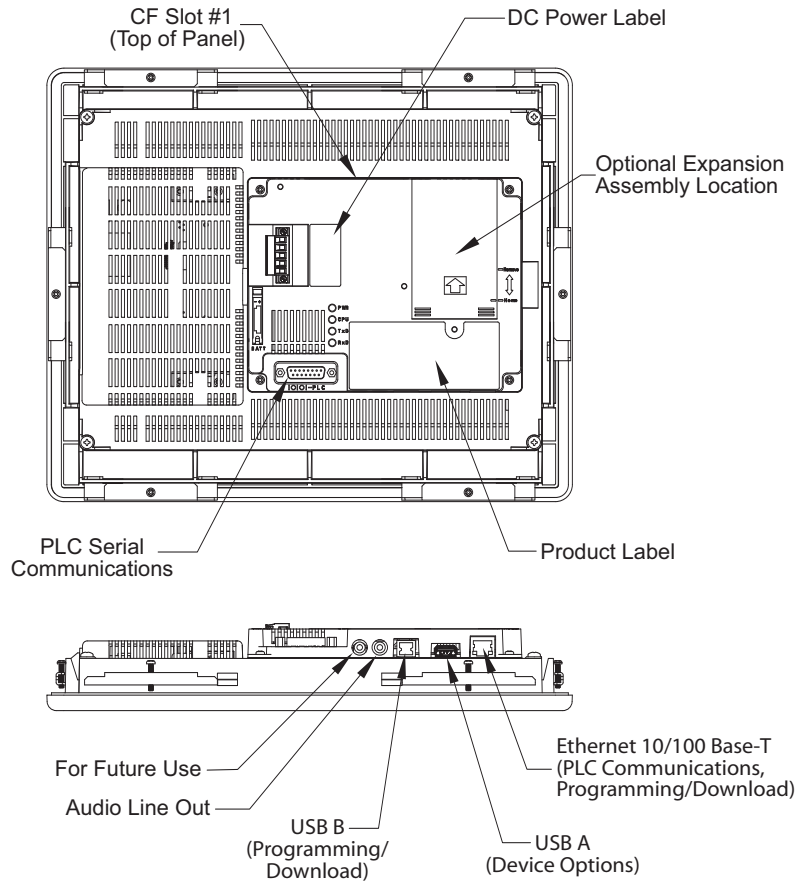


| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

EA7-T12C

Ports & Memory Expansion:

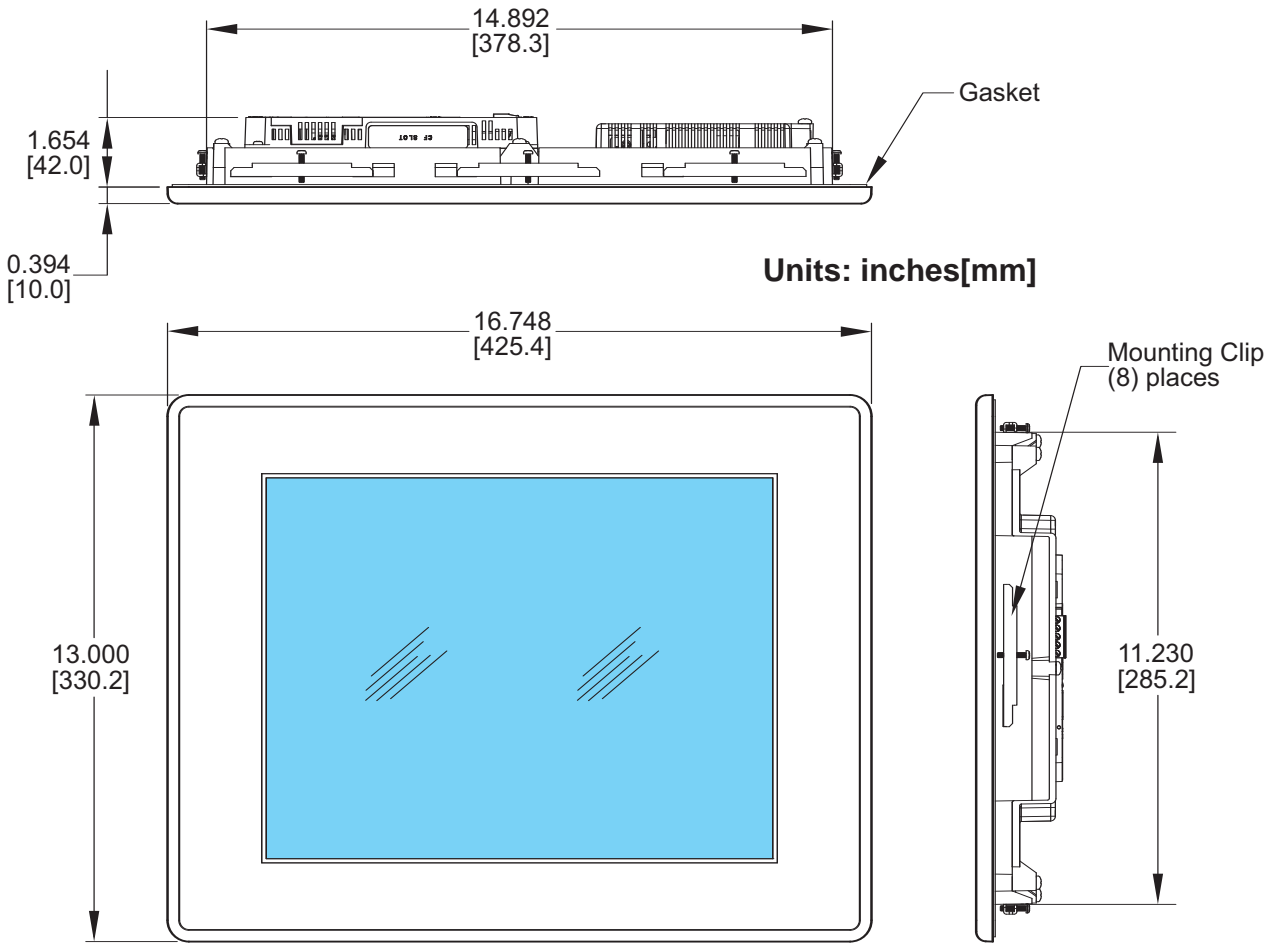
Full Feature Model EA7-T12C



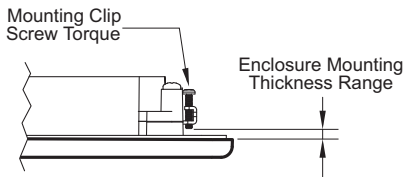
EA7-T15C

Dimensions:

All the necessary mounting hardware is provided with the touch panel. Use the eight (8) mounting clips and screws to secure the touch panel to the cabinet or enclosure surface. A template is provided for marking the cutout dimensions on the mounting surface.



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque

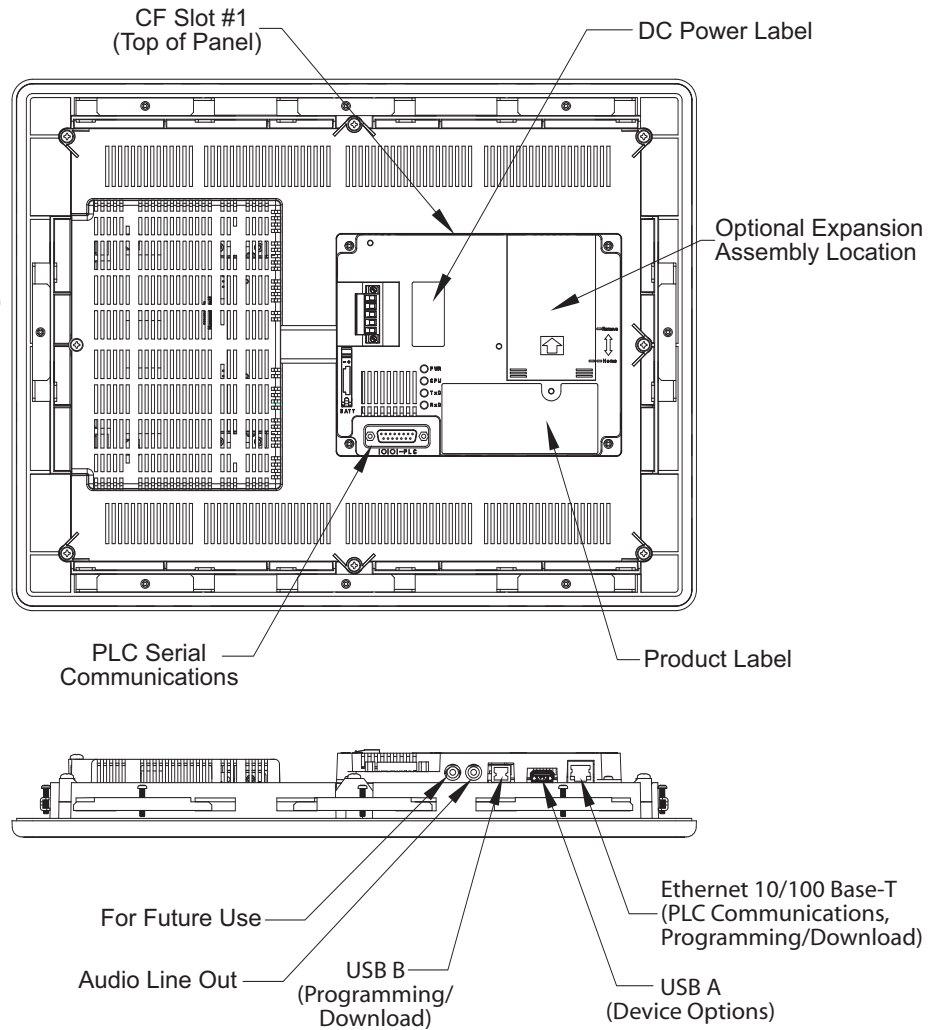


| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

EA7-T15C

Ports & Memory Expansion:

Full Feature Model EA7-T15C



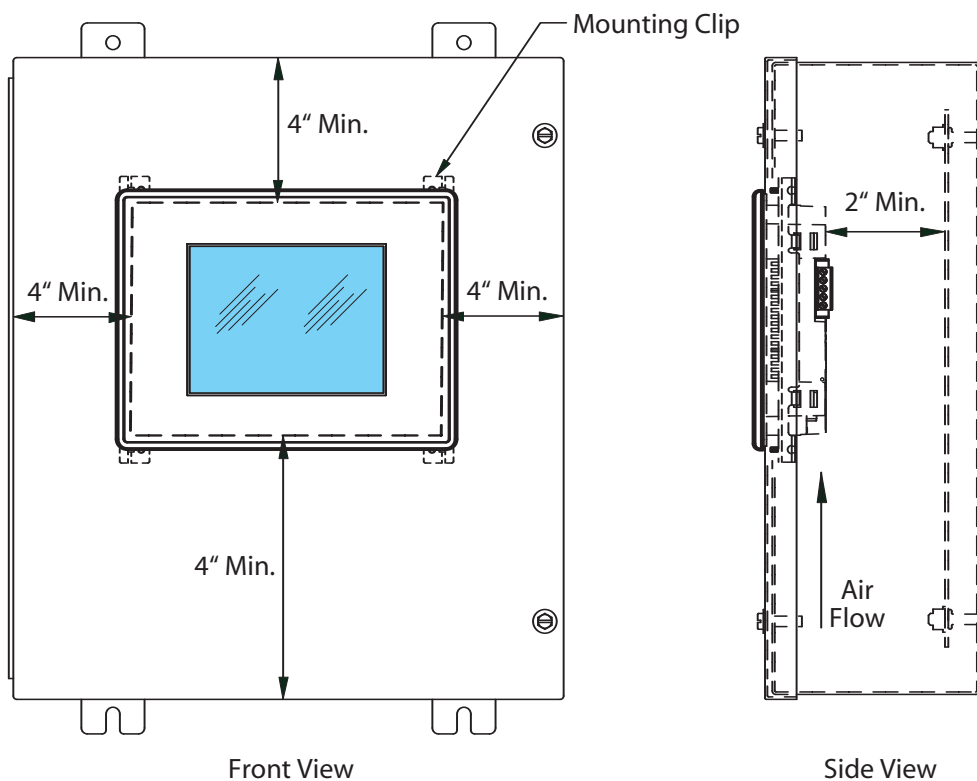
Mounting Clearances

2

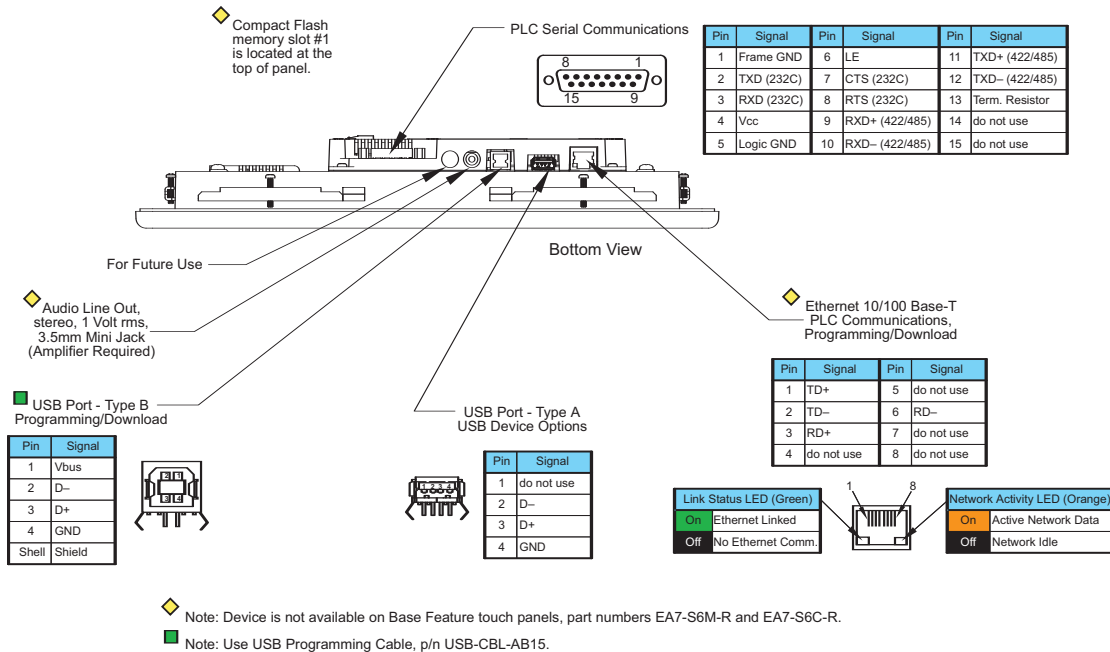


The following drawing shows the mounting clearances for the *C-more* touch panel. There should be a minimum of 4 inches of space between all sides of the panel and the nearest object or obstruction and at least 2 inches between the rear of the panel and the nearest object or obstruction.

Note: Make sure the touch panel is mounted on a vertical surface to allow convection air flow for proper cooling.



Communications Ports



Ethernet Port

The Ethernet port can be used several ways: for programming the panel (downloading a project), for PLC communication, and for the advanced features, such as sending e-mail, FTP access, and allowing the panel to act as a web-server.

The Ethernet connector is an RJ-45 Module jack type. It has a green and an orange LED.

- The orange LED indicates the Ethernet communication status. It illuminates when there is data activity on the network.
- The green LED indicates link status and illuminates when a link is established.

Ethernet connections to PLCs:

- **Direct**LOGIC Ethernet
- Modbus TCP/IP
- Allen-Bradley EtherNet/IP™ Server - Generic I/O Messaging (ControlLogix™, CompactLogix™, and FlexLogix™)
- Allen-Bradley EtherNet/IP Client - Tag Based (ControlLogix, CompactLogix, and FlexLogix)
- Allen-Bradley EtherNet/IP Client - MicroLogix 1100 & SLC 5/05, both via native Ethernet port
- Allen-Bradley EtherNet/IP Client - MicroLogix 1000, 1100, 1200, 1500, SLC 5-03/04/05, all via ENI Adapter
- Entivity Modbus TCP/IP
- Omron Ethernet FINS
- Siemens Ethernet ISO over TCP

Note: The base panels (-R part numbers) do not include an Ethernet port, and do not have these capabilities.



Communications Ports (cont'd)

USB Port B

Program *C-more* via the USB programming port. It's fast and easy, with no baud rate settings, parity, or stop bits to worry about. We stock standard USB cables for your convenience, such as part no. USB-CBL-AB15. USB Port B can be used to upload or download projects to and from a PC (personnel computer).

USB Port A

The Universal Serial Bus (USB) type A port is a standard feature for all models and can be used to connect various USB HID (Human Input Device) devices to the panel, such as:

- USB pen drives, (such as ADC p/n SDCZ4-512-A10)
- USB keyboards
- USB barcode scanners
- USB card scanners

C-more can log data to the USB pen drive as well as load projects to the panel from the pen drive. You can also back up project files and panel firmware.

Sound Interface (Audio Line Out)

When attached to an amplifier and speaker(s), *C-more* can play warning sounds, or pre-recorded messages such as: "conveyor is jammed". *C-more* supports WAV type files. The output is stereo. See the next page for the WAV file specifications. Various "Objects" in the *C-more* programming software support sounds. Sound files are stored in the sound library. See the *C-more* programming software help support for additional details.

PLC Port

The PLC port is an RS-232C, RS-422A or RS-485A female 15-pin D-sub connector. Use this port for serial connections to PLCs. The port supports the following PLC protocols:

- All *AutomationDirect.com* **DirectLOGIC** PLCs:
 - DirectLOGIC* K-sequence
 - DirectNET*
 - Modbus (Koyo Addressing)
- Allen Bradley:
 - DF1 Full & Half Duplex
 - DF1 Full & Half Duplex - Tag Based
 - PLC5 DF1
 - DH485
- Modbus RTU
- Entivity Modbus RTU
- GE SNPX (90/30, 90/70, Micro 90, VersaMax Micro)
- Omron:
 - Host Link (C200 Adapter, C500)
 - FINS (CJ1, CS1)
- Mitsubishi Melsec FX
- Siemens PPI (S7-200 CPU)

Audio WAV File Specifications

The *C-more* Audio Line Out port supports the following WAV file specifications:

Bit Rate: 44 Kbps

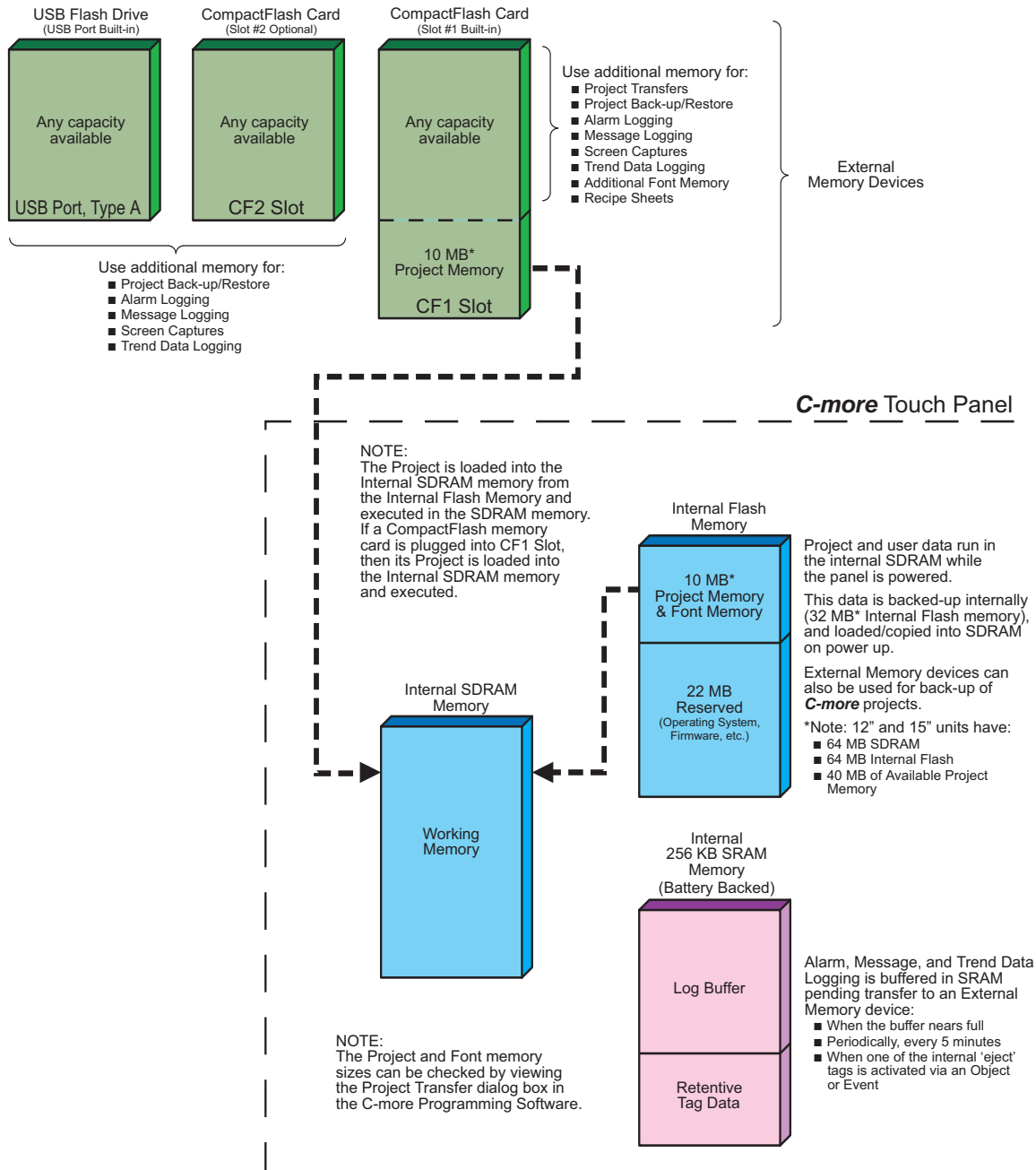
Audio Sample Size: 8 bit or 16 bit

Number of Channels: 2 channel, 3.5 mm mini jack stereo output (amplifier required)

Audio Format: WAVE_FORMAT_1M08 11.025 kHz, mono, 8-bit
WAVE_FORMAT_1M16 11.025 kHz, mono, 16-bit
WAVE_FORMAT_1S08 11.025 kHz, stereo, 8-bit
WAVE_FORMAT_1S16 11.025 kHz, stereo, 16-bit
WAVE_FORMAT_2M08 22.05 kHz, mono, 8-bit
WAVE_FORMAT_2M16 22.05 kHz, mono, 16-bit
WAVE_FORMAT_2S08 22.05 kHz, stereo, 8-bit
WAVE_FORMAT_2S16 22.05 kHz, stereo, 16-bit
WAVE_FORMAT_4M08 44.1 kHz, mono, 8-bit
WAVE_FORMAT_4M16 44.1 kHz, mono, 16-bit
WAVE_FORMAT_4S08 44.1 kHz, stereo, 8-bit
WAVE_FORMAT_4S16 44.1 kHz, stereo, 16-bit

Memory Organization

The following diagram outlines the relationships between the internal memory of the panel and any external memory device. It also shows how the various memory areas can be used for different functions. The 6", 8" and 10" panels have a project area of 10 MB, while the 12" and 15" panels have a 40 MB project area.



Handling External Memory Devices

Consider the following to prevent data error risk when utilizing data logging.

- Do not turn off power to the **C-more** touch panel at any time the external memory device is being accessed.
- Do not remove any external memory device when the device is being accessed by the touch panel.



Note: A system tag, such as **SYS %device% WriteStatus** can be used to detect when the external memory device is being accessed. See the **C-more** programming software on-line help for additional information on **System Tag Names**.

- If a CompactFlash memory card is plugged into the CF1 slot while the panel is running, the project will continue to run from the project that is currently in the internal SDRAM. If power is cycled and there is a good project stored on the CompactFlash, then that project will be loaded into the internal SDRAM and ran.
- Be sure to backup the memory device at regular intervals.
- A CompactFlash memory card plugged into the CF1 slot that includes a project that is being run cannot be used for backup.
- If you suspect the memory device is bad, you may want to use a PC to re-format the device, or use a known good memory device.



Note: The **C-more** touch panel requires that all external memory devices be formatted with a **FAT32** file system.

- The number of times the memory device can be written to is limited, approximately 300,000 times. Consequently, frequent writing at short intervals may shorten the service life of the memory device. Try to use as long as possible sampling times for logging data to reduce the amount of times the memory device is accessed.

Power Loss Detection and Power Retention Period

It is important to have an understanding of how the touch panel handles power loss as it applies to data logging and retentive name tag data. The C-more touch panel system CPU will receive a power loss interrupt signal when the incoming DC voltage level drops below 19.2 VDC. If using the optional AC/DC Power Adapter, EA-AC, then an interrupt signal will occur when the incoming AC voltage level drops below 58 VAC (+/- 5%). When power loss is detected, the backlight will turn off immediately to allow extending the power retention period. Any logging to either CompactFlash memory or an USB pen drive will also stop. This will allow time to complete writing any data to the internal 256 KB SRAM. The 256 KB SRAM along with CPU Date/Time registers are battery backed.

Because the 24 VDC power retention time period is very short, only data backup to the internal 256 KB SRAM memory buffer can occur. When power is restored, the contents of the SRAM will be written to the selected memory storage device.

Data Logging Function and Logging Media

Considering the power retention period and the CF card write performance, the EA-FLASH-128MB memory card is recommended to minimize data loss. It is also recommended to further reduce the risk of losing data, a uninterruptible power supply (UPS) should be used to provide power to the touch panel.

Data Logging - Memory Device Full

The following explains what occurs when logging data from an object, such as Line Trending, and the memory device becomes full. The memory device can be a USB pen drive plugged into the USB port, or a CompactFlash memory card plugged into location CF1 or CF2.

The answer is when the memory device that is being used for logging is full, the panel will stop writing to the log and a RTE-001 Runtime Error will be displayed on the screen. The displayed error message will read "Log Failed. Not enough Memory Space in %Device%". (%Device% can be USB, CF1, or CF2.) The data logging object will continue to execute.

The user can monitor the System Tag "SYS %DEVICE% FreeMemory" with the Event Manager, and display a message to the operator to warn when the memory device is close to full.

The user can also use a Pushbutton object with the tag "SYS Copy Log to %Device%" to copy ALL logs on ALL other devices to %Device% and therefore save the current data.

For example, if the application is logging to CF1 and CF2, the user can monitor "SYS CF1 FreeMemory" and "SYS CF2 FreeMemory" in the Event Manager. When the value of either gets below a set value in the Event Manager, then the Event Manger can issue an Alarm, send an email, etc. The operator can then insert a USB pen drive into the panel's USB port, and press a pushbutton that is configured with System Tag "SYS Copy Log to USB". This action will copy all of the logged data to the USB pen drive from both CF1 and CF2. The operator can then use the System Setup Screen's Memory selection to clear both CompactFlash CF1 and CF2.

This example can work with different combinations of the memory devices, but the preferred method is using a USB pen drive because it is the easiest device to insert and remove.

Chemical Compatibility

The *C-more* touch panels are comprised of three different materials that may be exposed to outside elements. The panel's screen has a polyester (PET) surface. The bezel uses ABS plastic materials and the panel's gasket is a silicone rubber material. The following tables are provided to make you aware of the general compatibility between chemicals that may be present in your work environment and the various materials used in the manufacture of the panel. Use the table to determine those chemicals that are safe to use around your *C-more* touch panel and those that may harm it. The tables are made up of specifications provided by the manufacturer of the listed material. The tables rate these chemicals as either Excellent, Good, Not Recommended, or Not Usable. Because the ratings are for ideal conditions at room temperature, consider all factors when evaluating your application. Areas left blank have not been tested by the manufacturer and therefore information of compatibility is not available.

The values in [brackets] represent the chemical's density at RT (room temperature), (20 °C).

| Chemicals | Screen Sheet – PET [Density %, Temperature °C] | Bezel – ABS [Density %, Temperature °C] | Gasket – Silicone [Density %, Temperature °C] |
|-------------------------------|---|--|--|
| Acetaldehyde | | Not Recommended | |
| Acetic Acid | | [10, RT] Excellent | |
| | | [10, RT] Excellent | |
| | [Glacial] Excellent | [50, RT] Not Usable | |
| | | [50-70, RT] Not Usable | |
| | | [100, RT] Not Usable | |
| Acetic anhydride | | Not Recommended | |
| Acetone | Excellent | Not Usable | |
| Acetophenone | | Not Usable | |
| Acetylene | | Excellent | |
| Acrylonitrile | | Not Recommended | |
| Alcohol - Butyl Ether | | | Excellent |
| Alcohol - Ethanol | | | Excellent |
| Alcohol - Isopropyl | | | Excellent |
| Alums NH ₃ , Cr, K | | Excellent | |
| Aluminum acetate | | Excellent | |
| Aluminum bromide | | Good | |
| Aluminum chloride | | Good | |
| Aluminum nitrate | | Excellent | |
| Aluminum sulfate | | Excellent | |
| Ammonia [anhydrous] | | Good | |

Table continued at top of next page.

Chemical Compatibility (cont'd)

2

| Chemicals | Screen Sheet – PET [Density %, Temperature °C] | Bezel – ABS [Density %, Temperature °C] | Gasket – Silicone [Density %, Temperature °C] |
|---------------------------------------|---|--|--|
| Ammonia gas [cold] | | Good | |
| Ammonia liquid | | Good | |
| Ammonia water | | [12%] Not Usable | |
| | | [28%] Not Usable | |
| Ammonium carbonate | | Excellent | |
| Ammonium chloride | | Excellent | |
| Ammonium hydroxide [ammonia water] | | Excellent | |
| Ammonium nitrate | | Excellent | |
| Ammonium persulfate | | Excellent | |
| Ammonium phosphate | | Excellent | |
| Ammonium sulfate | | Excellent | |
| Amyl acetate | | Not Usable | |
| Amyl alcohol | | Good | |
| Aniline dyes | | Not Recommended | |
| Animal oil [lard] | | Good | |
| Aqua regia | | Not Usable | |
| Arsenic acid | | Not Recommended | |
| Asphalt | | Excellent | |
| Barium chloride | | Excellent | |
| Barium hydroxide | | Excellent | |
| Barium sulfate | | Excellent | |
| Barium sulfide | | Excellent | |
| Beer | | Excellent | |
| Beet sugar liquors | | Excellent | |
| Benzaldehyde | | Not Recommended | |
| Benzene [Benzol] | | Not Recommended | |
| Benzene | Excellent | | |
| Benzine | | Not Usable | Not Usable |
| Benzyl alcohol | | Not Recommended | |
| Benzyl benzoate | | Not Usable | |
| Benzyl chloride | | Not Usable | |
| Borax | | Excellent | |
| Boric acid | | Good | |

Table continued at top of next page.

Chemical Compatibility (cont'd)

| Chemicals | Screen Sheet – PET [Density %, Temperature °C] | Bezel – ABS [Density %, Temperature °C] | Gasket – Silicone [Density %, Temperature °C] |
|-----------------------|---|--|--|
| Bromine | | Not Usable | |
| Butane | | Excellent | |
| Butter | | Good | |
| Butyl acetate | | Not Usable | |
| Butyl acrylate | | Not Usable | |
| Butyl alcohol | | [Butanol] Good | |
| Calcium acetate | | Excellent | |
| Calcium bisulfite | | Good | |
| Calcium chloride | | Excellent | |
| Calcium hydroxide | | Excellent | |
| Calcium hypochlorite | | [20,RT] Excellent | |
| Calcium nitrate | | Excellent | |
| Calcium sulfide | | Excellent | |
| Cane sugar liquors | | Excellent | |
| Carbon dioxide | | Excellent | |
| Carbon disulfide | | Not Usable | |
| Carbonic acid | | Good | |
| Carbon tetrachloride | Excellent | Not Usable | |
| Castor oil | | Not Recommended | |
| China wood [tung] oil | | Excellent | |
| Chlorine gas [dry] | | Not Usable | |
| Chlorine gas [wet] | | Not Usable | |
| Chlorine liquid | | Not Usable | |
| Chlorinated solvents | | Not Usable | |
| Chloroacetic acid | | Not Usable | |
| Chloroacetone | | Not Usable | |
| Chloroform | Excellent | Not Usable | |
| Chlorophenol | Not Usable | | |
| Chlorosulfonic acid | | Not Usable | |
| Chlorotoluene | | Not Usable | |

Table continued at top of next page.

Chemical Compatibility (cont'd)

2

| Chemicals | Screen Sheet – PET [Density %, Temperature °C] | Bezel – ABS [Density %, Temperature °C] | Gasket – Silicone [Density %, Temperature °C] |
|------------------------------|---|--|--|
| Chromic acid | | [2, 70 °C] Not Usable | |
| | | [5, 70 °C] Not Usable | |
| | | [10, 70 °C] Not Usable | |
| | | [25, 70 °C] Not Usable | |
| Citric acid | | Good | |
| Cocoanut oil | | Good | |
| Copper chloride | | Excellent | |
| Copper cyanide | | Excellent | |
| Copper sulfate | | Excellent | |
| Corn oil | | Good | |
| Cottonseed oil | | Good | |
| Creosol | | Not Usable | |
| Cyclohexane | | Good | |
| Cyclohexanol | | Good | |
| Cyclohexanone | | Not Usable | |
| Developing solutions [Hypos] | | Excellent | |
| Dibutyl phthalate [DBP] | | Not Usable | |
| Dichlorobenzene | | Not Usable | |
| Diethylene glycol | | Good | |
| Diethyl ether | | Not Usable | |
| Disopropyl ketone | | Not Usable | |
| Dimethyl aniline | | Not Usable | |
| Dimethyl formamide | | Not Usable | |
| Dioxane | | Not Usable | |
| Dipentene | | Not Usable | |
| Epichlorohydrine | | Not Usable | |
| Ethyl acetate | Excellent | Not Usable | |
| Ethyl acetoacetate | | Not Usable | |
| Ethyl acrylate | | Not Usable | |
| Ethyl alcohol | | Not Recommended | |
| Ethyl benzene | | Not Usable | |
| Ethyl chloride | | Not Usable | |
| Ethylene chlorohydrin | | Not Usable | |

Table continued at top of next page.

Chemical Compatibility (cont'd)

| Chemicals | Screen Sheet – PET [Density %, Temperature °C] | Bezel – ABS [Density %, Temperature °C] | Gasket – Silicone [Density %, Temperature °C] |
|---------------------|---|--|--|
| Ethylene diamine | | Not Usable | |
| Ethylene dichloride | | Not Usable | |
| Ethylene glycol | | Excellent | |
| Ethylene oxide | | Not Usable | |
| Fatty acid | | Good | |
| Ferric chloride | | Excellent | |
| Ferric nitrate | | Excellent | |
| Ferric sulfate | | Excellent | |
| Fluorboric acid | | Not Recommended | |
| Fluorobenzene | | Not Usable | |
| Fluosilicic acid | | Not Recommended | |
| Formaldehyde | | [40, RT] Good | |
| | | [25, RT] Excellent | |
| | | [50, RT] Good | |
| | | [90, RT] Not Recommended | |
| Freon | [45°C] Excellent | | |
| Freon 11 | | Not Recommended | |
| Freon 12 | | Good | |
| Freon 113 | | Not Usable | |
| Freon 114 | | Not Recommended | |
| Fuel oil | | Good | |
| Gasoline | | Not Recommended | |
| Gelatin | | Excellent | |
| Glauber's salt | | Excellent | |
| Glue | | Excellent | |
| Glycerin | | Excellent | |
| Grease | | Excellent | |
| Hexane | | Not Recommended | |
| Hexyl alcohol | | Good | |
| Hydrobromic acid | | [20,RT] Not Usable | |
| | | [20-70,RT] Not Usable | |
| | | [37,RT] Not Usable | |

Table continued at top of next page.

Chemical Compatibility (cont'd)

2

| Chemicals | Screen Sheet – PET [Density %, Temperature °C] | Bezel – ABS [Density %, Temperature °C] | Gasket – Silicone [Density %, Temperature °C] |
|-------------------------------|---|--|--|
| Hydrochloric acid | [18%] Excellent | [10,RT] Excellent | Good |
| | | [20,RT] Good | |
| | [35%] Good | [20-80, RT] Not Recommended | |
| | | [38,RT] Not Recommended | |
| Hydrocyanic acid | | Excellent | |
| Hydrofluoric acid | | [10,RT] Excellent | |
| | | [20,RT] Excellent | |
| | | [40,RT] Good | |
| Hydrofluoric acid anhydrous | | Not Usable | |
| Hydrogen | | Excellent | |
| Hydrogen peroxide | | [5,RT] Not Recommended | |
| | | [5-50, RT] Not Recommended | |
| | | [30,RT] Not Usable | |
| Hydrogen sulfide | | Excellent | |
| Hydroquinone | | Not Recommended | |
| Hypochlorous acid | | Not Recommended | |
| Isobutyl alcohol | | Good | |
| Isopropyl acetate | | Not Usable | |
| Isopropyl alcohol | | Good | |
| JP fuels (1-6) | | Good | |
| Kerosene | | Good | |
| Lacquer | | Not Usable | |
| Lactic acid | | Excellent | |
| Lard | | Excellent | |
| Lead acetate | | Excellent | |
| Lead nitrate | | Good | |
| Lead sulfamate | | Good | |
| Linoleic acid | | Excellent | |
| Linseed oil | | Excellent | |
| Liquified petroleum gas [LPG] | | Excellent | |
| Lubricating oil | | Excellent | |
| Lye solution | | Excellent | |
| Magnesium chloride | | Excellent | |

Table continued at top of next page.

Chemical Compatibility (cont'd)

| Chemicals | Screen Sheet – PET [Density %, Temperature °C] | Bezel – ABS [Density %, Temperature °C] | Gasket – Silicone [Density %, Temperature °C] |
|-------------------------------|---|--|--|
| Magnesium hydroxide | | Excellent | |
| Magnesium sulfate | | Excellent | |
| Maleic acid | | Excellent | |
| Mercuric chloride | | Excellent | |
| MEK | Good | | |
| Mercury | | Excellent | |
| Metacresol | Not Usable | | |
| Methyl acetate | | Not Usable | |
| Methyl alcohol | Excellent | Not Recommended | |
| Methyl Benzoate | Not Usable | | |
| Methyl chloride | | Not Usable | |
| Methyl ethyl ketone [MEK] | | Not Usable | |
| Methyl isobutyl ketone [MIBK] | | Not Usable | |
| Methyl methacrylate | | Not Usable | |
| Methyl dichloride | | Not Usable | |
| Methyl Salicylate | Not Usable | | |
| Milk | | Excellent | |
| Mineral oil | | Excellent | Excellent |
| Monochlorobenzene | Not Usable | Not Usable | |
| Naptha | | Good | |
| Napthalene | | Excellent | |
| Napthenic acid | | Good | |
| Natural gas | | Excellent | |
| Natural oil | | | Excellent |
| Nickel acetate | | Excellent | |
| Nickel chloride | | Excellent | |
| Nickel sulfate | | Excellent | |
| Nitric acid | [20%] Good | [10, RT] Good | |
| | | [10-70, RT] Not Usable | |
| | | [30, RT] Not Usable | |
| | [30%] Not Usable | [30-70, RT] Not Usable | |
| | | [61.3, RT] Not Usable | |
| | | [Vapor, RT] Not Usable | |

Table continued at top of next page.

Chemical Compatibility (cont'd)

2

| Chemicals | Screen Sheet – PET [Density %, Temperature °C] | Bezel – ABS [Density %, Temperature °C] | Gasket – Silicone [Density %, Temperature °C] |
|-----------------------|---|---|--|
| Nitrobenzene | Not Usable | Not Usable | |
| Nitroethane | | Not Usable | |
| Nitromethane | | Not Usable | |
| Nitropropane | | Not Usable | |
| Nitrogen | | Excellent | |
| Octyl alcohol | | Good | |
| Oleic acid | | Excellent | |
| Olive oil | | Excellent | |
| Oxalic acid | | Excellent | |
| Oxygen | | Excellent | |
| Ozone | | Not Recommended | |
| Palmitic acid | | Excellent | |
| Perchloroethylene | | Not Usable | |
| Petroleum | | Excellent | |
| Phenol | Not Usable | Not Usable | |
| Phosphoric acid | | [50, RT] Good | |
| | | [50-70, RT] Not Usable | |
| | | [75, RT] Not Usable | |
| Pickling solution | | [Sulfuric acid 20% + nitric acid 4%] Good | |
| | | [Sulfuric acid 40% + nitric acid 15%] Not Recommended | |
| | | | |
| Pine oil | | Good | |
| Potassium chloride | | Excellent | |
| Potassium cyanide | | Excellent | |
| Potassium dichromate | | [10, RT] Excellent | |
| Potassium hydroxide | [10%] Not Usable | Excellent | |
| Potassium nitrate | | Excellent | |
| Potassium permangante | | [5, RT] Excellent | |
| Potassium sulfate | | Excellent | |
| Propane | | Excellent | |
| Propyl acetate | | Not Usable | |
| Propyl alcohol | | Good | |

Table continued at top of next page.

Chemical Compatibility (cont'd)

| Chemicals | Screen Sheet – PET [Density %, Temperature °C] | Bezel – ABS [Density %, Temperature °C] | Gasket – Silicone [Density %, Temperature °C] |
|---------------------------------|---|--|--|
| Salt water | | Excellent | |
| Silicone oils | | Good | |
| Silver nitrate | | Excellent | |
| Skydrol 500 | | Not Usable | |
| Skydrol 7000 | | Not Usable | Not Usable |
| Soap solutions | | Excellent | |
| Soda ash | | Excellent | |
| Sodium bicarbonate | | Excellent | |
| Sodium bisulfate | | Good | |
| Sodium borate | | Excellent | |
| Sodium carbonate | [10%] Excellent | | |
| Sodium chloride | | Excellent | |
| Sodium cyanide | | Excellent | |
| Sodium hydroxide | [10%] Not Usable | [10, RT] Excellent | |
| | | [30, RT] Excellent | |
| | | [30-70, RT] Not Usable | |
| Sodium hydrochlorite | | [5, RT] Excellent | |
| | | [5-70, RT] Not Usable | |
| Sodium metaphosphate | | Excellent | |
| Sodium nitrate | | Excellent | |
| Sodium perborate | | Excellent | |
| Sodium peroxide | | Not Usable | |
| Sodium phosphate | | Excellent | |
| Sodium thiosulfate | | Excellent | |
| Sodium sulfate [Glauber's salt] | | Good | |
| Sodium sulfite | | Excellent | |
| Soybean oil | | Excellent | |
| Stannic chloride | | Good | |
| Steam | | [below 150 degrees] Not Usable | |
| Steam | | [above 150 degrees] Not Usable | |
| Stearic acid | | Excellent | |
| Styrene | | Not Recommended | |
| Sucrose solutions | | Excellent | |

Table continued at top of next page.

Chemical Compatibility (cont'd)

2

| Chemicals | Screen Sheet – PET [Density %, Temperature °C] | Bezel – ABS [Density %, Temperature °C] | Gasket – Silicone [Density %, Temperature °C] |
|-------------------------------|---|--|--|
| Sulfur | | Excellent | |
| Sulfur dioxide | | Good | |
| Sulfuric acid | [40%] Excellent | [10, RT] Excellent | Not Usable |
| | | [10-70, RT] Not Usable | |
| | [60%] Excellent | [30, RT] Excellent | |
| | | [30-70, RT] Not Recommended | |
| | [70%] Not Usable | [98, RT] Not Usable | |
| | | [Vapor, RT] Not Usable | |
| Sulphurous acid | | [10, RT] Good | |
| Tannic acid | | Good | |
| Tar | | Not Recommended | |
| Tartaric acid | | Excellent | |
| Terpineol | | Not Recommended | |
| Tetrachloroethane | Good | Not Usable | |
| Tetraethyl lead | | Good | |
| Tetralin | Not Usable | | |
| Tetrahydrofuran | | Not Usable | Not Usable |
| Thionyl chloride | | Not Usable | |
| Toluene | Excellent | Not Usable | Not Usable |
| Trichloroethylene [Trichlene] | | Not Usable | |
| Triethanol amine | | Good | |
| Turpentine oil | | Good | |
| Vegetable oil | | Good | |
| Vinegar | | Excellent | |
| Water | | Excellent | |
| Whiskey | | Excellent | |
| Xylene | Excellent | Not Usable | |
| Zeolites | | Excellent | |
| Zinc acetate | | Excellent | |
| Zinc chloride | | Excellent | |
| Zinc sulfate | | Excellent | |

ACCESSORIES



CHAPTER 3

In This Chapter...

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Accessories

3

| Part Number | Description | Part Number | Description |
|----------------|--|---------------|--|
| EA-AC | The AC/DC Power Adapter, EA-AC, is for C-more touch panels only, and is powered from a 100-240 VAC, 50/60 Hertz power source. The adapter provides 24 VDC @ 1.5 A. Power Fault features help protect data being logged to CompactFlash during power failures. The C-more panel must have firmware version 1.21 Build 6.18E or higher for proper operation. | EA-6-COV2 | Non Glare 6 Inch Screen Cover, protective overlay used to protect the touch screen while helping to reduce the glare from external light sources. (pk of 3) |
| EA-EXP-OPT | Expansion Assembly, is used to allow installation of the optional CF Card Interface Module for CF card use and also provides a slot for future option modules. | EA-8-COV2 | Non Glare 8 Inch Screen Cover, protective overlay used to protect the touch screen while helping to reduce the glare from external light sources. (pk of 3) |
| EA-CF-IF | CF Card Interface Module, is used with the Expansion Assembly to allow use of CF cards, such as the CompactFlash Memory, p/n EA-FLASH-128MB. | EA-10-COV2 | Non Glare 10-Inch Screen Cover, protective overlay used to protect the touch screen while helping to reduce the glare from external light sources. (pk of 3) |
| EA-FLASH-128MB | 128 MB CompactFlash Memory Card Option, industrial grade, high speed memory for non-volatile storage. | EA-12-COV2 | Non Glare 12-Inch Screen Cover, protective overlay used to protect the touch screen while helping to reduce the glare from external light sources. (pk of 3) |
| EA-6-ADPTR | 6 Inch Adapter Plate, allows C-more 6" touch panels to be mounted into EZTouch 6" non-slim bezel cutouts without having to make alterations. NEMA 4/4X. | EA-15-COV2 | Non Glare 15-Inch Screen Cover, protective overlay used to protect the touch screen while helping to reduce the glare from external light sources. (pk of 3) |
| EA-ADPTR-4 | D-SUB 15-pin 90 degree PLC serial communication port adapter to allow a PLC communication cable to be plugged in at a 90 degree angle to reduce panel depth requirements. | SDCZ4-512-A10 | USB Pen Drive, 512MB, SanDisk Cruzer micro Pen Drive. Compatible with Windows 98SE, ME, 2000, XP and Mac OS 9.1.x+, OS X 10.1.2+ Certified Windows XP and Mac OS X. Contains Unit, sleeve and protective cap, lanyard and keychain loop. Recommended for use with the C-more Operator Touch Panels. |
| EA-COMCON-3 | D-SUB 15-pin to 6-terminal PLC serial communication port adapter to allow wire terminal connections for RS-422/485 PLC communication cable. | | |



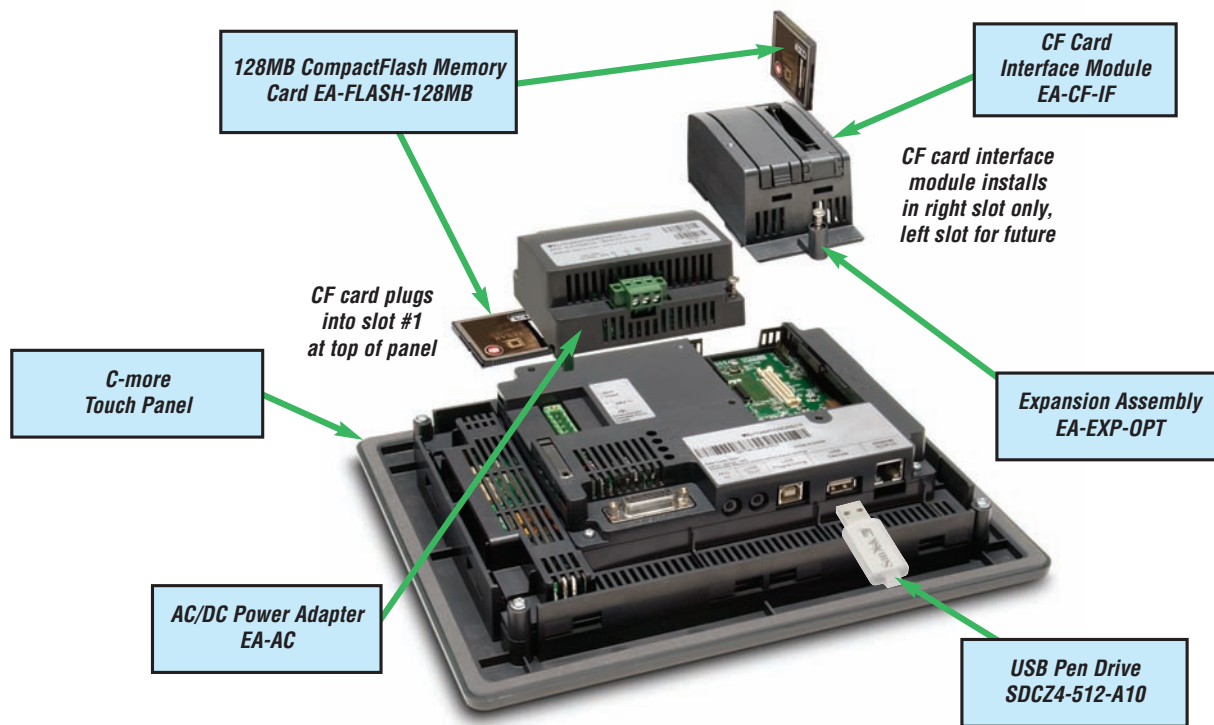
WARNING: Do NOT use EZTouch RAM or Flash memory cards with the *C-more* touch panels.



Accessories Overview



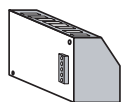
NOTE: CompactFlash memory card designations – CF Slot #1 is at the top of the panel and CF Slot #2 is the CF Card Interface Module, EA-CF-IF.



NOTE: Refer to the individual product data sheets that are included with the accessories for additional information.

Accessories at a glance:

3



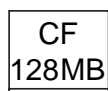
AC/DC Power Adapter:
EA-AC



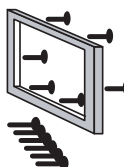
Expansion Assembly:
EA-EXP-OPT



CF Card Interface Module:
EA-CF-IF



128 MB CompactFlash
Memory Card:
EA-FLASH-128MB



6 inch Adapter Plate:
EA-6-ADPTR
(Used to retrofit new
C-more 6" touch panel
into existing EZTouch
non-slim panel cutout.)



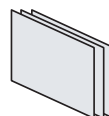
D-SUB 15 pin 90 degree
Comm Port Adapter:
EA-ADPTR-4



D-SUB 15 pin to
Terminal Block Adapter:
EA-COMCON-3



USB Pen Drive,
512 MByte:
SDCZ4-512-A10



Non glare 15 inch screen cover:
EA-15-COV2
(pk of 3)



Non glare 12 inch screen cover:
EA-12-COV2
(pk of 3)



Non glare 10 inch screen cover:
EA-10-COV2
(pk of 3)



Non glare 8 inch screen cover:
EA-8-COV2
(pk of 3)



Non glare 6 inch screen cover:
EA-6-COV2
(pk of 3)



WARNING

To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.

If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call us at 770-844-4200.

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AC/DC Power Adapter

The optional *C-more* AC/DC Power Adapter can be used to power the *C-more* touch panels from a 100-240 VAC, 50/60 Hertz, voltage source. The adapter provides 24 VDC @ 1.5 A to the touch panel's DC power connector and can be conveniently secured to the touch panel with two captive screws. The adapter provides a power loss signal to the touch panel that can be used to track power outages. This signal also allows the touch panel by way of a timed sequence to stop writing data to CompactFlash memory devices providing a controlled shutdown for increased data logging reliability.



WARNING: The AC/DC Power Adapter is not recommended for use with the EA7-T15C touch panel when operating temperatures are expected to exceed 40 °C [104 °F].

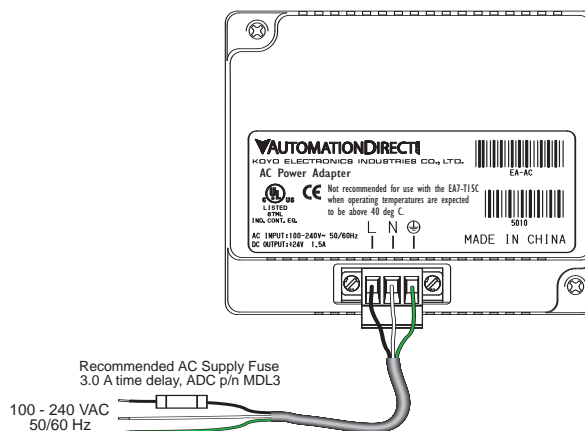


NOTE: 1.) The AC/DC Power Adapter, EA-AC, is for *C-more* touch panels only, and is powered from a 100-240 VAC, 50/60 Hertz power source. The adapter provides 24 VDC @ 1.5 A.
2.) Power Fault features help protect data being logged to CompactFlash during power failures. The *C-more* panel must have firmware version 1.21 Build 6.18E or higher for proper operation.

Part No. EA-AC



AC/DC Power Adapter Wiring



AC/DC Power Adapter Specifications

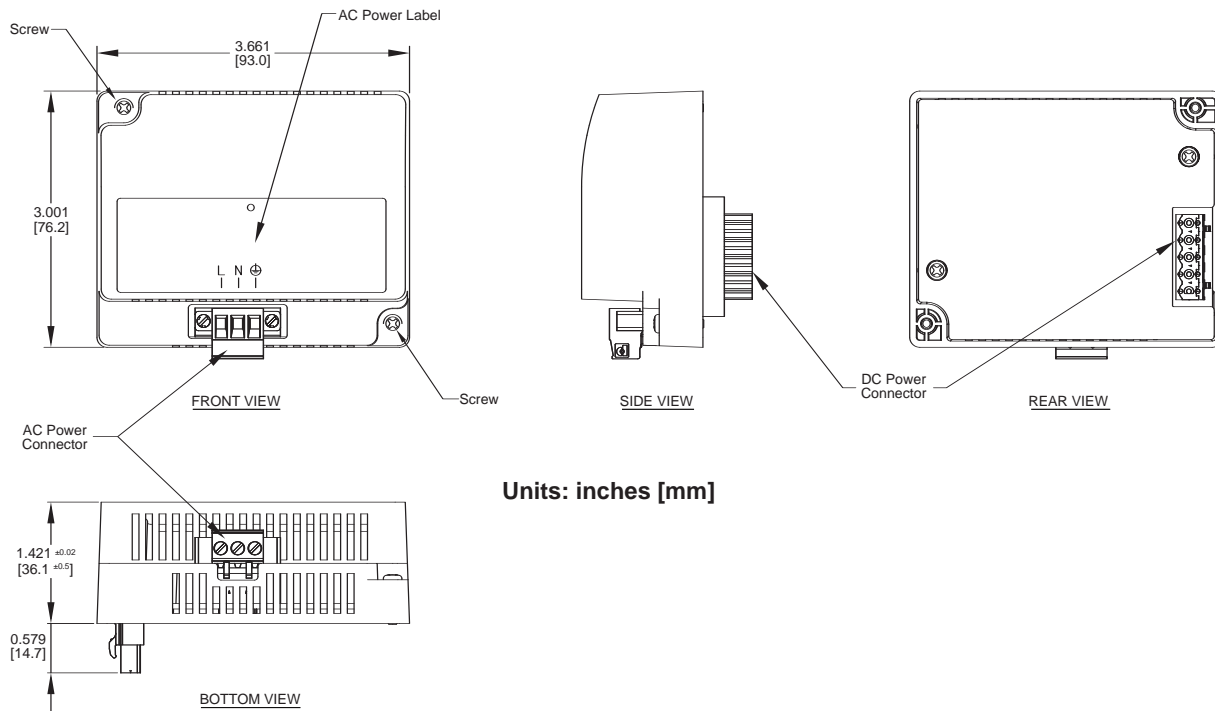
| AC/DC Power Adapter Specifications | |
|---|---|
| Part Number | EA-AC |
| Input Voltage & frequency | 100-240 VAC; 50/60 Hertz |
| Voltage Range | 85-264 VAC w/ Under Voltage and Over Voltage Shutdown |
| Permissible Momentary Power Failure | Within 40 ms, see explanation in the Note below. |
| Input Power | 68 VA or less |
| Operating Temperature Range | 0 °C to 50 °C [32 to 122 °F] (For the EA7-T15C touch panel, maximum temperature is 40° C, [104 °F] when using the AC/DC Power Adapter.) |
| Storage Temperature Range | -20 to 60 °C [-4 to 140 °F] |
| Operating & Storage Humidity | 10-85% RH (non-condensing) |
| Noise Immunity | 1000 VAC p-p (Pulse width 1 µs, rise time: 1 ns) With proper ground connection on AC terminal block. |
| Hi-pot | 1000 VAC, 1 minute With proper ground connection on AC terminal block. |
| Insulation Resistance | 500 VDC, 10 M ohm or above With proper ground connection on AC terminal block. |
| Vibration | Compliant with IEC61131-2 |
| Shock | Pulse shape: Sine half wave, Peak acceleration: 147 m/s ² (15 G), X, Y, Z: 3 directions, 2 times each |
| Thermal Protection | 140 °C [284 °F], with autorecovery |
| Short Circuit Protection | 85 VAC: 2.6 A, 100 VAC: 2.8 A, 264 VAC: 3.9 A |
| Static Electricity Discharge Resistance | Compliant with IEC61000-4-2, Contact: 4 kV, Air: 8 kV |
| Agency Approvals | UL508, cUL, CE, EMC EN61132-2 |
| Environment | No corrosive gas or conductive dust |
| Grounding | Ground resistance: less than 100 ohm |
| Diemnsions - inches [mm] | 3.00" (H) x 3.66" (W) x 1.42" (D) [76.2 mm x 93.0 mm x 36.1 mm] (Excluding DC Power Connector.) |
| Weight | 6.13 oz. [175 g] |
| Cooling Method | Natural convection when installed on vertically mounted touch panel. |
| Included Parts | AC Power Connector, Data Sheet Insert |
| Removable AC Power Connector | EA-AC-CON or DECA Switchlab MC101-508-03G Secure with (2) captive M2.5 screws, torque to 70 oz-in [0.5 Nm] |
| Output Voltage and Ripple | 21.6 - 26.4 VDC, Ripple < 100 mV p-p |
| Output Current | Maximum 1.5 A |
| Inrush Current | For 100 VAC: 15 A, 3 ms or less For 240 VAC: 20 A, 3 ms or less |
| Power Fail Detection Voltage | 58 VAC ±5% |
| Recommended AC Supply Fuse | 3.0 A time delay, ADC p/n MDL3 |
| Mounting to Touch Panel | Secure with (2) spring loaded captive M3-20 screws, torque to 50 oz-in [0.35 Nm] |



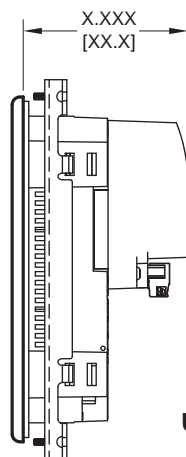
NOTE: Permissible momentary power failure: The **C-more** touch panel will turn off the LCD backlight instantly when the power failure is detected (less than 58 VAC +/- 5%) for extending the Power Retention Period that enables the CPU to run longer. The backlight turns on automatically when the power returns to the **C-more** operating voltage.

AC/DC Power Adapter Dimensions

Dimensions



Panel Depth with AC/DC Power Adapter Installed



EA7-S6M-R = 2.921 [74.2]
 EA7-S6C-R = 2.921 [74.2]
 EA7-S6M = 2.921 [74.2]
 EA7-S6C = 2.921 [74.2]
 EA7-T6C = 2.921 [74.2]
 EA7-T8C = 3.157 [80.2]
 EA7-T10C = 3.106 [78.9]
 EA7-T12C = 3.102 [78.8]
 EA7-T15C = 3.075 [78.1]

Units: inches[mm]

AC/DC Power Adapter Installation



WARNING: This procedure should only be performed by qualified personnel who are experienced in working with electronic equipment. Take the necessary steps to prevent damage that may be caused by static electricity discharge. Disconnect input power to the touch panel before proceeding.

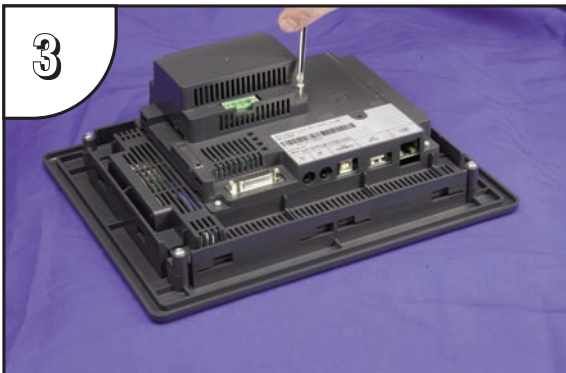
3



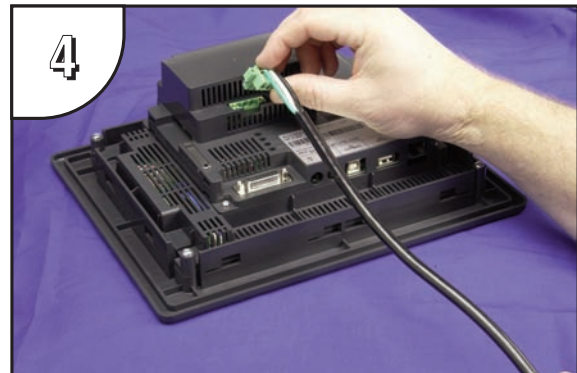
1
Preparation: Place the touch panel face down on a lint-free soft surface to prevent scratching the display screen if not already installed in a control cabinet. Remove the DC power connector if it is installed.



2
Insert the AC/DC Power Adapter into the touch panel's 5-position DC power connector.



3
Secure the AC/DC Power Adapter to the touch panel by tightening the two (2) spring loaded captive M3-20 screws to a torque of 50 oz-in [0.35 Nm].



4
Plug the wired 3-pin AC Power Connector into its mating connector on the adapter and secure in place by tightening the two (2) captive M2.5 screws to a torque of 70 oz-in [0.5 Nm]. (Wiring details shown on page 3-5.)

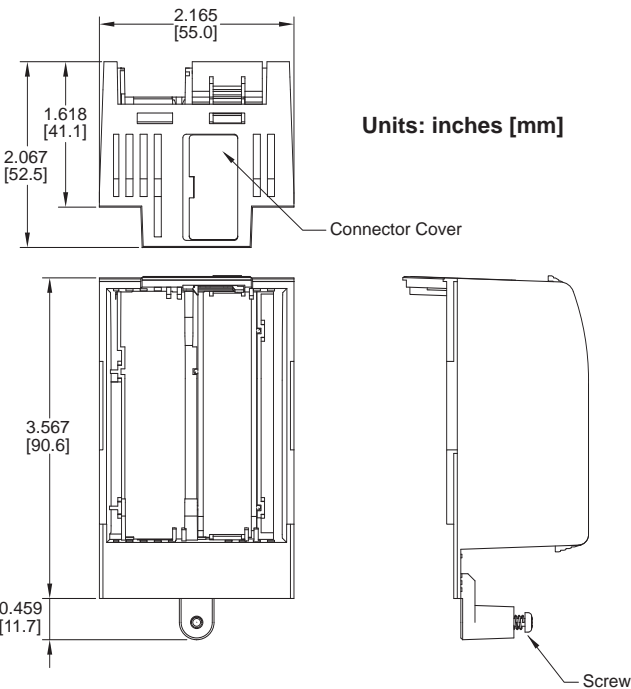
Expansion Assembly

The *C-more* Expansion Assembly is used to allow installation of the optional CF Card Interface Module for CF card use and also provides a slot for future option modules.

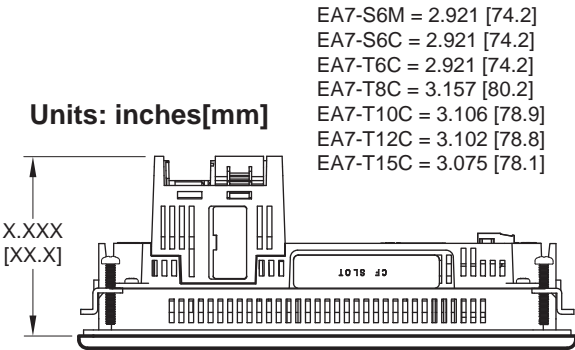
Part No. EA-EXP-OPT

Expansion Assembly Dimensions

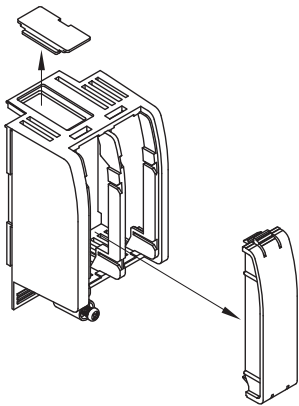
3



Panel Depth with Expansion Assembly Installed



Expansion Assembly Details

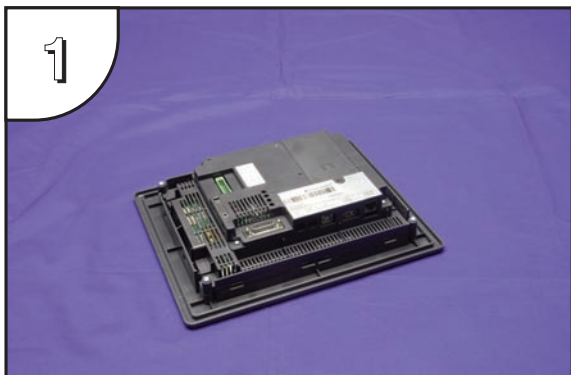


Expansion Assembly Installation



WARNING: This procedure should only be performed by qualified personnel who are experienced in working with electronic equipment. Disconnect input power to the touch panel before proceeding.

3



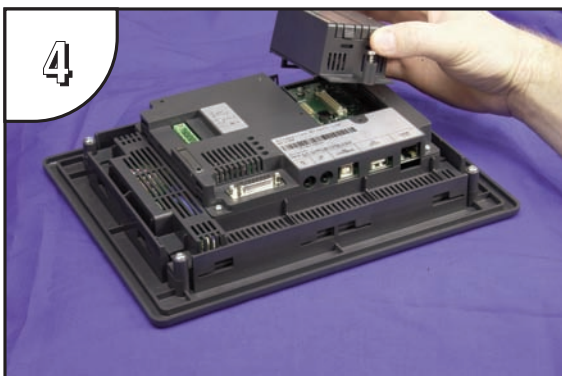
1
Preparation: Place the touch panel face down on a lint-free soft surface to prevent scratching the display screen if not already installed in a control cabinet.



2
Remove expansion area cover by pressing down on the left and right line markings and at the same time, slide the cover in the direction of the embossed arrow.

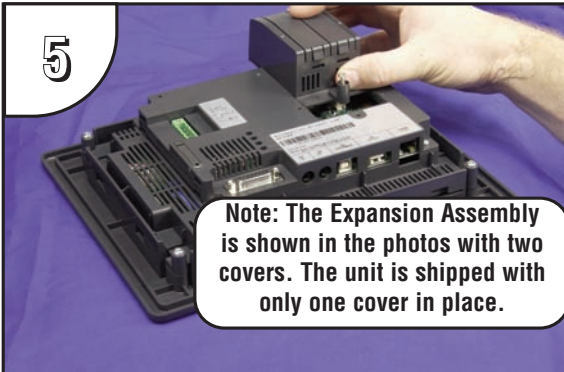


3
The cover will stop at the "Remove" position indicated by a tic mark on the cover lining up with the "Remove" tic mark on the panel. At this position, lift the cover up.

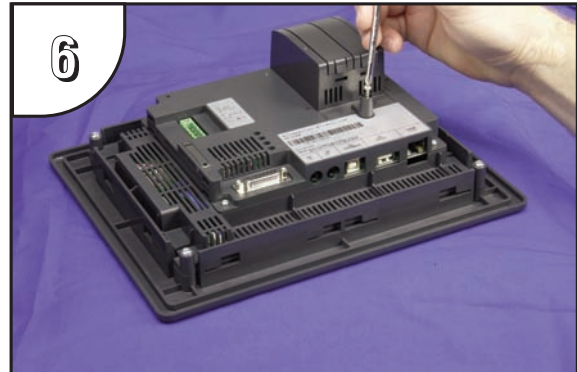


4
Position the expansion assembly over the opening so that the tic mark to the right of the fastening screw lines up with the "Remove" tic mark.

Expansion Assembly Installation (cont'd)



Slide the expansion assembly in a downward direction until the tic marks at the home position line up.



Secure the Expansion Assembly to the touch panel by tightening the spring loaded captive M3-20 screw to a torque of 50 oz-in [0.35 Nm].

CF Card Interface Module

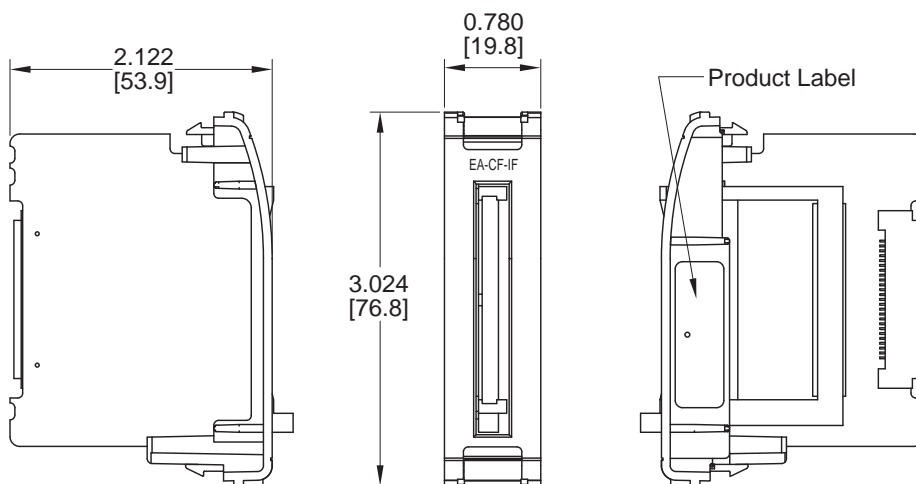
The *C-more* CF Card Interface Module is used with the Expansion Assembly to allow use of CompactFlash™ cards, such as the CompactFlash Memory, EA-FLASH-128MB.

Part No. EA-CF-IF

3



CF Card Interface Module Dimensions



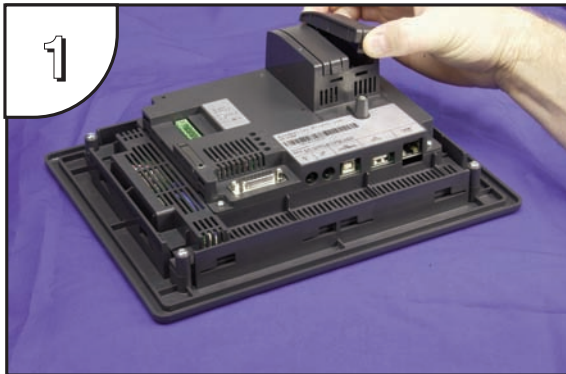
Units: inches [mm]

CF Card Interface Module Installation



WARNING: The CF Card Interface Module is designed to be installed in the right hand side slot of the Expansion Assembly only. This procedure should only be performed by qualified personnel who are experienced in working with electronic equipment. Take the necessary steps to prevent damage that may be caused by static electricity discharge. Disconnect input power to the touch panel before proceeding.

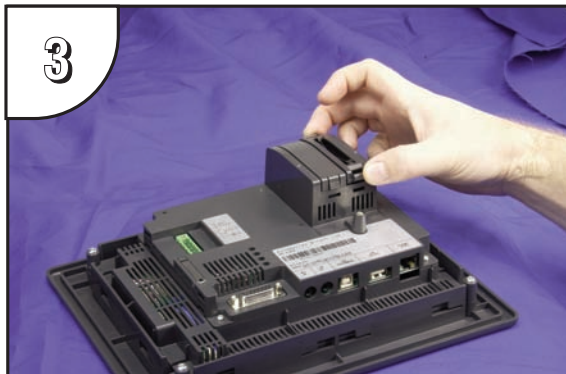
3



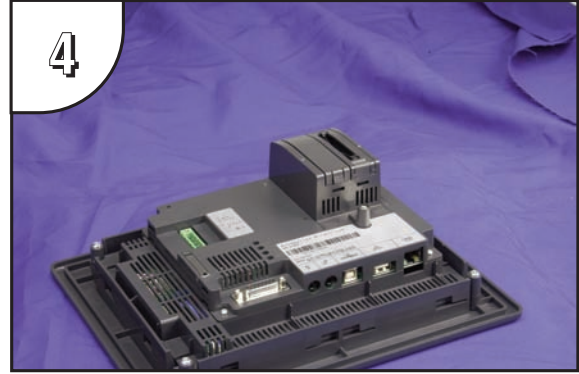
Preparation: Place the touch panel face down on a lint-free soft surface to prevent scratching the display screen if not already installed in a control cabinet. Again, make sure the input power is disconnected. Remove the right hand side protective slot cover, if it is installed, by squeezing the pinch tabs and lifting the cover off.



Install the CF Card Interface Module, p/n EA-CF-IF, into the right hand side slot by carefully aligning the female connector of the interface module with the male connector on the touch panel. There are PCB guides at the top and bottom of the slot to accept the edge of the Interface Module's printed circuit board. It is also helpful to preset the locking tabs of the Interface Module so they are swung inward, top and bottom.



Continue to slide the interface module into the slot until the front of the module is flush with the front of the Expansion Assembly. Press on the front of the Interface Module until the locking tabs snap into place.



The above photo shows the CF Card Interface Module fully installed. To remove the Interface Module in the future, pry out on the top and bottom locking tabs at the same time and the module will release from the connector. Lift the module from the slot. The Interface Module should only be removed from the slot with input power disconnected.

128 MB CompactFlash Memory

EA-FLASH-128MB is a 128MB high speed industrial grade CompactFlash™ memory card for non-volatile storage. Its 85 °C operating temperature makes it perfect for data logging in industrial applications (recommended for *C-more* touch panels).

3

Part No. EA-FLASH-128MB



Specifications/Features:

- CompactFlash™ Compatibility
- Interface transfer speed: 16.6 MB/second
- W/E Endurance: 100,000 cycles (Ta = 40°C to 85°C); 300,000 cycles (Ta = 0°C to 70°C)

CF Slot #1 Location



CF Slot #2 Location



CompactFlash Memory Card Installation

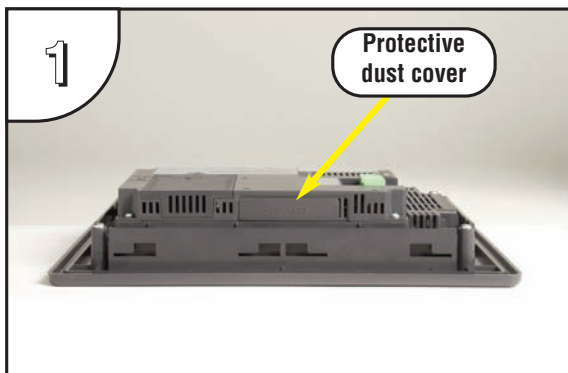


WARNING: Take the necessary steps to prevent damage that may be caused by static electricity discharge. Disconnect input power to the touch panel before proceeding.

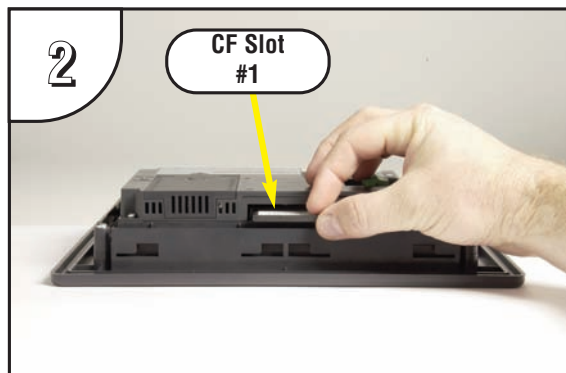
Preparation: If the touch panel is not already installed into a control cabinet, then in a clean environment, place the panel face down on a lint-free soft surface to prevent scratching the front of the panel.

3

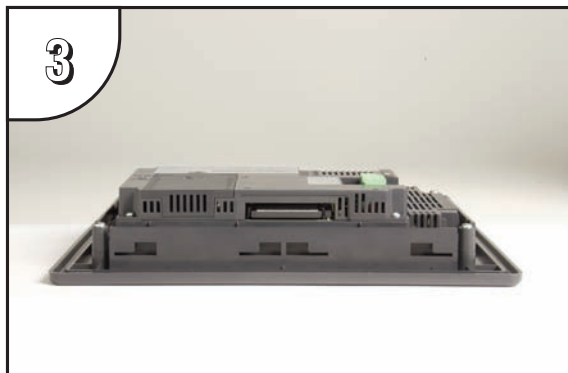
CF Card Installed in CF Slot #1:



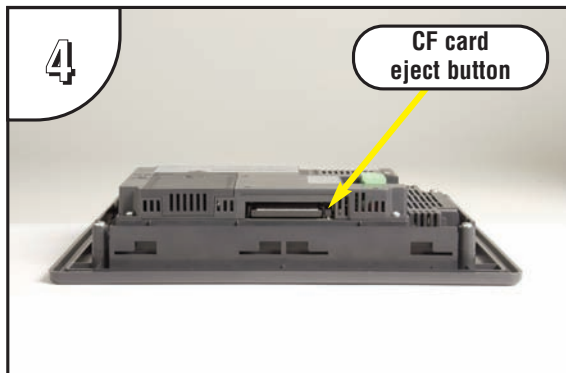
Remove the protective dust cover from the CF Slot #1 at the top of the touch panel by prying up on one edge. Discard the dust cover or store it for future use when a CF card is not being used.



Orientate the CompactFlash memory card so that the front label is facing the back of the panel and the CF card connector faces into the slot. There are guides on each side of the slot that will match the guides on the CF card. The CF card can only be inserted one way.



Gently press the CF card into the slot until it stops. You should feel a slight resistance as the CF card connector mates with the slot's connector. The CF card should be flush with the slot's opening. The dust cover can then be re-installed.



To remove the CF card from the CF Slot #1, press in on the eject button to the right of the CF card. This will cause the CF card to be partially ejected from the slot allowing removal.



WARNING: Do NOT use EZTouch RAM or Flash memory cards with the *C-more* touch panels.

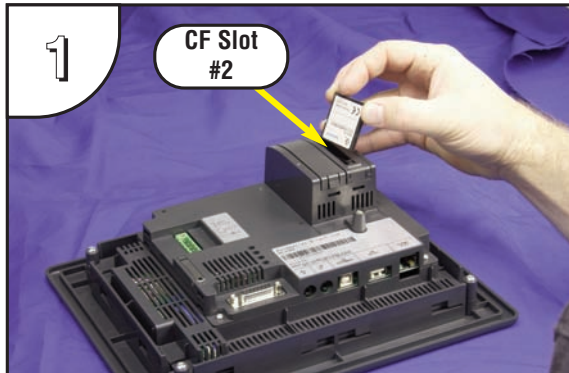


CompactFlash Memory Card Installation (cont'd)

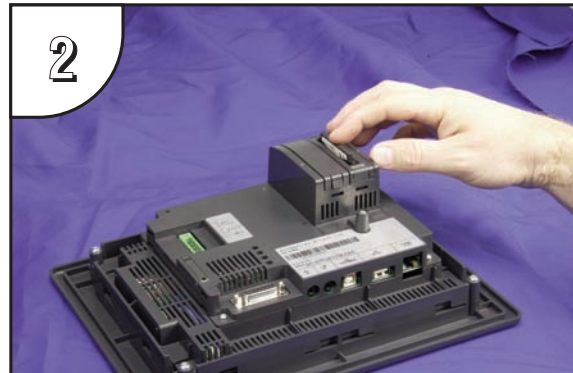
3

CF Card Installed in CF Slot #2:

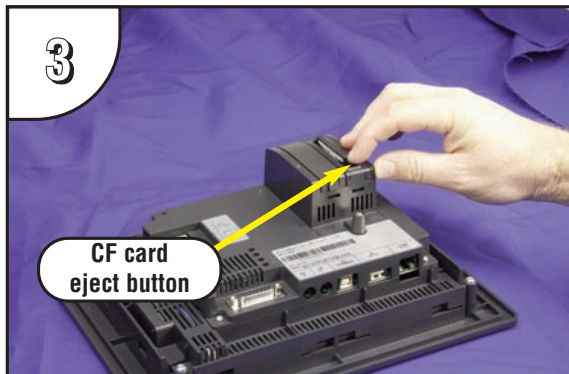
Preparation: Disconnect input power and all other connections, then remove the touch panel from the control cabinet. In a clean environment, place the panel face down on a lint-free soft surface to prevent scratching the front of the panel.



Orientate the CompactFlash memory card so that the front label is facing the power supply connector and the CF card connector faces into the slot. There are guides on each side of the slot that will match the guides on the CF card. The CF card can only be inserted one way.



Gently press the CF card into the slot until it stops. You should feel a slight resistance as the CF card connector mates with the slot's connector. The CF card should be flush with the slot's opening.



To remove the CF card from the CF Slot #2, press in on the eject button at the bottom of the CF card. This will cause the CF card to be partially ejected from the slot allowing removal.



WARNING: Do NOT use EZTouch RAM or Flash memory cards with the *C-more* touch panels.



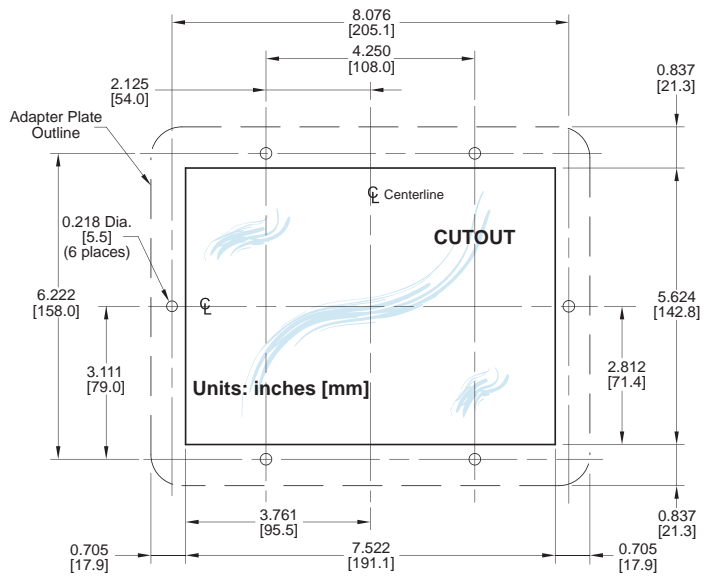
6" Adapter Plate

The adapter plate has been designed to simplify the retrofit of a new *C-more* 6" touch panel into an existing cabinet cutout for an EZTouch 6" non-slim touch panel, such as *AutomationDirect* part number EZ-S6C-K, EZ-S6C-F, EZ-S6M-R or EZ-S6M-F. The new *C-more* 6" touch panel will directly mount into the existing cutout opening for any EZTouch 6" slim touch panel.

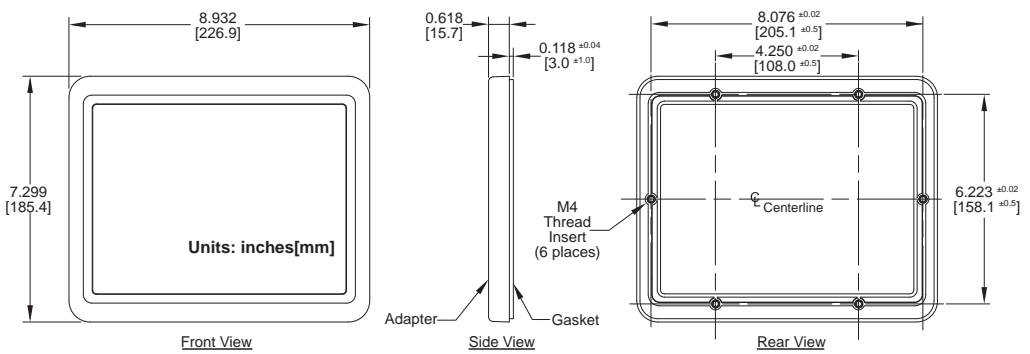
Part No. EA-6-ADPTR

6" Adapter Plate Cutout Dimensions

3



6" Adapter Plate Dimensions



6" Adapter Plate Installation

The adapter plate has been designed to simplify the retrofit of a new *C-more* 6" touch panel into an existing cabinet cutout for an *EZTouch* 6" non-slim touch panel, such as our part number EZ-S6C-K, EZ-S6C-F, EZ-S6M-R or EZ-S6M-F. The new *C-more* 6" touch panel will directly mount into the existing cutout opening for any *EZTouch* 6" slim touch panel.

Two sets of mounting screws are provided with the adapter plate. Set A contains six M4 metric screws by 8mm in length for a control cabinet thickness range of 0.02-0.118" [0.5-3mm]. Set B contains six M4 metric screws by 10mm in length for a control cabinet thickness range of 0.118-0.197" [3-5mm]. Mounting screw torque: 100 oz-in [0.7 Nm].

The two DIN mounting clips that secure the *C-more* 6" touch panel to the adapter plate are provided with the touch panel. The adapter plate has an integral sealing gasket and the touch panel includes a gasket to seal the panel to the adapter.

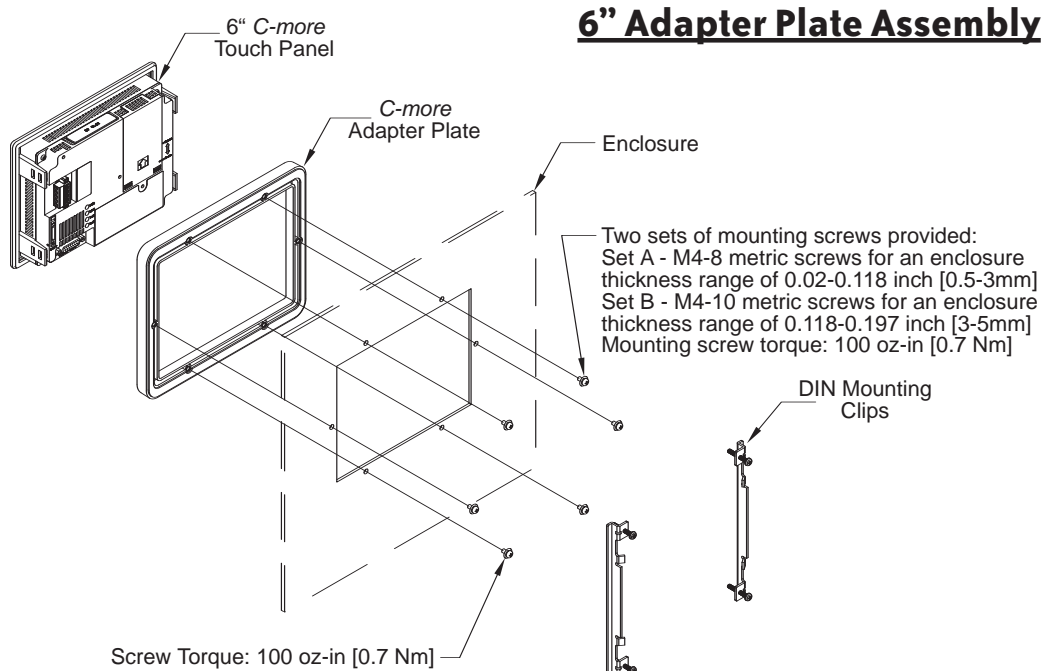
Use of the adapter plate will maintain the NEMA 4/4X (indoor) rating of the *C-more* touch panel.

Dimensions for the cutout with mounting hole locations and an assembly diagram are shown in this chapter.

Preparation: Confirm the existing cutout with the dimensions shown on the previous page when using the adapter plate to replace an existing *EZTouch* 6" non-slim touch panel with a new *C-more* 6" touch panel.



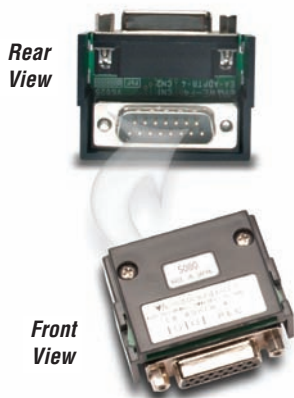
WARNING: Mount the adapter plate and touch panel on a vertical surface to allow proper cooling.



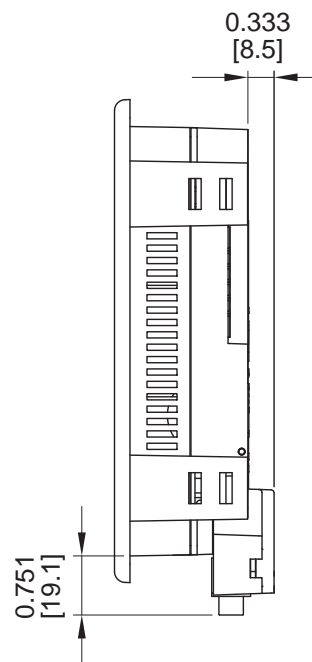
D-SUB 15-pin 90 degree Comm Port Adapter

The EA-ADPTR-4 adapter is plugged into the 15-pin serial port on the rear of the panel to allow a PLC communication cable to be plugged in at a 90 degree angle to reduce panel depth requirements. UL Recognized.

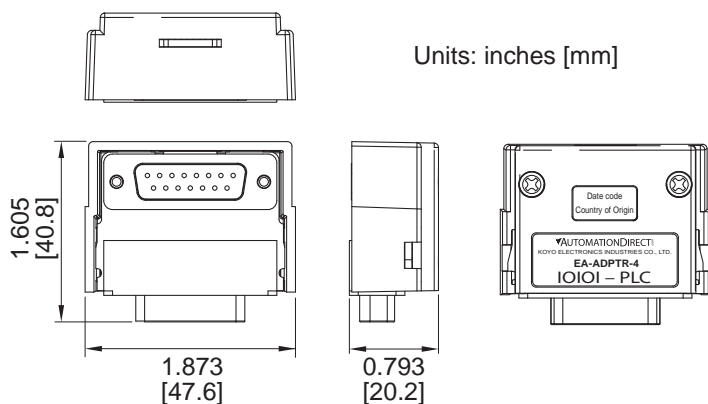
Part No. EA-ADPTR-4



Panel Dimensions with Connector Installed



Comm Port Adapter Dimensions



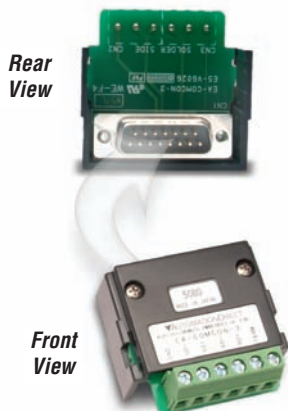
Installation

D-SUB 15-pin to Terminal Block Adapter

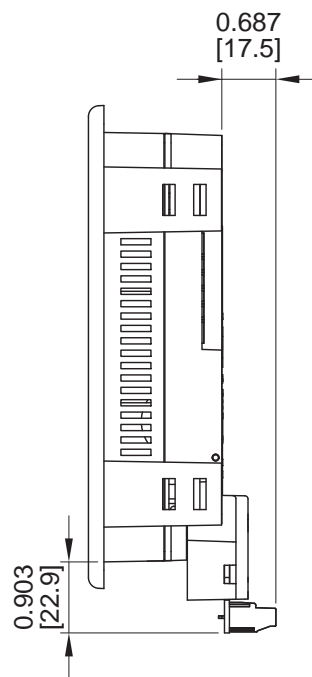
The EA-COMCON-3 adapter is plugged into the 15-pin serial port on the rear of the panel to allow wire terminal connections for RS-422/485 PLC communication cable. UL Recognized.

Part No. EA-COMCON-3

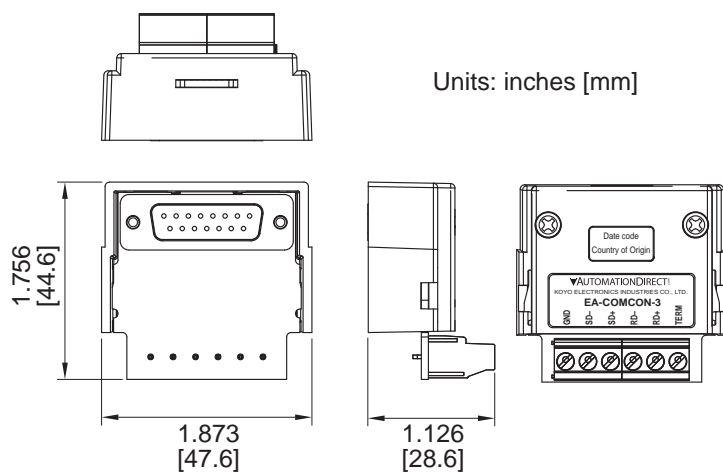
3



Panel Dimensions with Connector Installed



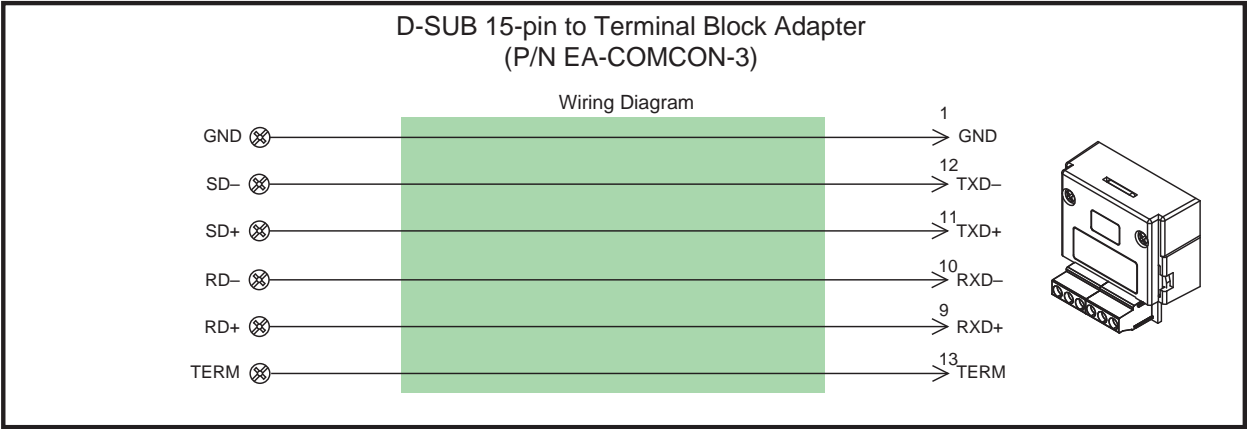
Terminal Block Adapter Dimensions



Installation

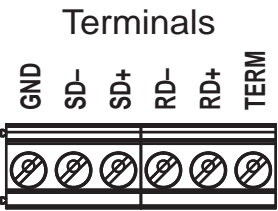
D-SUB 15-pin to Terminal Block Adapter (cont'd)

Terminal Block Adapter Wiring Diagram



3

Terminal Block Adapter Terminal Designations



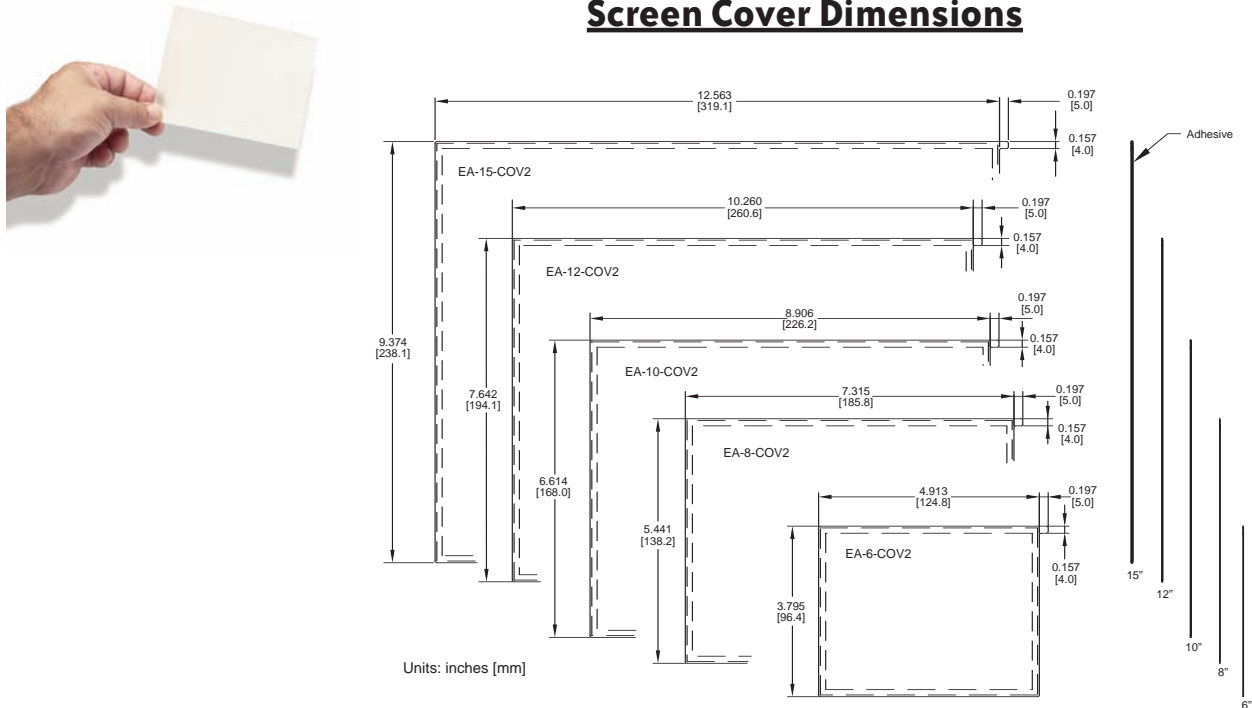
Non-glare Screen Covers

Non Glare 6 Inch Screen Cover, protective overlay used to protect the touch screen while helping to reduce the glare from external light sources. (pk of 3)

Part No. EA-6-COV2, EA-8-COV2, EA-10-COV2, EA-12-COV2 & EA-15-COV2

3

Screen Cover Dimensions



Installation



NOTE: The protective cover ships with a thin protective sheet on the face of the cover that needs to be carefully removed. If your panel is not clear, the protective sheet may not have been removed.

USB Pen Drive

The SanDisk Cruzer Micro is an extremely small 512MB USB Flash Drive (UFD) that connects to a USB port. Users can easily store their logging data, project data, key documents and images on a Cruzer Micro and transfer them to another computer with a USB port.

Includes software for data encryption (CruzerLock 2)*, and trial version for back-up (PocketCache)*, and Outlook synchronization (CruzerSync)*.

Part No. SDCZ4-512-A10



Specifications/Features:

- Dimensions: 7.9mm x 18.95mm x 52.2mm (H x W x L)
- Stylish, metal casing with changeable colored skins and caps **
- Includes CruzerLock 2 for data security*, and trial versions of PocketCache (back-up)* and CruzerSync (Outlook & My Documents folder synchronization) software*
- Hi-Speed USB 2.0 certified (backwards compatible with all USB 1.1 ports)
- Compatible with Windows 98SE, ME, 2000, XP and Mac OS 9.1.x+, OS X v10.1.2+
- Certified Windows XP and Mac OS X

Cruzer Micro Package Contents:

- Cruzer Micro Skins (with clear skin and cap)
- 2 additional colored skins w/matching caps **
- Lanyard
- Quick Start Guide

* For Windows only

** Available for new version of Cruzer Micro with Skins only

INSTALLATION & WIRING



CHAPTER 4

In This Chapter...

| | |
|--|------|
| Safety Guidelines | 4-2 |
| Introduction | 4-3 |
| EA7-S6M-R, S6C-R, S6M, S6C & T6C – Cutout Dimensions | 4-4 |
| EA7-T8C – Cutout Dimensions | 4-5 |
| EA7-T10C – Cutout Dimensions | 4-6 |
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Safety Guidelines



NOTE: *Products with CE marks perform their required functions safely and adhere to relevant standards as specified by CE directives provided they are used according to their intended purpose and that the instructions in this manual are adhered to. The protection provided by the equipment may be impaired if this equipment is used in a manner not specified in this manual. A listing of our international affiliates is available on our Web site: <http://www.automationdirect.com>*

4



WARNING: Providing a safe operating environment for personnel and equipment is your responsibility and should be your primary goal during system planning and installation. Automation systems can fail and may result in situations that can cause serious injury to personnel or damage to equipment. Do not rely on the automation system alone to provide a safe operating environment. You should use external electromechanical devices, such as relays or limit switches, that are independent of the PLC application to provide protection for any part of the system that may cause personal injury or damage. Every automation application is different, so there may be special requirements for your particular application. Make sure you follow all national, state, and local government requirements for the proper installation and use of your equipment.

Plan for Safety

The best way to provide a safe operating environment is to make personnel and equipment safety part of the planning process. You should examine *every* aspect of the system to determine which areas are critical to operator or machine safety. If you are not familiar with control system installation practices, or your company does not have established installation guidelines, you should obtain additional information from the following sources.

- NEMA — The National Electrical Manufacturers Association, located in Washington, D.C. publishes many different documents that discuss standards for industrial control systems. You can order these publications directly from NEMA. Some of these include:

ICS 1, General Standards for Industrial Control and Systems

ICS 3, Industrial Systems

ICS 6, Enclosures for Industrial Control Systems

- NEC — The National Electrical Code provides regulations concerning the installation and use of various types of electrical equipment. Copies of the NEC Handbook can often be obtained from your local electrical equipment distributor or your local library.
- Local and State Agencies — many local governments and state governments have additional requirements above and beyond those described in the NEC Handbook. Check with your local Electrical Inspector or Fire Marshall office for information.

Introduction

The installation and wiring of the *C-more*® touch panels requires selecting an appropriate location for the touch panel, laying out the cutout dimensions on the surface of the control cabinet that the panel will be mounted through, securing the touch panel with the provided mounting clips, tightening the screws to the appropriate torque rating to assure the gasket is sealing correctly, and finally connecting the appropriate power source to the touch panel.



WARNING: *C-more* touch panels need to be mounted on a vertical surface to ensure proper cooling of the panel and its components.



Note: Each *C-more* touch panel is provided with a cutout template to make marking the proper cutout size on the surface of the control cabinet that the panel will be mounted through a simple task.

The *C-more* 6" touch panels include two mounting clips. The clips can be viewed as a long metal bracket with two screws in each clip. The 6" panel clips can be fitted to the touch panel at two different depth locations that allow the 6" panel to be mounted through a wide range of enclosure thicknesses. The 8" through 12" touch panels include six mounting clips while the 15" touch panel includes eight. The 8" through 15" panel mounting clips are all the same. They are fitted to the touch panel by inserting two tabs into mating wide slots around the panel and then sliding the clip into a narrower slot to secure it in place. There is one screw on each clip that needs tightening to secure the panel in place.

Any *C-more* touch panel can be mounted directly through the existing cutout of a same size *EZTouch* slim touch panel. There is a simple solution for the need to replace an *EZTouch* 6" non-slim (rounded bezel) touch panel as explained in the following note.

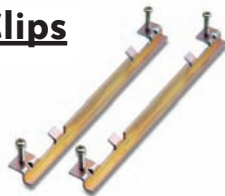


NOTE: The *C-more* 6" touch panels will fit into the existing cutout of any *EZTouch* 6" slim bezel panel. Use the *C-more* 6" Adapter Plate, EA-6-ADPTR, to install *C-more* 6" panels into existing cutouts of *EZTouch* 6" non-slim (rounded bezel) panels. The adapter plate gasket is included.

This chapter only covers the proper mounting of the touch panel and connecting power. Once power is applied to the touch panel, the user will want to read Chapter 5 on the System Setup Screens in order to set the internal time and date for the panel, check the information menu to make sure the panel is the correct unit for the application and is the latest version, set communication port parameters that may be required, become familiar with the touch panel test features, and check memory options.

The next step will be to select the appropriate PLC protocol and communications cable as described in Chapter 6.

6" Mounting Clips



8-15" Mounting Clip

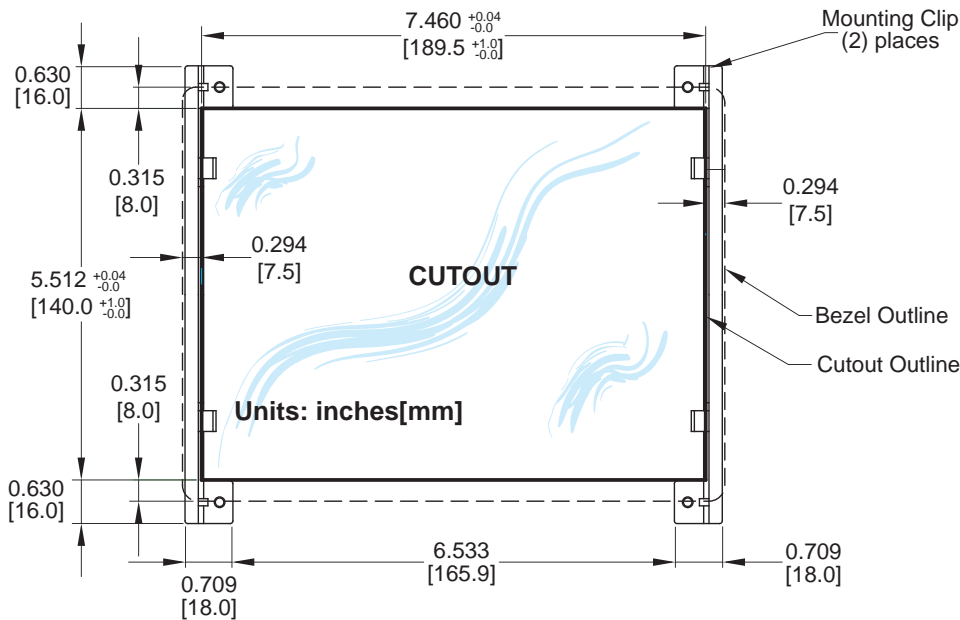




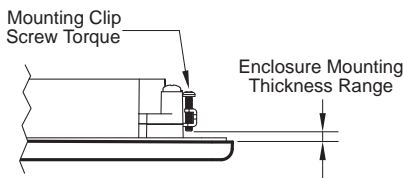
EA7-S6M-R, S6C-R, S6M, S6C and T6C – Cutout Dimensions

The *C-more* 6” touch panels are mounted into a cutout through the control cabinet and secured with two (2) mounting clips. The mounting clips are provided with the touch panel. There is a set of four (4) rectangular holes (slots) on each side of the touch panel’s short dimension that the two tabs on each mounting clip will match. You will need to select either the upper or lower set of holes depending on your control cabinet’s material thickness. The table below shows the different thickness ranges. The mounting clips are held in place, and pull the front bezel of the panel tight to the mounting surface, by tightening the screws into the rear of the control cabinet. The screws need to be tightened to the torque rating shown in the table below so that the gasket is compressed to form the proper seal between the panel and cabinet surface.

Note: Mount the touch panel on a vertical surface to allow convection air flow for proper cooling.



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque



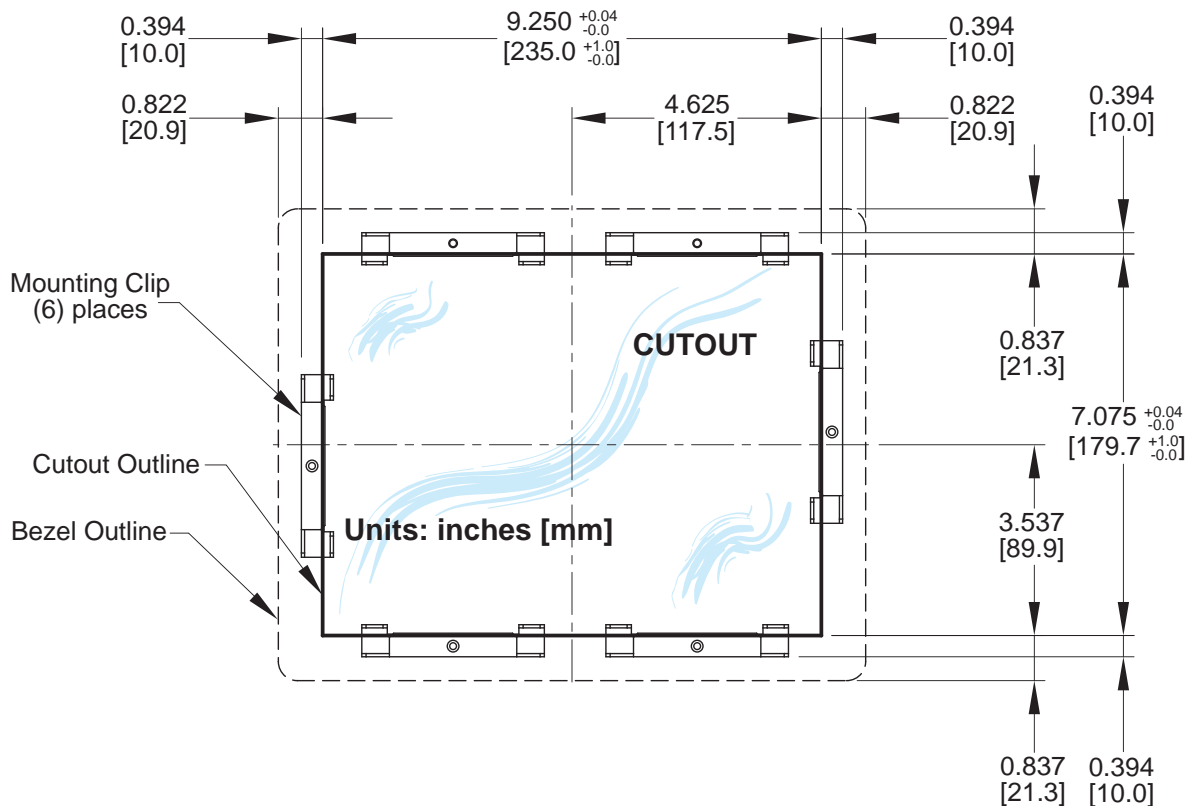
| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|-----------------------------------|---------------------------------|-----------------------------------|
| 6” – lower mounting clip position | 0.039 - 0.24 inch [1 – 6 mm] | 35 ~ 50 oz-in [0.25 ~ 0.35 Nm] |
| 6” – upper mounting clip position | 0.20 - 0.63 inch [5 – 16 mm] | 35 ~ 50 oz-in [0.25 ~ 0.35 Nm] |

EA7-T8C – Cutout Dimensions

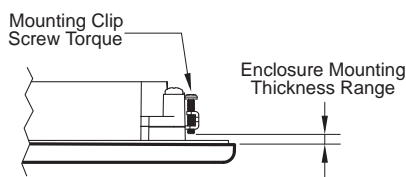
The *C-more* 8" touch panels are mounted into a cutout through the control cabinet and secured with six (6) mounting clips. The mounting clips are provided with the touch panel. The mounting clips will insert into a series of slots around the rear perimeter of the touch panel. Each clip has two tabs that will mate to two slots, using the larger rectangular holes. The mounting clips are held in place by sliding the clip toward the smaller rectangular holes. The screw of each mounting clip needs to be tightened to the torque rating shown in the table below so that the gasket is compressed to form the proper seal between the panel and cabinet surface.



Note: Mount the touch panel on a vertical surface to allow convection air flow for proper cooling.



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque

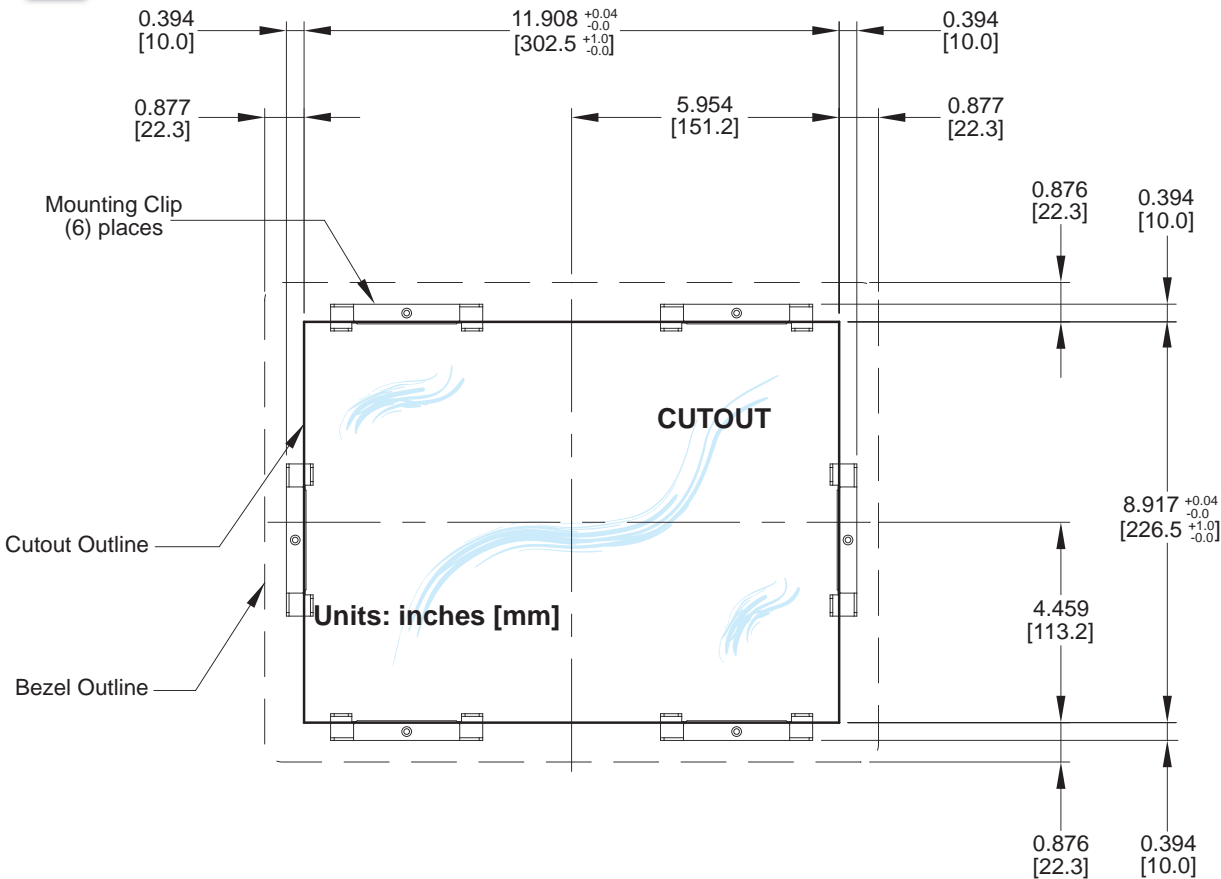


| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

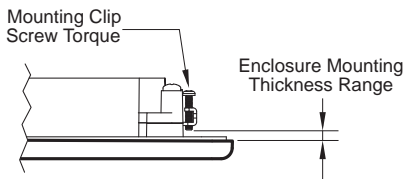
EA7-T10C – Cutout Dimensions

The *C-more* 10” touch panels are mounted into a cutout through the control cabinet and secured with six (6) mounting clips. The mounting clips are provided with the touch panel. The mounting clips will insert into a series of slots around the rear perimeter of the touch panel. Each clip has two tabs that will mate to two slots, using the larger rectangular holes. The mounting clips are held in place by sliding the clip toward the smaller rectangular holes. The screw of each mounting clip needs to be tightened to the torque rating shown in the table below so that the gasket is compressed to form the proper seal between the panel and cabinet surface.

Note: Mount the touch panel on a vertical surface to allow convection air flow for proper cooling.



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque



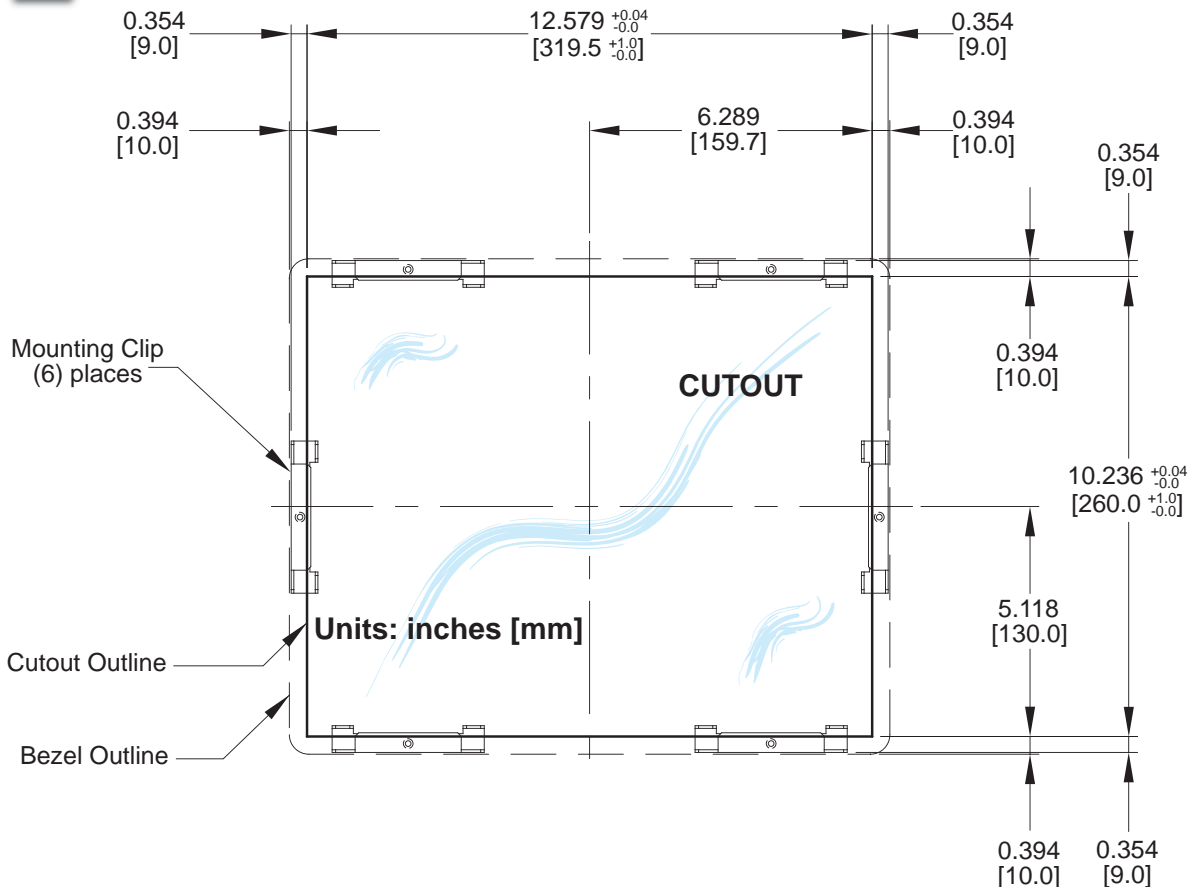
| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

EA7-T12C – Cutout Dimensions

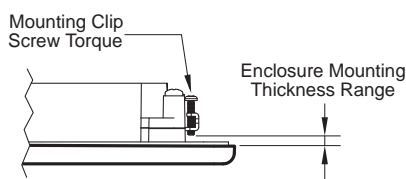
The *C-more* 12" touch panels are mounted into a cutout through the control cabinet and secured with six (6) mounting clips. The mounting clips are provided with the touch panel. The mounting clips will insert into a series of slots around the rear perimeter of the touch panel. Each clip has two tabs that will mate to two slots, using the larger rectangular holes. The mounting clips are held in place by sliding the clip toward the smaller rectangular holes. The screw of each mounting clip needs to be tightened to the torque rating shown in the table below so that the gasket is compressed to form the proper seal between the panel and cabinet surface.



Note: Mount the touch panel on a vertical surface to allow convection air flow for proper cooling.



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque

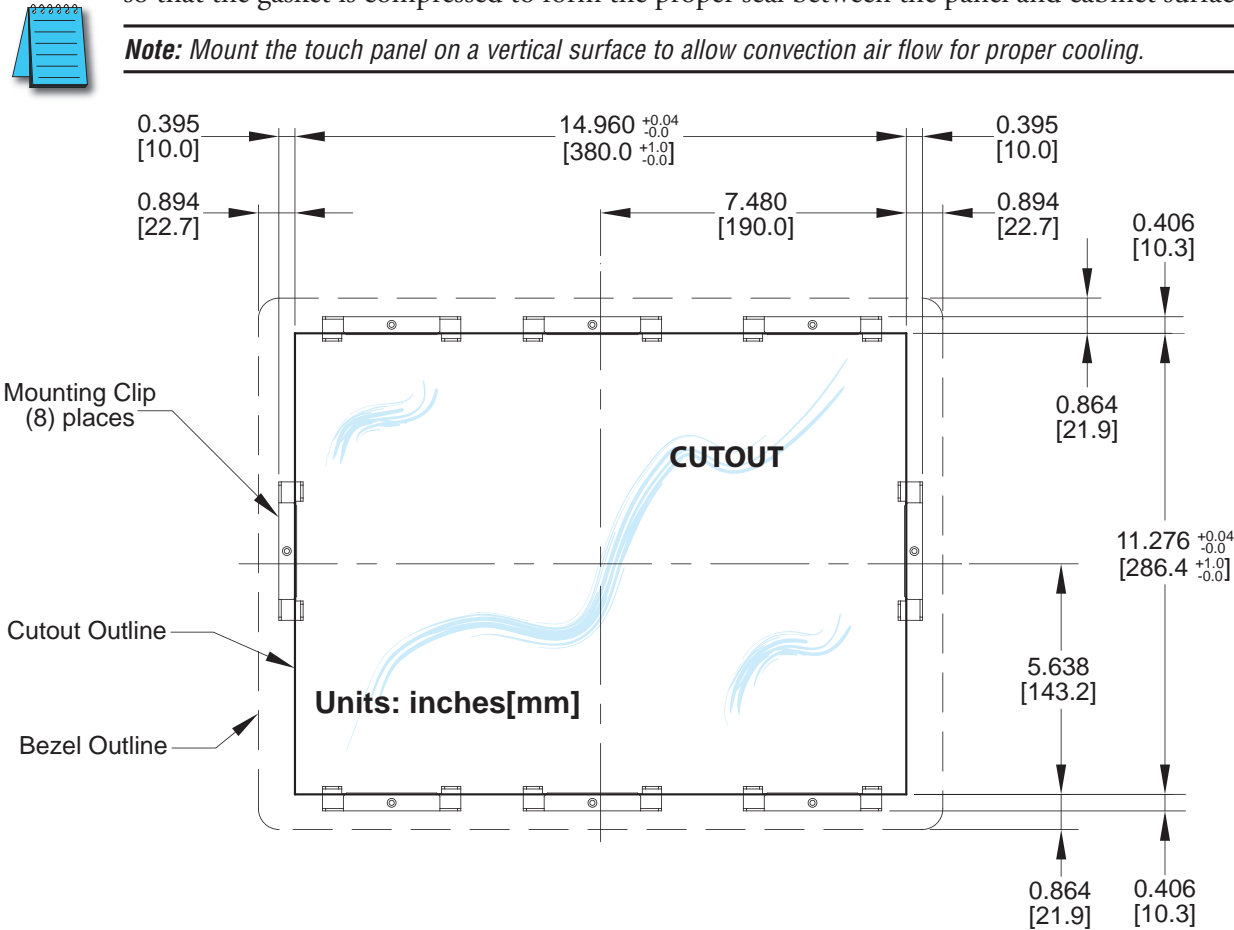


| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

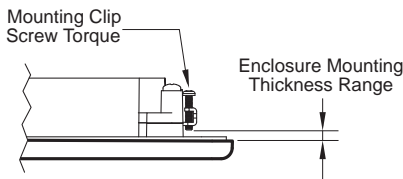
EA7-T15C – Cutout Dimensions

The *C-more* 15” touch panels are mounted into a cutout through the control cabinet and secured with eight (8) mounting clips. The mounting clips are provided with the touch panel. The mounting clips will insert into a series of slots around the rear perimeter of the touch panel. Each clip has two tabs that will mate to two slots, using the larger rectangular holes. The mounting clips are held in place by sliding the clip toward the smaller rectangular holes. The screw of each mounting clip needs to be tightened to the torque rating shown in the table below so that the gasket is compressed to form the proper seal between the panel and cabinet surface.

Note: Mount the touch panel on a vertical surface to allow convection air flow for proper cooling.



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque

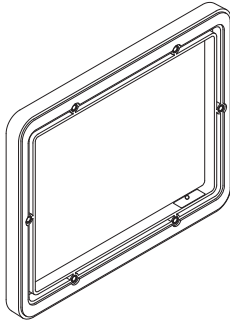


| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

6" Adapter Plate

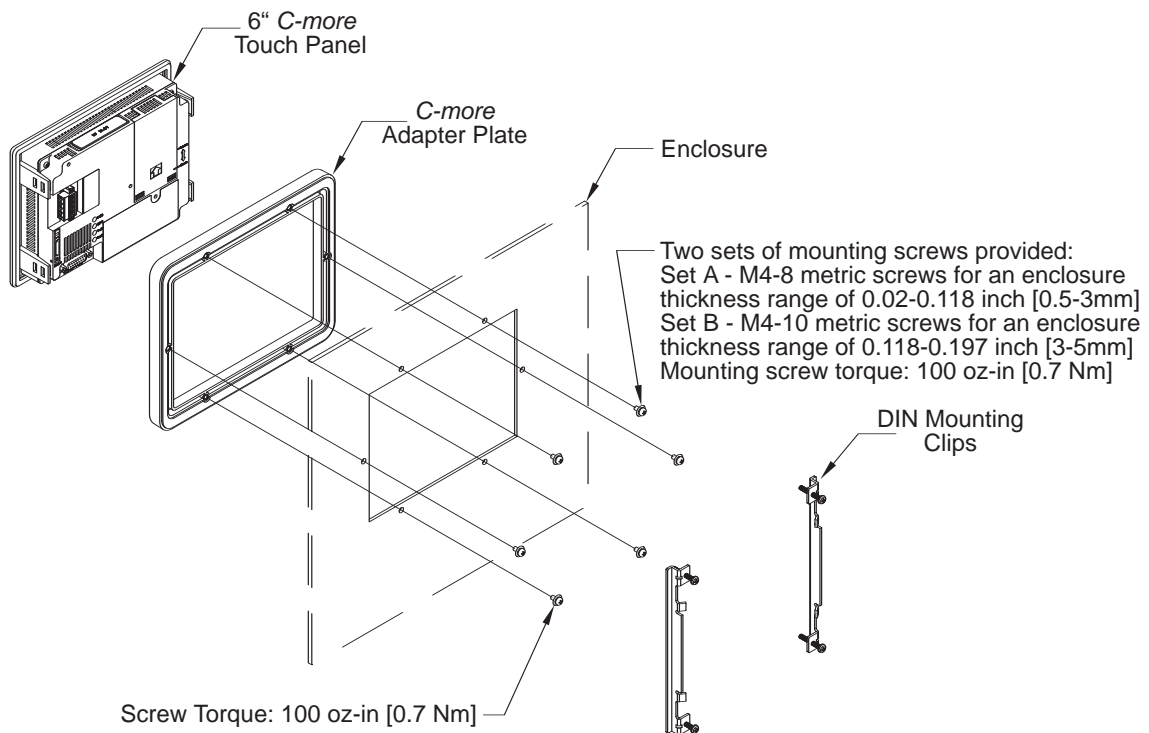
Use the *C-more* 6" Adapter Plate, p/n EA-6-ADPTR, to install a *C-more* 6" touch panel into the existing cutout of an EZTouch 6" non-slim (rounded bezel) touch panel. Gasket and mounting hardware is included.

Part No. EA-6-ADPTR



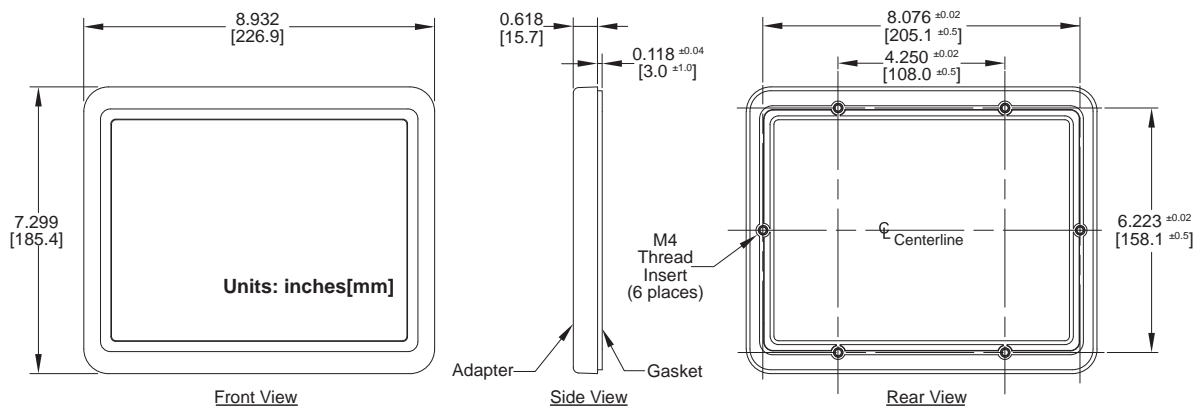
4

6" Adapter Plate Assembly

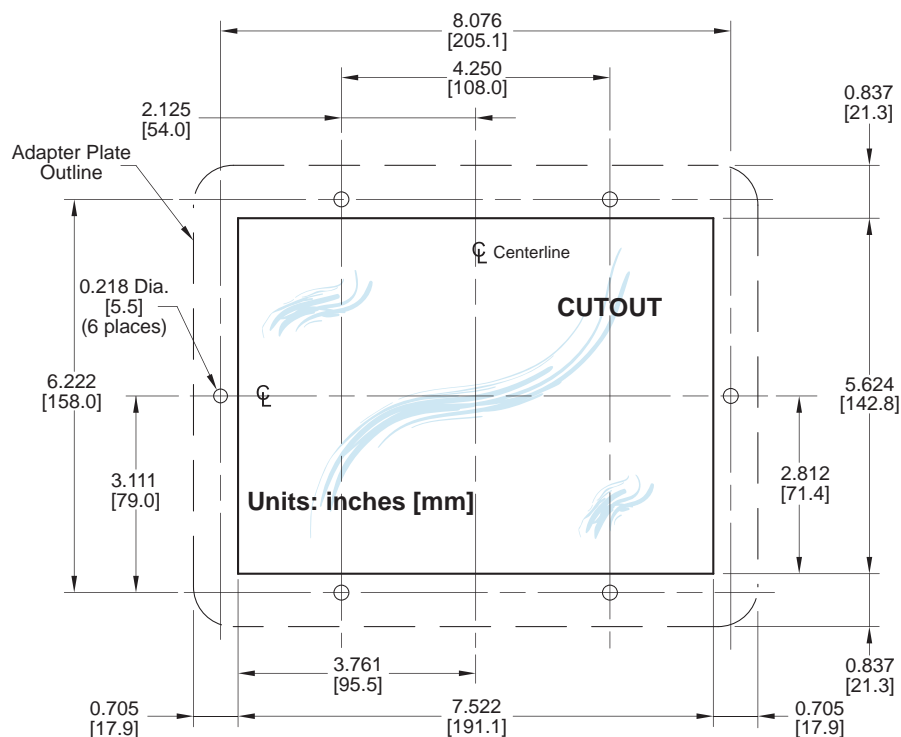


6" Adapter Plate (cont'd)

6" Adapter Plate Dimensions



6" Adapter Plate Cutout Dimensions



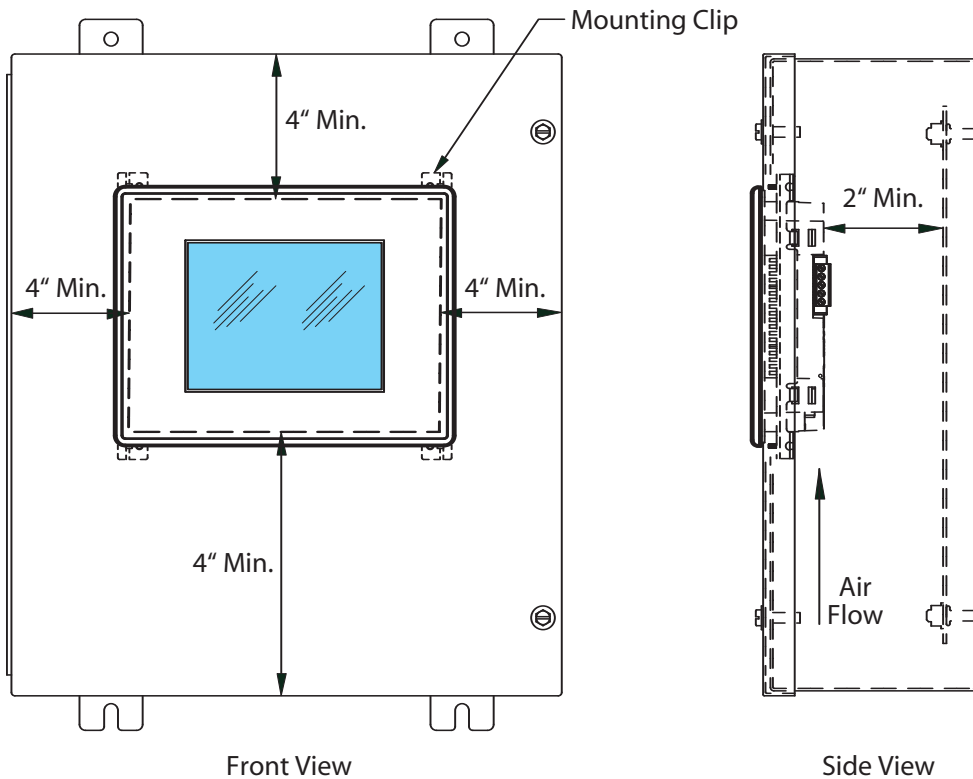
Mounting Clearances

The following drawing shows the mounting clearances for the *C-more* touch panel. There should be a minimum of 4 inches of space between all sides of the panel and the nearest object or obstruction and at least 2 inches between the rear of the panel and the nearest object or obstruction.



Note: Make sure the touch panel is mounted on a vertical surface to allow convection air flow for proper cooling.

4



Wiring Guidelines



WARNING: To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.

If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call us at 1-800-633-0405 or 770-844-4200.

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Agency Approvals

Some applications require agency approvals for particular components. The *C-more* touch panel agency approvals are listed below:

- UL (Underwriters' Laboratories, Inc.)
- CUL (Canadian Underwriters' Laboratories, Inc.)
- CE (European Economic Union)

Marine Use

American Bureau of Shipping (ABS) certification requires flame-retarding insulation as per 4-8-3/5.3.6(a). ABS will accept Navy low smoke cables, cable qualified to NEC "Plenum rated" (fire resistant level 4), or other similar flammability resistant rated cables. Use cable specifications for your system that meet a recognized flame retardant standard (i.e. UL, IEEE, etc.), including evidence of cable test certification (i.e. tests certificate, UL file number, etc.).



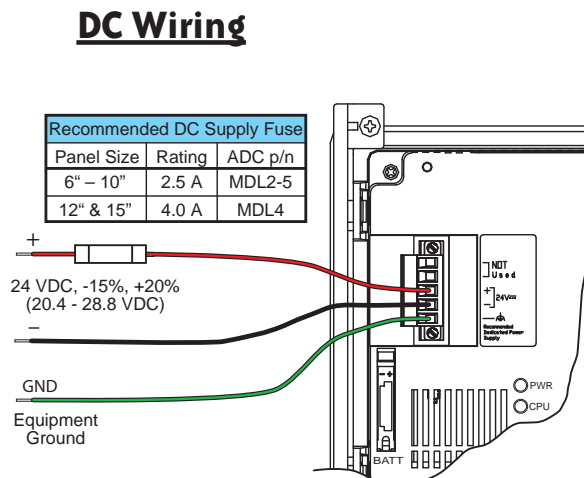
NOTE: Wiring needs to be "low smoke" per the above paragraph. Teflon coated wire is also recommended.

Wiring Guidelines (cont'd)

Providing Power to the Touch Panel

- Connect a **dedicated** 24 VDC (20.4 - 28.8 VDC) switching power supply rated for a minimum of 1.5 A to the DC connector on the rear of the *C-more* touch panel. Connect the ground terminal to a proper equipment ground.
- **or** install a *C-more* AC/DC Power Adapter (EA-AC) to the rear of the touch panel and connect an AC voltage source of 100-240 VAC, 50/60Hertz, to its AC connector.
- **then** turn on the power source and check the LED status indicators on the rear of the *C-more* touch panel for proper operation. See the LED Status Indicator diagram on the next page for reference.

DC Wiring Diagram



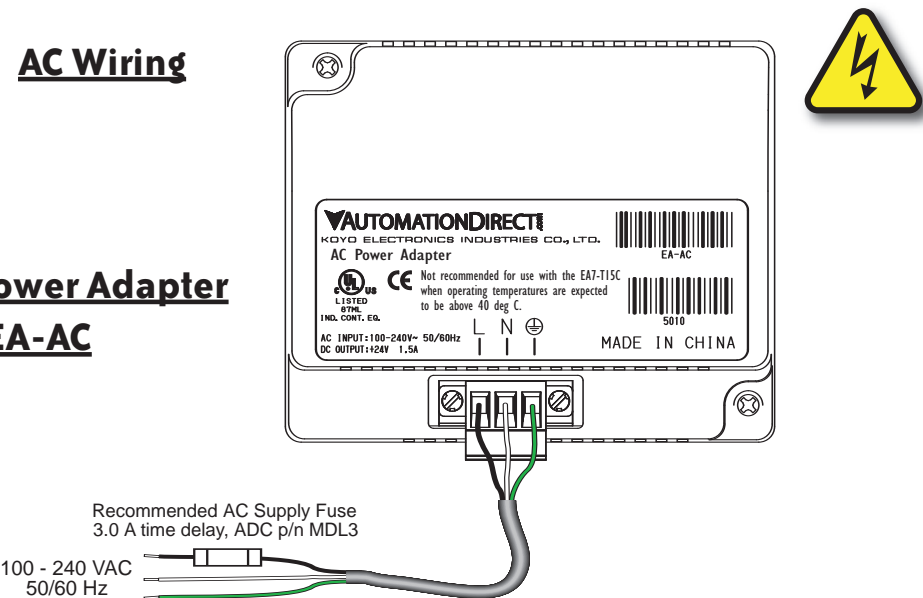
Recommended DC Power Supply:
AutomationDirect Part No. PS24-050D

Wiring Guidelines (cont'd)

AC Wiring Diagram

AC Wiring

AC/DC Power Adapter EA-AC

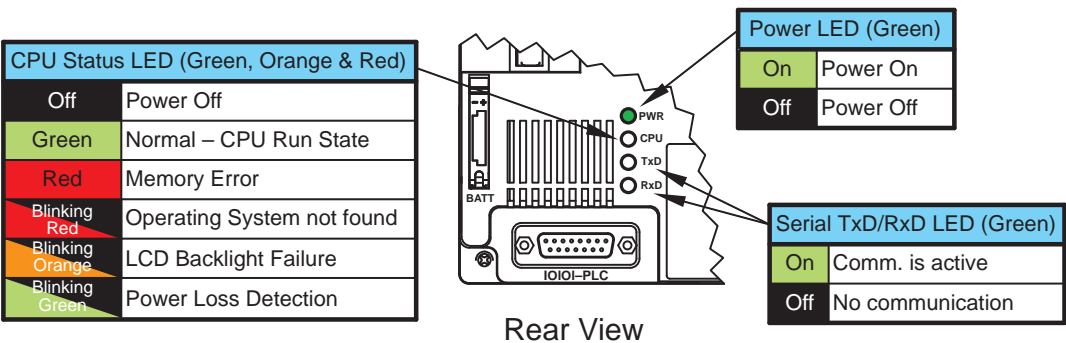


WARNING: The AC/DC Power Adapter is not recommended for use with the EA7-T15C touch panel when operating temperatures are expected to exceed 40 °C [104 °F].



Note: Power Fault features help protect data being logged to CompactFlash during power failures. The **C-more** panel must have firmware version 1.21 Build 6.18E or higher for proper operation.

C-more LED Status Indicators



SYSTEM SETUP SCREENS



CHAPTER 5

In This Chapter...

| | |
|--|------|
| Introduction | 5-2 |
| Chapter Organization | 5-3 |
| Accessing the System Setup Screens (no project loaded) | 5-4 |
| Accessing the System Setup Screens (with project loaded) | 5-5 |
| System Setup Screens – Enable Password in Software | 5-7 |
| System Setup Screens Flowchart | 5-13 |
| Main Menu | 5-14 |
| Information Menu | 5-15 |
| Setting Menu | 5-19 |
| Test Menu | 5-25 |
| Memory Menu | 5-35 |

Introduction

The *C-more* touch panels include a series of built-in **System Setup Screens** that allow the user to view detailed information about the panel, adjust certain features, configure communications, test various functions of the touch panel, backup & restore system, recipe, log and project memory, clear memory, and reset all values and conditions back to the original factory defaults.

The following is presented to give the user a detailed step by step look at 1.) how to access the System Setup Screens, 2.) what adjustments and features are available, 3.) when and why the feature may need to be adjusted or used, and 4.) how to adjust and/or interrupt the features.

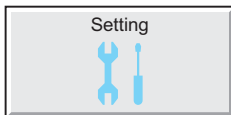
The System Setup Screens from the Main Menu are split into four different categories to make it simple for the user to select the area for viewing information, making adjustments, testing the touch panel or working with the internal and/or external memory options. The four Main Menu selections are:

Information



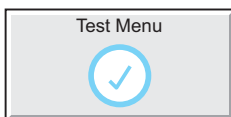
Here you will find detailed information in regards to the touch panel model, the panel's name, version information for the hardware, boot loader and firmware, clock source, battery status and beeper status. Also available are details on the panel's internal memory and the status of any external memory devices, such as CompactFlash memory and USB pen drives. Communication port details are also available in this area, as well as an error log to help in trouble-shooting the system.

Setting



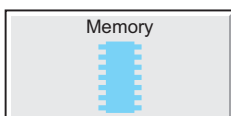
This is the area for 1.) making adjustments to the internal clock, 2.) adjusting the brightness and contrast of the display (There are some differences of what can be adjusted between the STN and TFT type displays, see details later in this chapter.), 3.) adjusting (calibrating) the touch panel, 4.) enabling or disabling the internal beeper, and 5.) the IP Address of the touch panel can also be configured from this menu area. Access to the IP Address Setting screen is covered later in this chapter.

Test Menu



From this sub menu, the user can 1.) test the touch panel, 2.) test the display, 3.) test the communication ports, and 4.) test both the internal beeper or the audio line output, if a speaker with an amplifier is connected. A WAV sound file is system provided for the audio line output test.

Memory

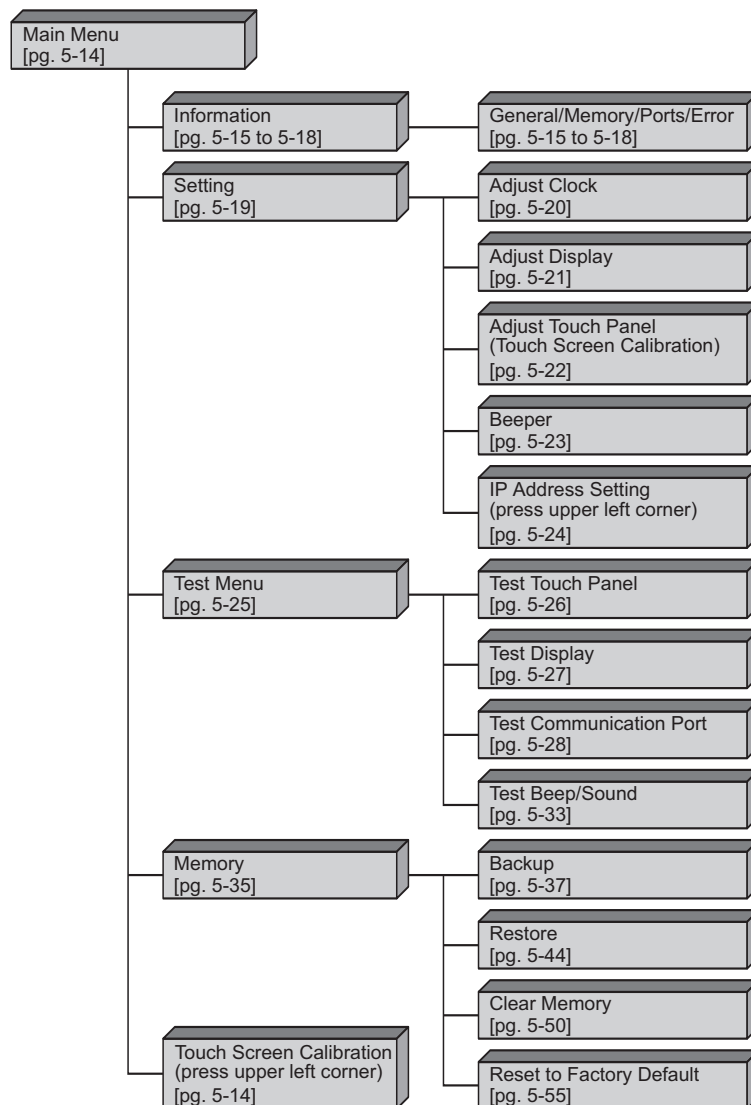


Select the Memory menu item to either backup or restore your project, log data, recipe data and/or system memory. Selections can be made to backup to optional CompactFlash memory or USB pen drive memory. The menu selections also give the user the ability to clear the memory, and there is also a selection to reset all of the touch panel settings back to the original factory defaults.

Chapter Organization

The System Setup Screens chapter is organized in the following order:

- 1.) Accessing the system setup screens with **no project loaded** will take the user directly to the **Main Menu** – page 5-4.
- 2.) Accessing the system setup screens with a **project loaded** will first take the user to a dialog box **warning** the user that the panel will stop running and waits for an acknowledgement – page 5-5.
 - a.) If a **password is not enabled**, the user is taken directly to the **Main Menu** after the warning message is acknowledged – page 5-6.
 - b.) If a **password is enabled**, then the **Enter Security Code** keypad is presented after the warning message is acknowledged – page 5-6.
- 3.) How to **enable a password** in the *C-more* Programming software is explained – page 5-7.
- 4.) System Setup Screens organized as shown in the following flowchart:

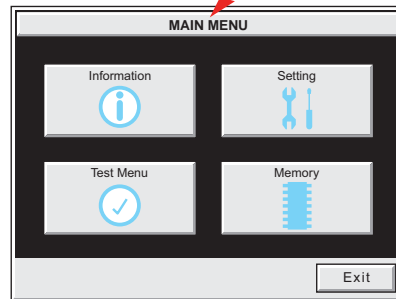
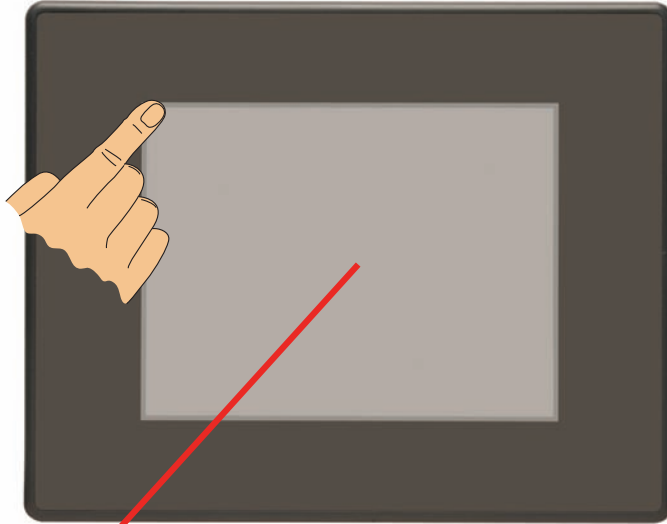


Accessing the System Setup Screens (no project loaded)

To access the **Main Menu** of the touch panel **System Setup Screens** prior to downloading a project, press the extreme upper left corner of the panel display area for 3 seconds as shown below. The **Main Menu** will then be displayed as shown below.

5

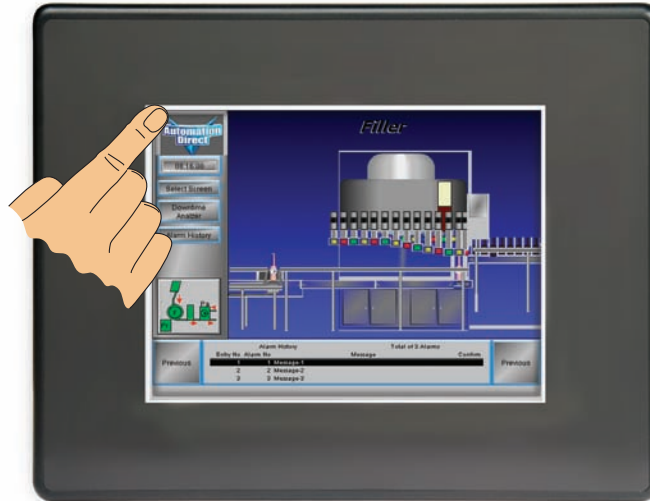
Press in the extreme upper left corner for 3 seconds to bring up the System Setup Screens' Main Menu.



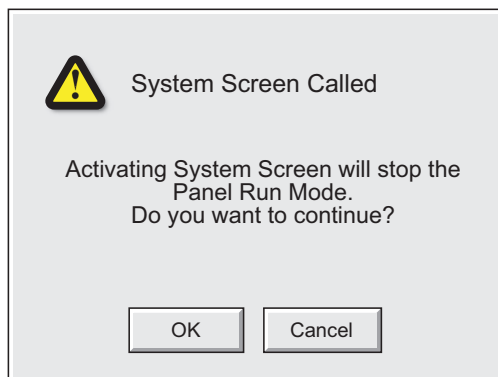
NOTE: The ability to directly activate the **Main Menu** of the **System Setup Screens** by pressing the upper left corner of the touch panel for 3 seconds will only occur when there is no project loaded into the memory of the panel. Refer to the next section on accessing the **System Setup Screens** with a project loaded for procedure details and recommendations.

Accessing the System Setup Screens (with project loaded)

To access the **Main Menu** of the touch panel **System Setup Screens** with a project loaded into memory, press the upper left corner of the panel display area for 3 seconds as shown below.



The following **WARNING** dialog box will appear on the the touch screen.



Dialog Box Actions:

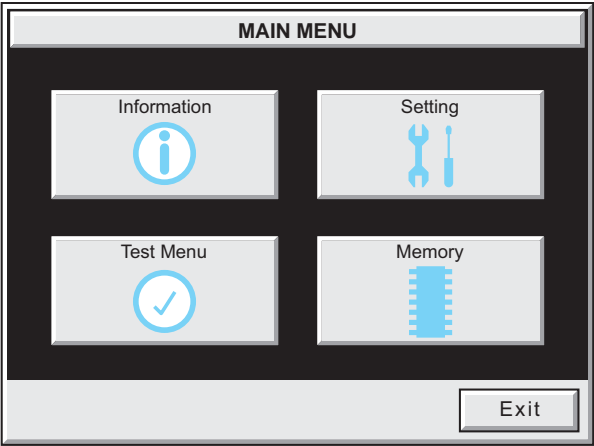
- Pressing OK will display the system setup screen. See the **WARNING** below!
- Pressing Cancel will take you back to the project screen.
- Communications with the PLC is active while the Warning is displayed.
- The dialog box will close if no action is taken for 60 seconds.
- The dialog box will not display if the touch panel does not have a project loaded.
- The dialog box will not display if the System Screen password is enabled.



WARNING: Pressing OK at this point will **STOP** the PLC driver and therefore all communications between the touch panel and PLC will cease. It is strongly recommended that the password system tag "SYS SYSTEMSCREENPW" be enabled to add a safeguard step in accessing the system setup screens. See the next section for a quick overview for setting the System Tags in the Event Manager Database.

System Setup Screens (no password enabled)

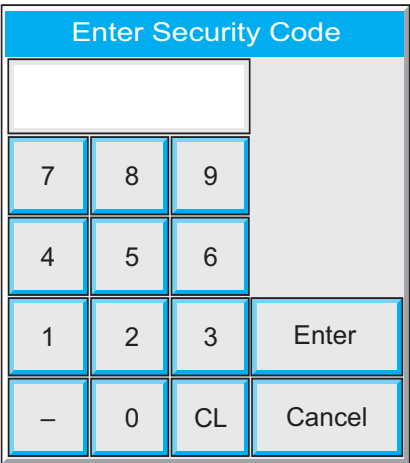
If no password is enabled for the system setup screens, then pressing the OK button in the Warning dialog box will bring up the Main Menu as shown below. You can then proceed to the other system setup screens.



System Setup Screens (password enabled)

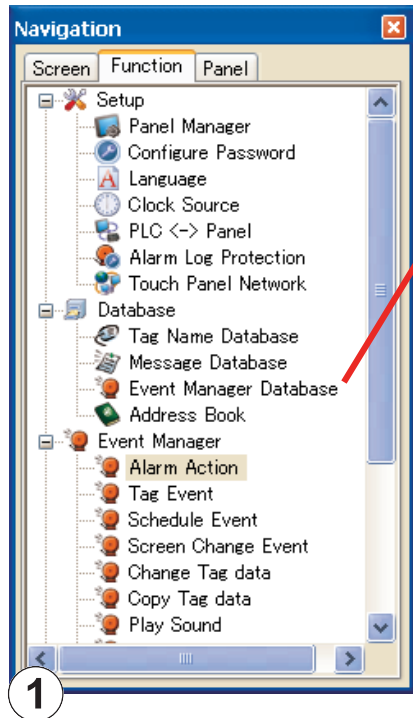


NOTE: If the password system tag **SYS SYSTEMSCREENPW** is enabled, procedure described on the next page, then the **Enter Security Code** keypad shown below will be displayed. Entering the correct password code will then bring up the **Main Menu** system setup screen. If the wrong password code is entered, the keypad clear from its display the value entered and will stay present until the correct value is entered or the **Cancel** key is pressed.

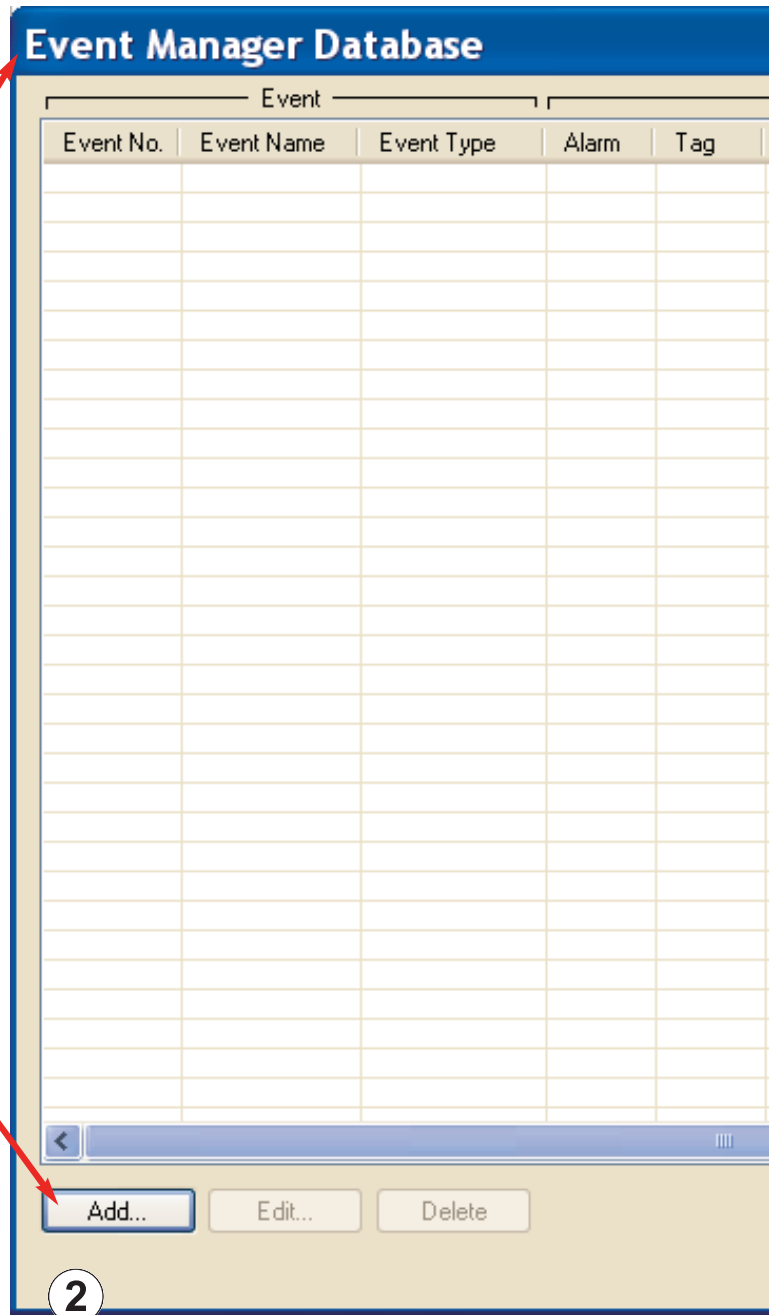


System Setup Screens – Enable Password in Software

Under the C-more Programming Software's **Navigation** window, select the **Function** tab, then select the Event Manager's **Database** function to display the Event Manager Database shown below:



Click on the **Add** button to add an event to the database that will be used to enable the System Screen Password.



5

System Setup Screens – Enable Password (cont'd)

The Event Add dialog box will be displayed as shown next:

5

3

Event No. 1

Event Type: Tag

Tag Name: SYS BIT ON

Event State: ☒ ON ☐ OFF

Limits: Min: Max:

Action: Sequence List: ☒ 01-Alarm

Add Action... Delete Action

Alarm: Language: Language 1

Text:

☒ Show in Alarm History ☐ Confirmation ☐ Save file to CF1

☒ Display

Text Color: Blink Back Color: Blink

Add Close Help

Click on the **Tag Name:** pull down menu and select the internal **System Bit On (SYS BIT ON)** tag as shown. This will force the tag event type to be continuously active.

4

Event No. 1

Event Type: Tag

Tag Name: SYS BIT ON

Event State: ☒ ON ☐ OFF

Limits: Min: Max:

Action: Sequence List: ☒ 01-Alarm

Add Action... Delete Action

Alarm: Language: Language 1

Text:

☒ Show in Alarm History ☐ Confirmation ☐ Save file to CF1

☒ Display

Text Color: Blink Back Color: Blink

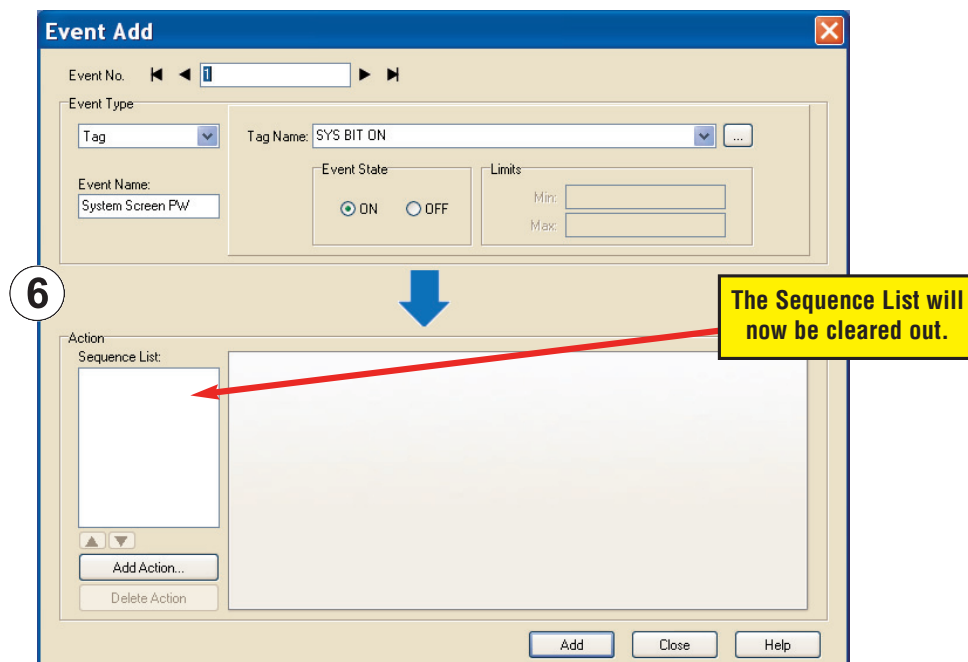
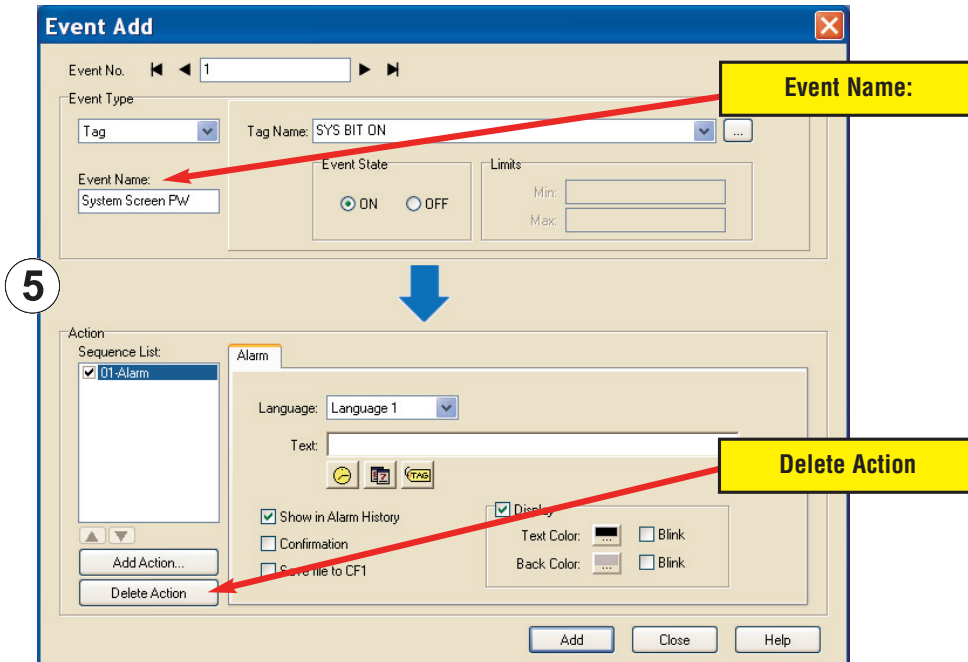
Add Close Help

Tag Name: SYS BIT ON

System Setup Screens – Enable Password (cont'd)

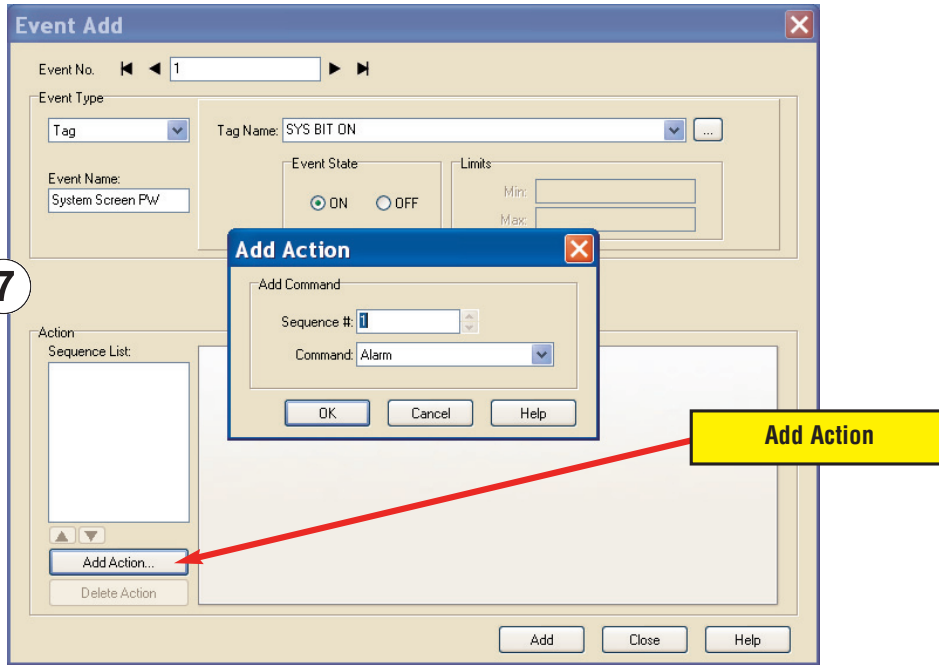
Use the **Event Name:** text box to document the event as “System Screen PW” for record keeping. This is optional.

In the **Action** box, click once on the displayed **01-Alarm** under the **Sequence List:** so that **01-Alarm** is highlighted. Then click the **Delete Action** button to remove the **01-Alarm**.

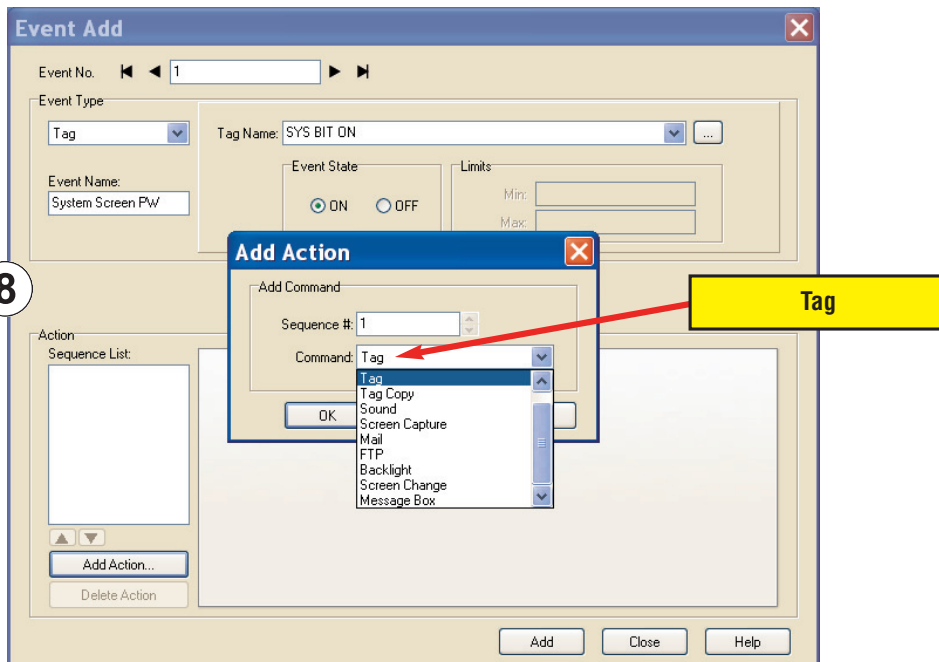


System Setup Screens – Enable Password (cont'd)

In the Action box, click on the Add Action... button. This will bring up the Add Action dialog box as shown below:



Click on the **Command:** pull down list in the Add Command box, select **Tag** from the list, then click OK.



System Setup Screens – Enable Password (cont'd)

A 01-Tag action item will then be added to the Sequence List.

The screenshot shows the 'Event Add' dialog box. The 'Event No.' is 1. The 'Event Type' is 'Tag'. The 'Tag Name' is 'SYS BIT ON'. The 'Event State' is 'ON'. The 'Limits' are 'Min: ' and 'Max: '. The 'Action' tab is selected, and the 'Sequence List' contains '01-Tag'. A red arrow points from a yellow box labeled '01-Tag' to the '01-Tag' item in the 'Sequence List'. A blue arrow points from the '01-Tag' item in the 'Sequence List' to the 'Tag' tab. The 'Tag' tab shows the 'Tag Name' field with a pull-down arrow. The 'Write State' is 'ON'. The 'Write Value' is '0'. The 'Data Type' is 'Value: 0'. The 'Add Action...' button is visible.

Click on the **Tag Name:** pull down list down arrow in the Action box's Tag tab, select **SYS SYSTEMSCREENPW** from the list, and click OK.

The screenshot shows the 'Event Add' dialog box. The 'Event No.' is 1. The 'Event Type' is 'Tag'. The 'Tag Name' is 'SYS BIT ON'. The 'Event State' is 'ON'. The 'Limits' are 'Min: ' and 'Max: '. The 'Action' tab is selected, and the 'Sequence List' contains '01-Tag'. A red arrow points from a yellow box labeled 'SYS SYSTEMSCREENPW' to the 'SYS SYSTEMSCREENPW' item in the 'Tag Name' pull-down list. The 'Tag' tab shows the 'Tag Name' field with a pull-down arrow. The 'Write State' is 'ON'. The 'Write Value' is '0'. The 'Data Type' is 'Value: 0'. The 'Add Action...' button is visible.

System Setup Screens – Enable Password (cont'd)

Enter a numeric value into the **Value:** box, such as “777”. This value becomes the **Password** code to access the **System Setup Screen’s Main Menu**.

Event Add

Event No. 1

Event Type: Tag

Tag Name: SYS BIT ON

Event Name: System Screen PW

Event State: ☒ ON ☐ OFF

Limits: Min. Max.

Action: Sequence List: ☒ 01-Tag

Tag: SYS SYSTEMSCREENPW

Write State: ☒ ON ☐ OFF

Write Value: Value: 777

Data Type: BCD

Buttons: Add Action... Delete Action Add Close Help

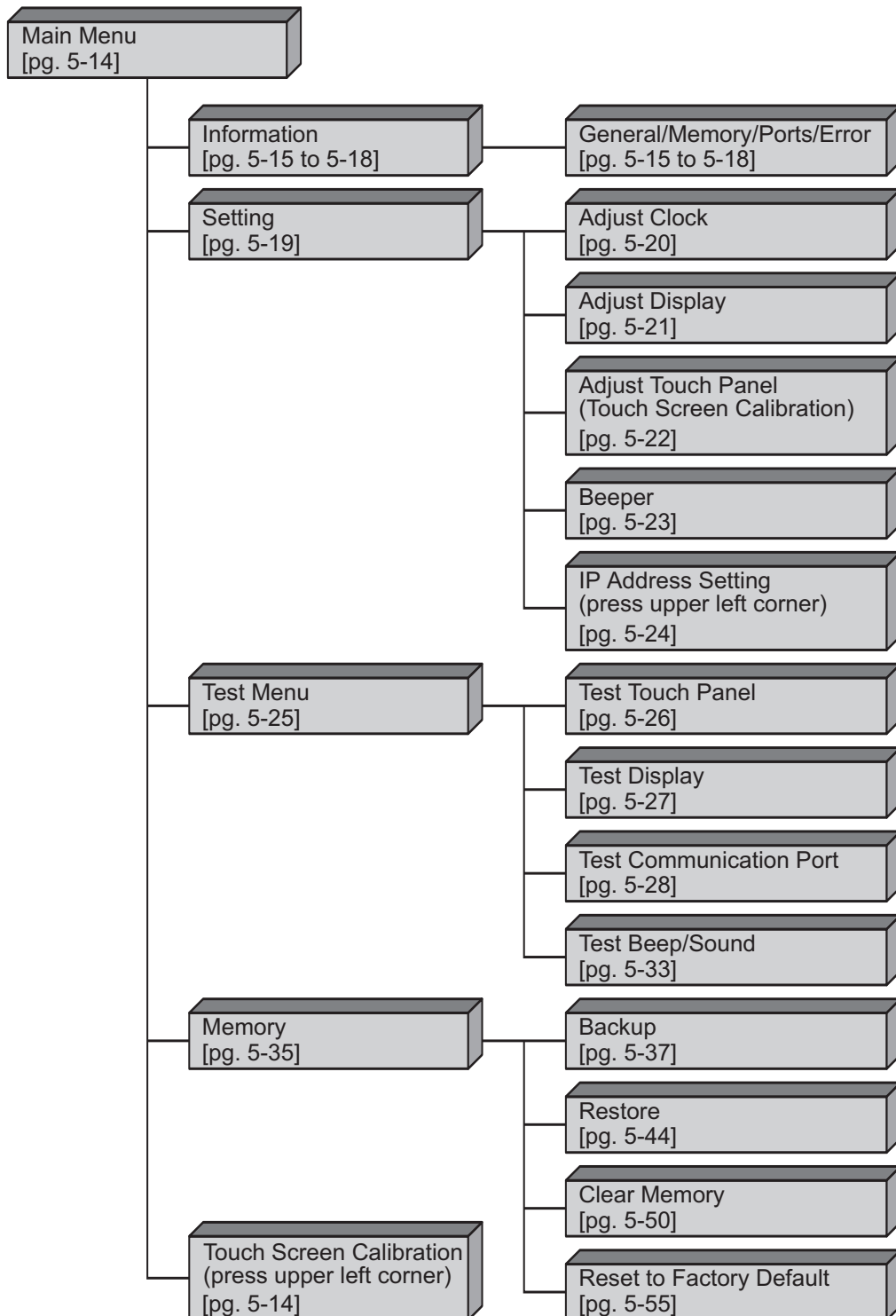
11

Password Value - 777

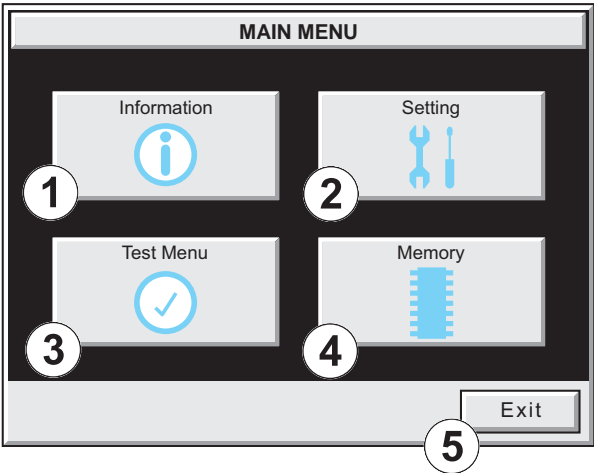
Click the **Add** button in the Event Add dialog box and then the **Close** button to return to the **Event Manager Database**. You now will see that the first event in the database is for the **System Screen Password** and it is enabled.

[illegible]

System Setup Screens Flowchart



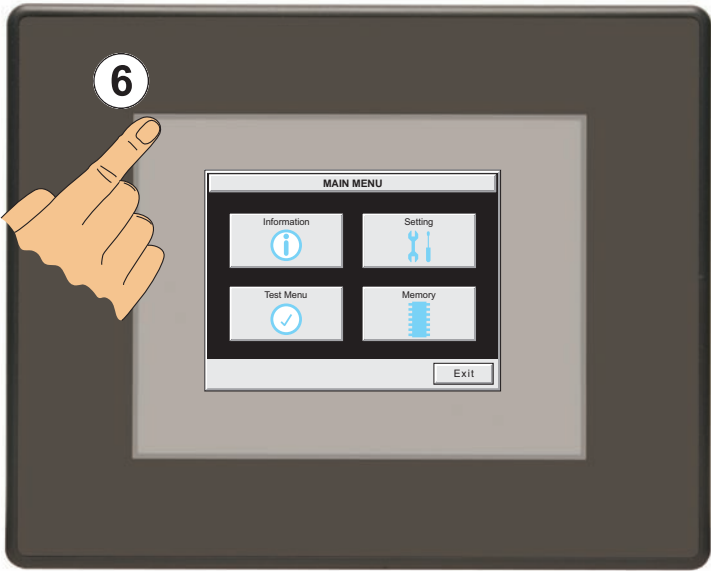
Main Menu



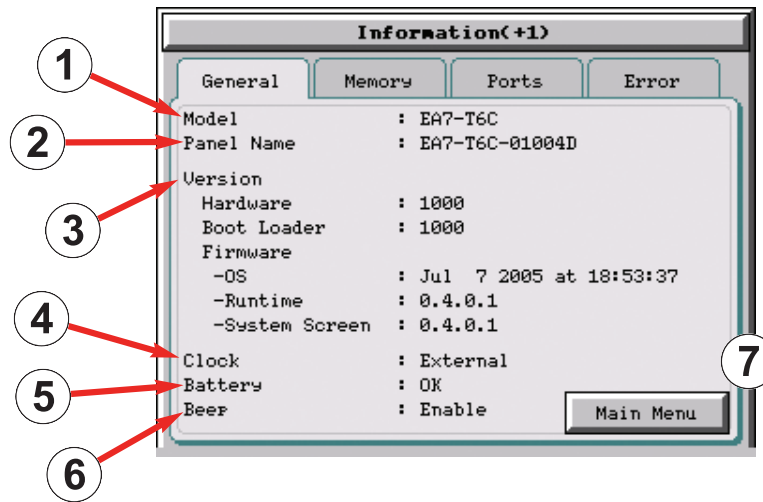
The **Main Menu** system setup screen is the top layer in the menu structure.

The menu is displayed at full screen on the 6 inch touch panel models. It is displayed in the center on the 8, 10, 12, or 15 inch models.

| Item No. | Function | Description | Comment |
|----------|--------------------------|---|--|
| 1 | Information | Press to go to the Information Menu . | |
| 2 | Setting | Press to go to the Setting Menu . | |
| 3 | Test Menu | Press to go to the Test Menu . | |
| 4 | Memory | Press to go to the Memory Menu . | |
| 5 | Exit | Press to return to the user screen. | |
| 6 | Touch Screen Calibration | While the Main Menu system setup screen is being displayed, the extreme upper left corner of the touch panel can be pressed for 3 seconds to access the Touch Screen Calibration display. | This feature is only used if the touch panel data becomes corrupted and touching the Main Menu buttons does not work. It allows a shortcut to the touch panel calibration screen. |



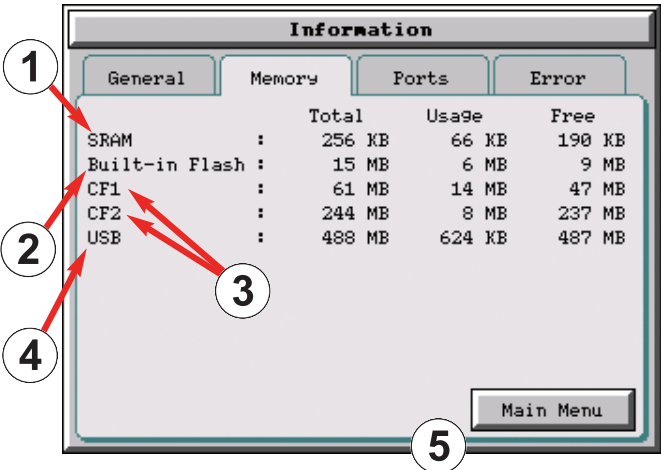
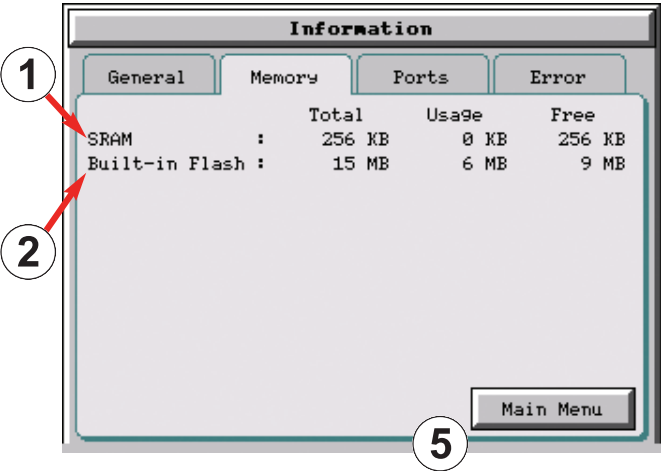
Information Menu – General tab



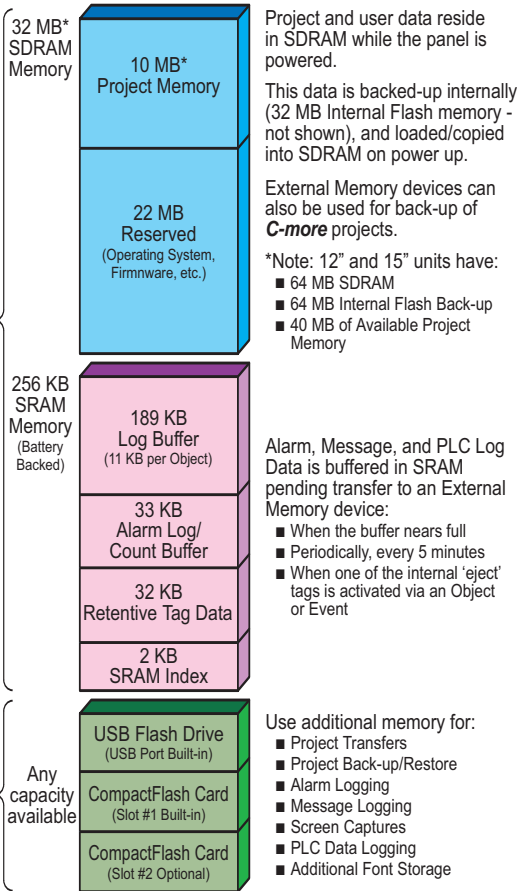
The **General** tab under the Information menu provides detailed information of the *C-more* Touch Panels model, Panel Default Name based on Model type and MAC address, hardware, boot loader and firmware versions, etc.

| Item No. | Function | Description | Comments |
|----------|--------------------|--|---|
| 1 | Model | EA7-S6M-R, EA7-S6C-R, EA7-S6M, EA7-S6C, EA7-T6C, EA7-T8C, EA7-T10C, EA7-T12C, EA7-T15C | |
| 2 | Panel Default Name | [Model Name]-01XXXX "01 XXXX" is the lower 3 bytes of the Mac Address MAX: 15 characters (15 bytes) | e.g. EA7-S6M-01004D This is the default name. The name can be changed in the <i>C-more</i> Programming Software. |
| 3 | Version | 1.)Hardware: XXXX 2.)Boot loader: XXXX 3.)Firmware a) OS:Timestamp of NK.BIN file b) Runtime: X.X.X.X (Version of Runtime.EXE file) c) System Screen: X.X.X.X (Version of Panel.exe file) | Files reside in the <i>C-more</i> touch panel's memory. |
| 4 | Clock | Internal/External clock selection. | Configured in the <i>C-more</i> Programming Software. |
| 5 | Battery | Battery status, either OK or Battery Low . | |
| 6 | Beep | Enable/Disable the internal beeper. | Configurable in the Setting Menu – Beeper shown on page 5-23 or in the <i>C-more</i> Programming Software. |
| 7 | Main Menu | Press to return to the Main Menu screen. | Main Menu shown on page 5-14. |

Information Menu – Memory tab

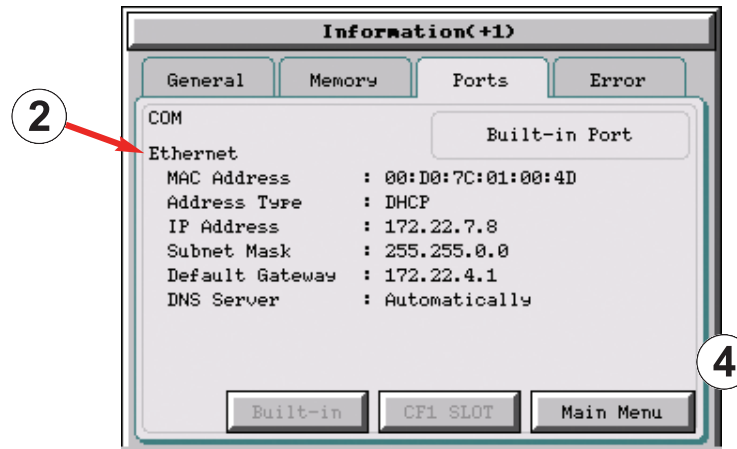
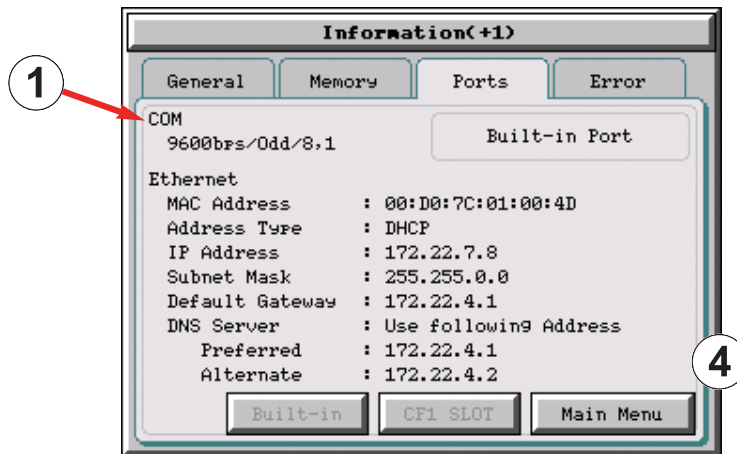


C-more Memory Organization



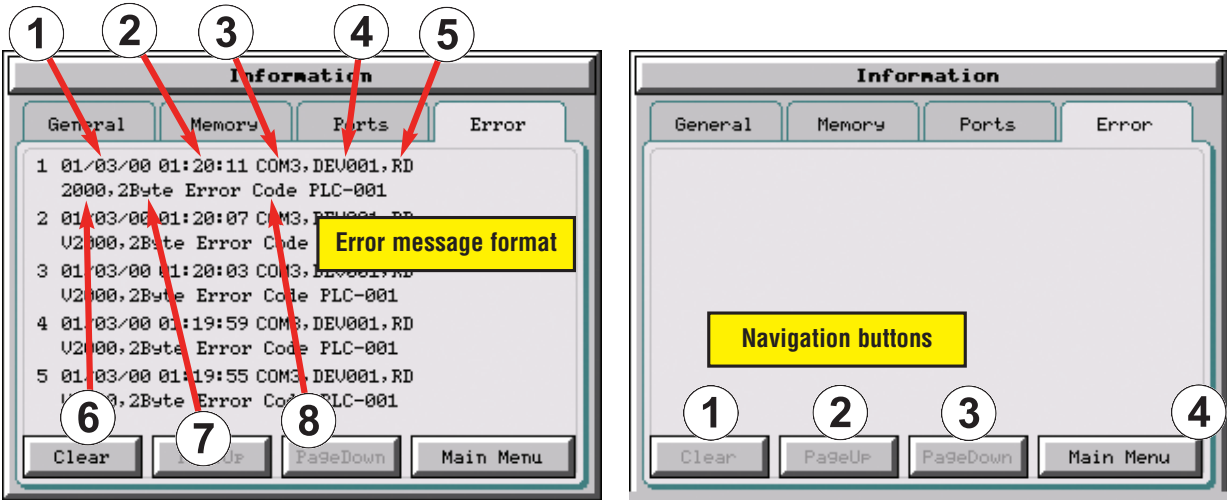
| Item No. | Function | Description | Comment |
|----------|---|---|--|
| 1 | SRAM System Memory | 1.) Total: 2.) Usage: 3.) Free: | Size of unit displayed: 1.) KB When size is 1 to 999 bytes. It will be shown as 1KB. 2.) KB or MB 3.) MB or GB |
| 2 | Built-in Flash Memory | 1.) Total: 2.) Usage: 3.) Free: | |
| 3 | Expansion Memory 1.) CF1: 2.) CF2: (only visible when present) | 1.) Total: 2.) Usage: 3.) Free: Note: N/A - not available on base featured models (-R) | |
| 4 | Expansion Memory 3.) USB: (only visible when present) | 1.) Total: 2.) Usage: 3.) Free: | |
| 5 | Main Menu | Press to return to the Main Menu screen. | |

Information Menu – Ports tab



| Item No. | Function | Description | Comment |
|----------|--------------------------------------|--|---|
| 1 | COM (Built-in Ports) | PLC Serial Communications Port Settings: baud rate/party/data bit, stop bit | Configured in the C-more Programming Software. |
| 2 | Ethernet (Built-in Ports) | Ethernet Settings: MAC Address: 00 D0 7C 01 XX XX Address Type: DHCP/Static IP Address: Subnet Mask: Default Gateway: DNS: 1.) Automatically 2.) Use Designated Address Note: N/A - not available on base featured models (–R) | Configurable in the Setting Menu – IP Address Setting shown on page 5-24 or in the C-more Programming Software. |
| 3 | Ethernet (CF1 Slot) | Future | Future |
| 4 | Main Menu | Press to return to the Main Menu screen. | |

Information Menu – Error tab



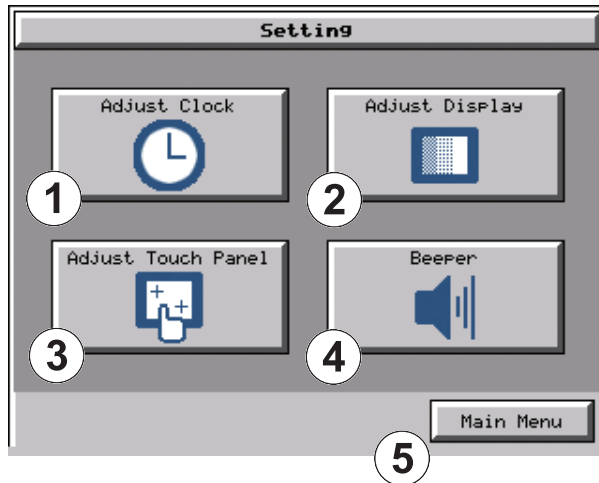
Error message format:

| Item No. | Function | Description | Comment |
|---|---------------|--|--|
| Order of error message functions: Error Number, Date, Time, Error Port, Device Name, Error Type, PLC Device, Access Bytes, Error Message | | | |
| 1 | Date | Format: MM/DD/YY | Date error occurred. |
| 2 | Time | Format: HH/MM/SS | Time error occurred. |
| 3 | Error Port | PLC Serial Communications Port: Ethernet: | |
| 4 | Device Name | The assigned device name in the programming software. | Configurable in the <i>C-more</i> Programming Software Panel Manager |
| 5 | Error Type | RD: Read WT: Write | |
| 6 | PLC Address | The assigned address of the PLC that caused the error. | |
| 7 | Access Bytes | The number of access bytes. | |
| 8 | Error Message | The error message is the same as the message displayed in the upper left of the <i>C-more</i> touch panel's display. | A list of Error Messages is shown in Appendix A |

Error message navigation buttons:

| Item No. | Function | Description | Comment |
|----------|-----------|--|---------|
| 1 | Clear | Press to clear all error messages. This button is grayed out when there are no error messages to display. | |
| 2 | Page Down | Press to go to the next page. This button is grayed out when there are no error messages on the next page. | |
| 3 | Page Up | Press to go to the previous page. This button is grayed out when there are no error messages on the previous page. | |
| 4 | Main Menu | Press to return to the Main Menu screen. | |

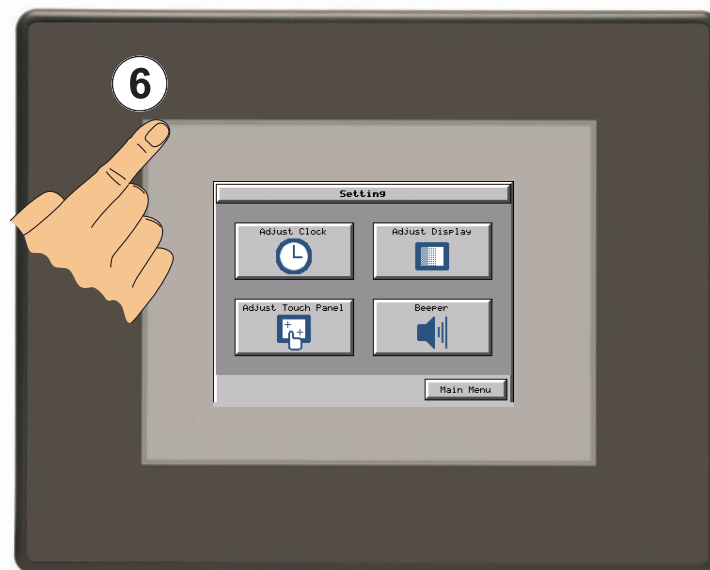
Setting Menu



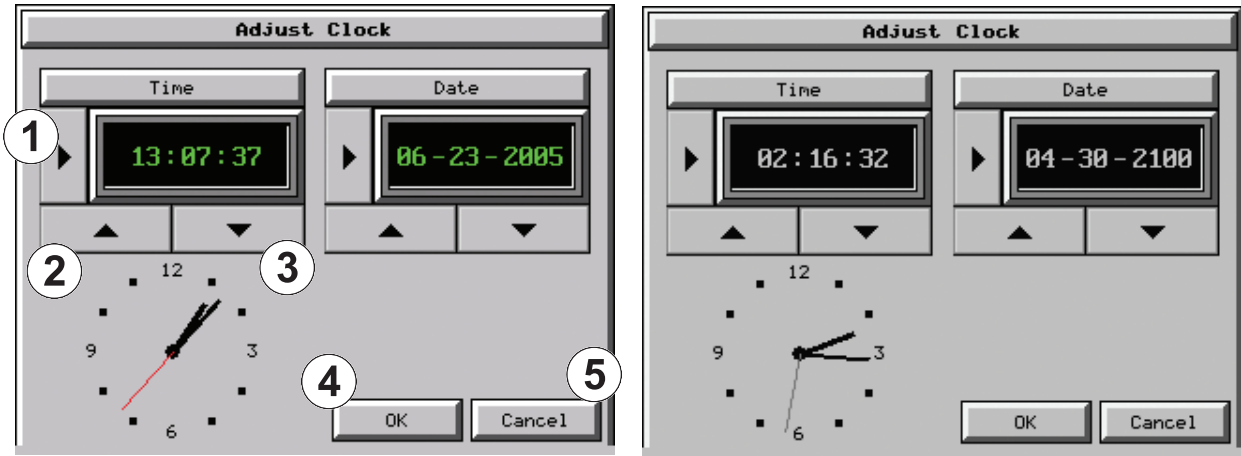
The **Setting Menu** is used to adjust the time & date, adjust the contrast or brightness of the display depending on which model is being used, adjust (calibrate) the touch screen, and enable or disable the internal beeper.

5

| Item No. | Function | Description | Comments |
|----------|---------------------------|--|---|
| 1 | Adjust Clock | Press to go to the Adjust Clock screen. | |
| 2 | Adjust Display | Press to go to the Adjust Display screen. | |
| 3 | Adjust Touch Panel | Press to go to the Adjust Touch Panel screen. | |
| 4 | Beeper | Press to go to the Adjust Beeper screen. | |
| 5 | Main Menu | Press to return to the Main Menu screen. | |
| 6 | IP Address setting | While the Setting Menu system setup screen is being displayed, the extreme upper left corner of the touch panel can be pressed for 3 seconds to access the IP Address setting screen. | The IP Address setting screen is only accessible from the Setting Menu screen as described. There is no direct button to call it from any of the setup screens. The IP Address can also be assigned in the C-more Programming Software. |






Setting – Adjust Clock



Color Touch Panel

Grayscale Touch Panel

| Item No. | Function | Description | Comments |
|----------|---|---|----------|
| 1 | Select  | Time: Each press of the Select button will cycle thru the following settings. 1.) No Selection to Hours 2.) Hours to Minutes 3.) Minutes to Seconds 4.) Seconds back to Hours Date: Each press of the Select button will cycle thru the following settings. 1.) Month to Day 2.) Day to Year 3.) Year back to Month | |
| 2 | Up  | Press to increment the value by “1” with each press. | |
| 3 | Down  | Press to decrement the value by “1” with each press. | |
| 4 | OK | Press to accept the changes. | |
| 5 | Cancel | Press to return to the Setting Menu screen without accepting the changes. | |

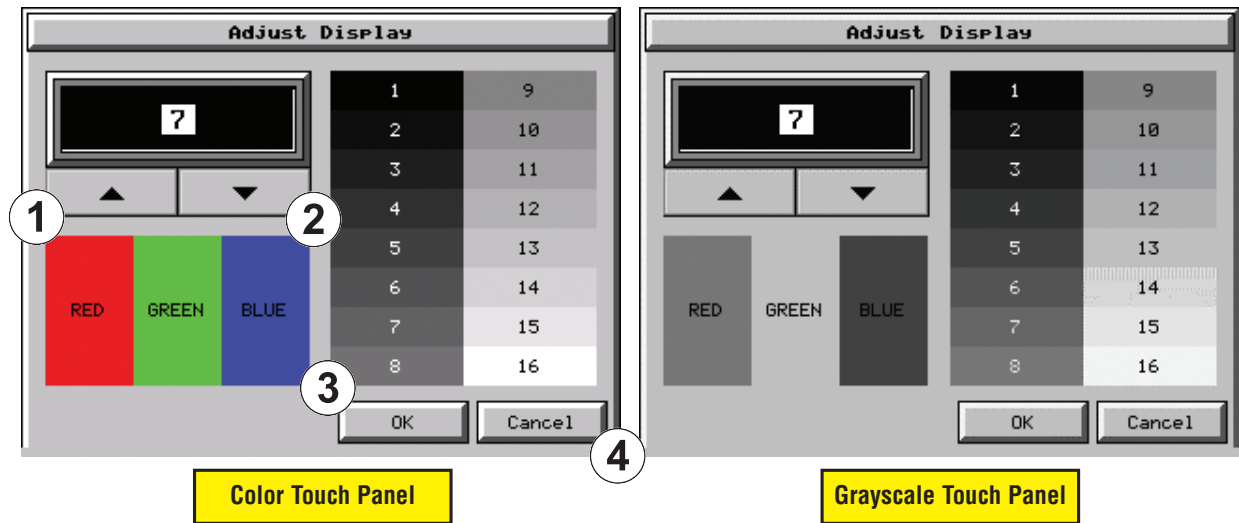




NOTE: The function buttons used to adjust the clock settings on the panel's setup screen are **disabled** if an **External** clock source is selected in the **C-more** programming software. The choice of an internal or external clock source is available by selecting **Clock Source** in the **C-more** programming software under the **Main Menu** drop down function **Setup**.



NOTE: The panel's clock can also be adjusted from the **C-more** programming software. The **Adjust Clock** function can be accessed in the software by selecting **Adjust Clock** under the **Main Menu** drop down function **Panel** or selecting **Adjust Clock** under the **Panel** tab in the software's **Navigation** window.

Setting – Adjust Display



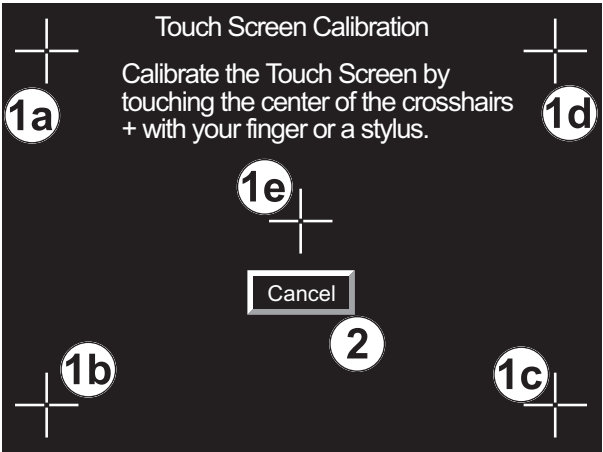
| Item No. | Function | Description | Comments |
|---|--|--|----------|
| The STN type display models, both color and grayscale, can have the contrast adjusted. The TFT type display models can have the brightness adjusted. See the table below. | | | |
| 1 | Up  | Press to increment the value by “1” with each press. | |
| 2 | Down  | Press to decrement the value by “1” with each press. | |
| 3 | OK | Press to accept the changes. | |
| 4 | Cancel | Press to return to the Setting Menu screen without accepting the changes. | |

| Item No. | Model | Selection Range | | Default | |
|----------|--|-----------------|----------|------------|----------|
| | | Brightness | Contrast | Brightness | Contrast |
| A | TFT Models: EA&-T6C, EA7-T8C, EA7-T10C, EA7-T12C & EA7-T15C | 1 to 7 | N/A | 7 | N/A |
| B | STN Color: EA7-S6C-R & EA7-S6C | N/A | 1 to 7 | N/A | 3 |
| C | STN Grayscale: EA7-S6M-R & EA7-S6M | N/A | 1 to 7 | N/A | 6 |

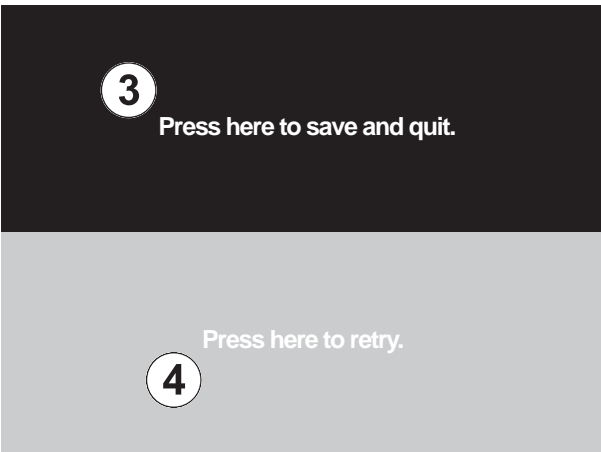
Setting – Touch Screen Calibration

This procedure is used to calibrate the touch screen to ensure accuracy of the touch areas. There are five points on the touch screen that the calibration is based around. The adjustment relies on very narrow areas for the calibration points.

| Item No. | Function | Description | Comment |
|----------|----------------------------|---|--|
| 1 | Points 1a thru 1e | The touch screen calibration crosshairs will appear individually in the order of point 1a thru 1e respectively as each proceeding crosshair is pressed. | If the touched co-ordinate point is too far off from normal, then the procedure will return to Point 1a. |
| 2 | Cancel | Press to return to the Setting Menu screen without accepting the changes. | |
| 3 | Press here to save & quit. | Press to accept the changes and return to the Setting Menu screen. | If you do not save, you will have to calibrate the panel again after the next power cycle. |
| 4 | Press here to retry. | The current adjustment data is canceled and the procedure is returned to point 1a. | |

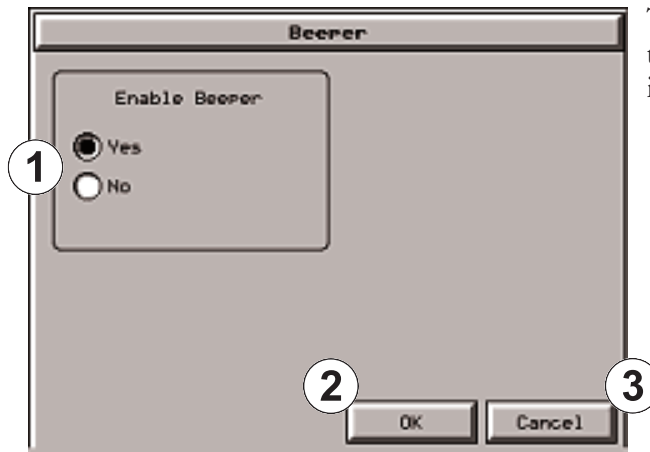


Points 1a thru 1e



Final

Setting – Beeper



This system setup screen function is used to enable or disable the touch panel's internal beeper.

5

| Item No. | Function | Description | Comments |
|----------|----------|--|----------|
| 1 | Yes | Change Enable to Beeper. | |
| 2 | No | Change Disable to Beeper. | |
| 3 | OK | Press to accept the changes and return to the Setting Menu screen. | |
| 4 | Cancel | Press to return to the Setting Menu screen without accepting the changes. | |



NOTE: The project settings in the **C-more** programming software **Panel Manager** will override the touch panel's internal setting upon initial download.

Setting – IP Address Setting

IP Address Setting(Ethernet Port)

☒ DHCP **1**

☐ Use the following IP Address **3**

IP Address : 172.22.7.8

Subnet Mask : 255.255.0.0

Default Gateway : 172.22.4.1

2

4

1 2 3 4 5 CL DEL

6 7 8 9 0 . ENT

OK Cancel

IP Address Setting(Ethernet Port)

☐ DHCP

☒ Use the following IP Address

IP Address : 172.22.7.8

Subnet Mask : 255.255.0.0

Default Gateway : 172.22.4.1

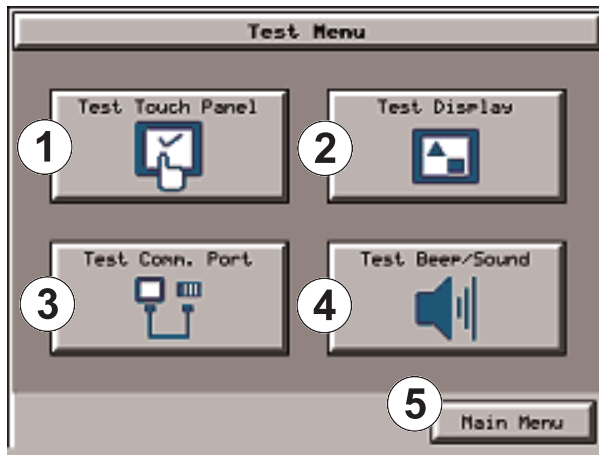
1 2 3 4 5 CL DEL

6 7 8 9 0 . ENT

5 OK **6** Cancel

| Item No. | Function | Description | Comment |
|----------|--|---|---|
| 1 | DHCP | "DHCP" is enabled as the default when this system setup screen is first selected. All of the other selections on this screen are dimmed when "DHCP" is selected and are not available. | |
| 2 | IP Address | The "Use the following IP Address" setting is selected when its radio button is pressed. An IP Address can be assigned as follows: 1.) Select the address type: a.) IP Address b.) Subnet Mask c.) Default Gateway 2.) Use the numerical keypad to input the address. Use the decimal key to enter the dot separator. 3.) Press the "ENT" key when finished with each field. | Note: If an Ethernet cable is not connected to the touch panel from an active Ethernet device, then the IP Address will show as 0.0.0.0. |
| 3 | IP Address Subnet Mask Default Gateway | Select the field that needs to be assigned by touching the entry value and use the keypad to enter the desired address. | Each field can be independently assigned. |
| 4 | Keypad | The keypad is used to enter the Address: Use the numeric keys and the "dot" key to enter the address, e.g: 192.168.10.1 "ENT" = Enter key sets value "CL" = Clear value entered "DEL" = Delete 1 character with each press | The "ENT" key must be pressed to accept the entry. If the "ENT" key is not pressed, then the previous value will remain when another area is selected or the "Cancel" key is pressed. |
| 5 | OK | Press to accept the changes and return to the Setting Menu screen. | |
| 6 | Cancel | Press to return to the Setting Menu screen without accepting the changes. | |

Test Menu

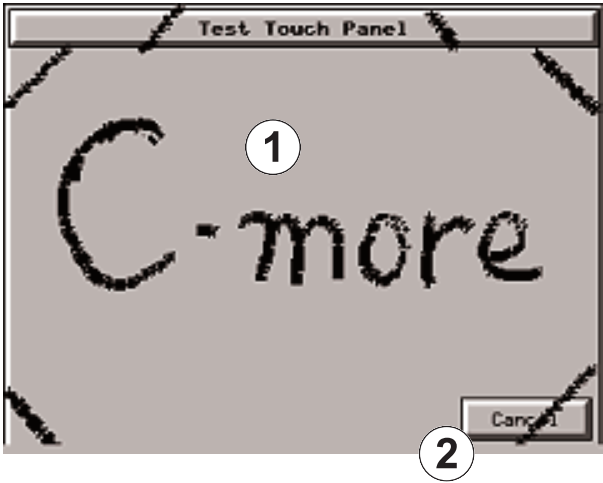


The **Test Menu** gives the user the ability to test the operation of the touch screen, test the LCD display, test the various communication ports, and also test the internal beeper and the audio line out through an user supplied amplified (stereo) speaker(s).

5

| Item No. | Function | Description | Comments |
|----------|-------------------------|---|----------|
| 1 | Test Touch Panel | Press to go to the Test Touch Panel screen. | |
| 2 | Test Display | Press to go to the Test Display screen. | |
| 3 | Test Communication Port | Press to go to the Test Communication Port screen. | |
| 4 | Test Beep/Sound | Press to go to the Test Beep/Sound screen. | |
| 5 | Main Menu | Press to return to the Main Menu screen. | |

Test Menu – Test Touch Panel



Using this test, normal or unusual operation of the analog touch panel can be determined.

Testing:

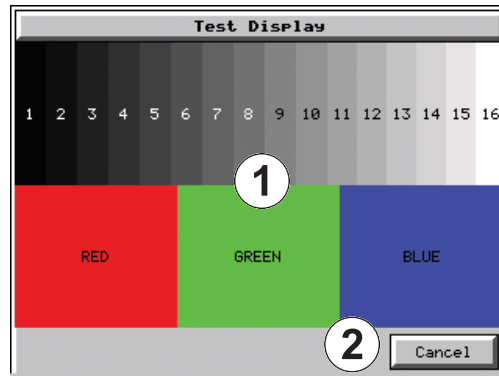
If an area of the touch screen is suspected to be inoperable, touch that area of the screen while in the **Test Touch Panel** screen mode. The screen pixels should turn black in that area. If the screen pixels do not turn black when touched, then the touch screen is defective or needs to be calibrated. See **Setting - Adjust Touch Screen** on page 5-22.

| Item No. | Function | Description | | Comments |
|----------|------------|---|------------|---|
| 1 | Touch area | Display Size | Touch Area | Both the title bar (Test Touch Panel) and Cancel button can be drawn across to test the touch operation. |
| | | 6 Inch | 320 X 240 | |
| | | 8/10 Inch | 640 X 480 | |
| | | 12 Inch | 800 X 600 | |
| | | 15 Inch | 1024 X 768 | |
| 2 | Cancel | Press to return to the Test Menu screen. | | |

Test Menu – Test Display

There are two different test patterns ran on the LCD display to allow the user to check for display screen defects. If the screen is **not** touched within 3 seconds of **Test Pattern 1** being displayed, then **Test Pattern 2** will be displayed until such time as the screen is touched during its test, otherwise **Test Pattern 1** will remain until cancelled.

Test Pattern 1 displays a test pattern of 16 grayscale graduations and RGB colors.



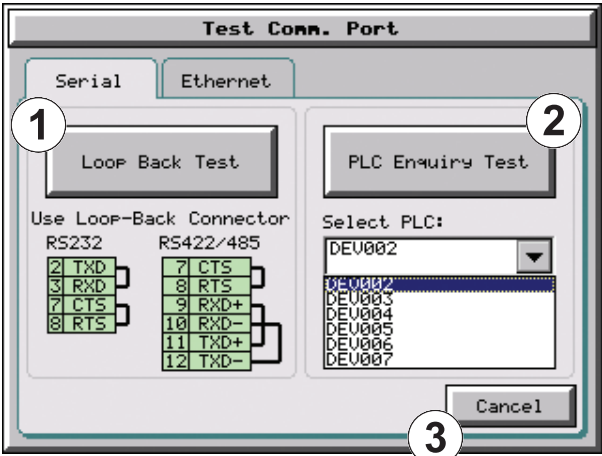
Test Pattern 2 will follow the pattern as shown in the following chart with the color wiping across the screen in the direction indicated by the arrows, then repeats:

| Color | 1st Time | 2nd Time | 3rd Time | 4th Time |
|--------------|----------|----------|----------|----------|
| RED | → | ↑ | ↓ | ← |
| GREEN | ← | → | ↑ | ↓ |
| BLUE | ↓ | ← | → | ↑ |

| Item No. | Function | Description | Comments |
|----------|---------------------------------|--|--|
| 1 | Touch the Test Display screen. | Press the screen anywhere except the Cancel button and the shown Test Pattern 1 remains. | If the Test Display screen is not touched, then in three seconds the display will move to Test Pattern 2 . |
| 2 | Cancel (Test Pattern 1) | Press to return to the Test Menu screen. | |
| 3 | Touch Anywhere (Test Pattern 2) | Touch the screen anywhere during Test Pattern 2 and return to the Test Menu screen. | |

Test Results: If any pixels on the screen do not appear the same color as its surrounding pixels, the LCD screen may be defective. A single pixel gone bad is relatively common. Surrounding pixels going bad over time is another indication the LCD screen may be defective.

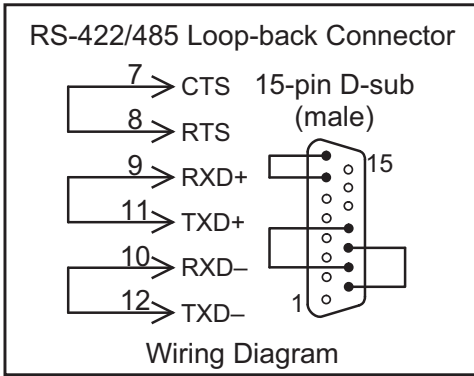
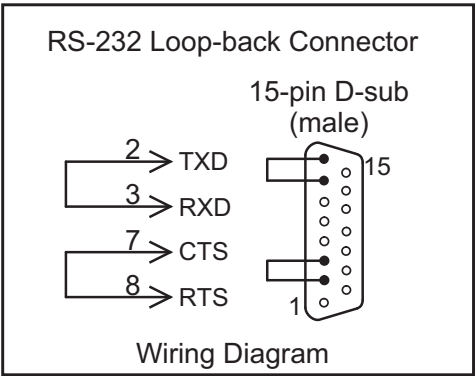
Test Menu – Test Communication Ports: Serial



The following test can be used to check the operation of the serial communication port, with the use of a loop back connector and can also check the status of the serial communications to any connected and configured PLC.

Continued on the next two pages.

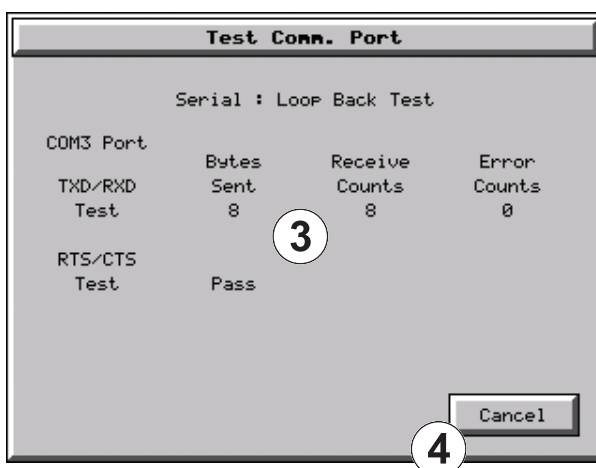
| Item No. | Function | Description | Comments |
|----------|------------------|---|---|
| 1 | Loop Back Test | This function checks the serial comm port for proper operation with a loop back connector. | |
| 2 | PLC Enquiry Test | This function allows the ability to select any PLC that that may be connected to the touch panel via a serial connection and checks to see if the communications are working correctly. | Note: The PLC serial communications port settings must be configured in the C-more programming software. |
| 3 | Cancel | Press to return to the Test Menu screen. | |



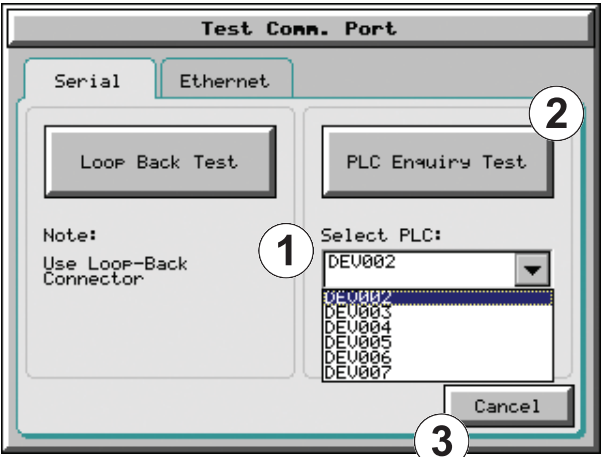
Test Menu – Serial Port Test

PLC Serial Comm Port – Loop Back Test

| Item No. | Function | Description | Comments |
|----------|-------------------------------|--|---|
| 1 | Determine Loop Back Connector | 1.) When testing an RS-232C serial connection, connect pin 2 to 3 and pin 7 to 8 on an appropriate D-SUB 15-pin male connector and plug it into the serial PLC comm port on the rear of the touch panel. 2.) When testing an RS-422 or RS-485 serial connection, connect pin 9 to 11, pin 10 to 12 and pin 7 to 8 on an appropriate D-SUB 15-pin male connector and plug it into the serial PLC comm port on the rear of the touch panel. | |
| 2 | Start Test | Press the Loop Back Test button to start the serial comm port test. | |
| 3 | Test Results | 1.) Bytes Sent: The number of bytes sent after a test is started. 2.) Receive Counts: The number of bytes which are received after the test is started. 3.) Error Counts: The number of bytes which have not been received after the test is started. 4.) RTS/CTS Test: Pass/Fail RTS is turned on and if CTS receives the signal then the test shows "Pass", otherwise the test shows "Fail". | Note: The test will continue to run until the Cancel button is pressed. If there are any error counts, check the loop back connector. If it is OK, call Tech Support. |
| 4 | Cancel | Press to return to the Test Comm. Port screen. | |



Test Menu – PLC Enquiry Test: Serial Connection

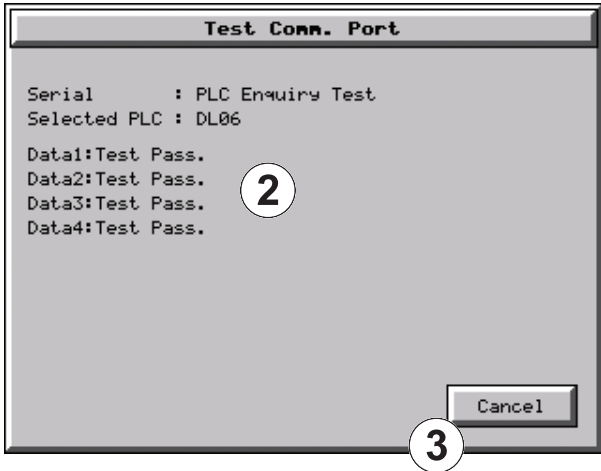


This function allows the ability to select any PLC that may be connected to the touch panel through a serial comm. port connection and checks to see if the communications are working correctly.



Note: The communications protocol for the PLC being selected must be configured the same as the **C-more** touch panel. The touch panel's PLC serial communications are configured using the **C-more** Programming Software's Panel Manager.

| Item No. | Function | Description | Comments |
|----------|------------------|---|--|
| 1 | Select PLC | Select any PLC that is shown in the drop down menu. The PLC selected will connect to the touch panel at the time of a test. | Only PLC's that have been configured in the C-more Programming Software will appear in the Select PLC: list. |
| 2 | PLC Enquiry Test | Four test read packets are sent to the selected PLC. Test result will be either Pass or Fail. | |
| 3 | Cancel | Press to return to the Test Menu screen. | |



Test Menu – Test Communication Ports: Ethernet

The following test feature can be used to check the operation of the Ethernet communication port by indicating if an Ethernet link has been established or not, and can also check the status of the Ethernet communications to any connected PLC.

Base featured models (-R) do not include an Ethernet port, therefore this check is not displayed.



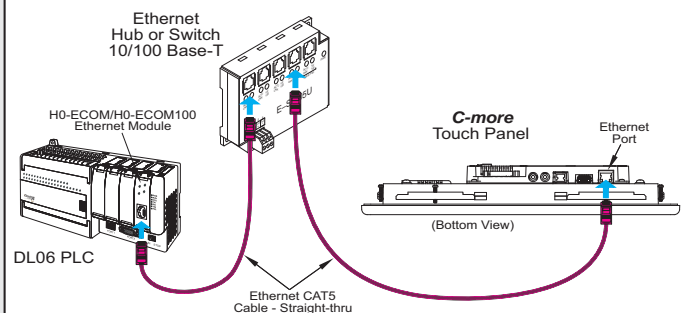
Note: The communications protocol for the PLC being selected must be configured the same as the **C-more** touch panel. The touch panel's PLC Ethernet communications are configured using the **C-more** Programming Software's Panel Manager.

5

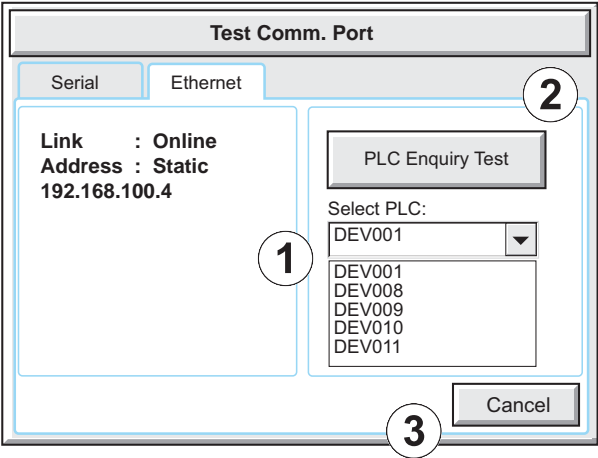
| Item No. | Function | Description | Comments |
|----------|--------------------|---|----------|
| 1 | Ethernet Connected | This area displays information to whether an Ethernet link has been established for the touch panel's Ethernet comm port or not. Displays panel's IP address and shows whether it is static or assigned by a DHCP server. | |
| 2 | PLC Enquiry Test | This function allows the ability to select any PLC configured in the project that may be connected to the touch panel via an Ethernet connection and checks to see if the communications are working correctly. | |
| 3 | Cancel | Press to return to the Test Menu screen. | |

Example of displayed message when the touch panel's Ethernet port is not connected.

Typical Ethernet connection with Ethernet switch.



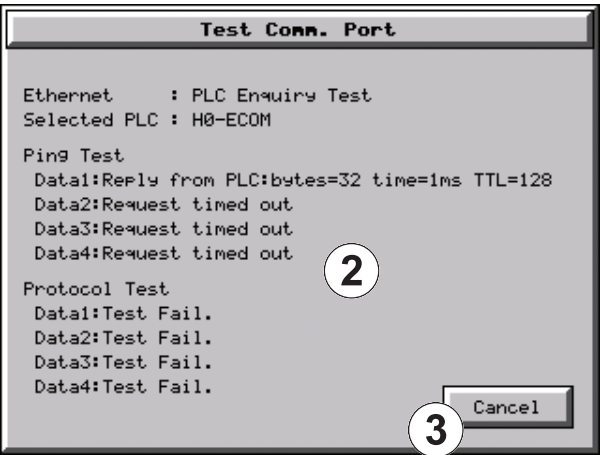
Test Menu – PLC Enquiry Test: Ethernet Connection



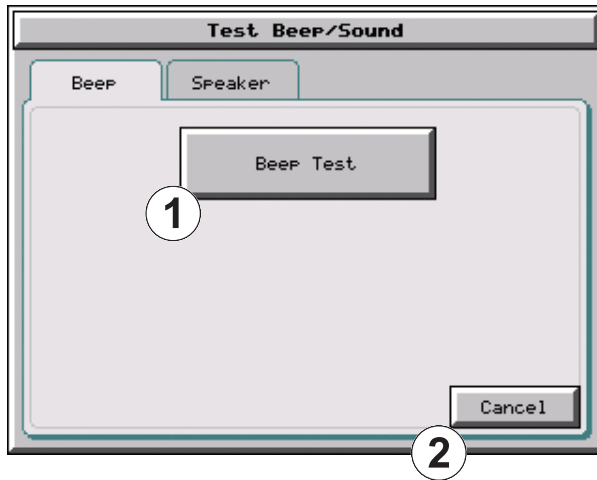
This function allows the ability to select any PLC configured in the project that may be connected to the touch panel through an Ethernet port connection and checks to see if the communications are working correctly.

Note: The communications protocol for the PLC being selected must be configured the same as the **C-more** touch panel. The touch panel's PLC Ethernet communications are configured using the **C-more** Programming Software's Panel Manager.

| Item No. | Function | Description | Comments |
|----------|------------------|--|----------|
| 1 | Select PLC | Select any PLC that is shown in the drop down menu. | |
| 2 | PLC Enquiry Test | <p>The following are the steps that the Ethernet PLC Enquiry Test performs:</p> <ol style="list-style-type: none">1.) Ping the network 4 times for the PLC selected.2.) Four of the test read packets are sent to the selected PLC. <p>Test result will be either Pass or Fail. However, if the result of pinging the network shows an error, the test is stopped.</p> | |
| 3 | Cancel | Press to return to the Test Menu screen. | |

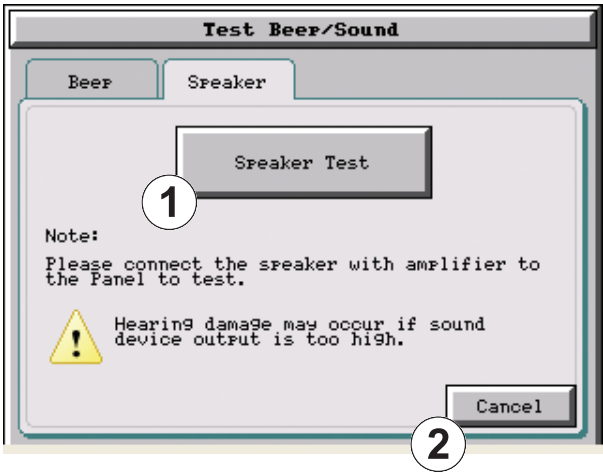


Test Menu – Test Beep/Sound



| Item No. | Function | Description | Comments |
|----------|-----------|--|----------|
| 1 | Beep Test | The internal Beeper can be tested from this system setup screen whether the Beeper is enabled or disabled. After the Beep Test button is pressed then released, the Beeper will sound for 500 msec. | |
| 2 | Cancel | Press to return to the Test Menu screen. | |

Test Menu – Test Beep/Sound (cont'd)



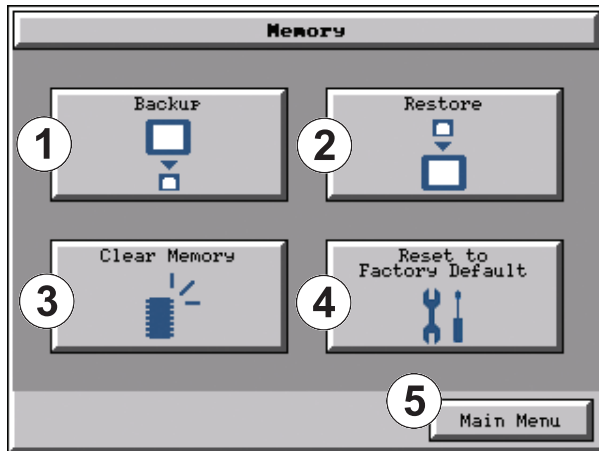
5



WARNING: Hearing damage may occur if the volume on the user supplied external amplified speaker is set too high.

| Item No. | Function | Description | Comments |
|----------|--------------|--|----------|
| 1 | Speaker Test | The Speaker Test function requires that a speaker(s) with an amplifier (can be stereo) be connected to the Audio Line Out stereo jack on the rear of the touch panel. After the Speaker Test button is pressed then released, a system provided Test.WAV file will play once. | |
| 2 | Cancel | Press to return to the Test Menu screen. | |

Memory Menu



The user's project, system, log and recipes files can be backed up and restored to either a CompactFlash memory card (CF1 or CF2), or a USB memory device. From this menu the user can also clear the project log files. The user also has the ability to clear the memory within the *C-more* touch panel.

Base featured models (-R) do not include CF1 or CF2.

| Item No. | Function | Description | Comments |
|----------|--------------------------|---|---|
| 1 | Backup | Backup project, system, log & recipe files to the following memory devices: USB port - Type A: USB pen drive CF Slot #1 (standard port): CompactFlash CF Slot #2 (optional port): CompactFlash See page 5-37 for details. | Any USB pen drive or CompactFlash memory device capacity available is supported. The backup data files are created and copied to a folder on the memory device named "EA_Memory Copy." The project file is named StartupStorage.eas "Log" and "Recipe" folders with the appropriate data files are also created on the memory device. |
| 2 | Restore | Restore project, system, log & recipe files to the internal memory from one of the following memory devices: USB port - Type A: USB pen drive CF Slot #1 (standard port): CompactFlash CF Slot #2 (optional port): CompactFlash See page 5-44 for details. | A folder on the memory device named "EA_Memory Copy" must exist containing a file named "StartupStorage.eas". The project data file is stored in this file, and if the system data file was backed up, it also will be stored in this file. Any backed up log or recipe data files will be located under the appropriate "Log" or "Recipe" folders. |
| 3 | Clear Memory | Clear selected data files from the memory of the following internal memory or external memory devices: Built-in FLASH Memory USB port - Type A: USB pen drive CF Slot #1 (standard port): CompactFlash CF Slot #2 (optional port): CompactFlash See page 5-50 for details. | Can only clear project, log and recipe data files of the Built-in FLASH memory. Can clear entire contents or individual data files of external memory devices. |
| 4 | Reset to Factory Default | The touch panel's internal memory is set to the original factory defaults. | Clears all project memory. |
| 5 | Main Menu | Press to return to the Main Menu screen. | |

Project Executed from CompactFlash (CF Slot #1)

If a CompactFlash card is located in the CF1 slot at the time a project is transferred to the panel, the project will be stored on the CompactFlash card, not in the internal Built-in FLASH memory.

If CF1 slot contains a CompactFlash with a project and:

- 1.) The touch panel's power is cycled, then
- 2.) The project file stored on the CompactFlash is loaded into the touch panel's internal DRAM memory and executed. Please note that the project stored in the panel's internal FLASH memory is NOT loaded into the internal DRAM memory when a CompactFlash memory card is present. Any project in the internal FLASH memory is cleared.

5



WARNING: During power up with a CompactFlash plugged into the CF1 Slot, please do not remove the memory card from the slot. Damage to the CompactFlash and possibly the touch panel may result.

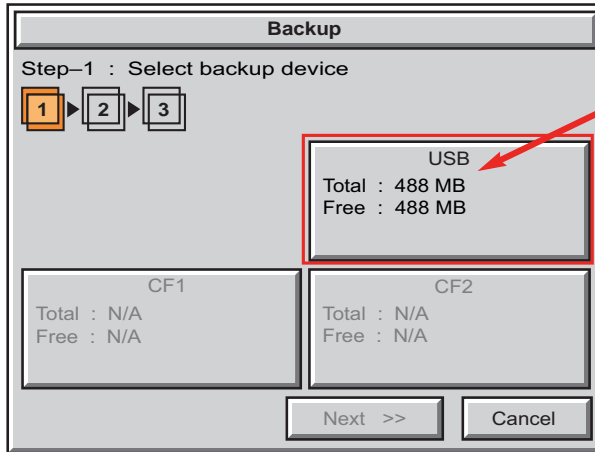


WARNING: After a firmware update, the project files which are located in either the touch panel's internal FLASH memory or the CompactFlash plugged into CF1 Slot are cleared. The programming software will need to be used to Transfer the project file back into the panel. If you wish to retain the project on the CompactFlash, power down the panel and remove the CompactFlash before performing a firmware upgrade.

Increasing Project Memory Size using a CompactFlash in CF1 Slot:

If a project is transferred to the panel with a CompactFlash card in CF1 Slot, the Font and Recipe data files are not included in the 10MB (40MB for 12" and 15" models) project size. Therefore using CF1 can allow a project to be loaded that is larger than 10MB if the excessive size is caused by Fonts and/or Recipe Sheets.

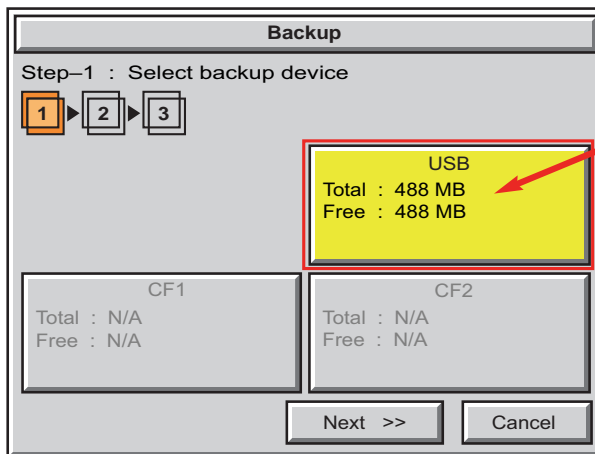
Memory – Backup



The **Memory - Backup** selection allows you to backup the panel's **Project**, **Log** files, **Recipe** files or even the **System** (firmware & OS) files to either a CompactFlash (CF) or **USB** pen drive. The available memory devices will be displayed showing the total and free available memory for that device. If the device is not available, it will be grayed out. The **Next** button is grayed out until a device is selected.

The **Cancel** button can be pressed at any time to return to the **Memory Menu** screen.

5



This is an example of a USB memory device selected to be used for backing up the panel's data file(s).

The selected device is highlighted. Pressing again un-selects it.

When there are more than two available backup devices, the one selected will be highlighted. If there is only one available memory device, it still needs to be highlighted in order to go to the next step.

Press the **Next** button to continue to Step 2.

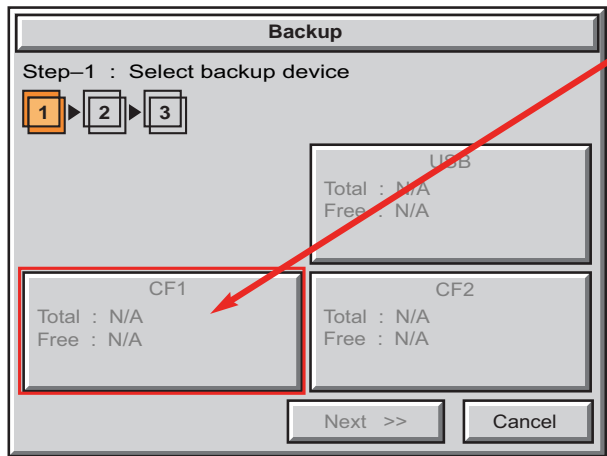


Note: If you have a memory device inserted into the proper port on the touch panel, but it doesn't show up as highlighted in Step 1 of the **Backup** setup screen, then try a different device to determine if the memory device is defective or if there is a possible problem with the memory device connection. It may not be compatible with the panel. This rarely happens with CF memory, but some USB pen drives are not USB 1.1 compatible and will not work with **C-more** touch panels. Also, some USB pen drives may take several minutes before they are recognized by the panel.

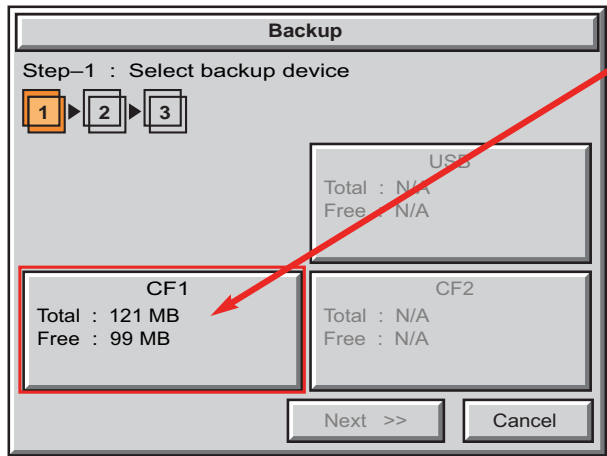
Please read the explanation for the availability of CF1 under different conditions as shown on the next two pages.

Memory – Backup (cont'd)

CF1 Availability Explanation:



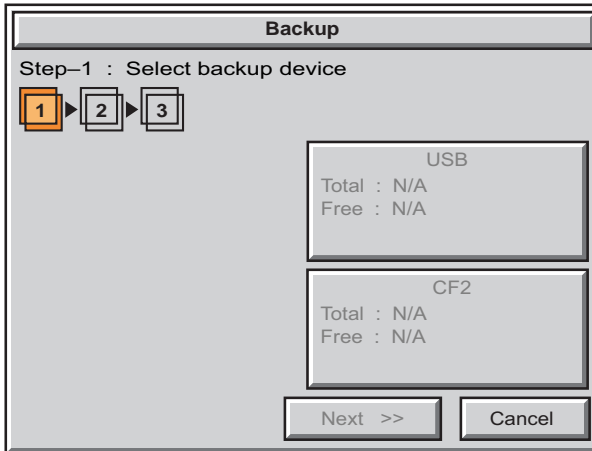
If there is no CompactFlash inserted into CF1 Slot, then the CF1 button's Total and Free memory will show as N/A and be grayed out.



If the panel is powered up or rebooted with a CompactFlash inserted into CF1 Slot, then the CF1 button's Total and Free memory will be displayed.

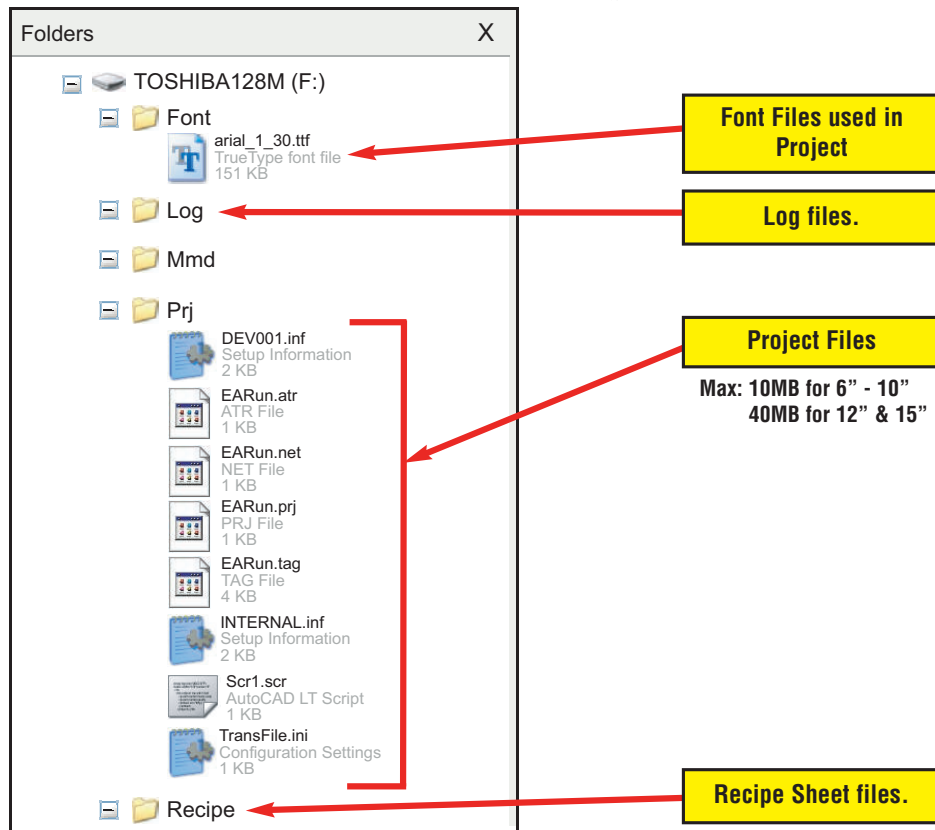
Memory – Backup (cont'd)

CF1 Availability Explanation (cont'd):



If a CompactFlash is inserted into CF1 Slot and a project is transferred using the *C-more* Programming Software's **Project Transfer** utility **Panel > Transfer**, then the CF1 will not show up in the **Memory - Backup** Step 1 device choices. The CompactFlash will have the runtime files stored on it that get loaded into the touch panel's internal DRAM memory when powered up or rebooted.

Below is an example of the folder and file structure that is stored on the CompactFlash in the CF1 Slot for a project that was directly transferred from the *C-more* Programming Software's **Project Transfer** function when viewed in Windows® Explorer on a PC.

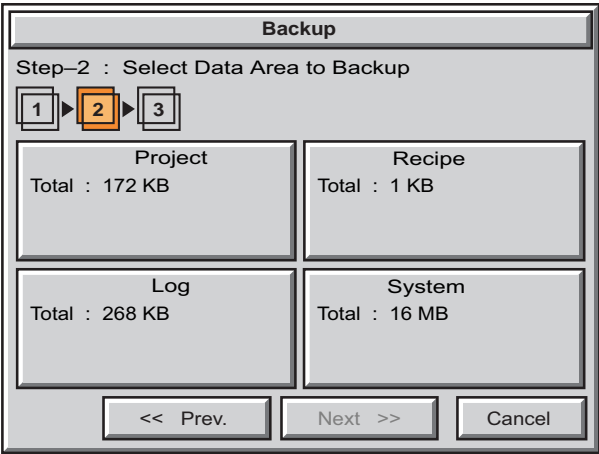


Memory – Backup (cont'd)



Note: The following definitions are for the various file types that can be backed up:
Project data – consists of the actual developed project data that is created in the **C-more** programming software and includes all functionality, objects, screens, tag names, labels, comments, graphics, etc. Included in backup file name StartupStorage.eas.
Recipe data – consists of all the data values and labels that have been created for the various recipe sheets. Includes all recipe sheets loaded to the panel. Only recipe sheets used in the project are loaded to the panel.
System data – consists of the operating system, firmware and run time files. Included in backup file name StartupStorage.eas.
Log data – consists of the Alarm Log, Message Log and Trend Data Logging files.

5

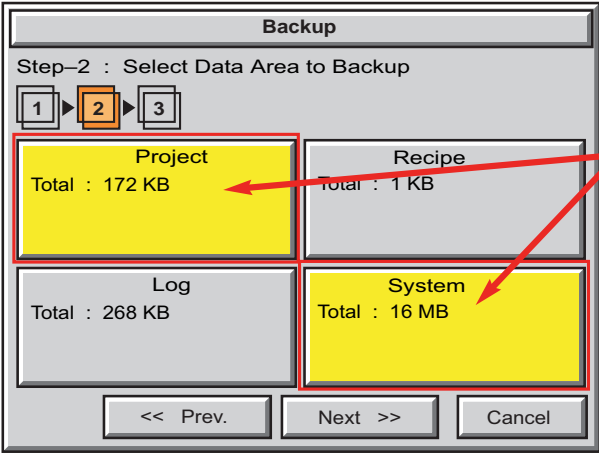


Select the data file(s) to be backed up by pressing the appropriate data file button. The selection will be highlighted.

Pressing the highlighted data file button again will turn it off.

The **Next >>** button will stay grayed out until at least one data file is selected.

Any file type not available will be grayed out.



This is an example of data files selected for backing up.

The selected data files are highlighted.

The **Next >>** button is now enabled.

Pressing **Cancel** will return to the previous menu.

Press the **Next** button to continue.

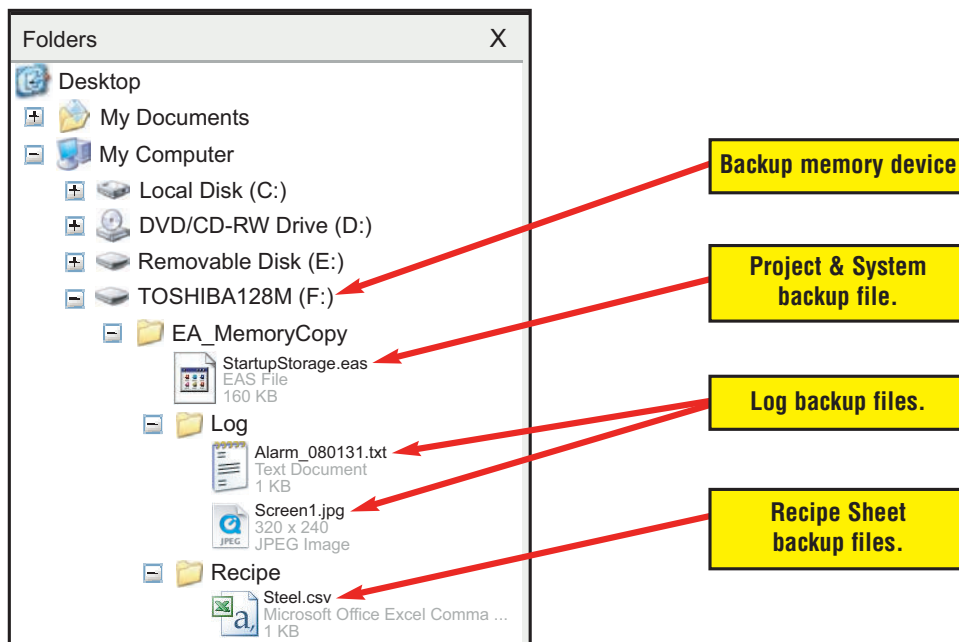


Note: In the case of the **Project** and **System** files, these can be **Restored** later to another panel. In the case of the **Recipe** files, they can be edited externally from the panel and then **Restored** to the panel. The **Log** files are for viewing purposes only. See Page 5-44 for instructions on Restoring the Project, System and or Recipe files to a Panel.

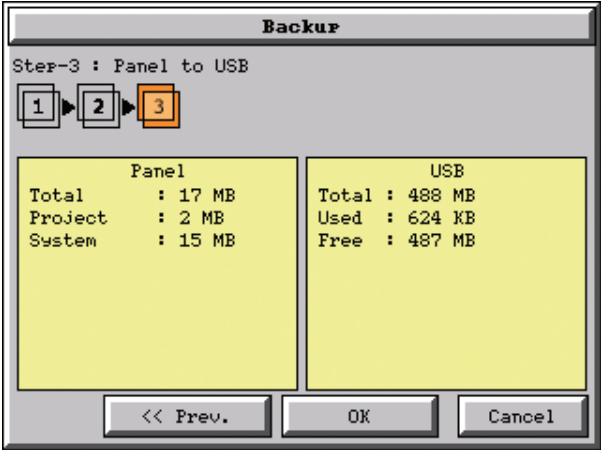
Memory – Backup (cont'd)

Backup Data Files Naming and Organization

The following graphic shows how the various data files are organized on the memory device when doing a **Backup** and also the file naming convention that is used when viewed in Windows® Explorer on a PC.



Memory – Backup (cont'd)



The next system setup screen allows the verification of the data file selections. When the OK button is pressed, the backup begins.

The user can return to the previous screen by pressing the << Prev button.



This message is displayed during the Backup copying process. Press the Cancel button to abort the backup.

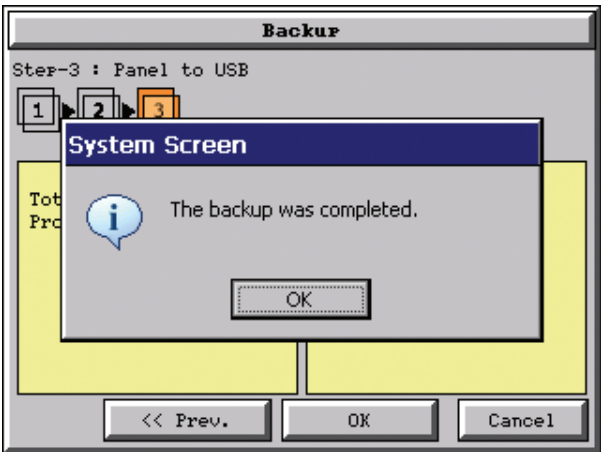
The following text is shown in the copying progress message box:

Copy to USB Memory:
"Please do not Power Off or Remove USB"

Copy to CF1 or CF2:
"Please do not Power Off or Remove CF"



WARNING: During the copying process, Do not power off the touch panel or remove the memory device.



This message is displayed to indicate the Backup is complete. Press the OK button to return to the previous menu selection.

Memory – Backup (cont'd)



Warning Messages

If the destination does not have enough space to store the selected memory size, then the message shown here will be displayed. Press the OK button to clear the warning message.

The warning message will read "Not enough Memory Space in %Device%".

%Device% will show either "CF1", "CF2", or "USB".



This warning message will be displayed if the backup Memory device fails or is removed during the backup. Press the OK button to clear the warning message.

The warning message will read "Backup Failed. %Device% cannot be found".

%Device% will show either "CF1", "CF2", or "USB".

Refer to **Chapter 8: Troubleshooting** for additional help.



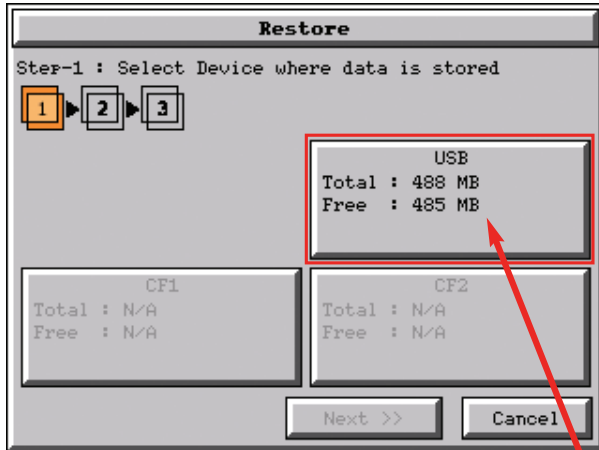
For any other reason the backup fails, then this warning message will be displayed. Press the OK button to clear the warning message.

The warning message will read "Backup Failed".

Refer to **Chapter 8: Troubleshooting** for additional help.

Memory – Restore

5

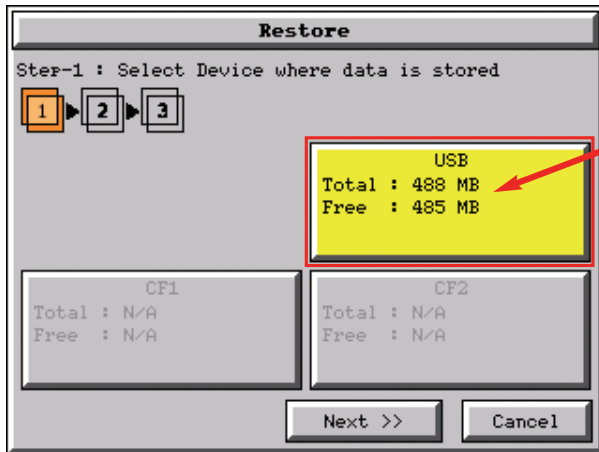


The **Memory - Restore** function is used to:

- 1.) **Restore** a project previously backed up on a CompactFlash card or USB pen drive memory device to the same panel. See **Memory - Backup** on page 5-37.
- 2.) Copy a project from one panel to another panel using a memory device to physically transport the data files.
- 3.) **Restore** a project into the panel that was transferred to an “External Memory Device” using the C-more Programming Software.
- 4.) **Restore Recipe Sheet(s)** previously backed up to a memory device or copied to the memory device using a PC.

The available memory devices will be displayed showing the total and free available memory for that device. If the device is not available, it will be grayed out. The **Next** button is grayed out until a device is selected.

The **Cancel** button can be pressed at any time to return to the **Memory Menu** screen.



This is an example of a USB memory device selected to be used for restoring the data file(s).

The selected device is highlighted. Pressing again unselects it.

When there are more than two available restore devices, the one selected will be highlighted. If there is only one available memory device, it needs to be highlighted in order to go to the next step.

Press the **Next** button to continue to continue to Step 2.

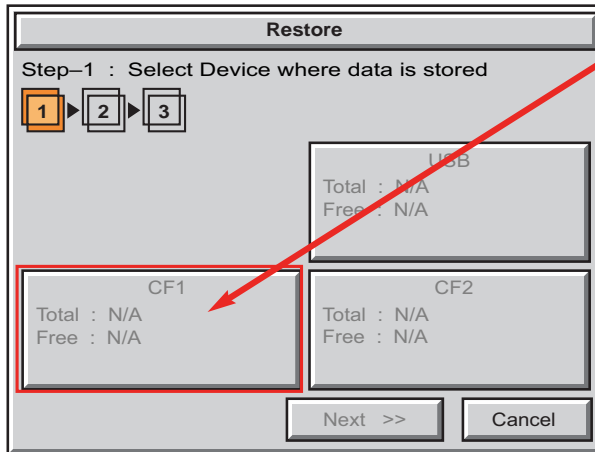


Note: If you have a memory device inserted into the proper port on the touch panel, but it doesn't show up as highlighted in Step 1 of the **Restore** setup screen, then try a different device to determine if the memory device is defective or if there is a possible problem with the memory device connection. It may not be compatible with the panel. This rarely happens with CF memory, but some USB pen drives are not USB 1.1 compatible and will not work with **C-more** touch panels. Also, some USB pen drives may take several minutes before they are recognized by the panel.

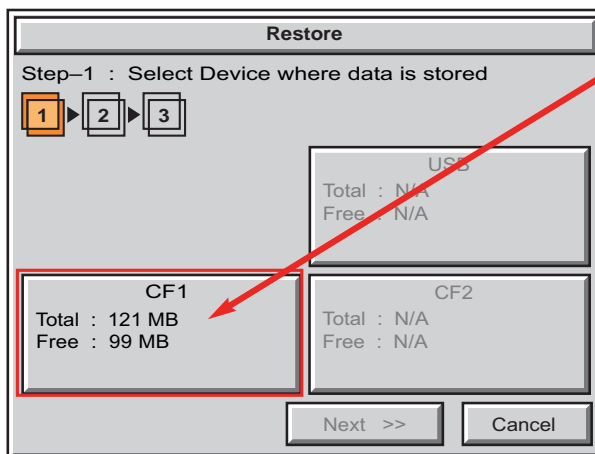
Memory – Restore (cont'd)

Please read the explanation for the availability of CF1 under different conditions as shown on this page and the next.

CF1 Availability Explanation:



If there is no CompactFlash inserted into CF1 Slot, then the CF1 button's Total and Free memory will show as N/A and be grayed out.



If the panel is powered up or rebooted with a CompactFlash inserted into CF1 Slot, then the CF1 button's Total and Free memory will be displayed.

Memory – Restore (cont'd)

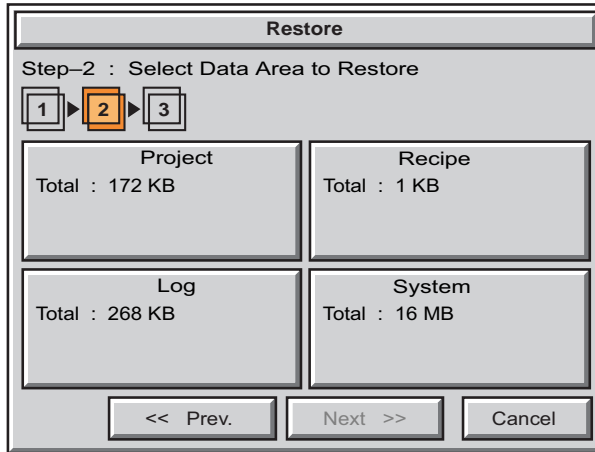


CF1 Availability Explanation (cont'd):

If a CompactFlash is inserted into CF1 Slot and a project is transferred using the *C-more* Programming Software's **Project Transfer** utility **Panel > Transfer**, then the CF1 will not show up in the **Memory - Backup** Step 1 device choices. The CompactFlash will have the runtime files stored on it that get loaded into the touch panel's internal DRAM memory when powered up or rebooted.

See page 5-39 for an example of the folder and file structure that is stored on CF1.

Memory – Restore (cont'd)



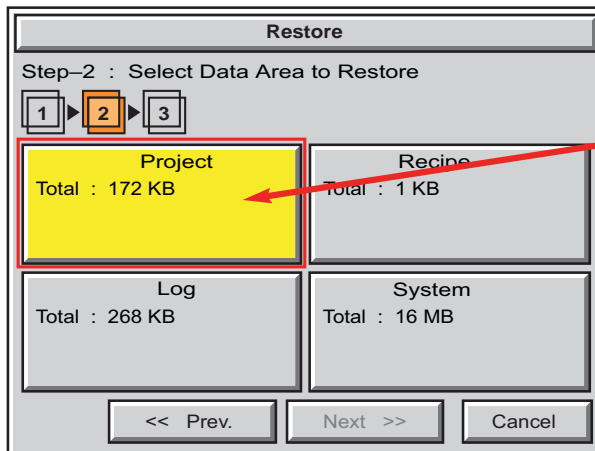
Select the data file(s) to be restored by pressing the appropriate data file button. The selection will be highlighted. The data file can be either the **Project**, **System** and / or **Recipe** files.. The selected data is restored to the internal built-in FLASH memory if there is no CompactFlash memory card inserted into the CF1 slot.

Pressing the highlighted data file again will turn it off.

The **Next >>** button will stay grayed out until at least one data file is selected.

Any file type not available will be grayed out.

5



This is an example of a file selected to restore.

The selected file is highlighted.

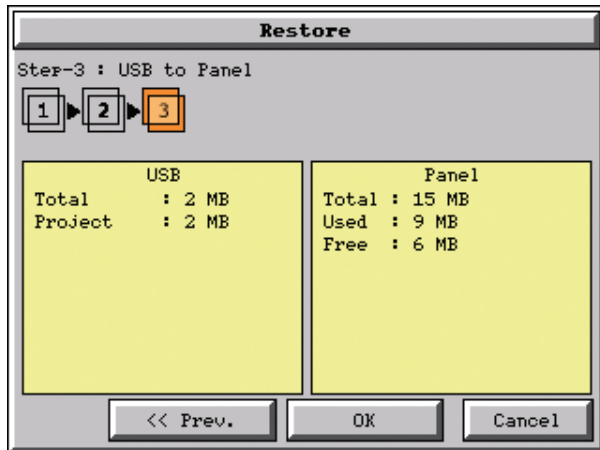
The **Next >>** button is now enabled.

Pressing **Cancel** will return to the previous menu.

Press the **Next** button to continue.

Memory – Restore (cont'd)

5



The data selected to restore is checked. If the data is good, then the **OK** button can be pressed to start the restore.

If there is a problem with the data, the **OK** button will remain grayed out and the user can return to the previous screen by pressing the << Prev button.

The problem could be caused by a corrupted data file. See **Chapter 8: Troubleshooting** for additional help.



This message is displayed during the **Restore** process. Press the **Cancel** button to abort the backup.

The following text is shown in the copying progress message box:

Copy to USB Memory:

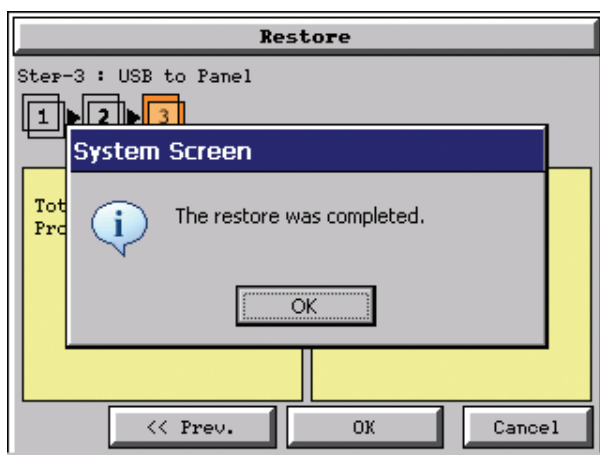
"Please do not Power Off or Remove USB"

Copy to CF1 or CF2:

"Please do not Power Off or Remove CF"

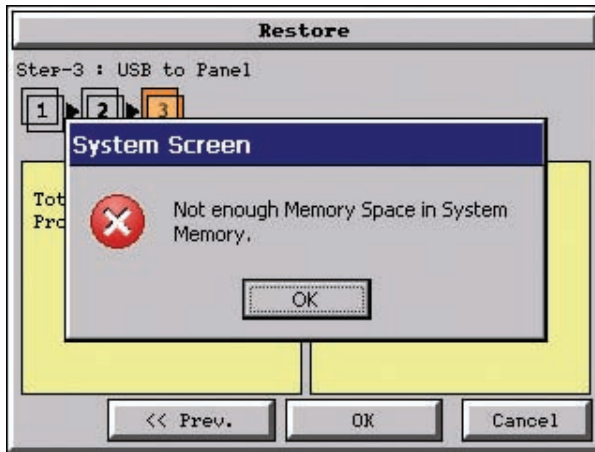


WARNING: During the copying process, Do not power off the touch panel or remove the memory device.



This message is displayed to indicate the **Restore** is complete. Press the **OK** button to return to the previous menu selection.

Memory – Restore (cont'd)



Warning Messages:

If the system memory does not have enough space to restore the selected memory size, then the message shown here will be displayed. Press the OK button to clear the warning message.

The warning message will read "Not enough Memory Space in System Memory".

The Project size must be less than 10 MByte for 6"-10" panels and less than 40 MByte for 12" & 15" panels.

5



This warning message will be displayed if the restore Memory device fails or is removed during the backup. Press the OK button to clear the warning message.

The warning message will read "Restore Failed. \"%Device%\" cannot be found".

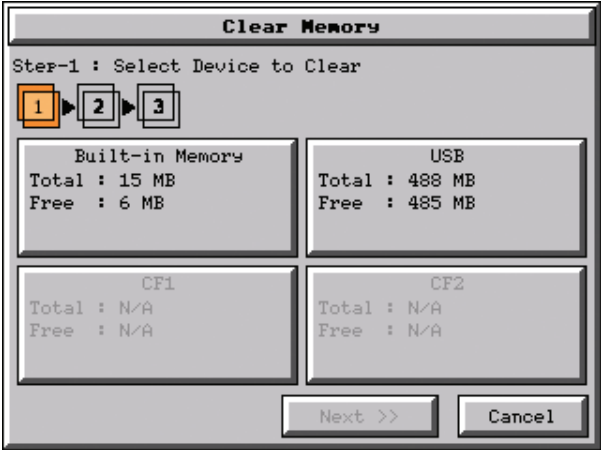
%Device% will show show "CF1", "CF2", or "USB".

Try using a different device with known good data in the same connector or using the device that is causing the error in a different connector.



For any other reason the restore fails, then this warning message will be displayed. Press the OK button to clear the warning message.

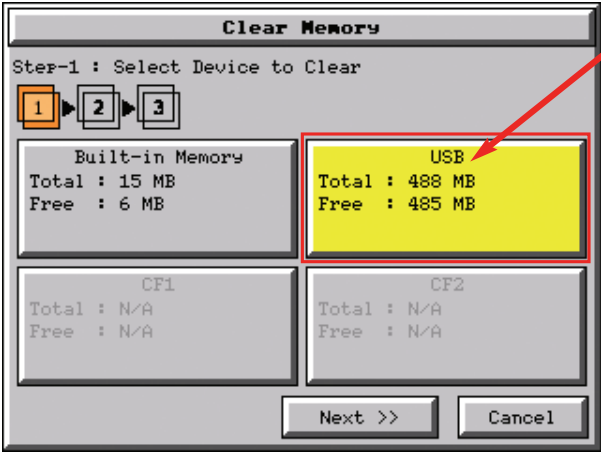
Memory – Clear Memory



This function is used to clear individually selected data files, or all data files, within the panel's **Built-in Memory**, or any installed memory device such as a USB pen drive, CompactFlash (CF1 or CF2).

Select the memory device to clear. If the device is not available, it will be grayed out.

The Next button is grayed out until a device is selected.

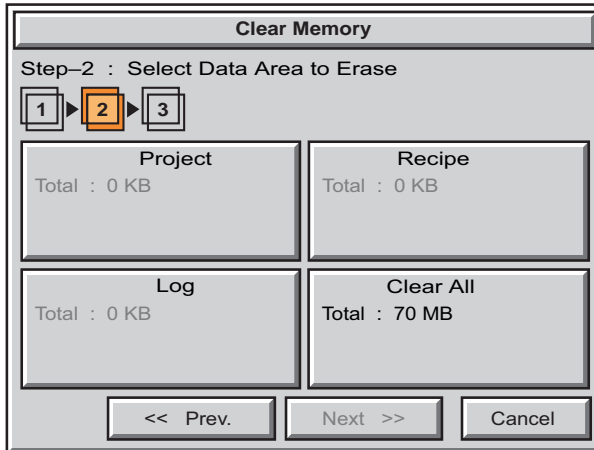


The selected device is highlighted. Pressing again un-selects it.

When there are more than two available backup devices, the one selected will be highlighted. If another is selected, then the highlight will change to the last one pressed. Only one device can be selected at a time.

Press the Next button to continue.

Memory – Clear Memory (cont'd)



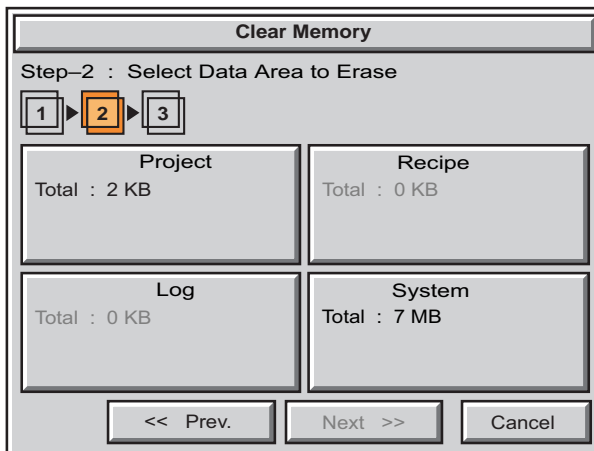
Select the data file(s) to be cleared.

This is an example of CF1, CF2 or USB memory that was selected in **Clear Memory - Step-1**.

The selected file will be highlighted. Pressing again un-selects it.

The **Next >>** button will stay grayed out until file(s) are selected.

Selecting **Clear All** will erase all files located on the memory device.

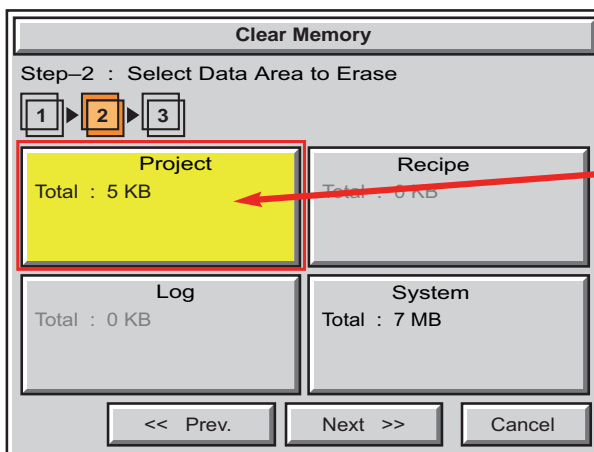


This is an example of **Built-in Memory** that was selected in **Clear Memory - Step-1**.

Notice the ability to select either the **Project** file, **Log** files, **Recipe** files, or the **System** files.



Note: System files can not be cleared from the internal memory.



This is an example of the **Project** data file being selected for clearing.

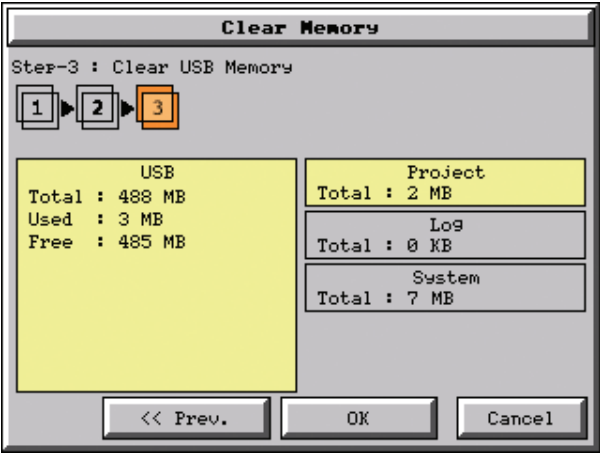
The selected memory area is highlighted. Pressing again un-selects it.

The **Next >>** button is now enabled.

Pressing **Cancel** will un-select the file(s).

Press the **Next** button to continue.

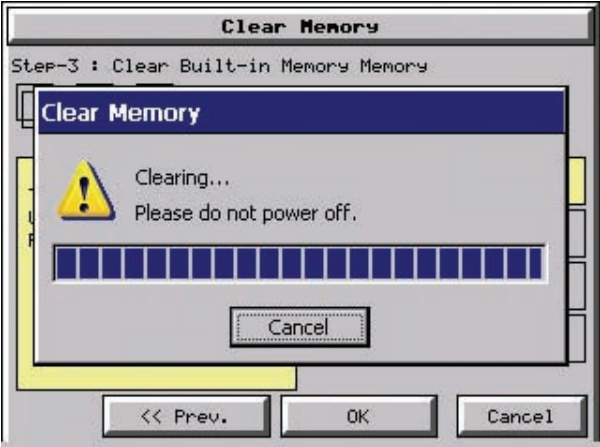
Memory – Clear Memory (cont'd)



The data file(s) selected to clear are checked. If the data file is good, then the **OK** button can be pressed to start the clear procedure.

If there is a problem with the data file, the **OK** button will remain grayed out and the user can return to the previous screen by pressing the << **Prev** button.

Press the **OK** button to continue.



This message is displayed during the clearing process. Press the **Cancel** button to abort the clearing.

The following text is shown in the clearing progress message box:

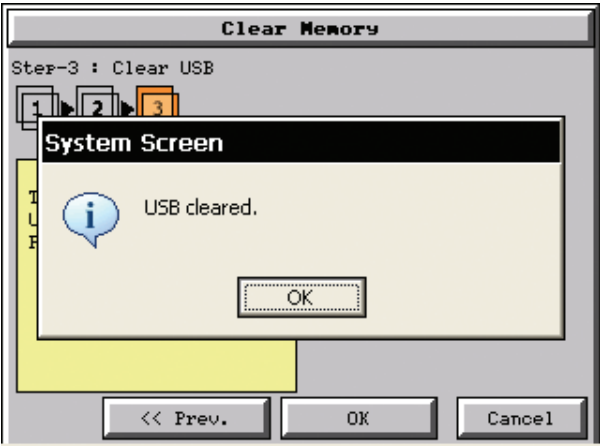
Clearing Built-in Memory:
"Please do not Power Off"

Clearing USB Memory:
"Please do not Power Off or Remove USB"

Clearing CF1 or CF2
"Please do not Power Off or Remove CF"



WARNING: During the clearing process, do not power off the touch panel or remove the memory device.



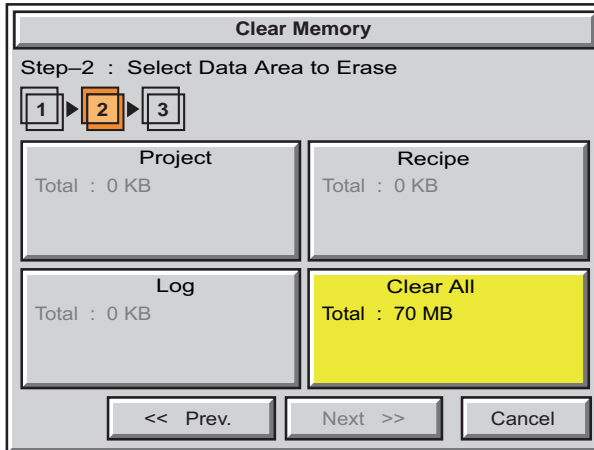
The following message is displayed when the clearing process is complete:

"%Device% cleared"

%Device% will show either "CF1", "CF2", or "USB".

Press the **OK** button to return to the **Memory Menu** screen.

Memory – Clear Memory (cont'd)



The following is an example of **Clear All** selected for clearing.

The selected device is highlighted.

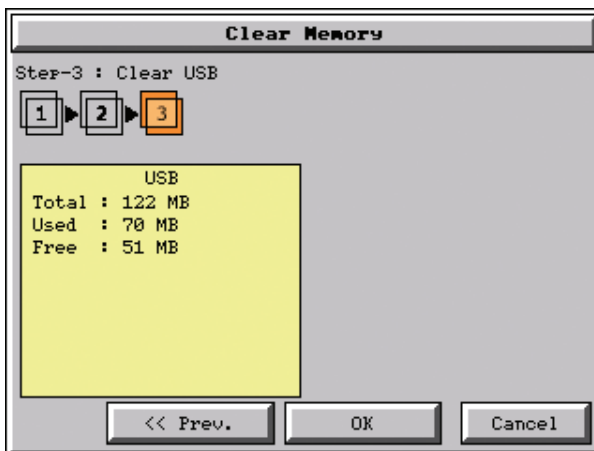
The **Next >>** button is now enabled.

Pressing **Cancel** will un-select the **Clear All**.

5



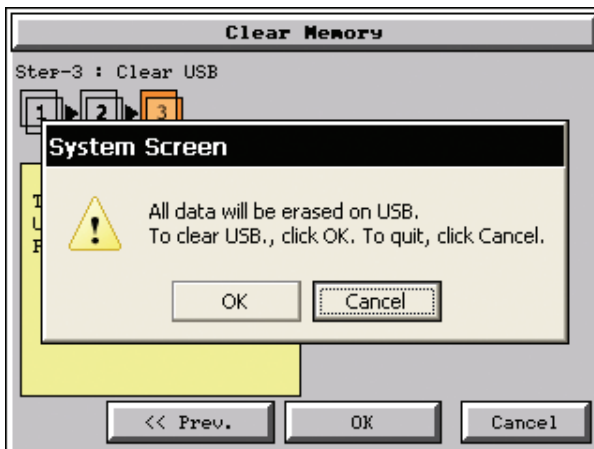
Note: If **Clear All** is selected, all files will be erased from the memory device, even those not related to the C-more touch panel.



The data file(s) selected to clear are checked. If the data file is good, then the **OK** button can be pressed to start the clear procedure.

If there is a problem with the data file, the **OK** button will remain grayed out and the user can return to the previous screen by pressing the **<< Prev** button.

Press the **OK** button to continue.



The warning message shown here will be displayed to give the user the opportunity to decide if they want to proceed or not.

Press the **OK** button to continue.

The **Clear All** process will start with a warning message as seen in the first example and continue until a message saying the device is cleared or a warning message as shown on the next page will appear.

Memory – Clear Memory (cont'd)



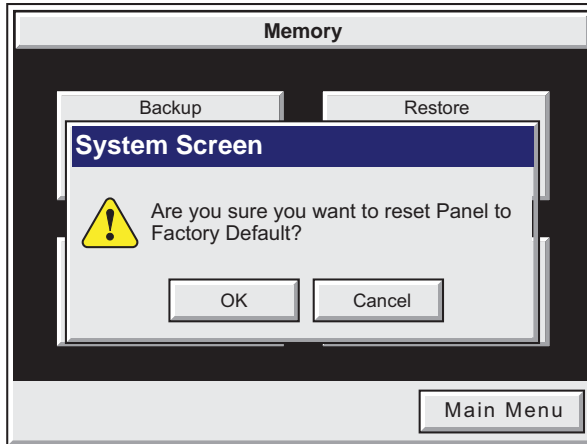
The warning message shown here will be displayed if the clearing process fails.

"Clear Failed".

Press the **OK** button to return to the **Clear Memory** screen and try again.

If the selected memory still fails to clear, then refer to **Chapter 8: Troubleshooting** for additional help.

Memory – Reset to Factory Default



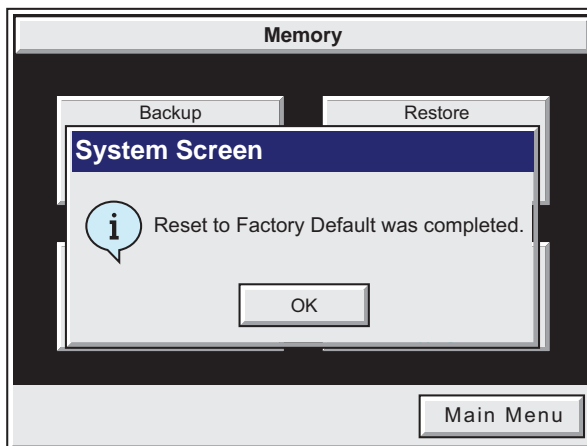
After pressing the **Reset to Factory Default** button from the **Memory Menu**, the message box shown will be displayed.

Resetting to the Factory Defaults produces the following actions:

- 1.) The touch screen calibration is reset to the Factory Defaults.
- 2.) The project file is cleared.
- 3.) The log, recipe & WAV files are cleared.
- 4.) The IP address is set to DHCP.

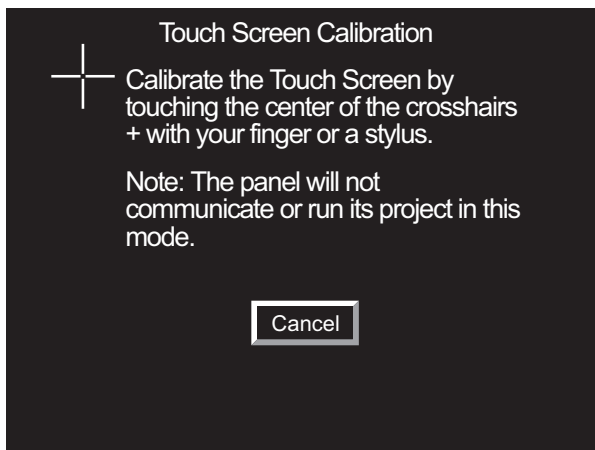


WARNING: Please make a backup file to either a CF or USB memory device using the **Memory Backup** function before resetting to the Factory Defaults as a precautionary measure.



The message shown here is displayed once the **Factory Default** values have been stored into the system memory.

Press **OK** to continue.



After pressing **OK**, the touch panel will reboot and startup on the **Touch Screen Calibration** procedure as shown here.

The following **note** is also shown on the calibration screens to remind the user that the **Project File** has been cleared, there's no communications with the PLC, and the calibration procedure must be performed in order to ready the panel to download a project:

Note: The panel will not communicate or run its project in this mode.

Also, the *C-more* Programming Software will not connect to the panel in this situation.

PLC COMMUNICATIONS



CHAPTER 6

In This Chapter...

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| PLC Compatibility Table | 6-3 |
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Introduction

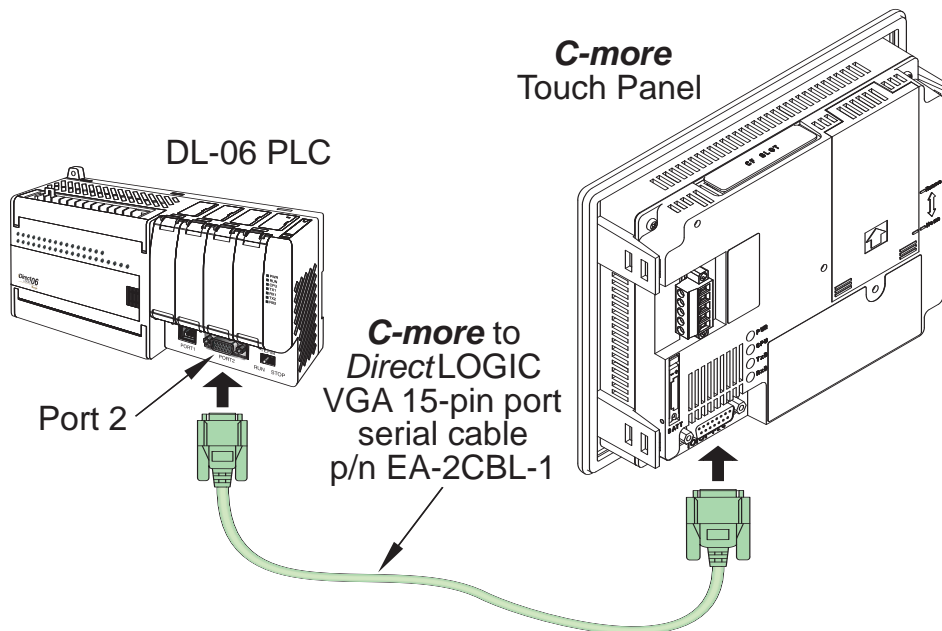
The *C-more* family of touch panels is capable of communicating with a wide variety of Programmable Logic Controllers. *C-more* is capable of communicating over RS232, RS422 and RS485 serial networks as well as Ethernet networks. It communicates with all controllers in the *Direct LOGIC* family of PLC's utilizing various protocols. *C-more* also communicates with other brands of PLCs by their different protocols. The table on the next page lists all of the various PLCs and protocols that can be configured. The page after the protocol table lists the various serial communication cables that are available to purchase. The rest of this chapter is devoted to show the pin to pin connections of all the available cables plus wiring diagrams that the user can refer to in order to construct their own cables, along with wiring diagrams of cables that are not available for purchase. To simplify RS422/RS485 wiring schemes, we have included wiring diagrams showing connections for available terminal connectors such as our ZIPLink Communication Adapter Module, p/n DN-15TB, used for example with our DL-06 and D2-260 PLCs and *C-more* D-Sub 15-pin to Terminal Block Adapter p/n EA-COMCON-3.

If you have difficulty determining whether the particular PLC and/or protocol you are using will work with the *C-more* series of touch panels, please contact our technical support group at 770-844-4200

DirectLOGIC PLCs Password Protection



NOTE: *DirectLogic* PLCs support multi-level password protection of the ladder program. This allows password protection while not locking the communication port to an operator interface. The multilevel password can be invoked by creating a password with an upper case "A" followed by seven numeric characters (e.g. A1234567). Please refer to the specific PLC user manual for further details.



PLC Protocol & Cables

| PLC Compatibility Table | | | |
|-------------------------|--|--|--|
| PLC Family | Model | | Protocols |
| DirectLOGIC | DL05/DL06 | all | K-Sequence |
| | | | <i>Direct</i> NET |
| | | | Modbus (Koyo addressing) |
| | | H0-ECOM/H0-ECOM100 | <i>Direct</i> LOGIC Ethernet |
| | DL105 | all | K-Sequence |
| | DL205 | D2-230 | K-Sequence |
| | | D2-240 | K-Sequence |
| | | | <i>Direct</i> NET |
| | | D2-250/D2-250-1/D2-260 | K-Sequence |
| | | | <i>Direct</i> NET |
| | | | Modbus (Koyo addressing) |
| | | D2-240/D2-250-1/D2-260 Using DCM | <i>Direct</i> NET |
| | | | Modbus (Koyo addressing) |
| | | H2-ECOM/H2-ECOM100 | <i>Direct</i> LOGIC Ethernet |
| | DL305 | D3-330/330P (Requires the use of a Data Communications Unit) | <i>Direct</i> NET |
| | | D3-340 | <i>Direct</i> NET |
| | | D3-350 | K-Sequence |
| | | | <i>Direct</i> NET |
| | | | Modbus (Koyo addressing) |
| | | D3-350 DCM | <i>Direct</i> NET |
| | | | Modbus (Koyo addressing) |
| | DL405 | D4-430 | K-Sequence |
| | | | <i>Direct</i> NET |
| | | D4-440 | K-Sequence |
| | | | <i>Direct</i> NET |
| | | D4-450 | K-Sequence |
| | | | <i>Direct</i> NET |
| | | | Modbus (Koyo addressing) |
| | | All with DCM | <i>Direct</i> NET |
| | | | Modbus (Koyo addressing) |
| | | H4-ECOM/H4-ECOM100 | <i>Direct</i> LOGIC Ethernet |
| | H2-WinPLC (Think & Do) Live V5.2 or later and Studio any version | | Think & Do Modbus RTU (serial port) |
| | H2-WinPLC (Think & Do) Live V5.5.1 or later and Studio V7.2.1 or later | | Think & Do Modbus TCP/IP (Ethernet port) |

PLC Compatibility Table continued on the next page.

PLC Protocol & Cables (cont'd)

PLC Compatibility Table (cont'd)

| PLC Family | Model | Protocols |
|----------------------|--|----------------------------------|
| Allen-Bradley | MicroLogix 1000, 1100, 1200, 1500, SLC 5-01/02/03, PLC5 | DH485/AIC/AIC+ |
| | MicroLogix 1000, 1100, 1200 and 1500 | DF1 Half Duplex; DF1 Full Duplex |
| | SLC 5-03/04/05 | |
| | ControlLogix™, CompactLogix™, FlexLogix™ | |
| | PLC-5 | DF1 Full Duplex |
| | ControlLogix, CompactLogix, FlexLogix - Tag Based | DF1 Half Duplex; DF1 Full Duplex |
| | ControlLogix, CompactLogix, FlexLogix - Generic I/O Messaging | EtherNet/IP Server |
| | ControlLogix, CompactLogix, FlexLogix - Tag Based | EtherNet/IP Client |
| | MicroLogix 1100 & SLC 5/05, both via native Ethernet port | |
| | MicroLogix 1000, 1100, 1200, 1500, SLC 5-03/04/05, all via ENI adapter | |
| Modbus TCP/IP | Modbus TCP/IP devices | Modbus TCP/IP |
| GE | 90/30, 90/70, Micro 90, VersaMax Micro | SNPX |
| Mitsubishi | FX Series | FX Direct |
| Omron | C200 Adapter, C500 | Host Link |
| | CJ1/CS1 Serial | FINS |
| | CJ1/CS1 Ethernet | |
| Modicon | 984 CPU, Quantum 113 CPU, AEG Modicon Micro Series 110 CPU: 311-xx, 411-xx, 512-xx, 612-xx | Modbus RTU |
| Siemens | S7-200 CPU, RS-485 Serial | PPI |
| | S7-300, Ethernet | Ethernet ISO over TCP |

PLC Communication Cables & Wiring Diagrams

| Purchased Cable Description | Cable Part Number |
|--|------------------------|
| Direct LOGIC PLC RJ-12 port, DL05, DL06, DL105, DL205, D3-350, D4-450 & H2-WINPLC (RS-232C) | EA-2CBL |
| Direct LOGIC (VGA Style) 15-pin port, DL06, D2-250 (250-1), D2-260 (RS-232C) | EA-2CBL-1 |
| Direct LOGIC PLC RJ-11 port, D3-340 (RS-232C) | EA-3CBL |
| Direct LOGIC DL405 PLC 15-pin D-sub port, DL405 (RS-232C) | EA-4CBL-1 |
| Direct LOGIC PLC 25-pin D-sub port, DL405, D3-350, DL305 DCU and all DCM's (RS-232C) | EA-4CBL-2 |
| Allen-Bradley MicroLogix 1000, 1100, 1200 & 1500 (RS-232C) | EA-MLOGIX-CBL |
| Allen-Bradley SLC 5-03/04/05, ControlLogix, CompactLogix, FlexLogix DF1 port (RS-232C) | EA-SLC-232-CBL |
| Allen-Bradley PLC-5 DF1 port (RS-232C) | EA-PLC5-232-CBL |
| Allen-Bradley MicroLogix, SLC 5-01/02/03, PLC5 DH485 port (RS-232C) | EA-DH485-CBL |
| GE 90/30, 90/70, Micro 90, VersaMax Micro 15-pin D-sub port (RS-422A) | EA-90-30-CBL |
| MITSUBISHI FX Series 25-pin port (RS-422A) | EA-MITSU-CBL |
| MITSUBISHI FX Series 8-pin mini-DIN (RS-422A) | EA-MITSU-CBL-1 |
| OMRON Host Link C200 Adapter, C500 (RS-232C) | EA-OMRON-CBL |



Part No. EA-2CBL



Part No. EA-2CBL-1



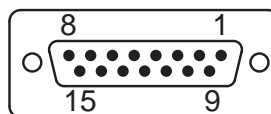
Part No. EA-3CBL



NOTE 1: The above list of pre-made communications cables may be purchased. See further in this chapter for wiring diagrams of additional **user constructed cables**. This chapter also includes wiring diagrams for the pre-made cables.

NOTE 2: EZTouch serial PLC communication cables are compatible with **C-more** touch panels.

C-more PLC Serial Communications Port



D-Sub 15-pin female on rear of touch panel

PLC Communication Cables & Wiring Diagrams



Part No. EA-4CBL-1



Part No. EA-4CBL-1



Part No. EA-MLOGIX-CBL



Part No. EA-SLC-232-CBL



Part No. EA-PLC5-232-CBL



Part No. EA-DH485-CBL



Part No. EA-90-30-CBL



Part No. EA-MITSU-CBL



Part No. EA-MITSU-CBL-1



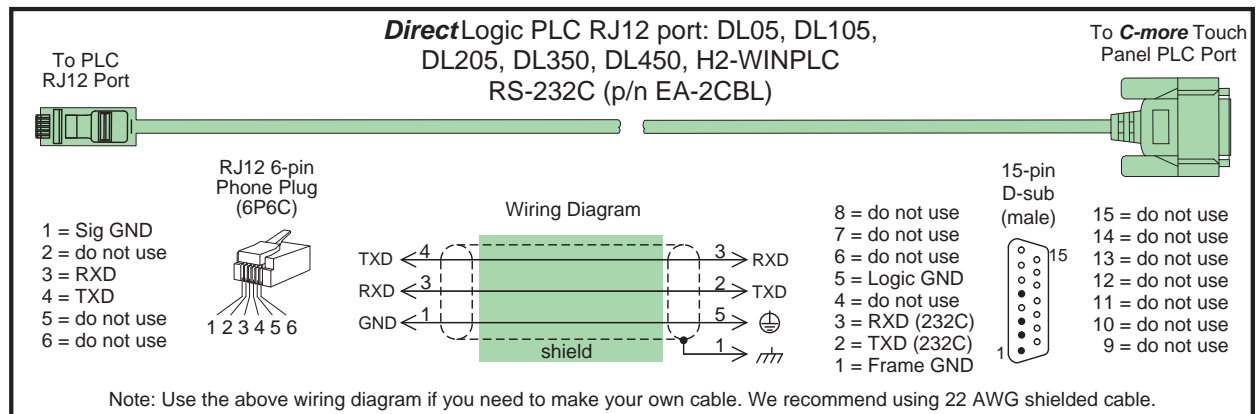
Part No. EA-OMRON-CBL

PLC Communication Cables & Wiring Diagrams (cont'd)

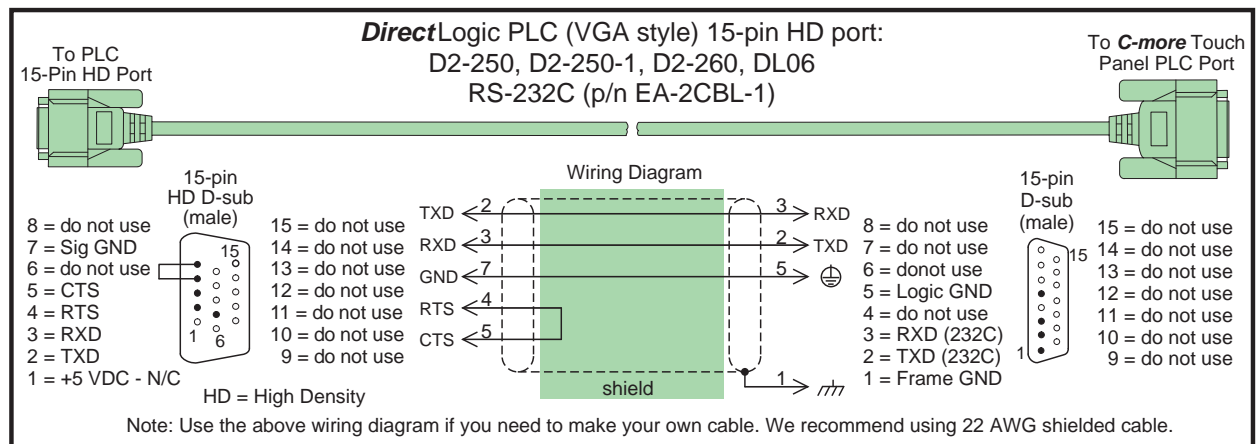
The following series of wiring diagrams show the connectors and wiring details for the communication cables that are used between the *C-more* touch panels and various PLC controllers. Part numbers are included with the **pre-made cables** that can be purchased from *AutomationDirect*. The information presented will allow the user to construct their own cables if so desired.

DirectLOGIC PLCs RS-232C Serial:

EA-2CBL

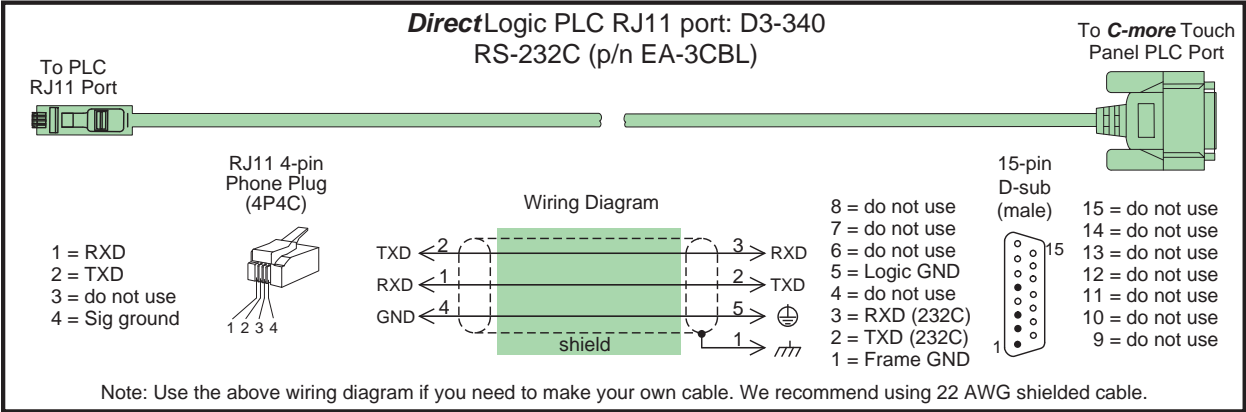


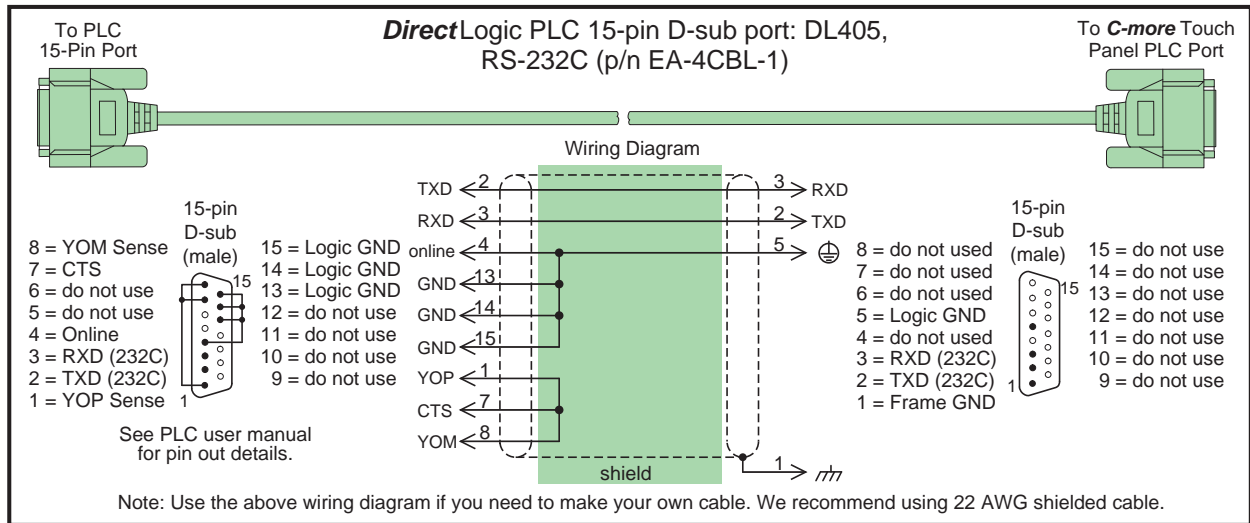
EA-2CBL-1



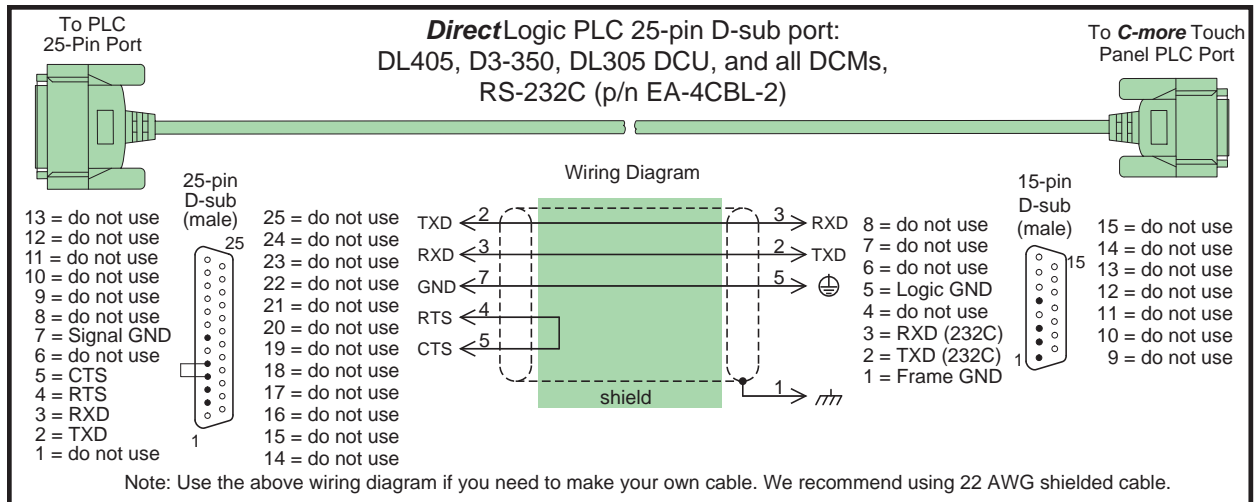
Direct LOGIC PLCs RS-232C Serial (cont'd):

EA-3CBL



Direct LOGIC PLCs RS-232C Serial (cont'd):**EA-4CBL-1**

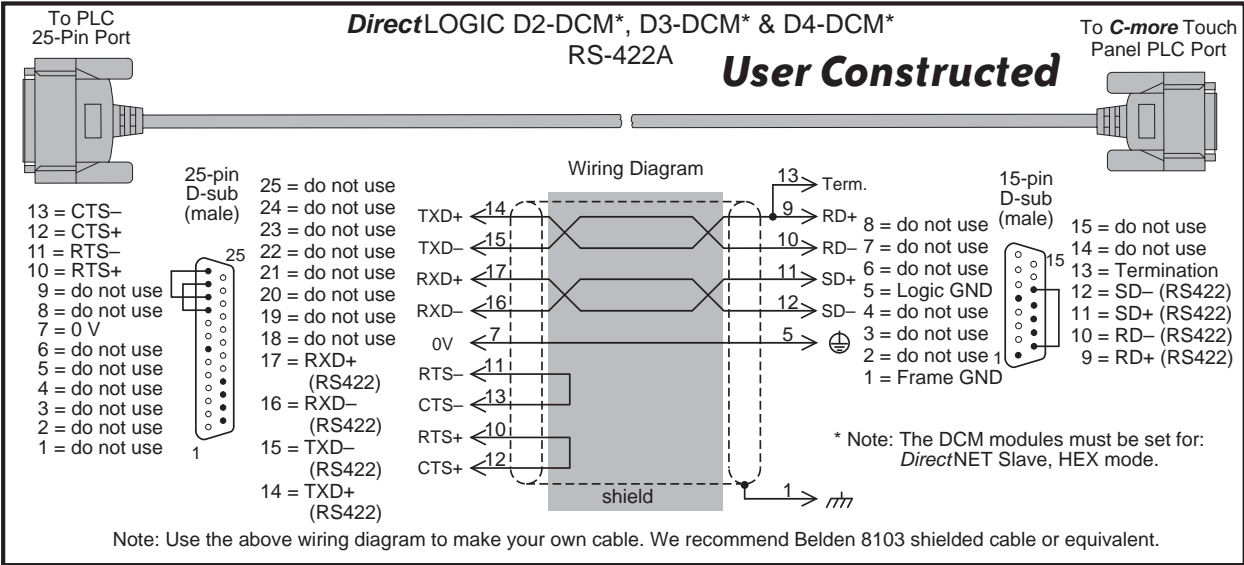
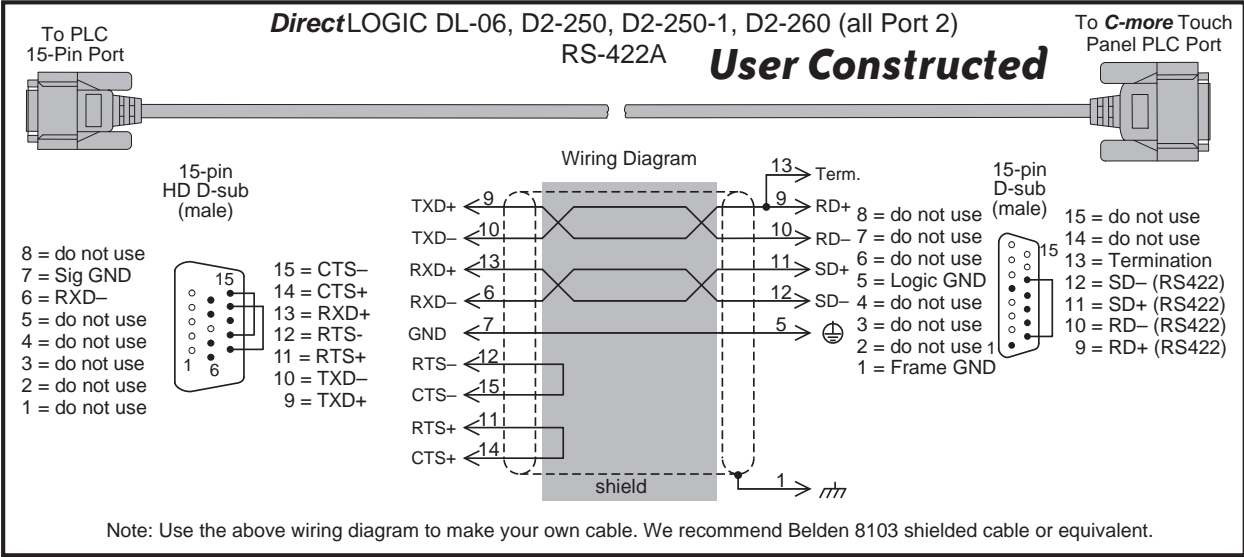
6

EA-4CBL-2

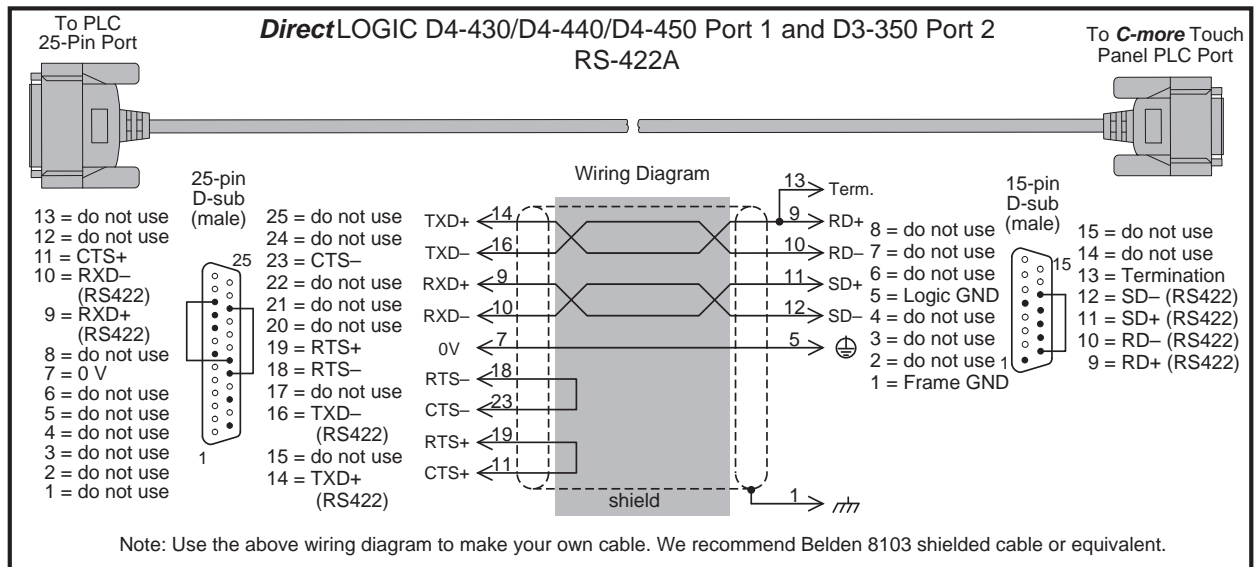
DirectLOGIC PLCs RS-422A/RS-485A:

When using the RS-422A/RS-485A capabilities of the *C-more* PLC communications port, the termination resistor is placed between the RXD- and RXD+ terminals on the PLC side of the connection between the touch panel and PLC. The Termination Resistor value is based on the characteristic impedance of the cable being used. To enable the built-in 120 Ohm Termination Resistor, jumper pin 13 to pin 9 (RXD+) on the *C-more* 15-pin PLC communications port.

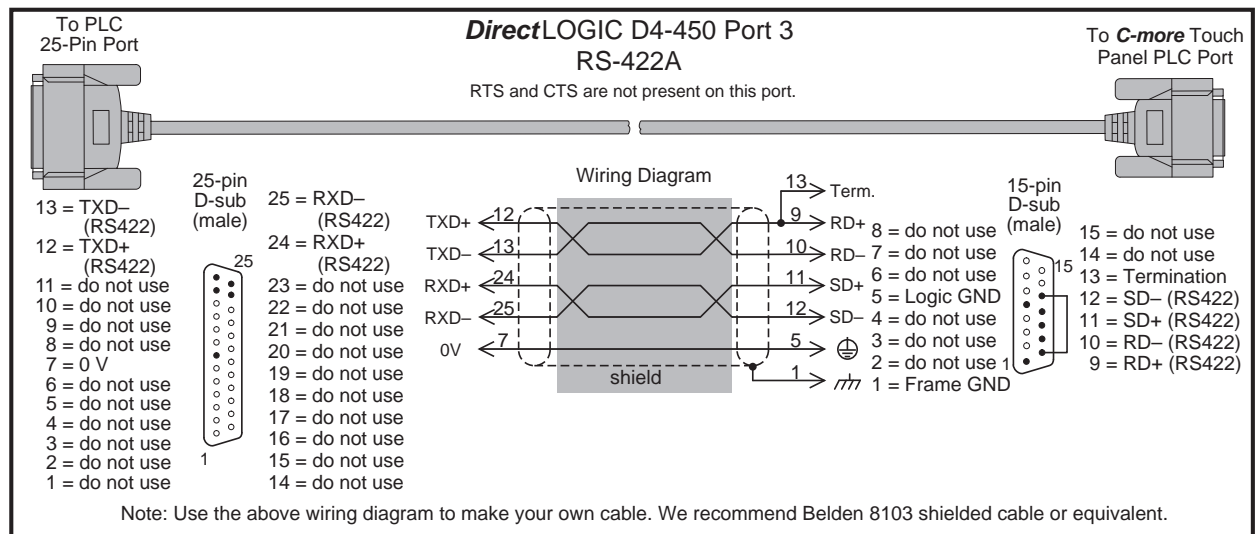
6



NOTE: The RS-422 wiring diagrams shown above are not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the wiring diagram example on page 6-14 if more than one PLC will be connected to a panel.

Direct LOGIC PLCs RS-422A/RS-485A (cont'd):**User Constructed**

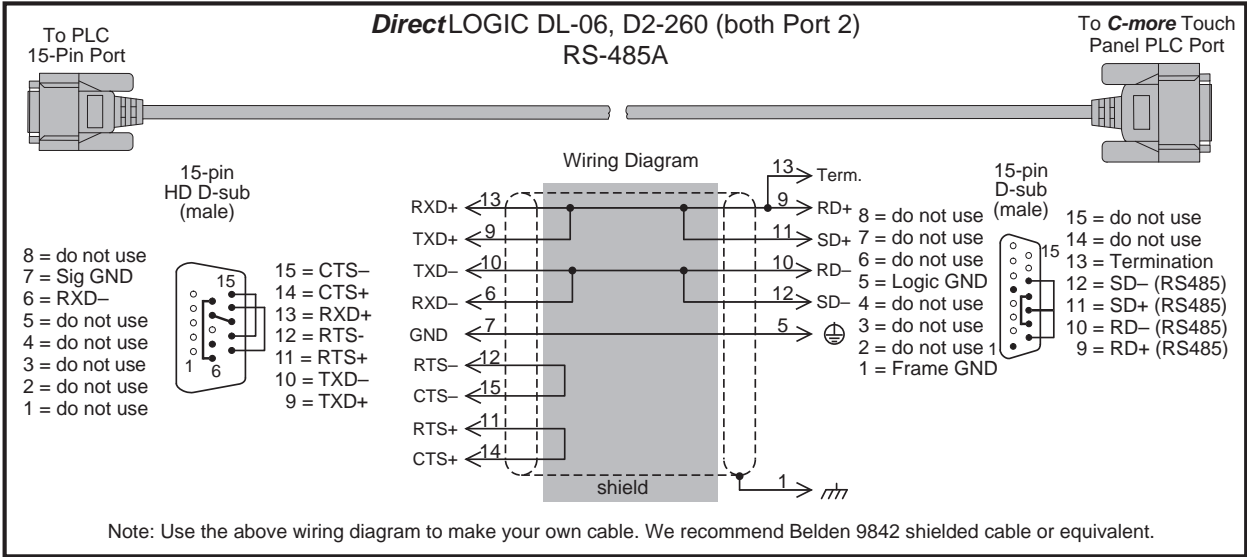
6

User Constructed

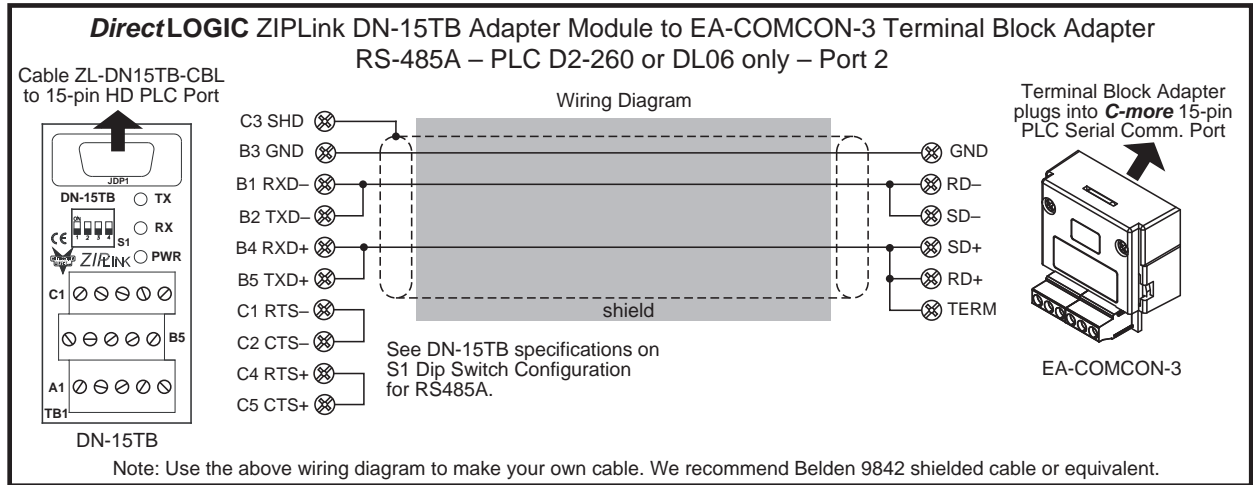
NOTE: The RS-422 wiring diagrams shown above are not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the wiring diagram example on page 6-14 if more than one PLC will be connected to a panel.

DirectLOGIC PLCs RS-422A/RS-485 (cont'd):

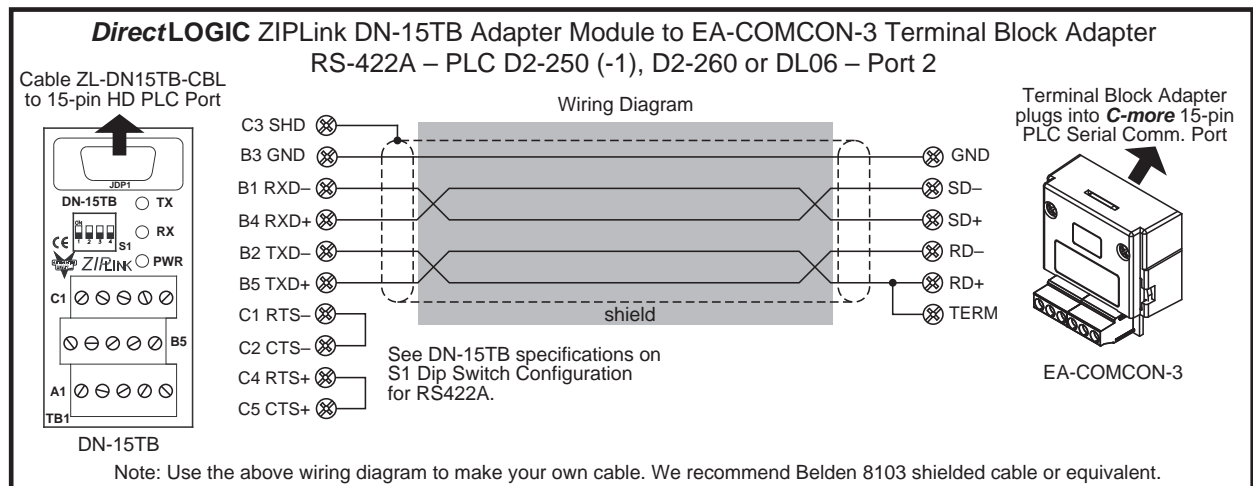
User Constructed



NOTE: The RS-485 wiring diagram shown above is not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the wiring diagram example on page 6-16 if more than one PLC will be connected to a panel.

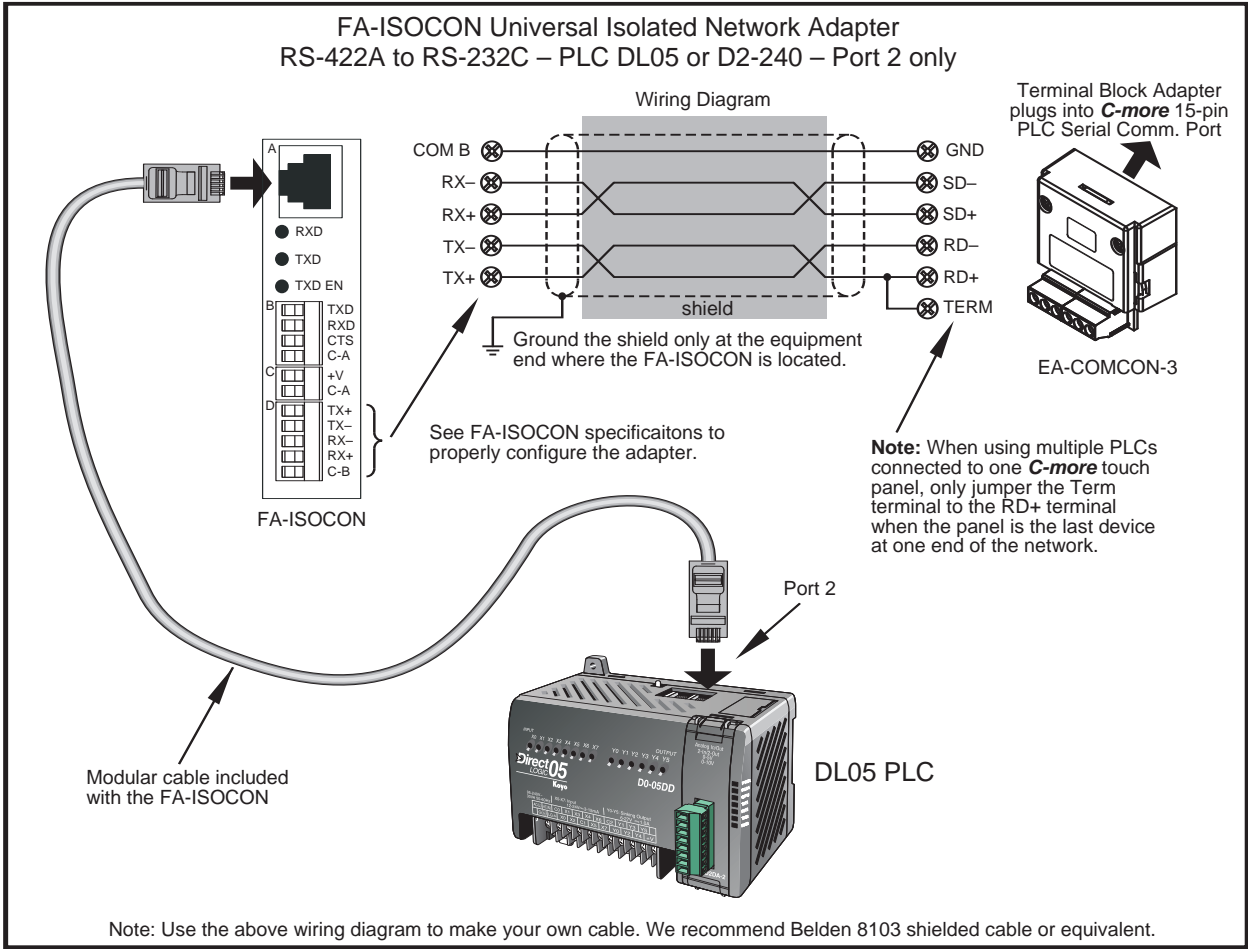
Direct LOGIC PLCs RS-422A/RS-485A (cont'd):

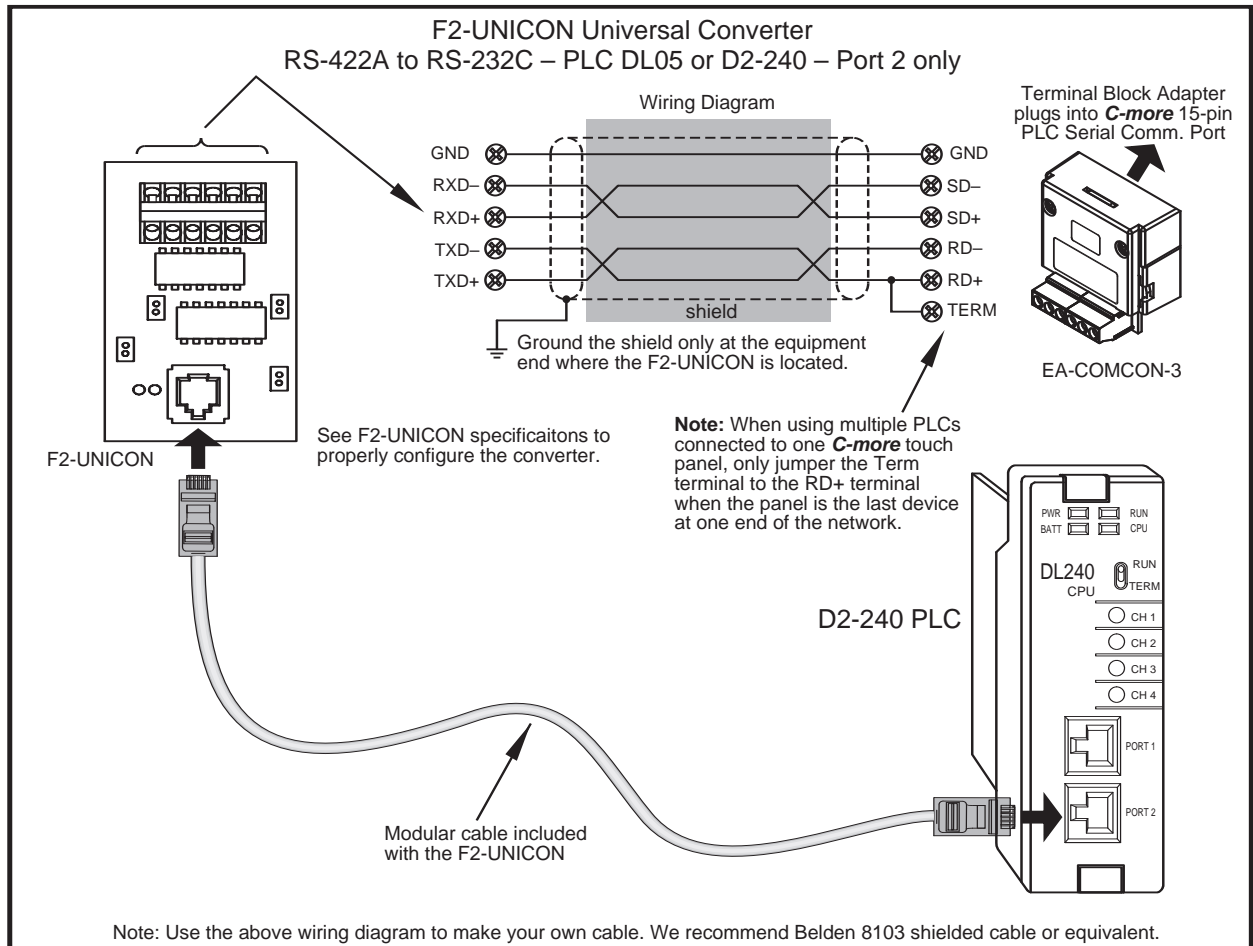
6



NOTE: The RS-422 and RS-485 wiring diagrams shown above are not for multi-drop networks involving connecting more than one PLC to a panel. Refer to the wiring diagram examples starting on page 6-14 if more than one PLC will be connected to a panel.

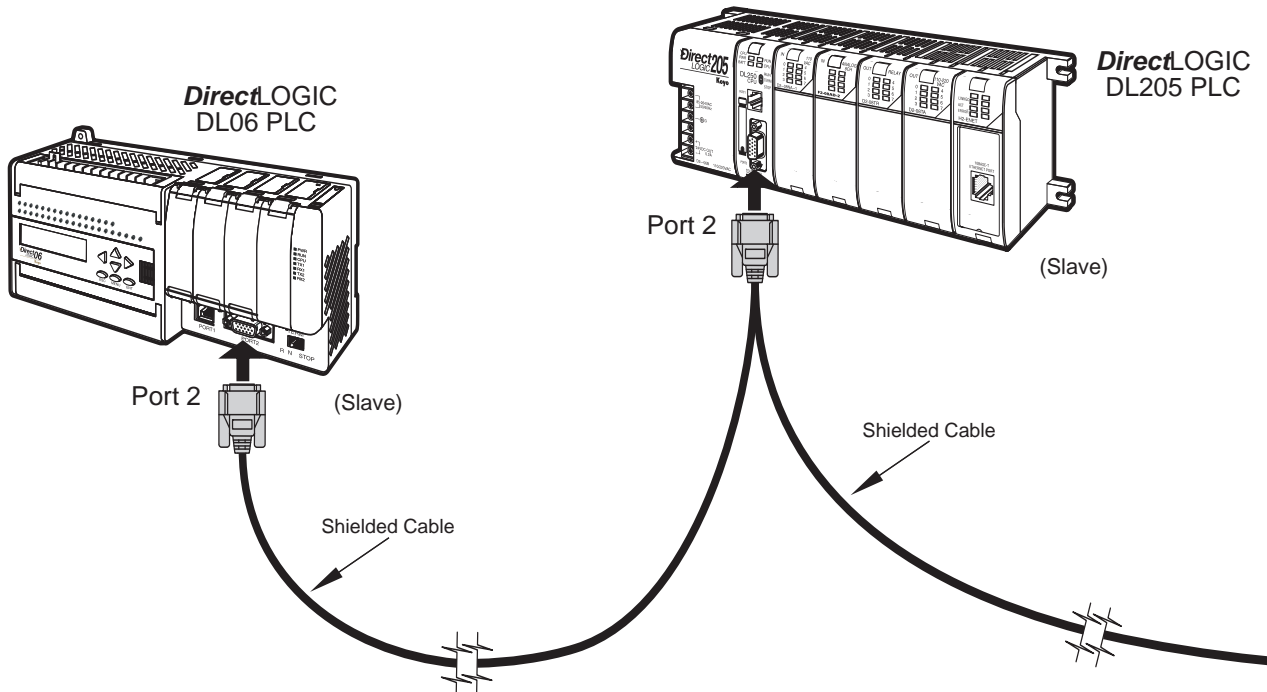
DirectLOGIC Universal Isolated Network Adapter, p/n FA-ISOCON:



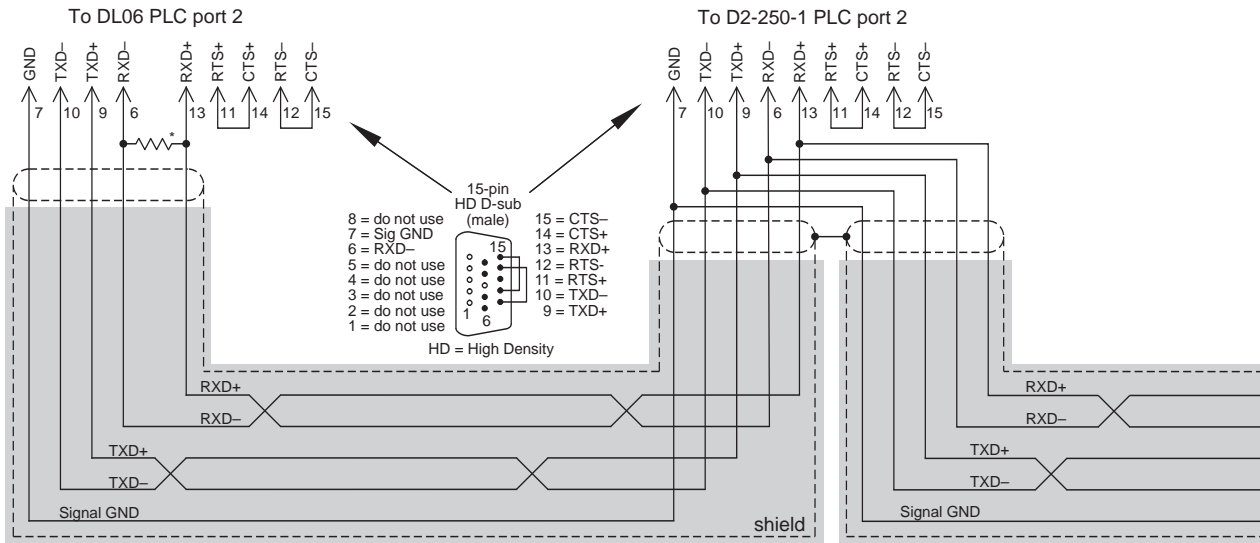
Direct LOGIC Universal Converter, p/n F2-UNICON:

RS-422A/RS-485A Multi-Drop Wiring Diagram Examples

6



Note: We recommend Belden 8103 shielded cable or equivalent.

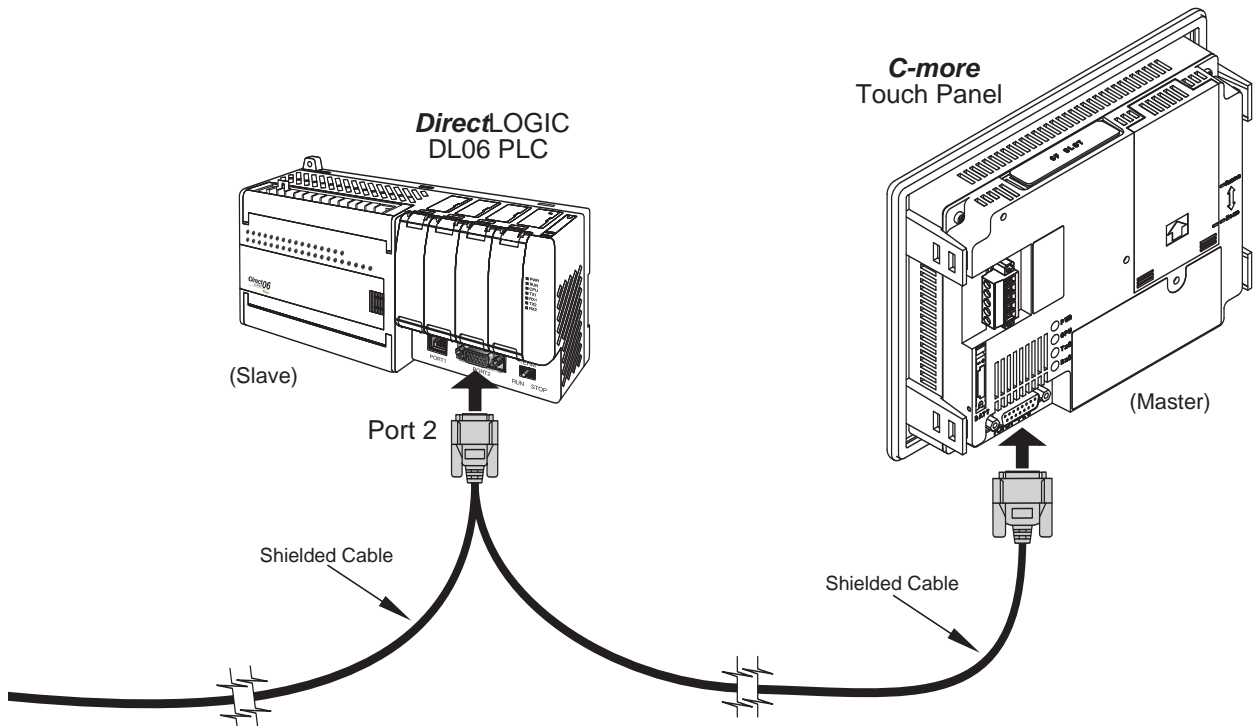


* Termination resistors required at both ends of the network receive data signals to match the impedance of the cable (between 100 and 500 ohms).

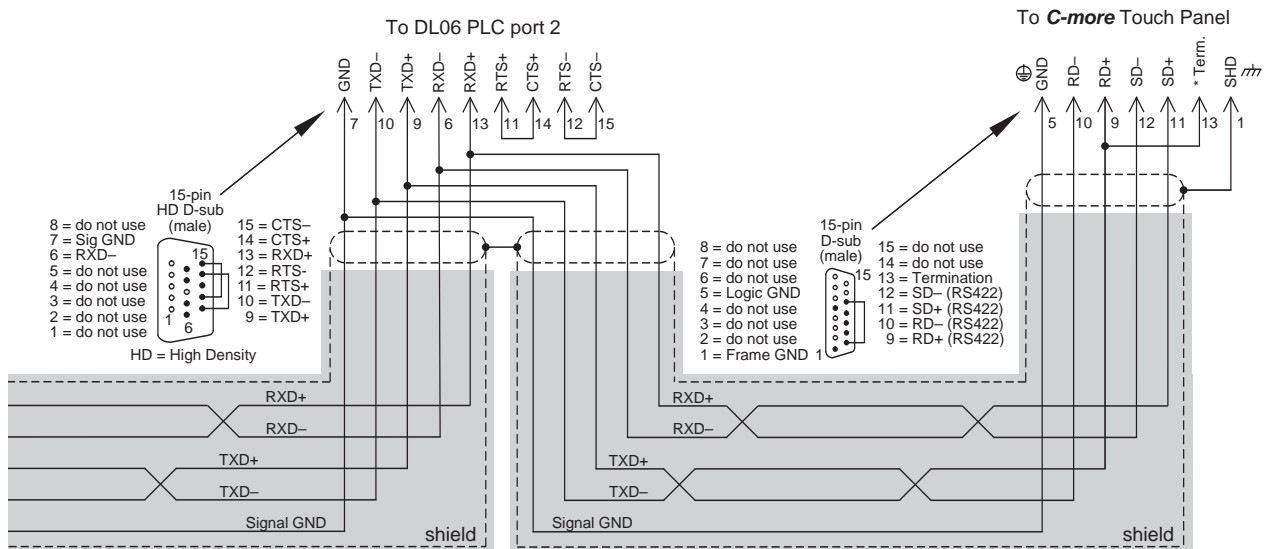
Typical RS-422 Multi-Drop Wiring Diagram

RS-422A/RS-485A Multi-Drop Wiring Diagram Examples (cont'd)

6



Note: We recommend Belden 8103 shielded cable or equivalent.

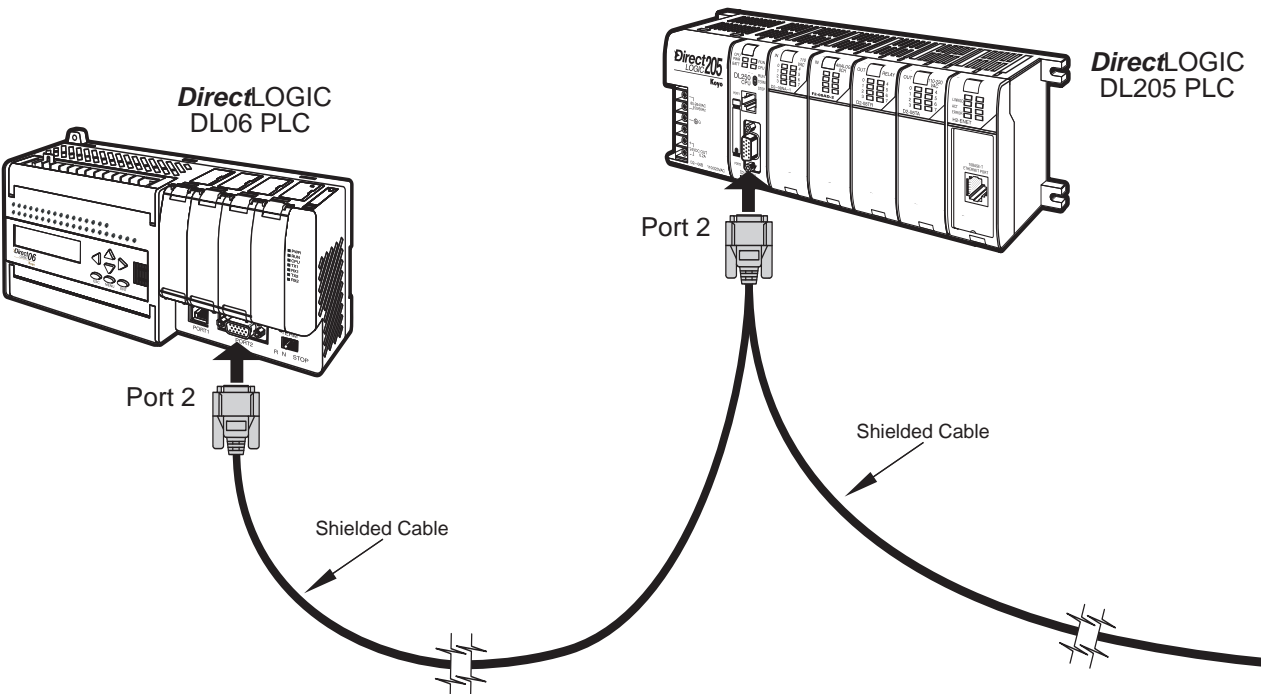


* Termination resistors required at both ends of the network receive data signals to match the impedance of the cable (between 100 and 500 ohms). Jumper pin 13 to 9 on the C-more Touch Panel 15-pin connector to place the 120Ω internal resistor into the network. If the cable impedance is different, then use an external resistor matched to the cable impedance.

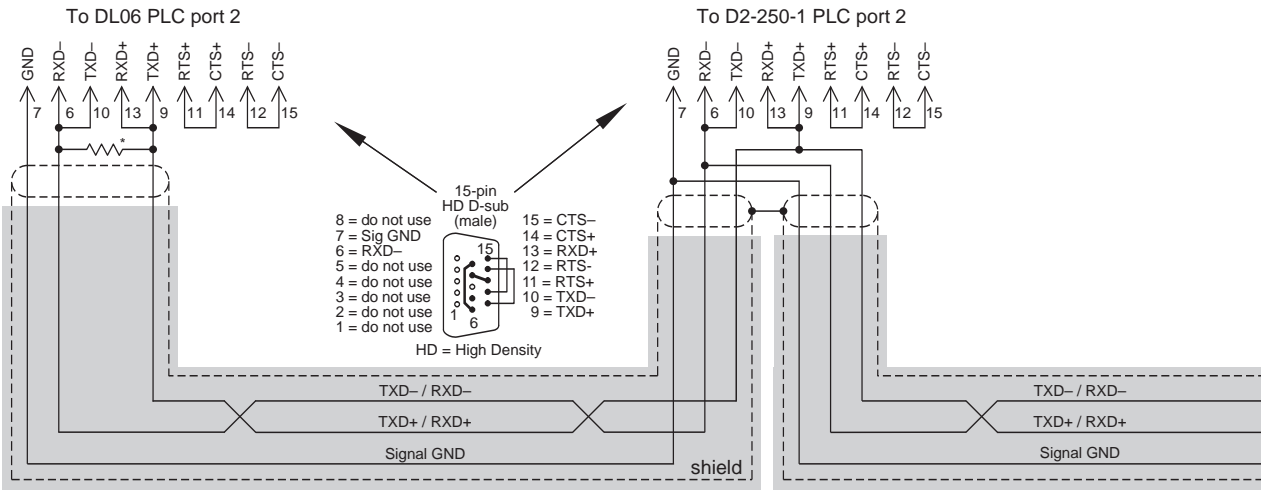
Typical RS-422 Multi-Drop Wiring Diagram (cont'd)

RS-422A/RS-485 Multi-Drop Wiring Diagram Examples (cont'd)

6



Note: We recommend Belden 88102 shielded cable or equivalent.

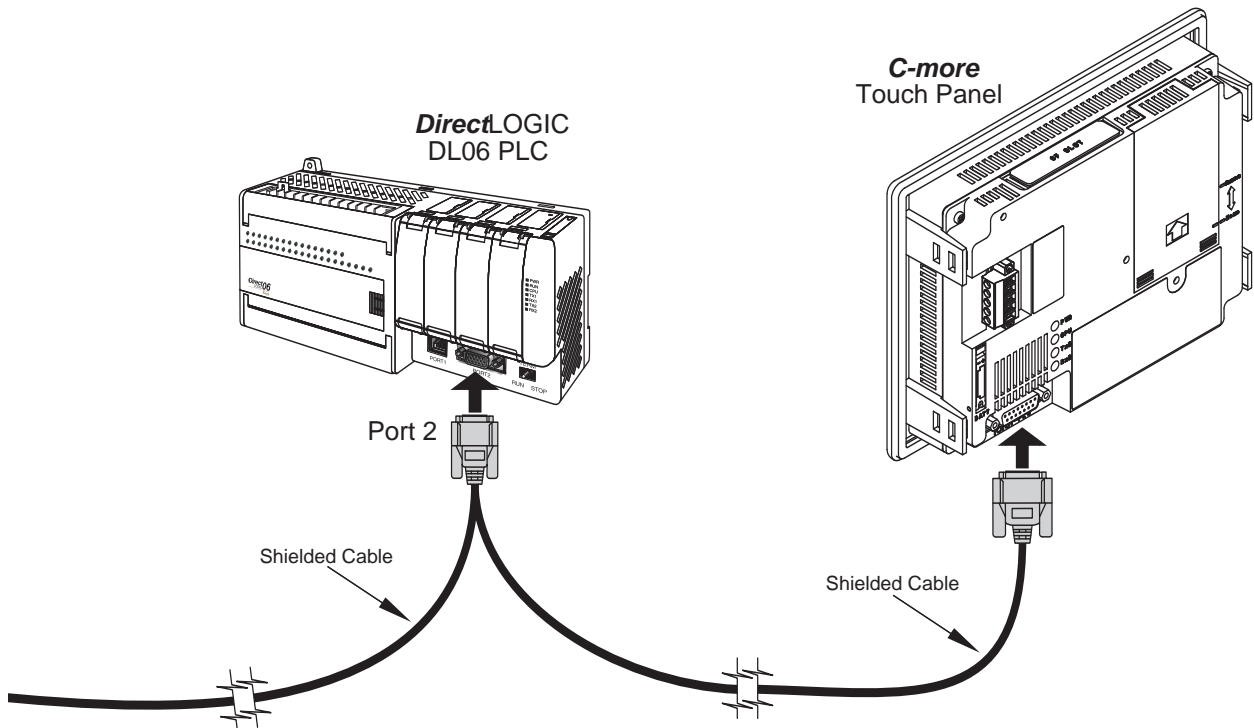


* Termination resistors required at both ends of the network to match the impedance of the cable (between 100 and 500 ohms).

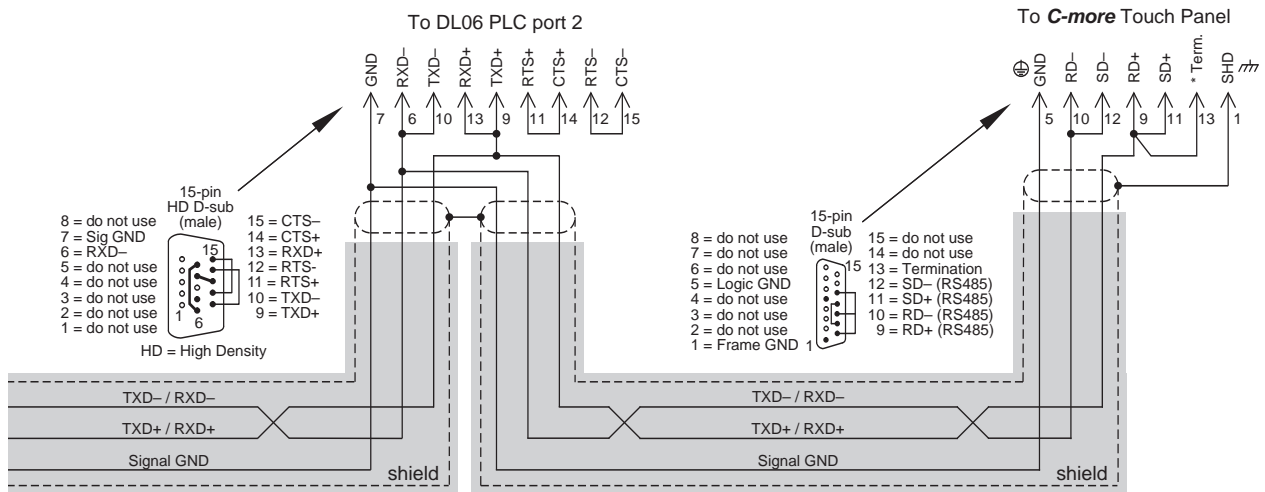
Typical RS-485 Multi-Drop Wring Diagram

RS-422A/RS-485 Multi-Drop Wiring Diagram Examples (cont'd)

6



Note: We recommend Belden 88102 shielded cable or equivalent.

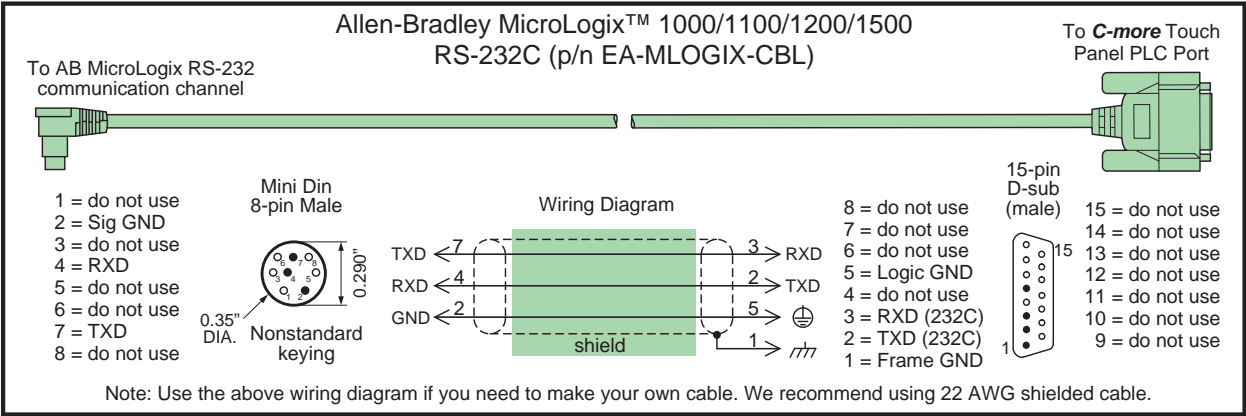


Typical RS-485 Multi-Drop Wiring Diagram (cont'd)

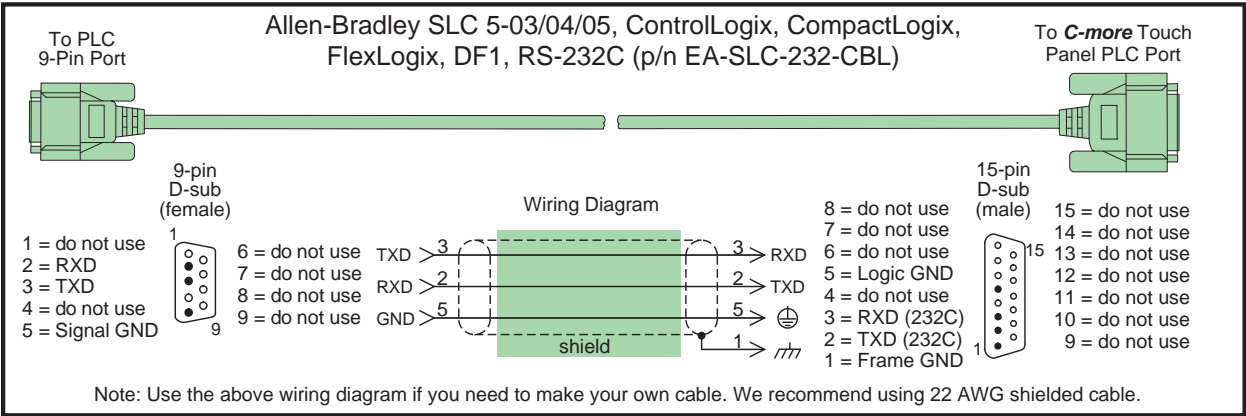
* Termination resistors required at both ends of the network receive data signals to match the impedance of the cable (between 100 and 500 ohms). Jumper pin 13 to 9 on the **C-more** EA-MG-SP1 15-pin connector to place the 120Ω internal resistor into the network. If the cable impedance is different, then use an external resistor matched to the cable impedance.

Allen-Bradley:

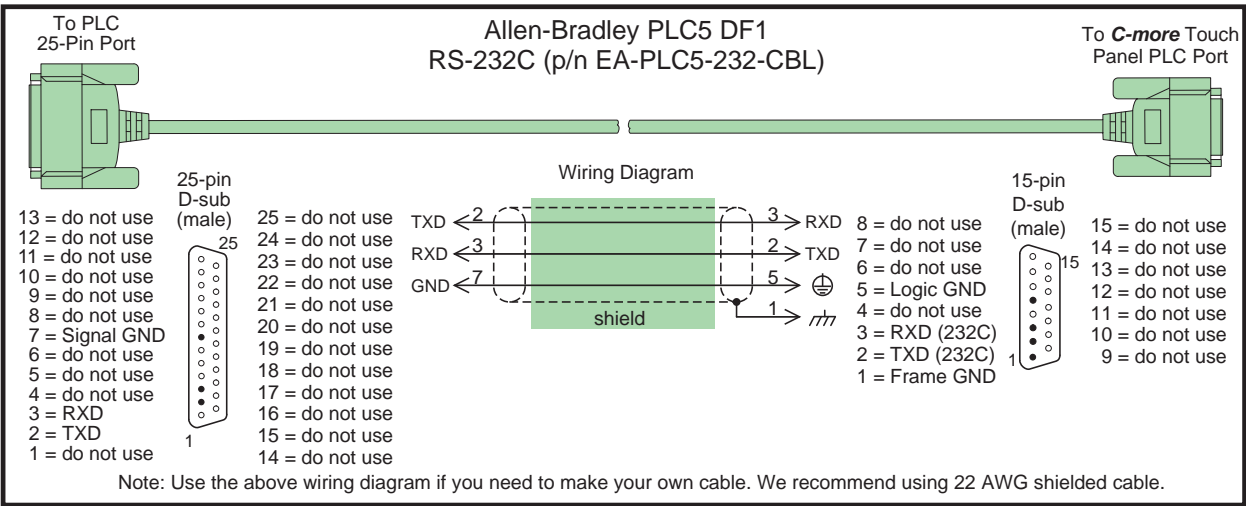
EA-MLOGIX-CBL



EA-SLC-232-CBL

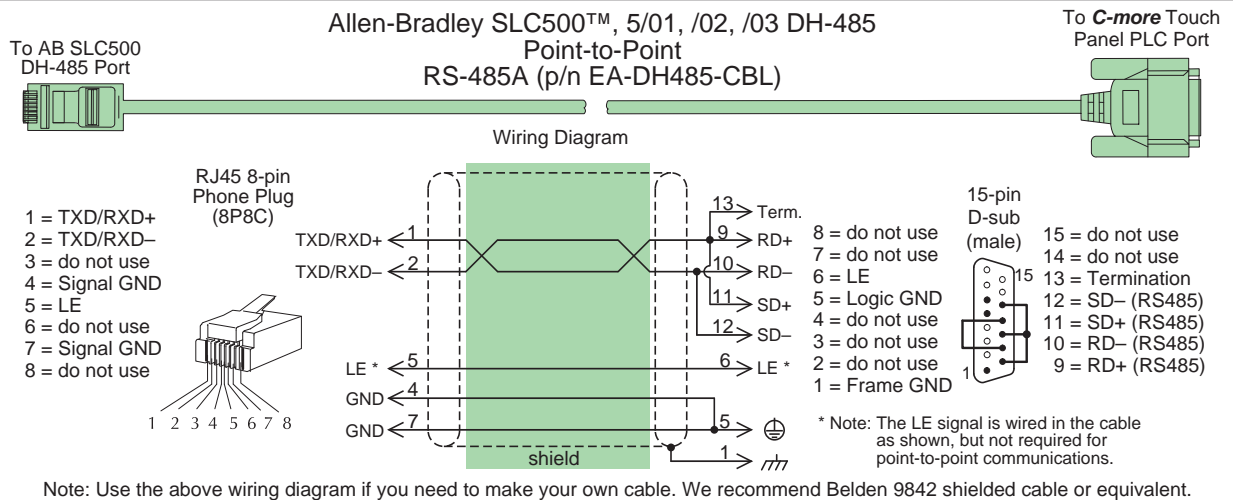


EA-PLC5-232-CBL

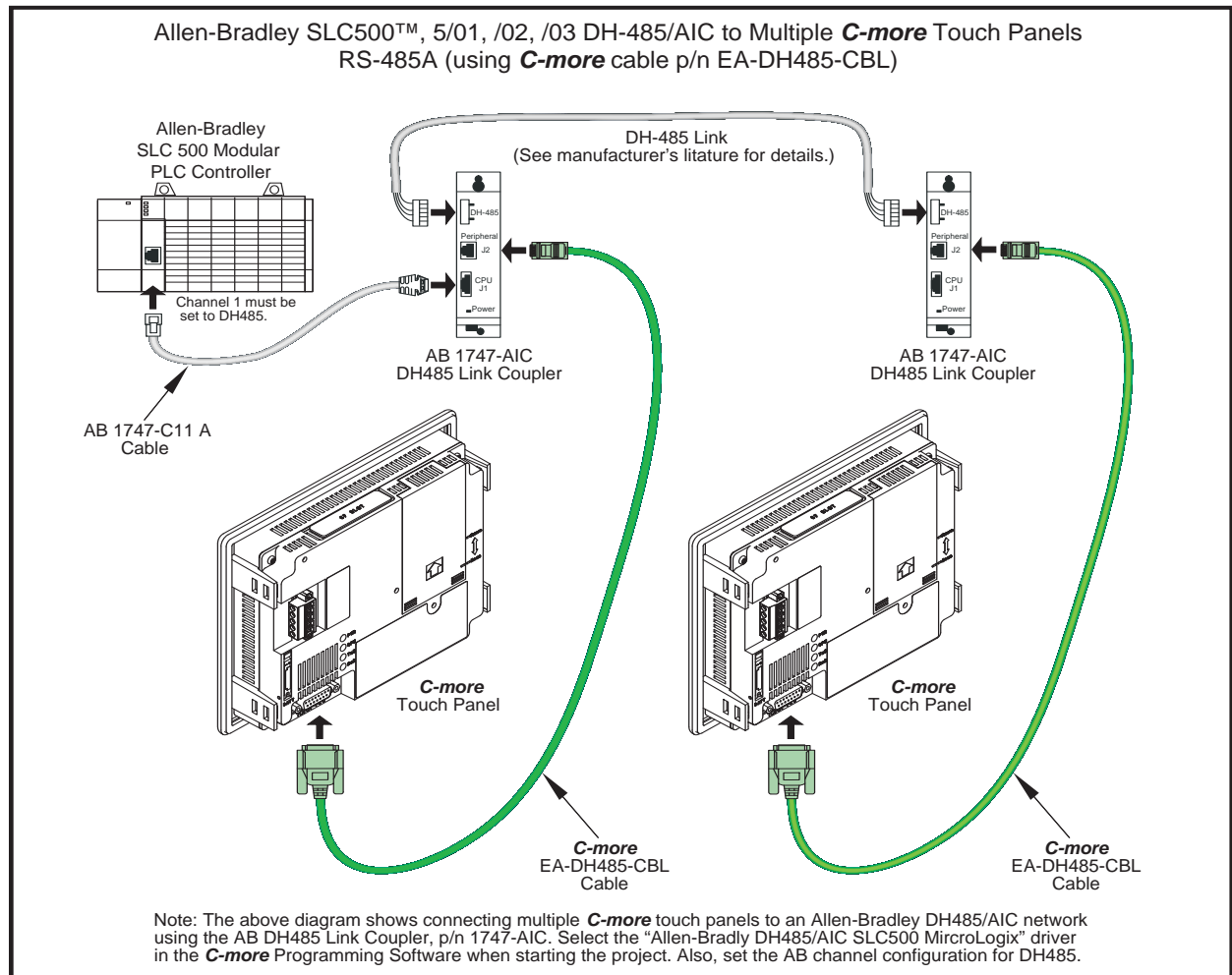


Allen-Bradley (cont'd):

EA-DH485-CBL

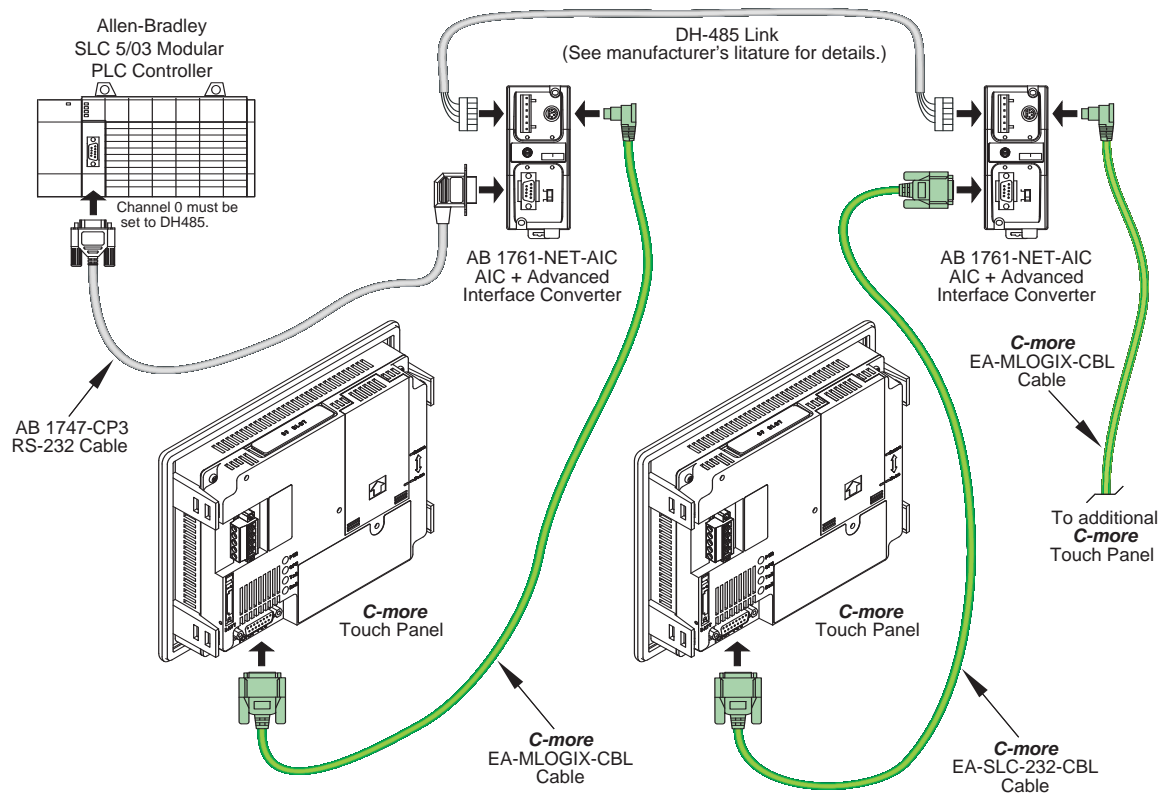


6



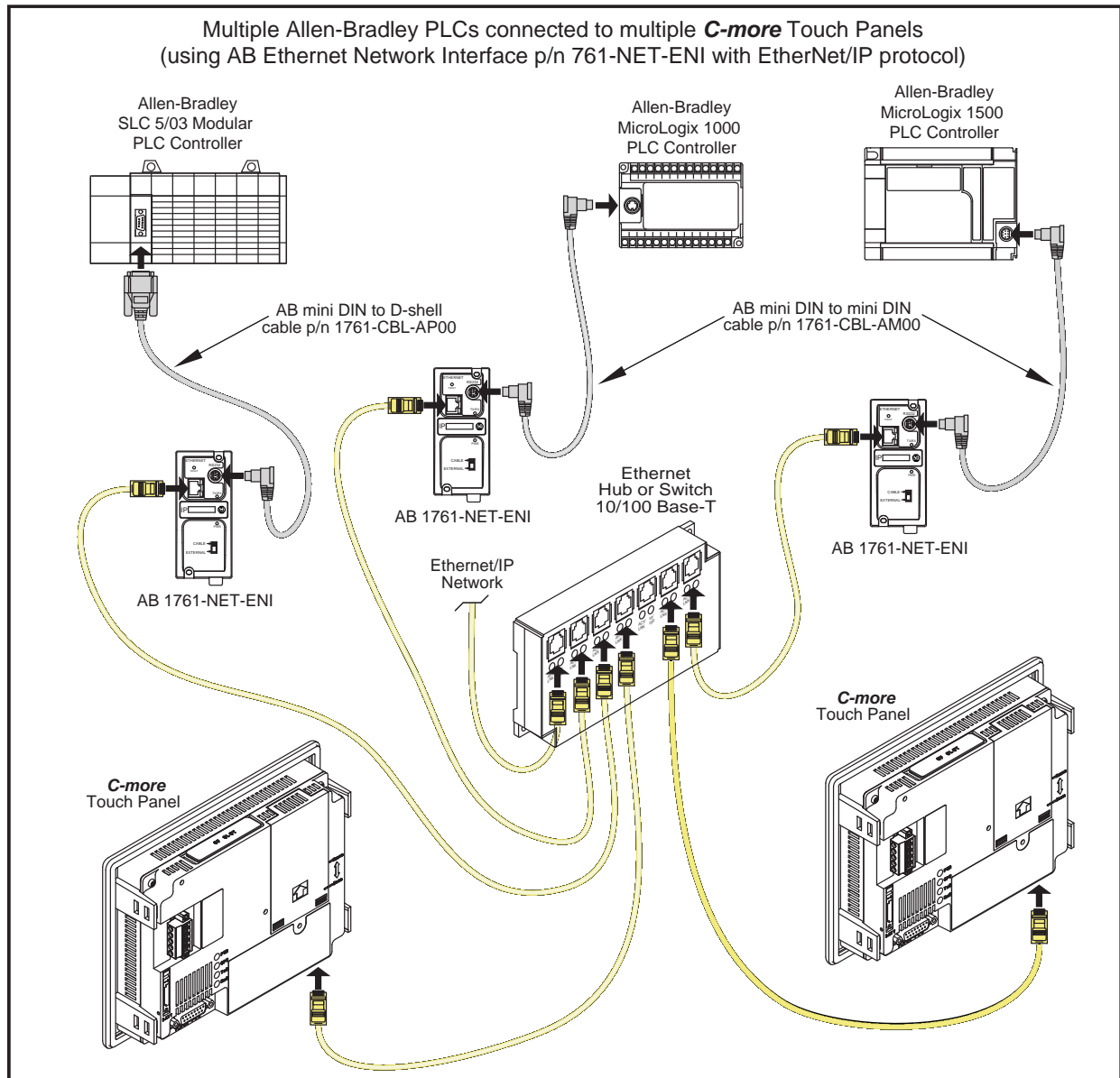
Allen-Bradley (cont'd):

Allen-Bradley SLC500™ 5/03 DH-485/AIC to Multiple **C-more** Touch Panels
(using **C-more** cables p/n EA-MLOGIX-CBL, EA-SLC-232-CBL)



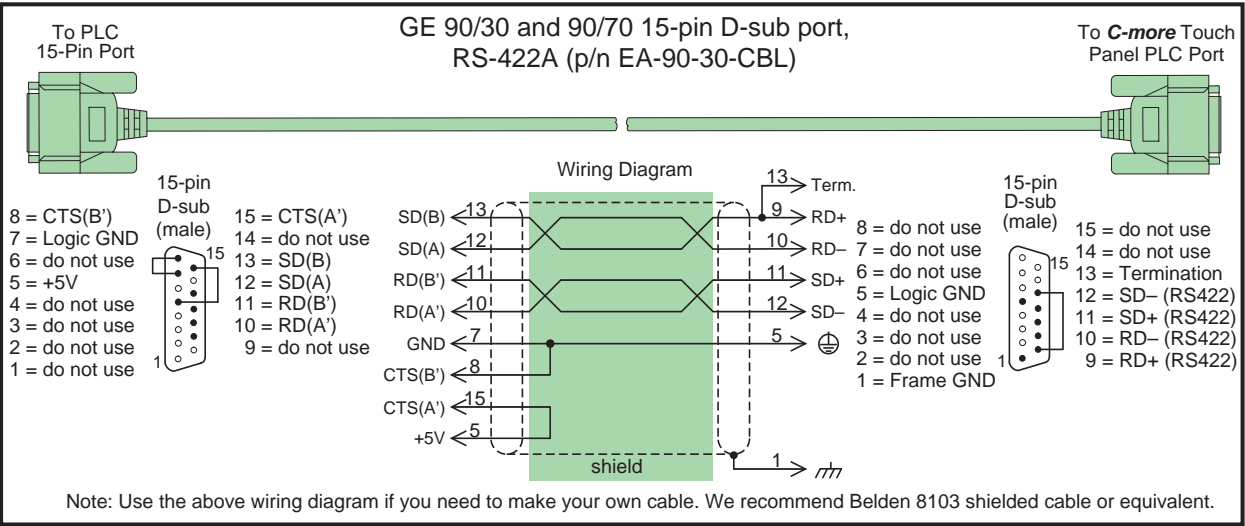
Note: The above diagram shows connecting multiple **C-more** touch panels to an Allen-Bradley DH485/AIC network using the AB AIC+ Advanced Interface Converter, p/n 1761-NET-AIC. Select the "Allen-Bradly DH485/AIC SLC500 MicroLogix" driver in the **C-more** Programming Software when starting the project. Also, set the AB channel configuration for DH485.

Allen-Bradley (cont'd):



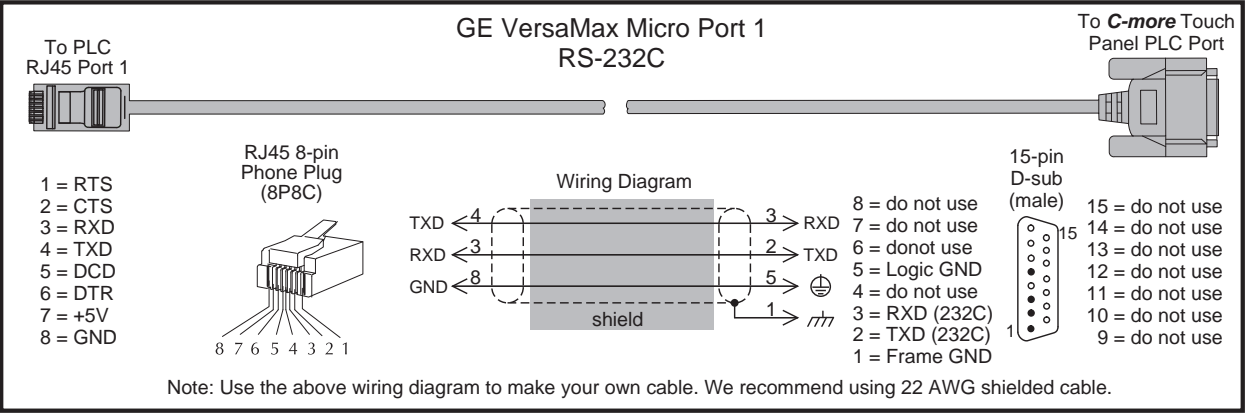
GE:

EA-90-30-CBL



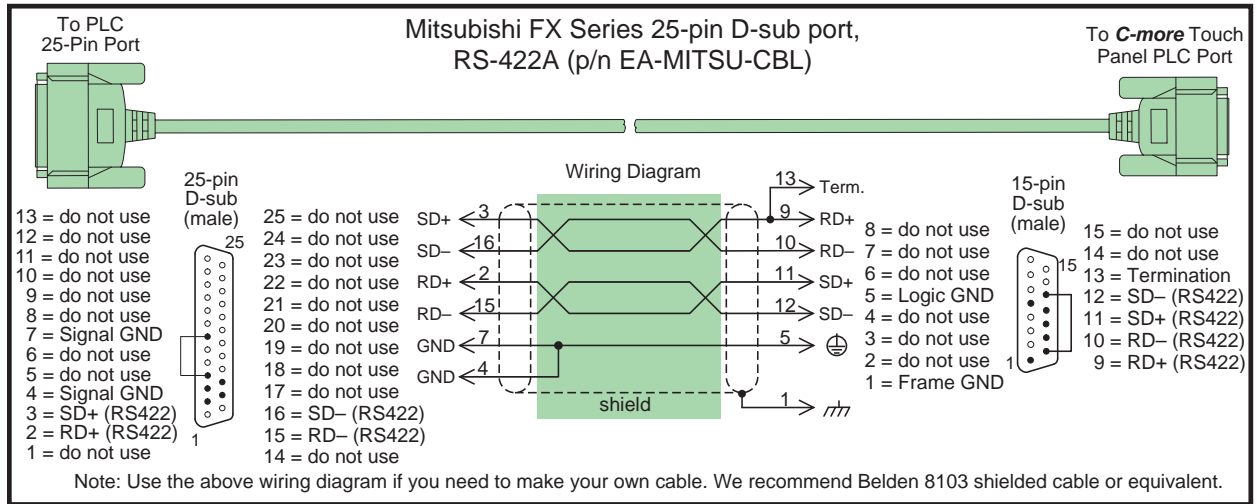
GE VersaMax Micro:

User Constructed



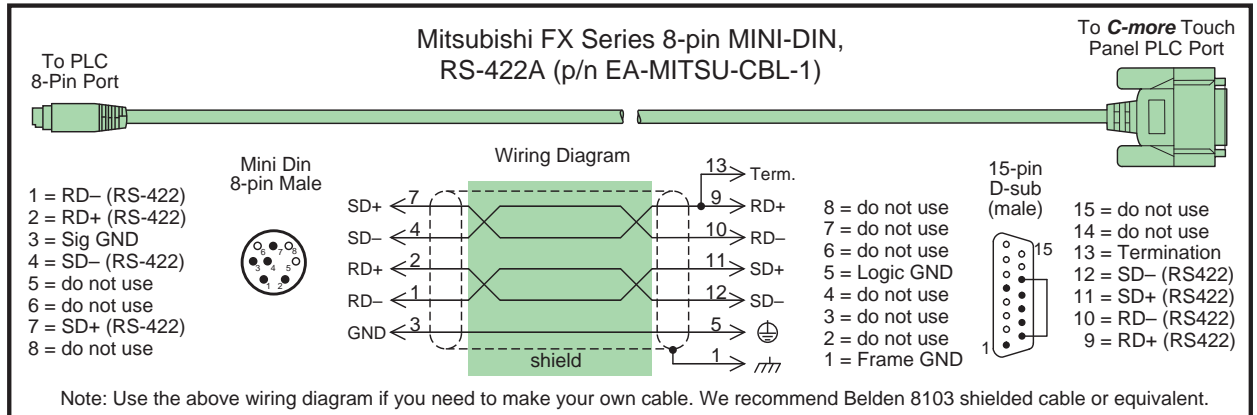
Mitsubishi:

EA-MITSU-CBL



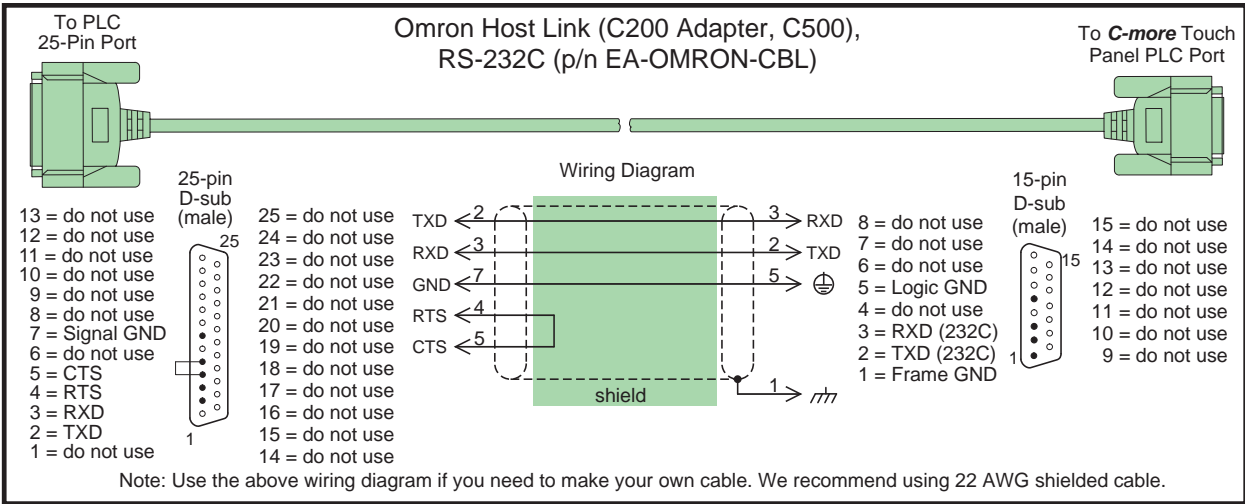
6

EA-MITSU-CBL-1

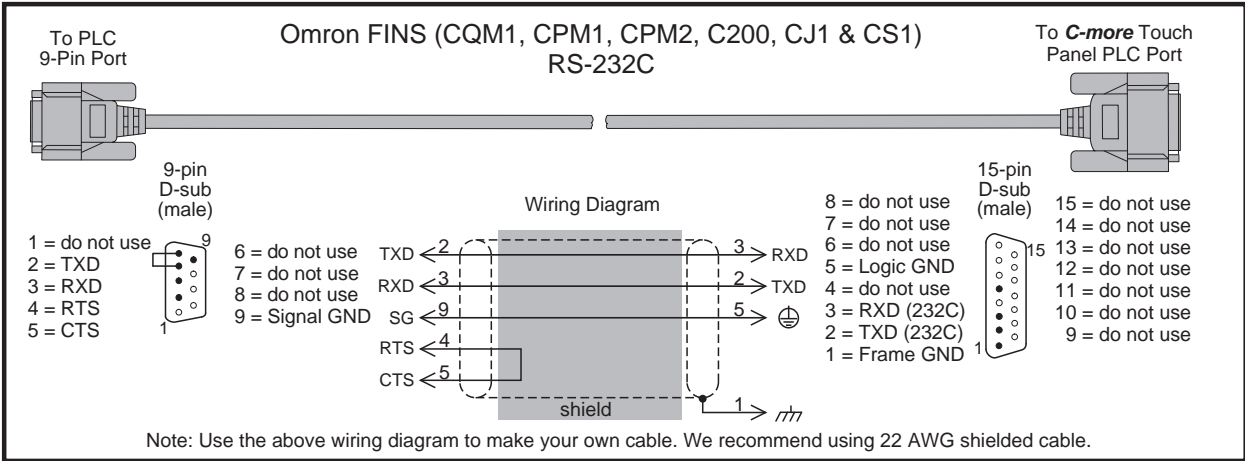


Omron:

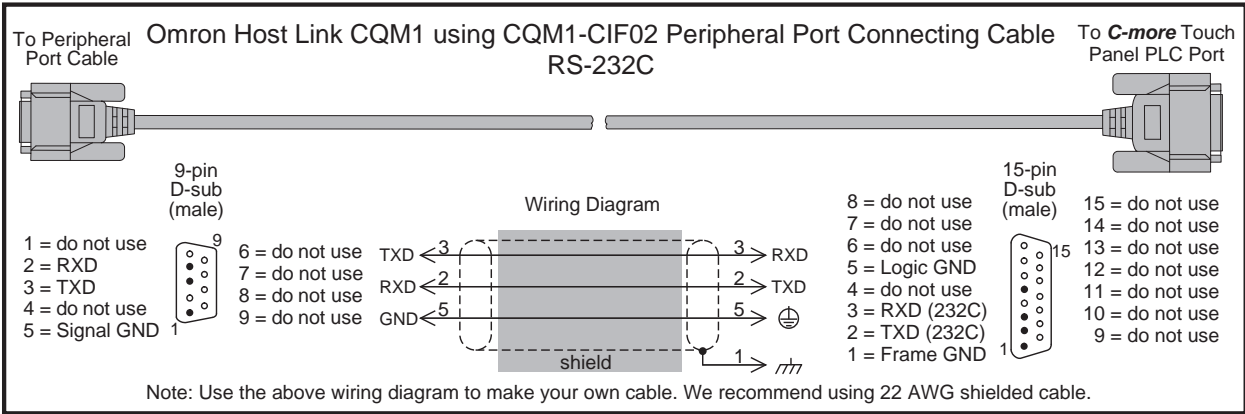
EA-OMRON-CBL

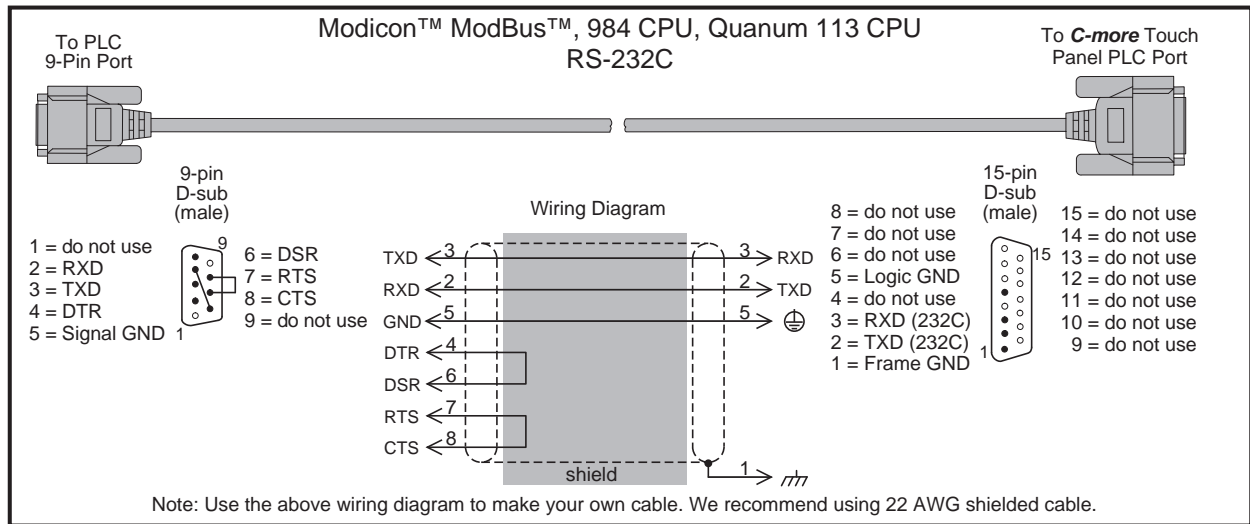
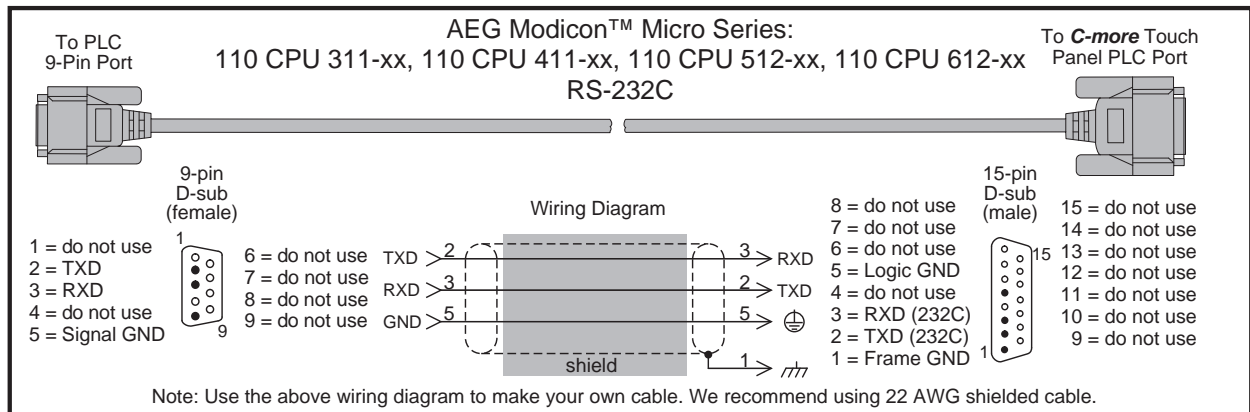
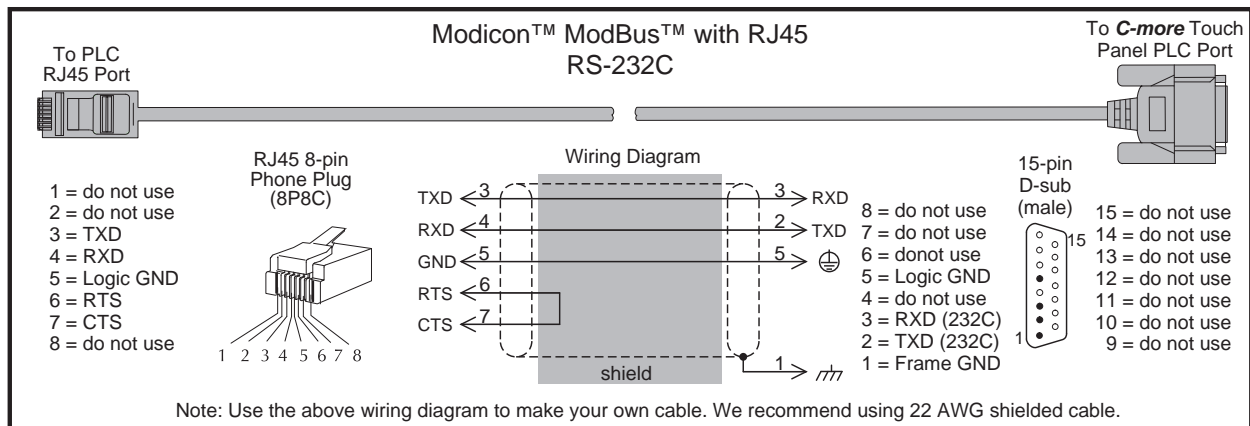


User Constructed



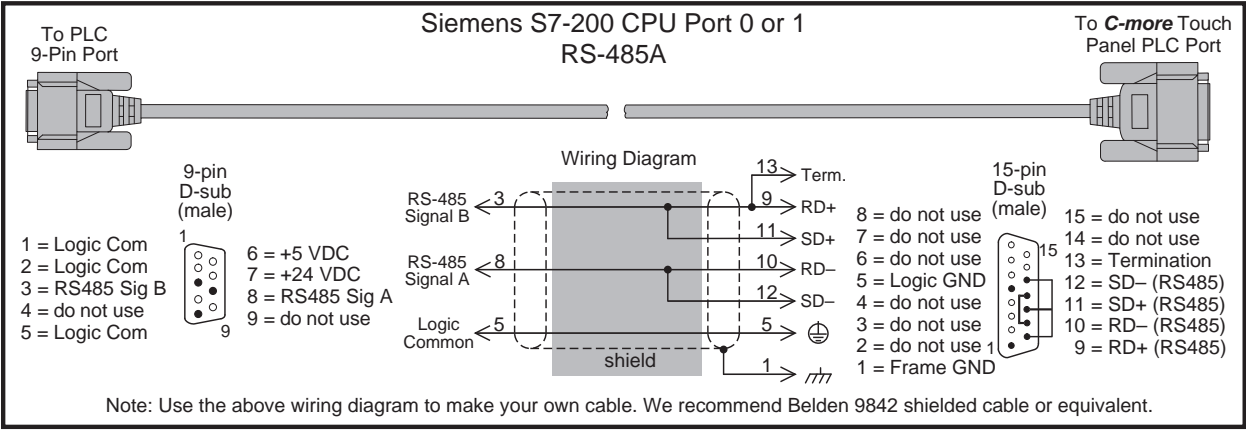
User Constructed



Modicon ModBus RS-232:**User Constructed****Modicon Micro Series:****User Constructed****Modicon ModBus with RJ45:****User Constructed**

Siemens:

User Constructed



MAINTENANCE



CHAPTER 7

In This Chapter...

| | |
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Maintenance



Although the *C-more* touch panels require very little maintenance, setting up a routine maintenance schedule will insure the longevity of the product in your application.

The following are some suggestions of items to include in a preventive maintenance list or schedule. Most of these items should be scheduled quarterly or bi-annually.

Project Backup

- During a routine preventive maintenance schedule is a good time to make sure that there is an up-to-date backup of the application project. Although the *C-more* touch panel with its programming software has the ability to upload the complete project from a panel through the programming software, insurance is warranted just in case the worse case scenario happens and the entire touch panel is destroyed.

Check Operating Environment

- Make sure the touch panel is operating in the proper temperature range: (0 to 50 °C (32 to 122 °F)).
- Make sure the touch panel is operating within the specified humidity range: (10–85% RH, non-condensing).
- Make sure the operating environment is free of corrosive gasses.



Check Operating Voltage

- Check the input voltage that is powering the touch panel to make sure it is within the appropriate range.

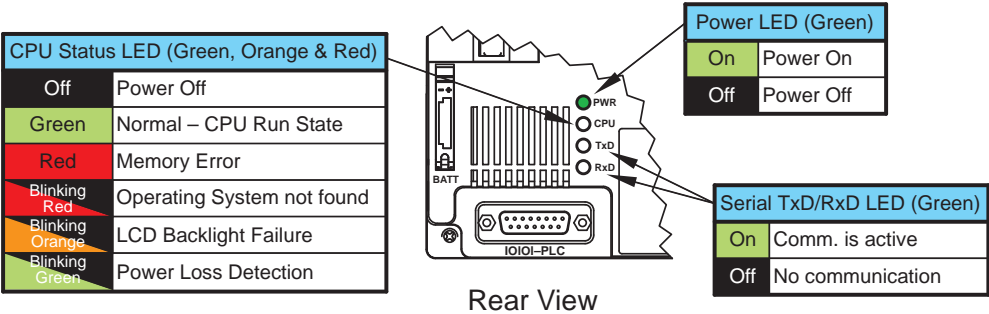


DC: If the panel is being powered with a DC power source, then the acceptable range is 20.4 to 28.8 VDC. (24 VDC, -15%, +20%, minimum of 1.5 A)

AC: If the panel is being powered from an AC/DC Power Adapter, EA-AC, then the acceptable input voltage range to the adapter is 100-240 VAC, 50/60 Hertz.

Check Status Indicators

- During a routine maintenance check is a good time to take a quick look at the status indicators on the rear of the touch panel. The Power LED (PWR) indicator should be on and there should be activity on the TxD and RxD LED indicators when connected serially to a PLC or control device. Check the status of the CPU LED and compare it to the chart shown in the illustration below. Any indication of the CPU LED other than a solid green shows there is a possible problem, and the condition needs to be corrected.



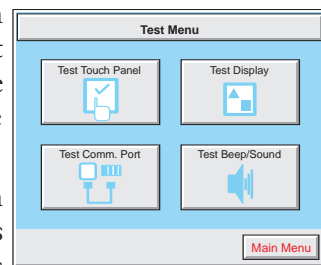
Check Physical Conditions

- Make sure that harmful chemicals are not being used around the panel. Look for any deterioration of the touch panel's bezel and front display area. See **Chapter 2: Specifications** for a chemical compatibility list.
- Check the mounting gasket to make sure it is sealing properly and has not deteriorated. Replace the mounting gasket if there are any signs of deterioration, or if there is any evidence that moisture/liquids have penetrated to the inside of the enclosure where the panel is mounted. Information on a replacement gaskets can be found in **Chapter 9: Replacement Parts**.
- Check to make sure that none of the cooling vents around the inside section of the touch panel are clogged with dust or debris. Also make sure that there is clearance around the touch panel as shown in **Chapter 4: Installation and Wiring**.



Run Tests under System Setup Screens

- Use the touch panel's System Setup Screens to test the touch screen, display, communication ports, beeper and audio output (only with external amplifier and speaker(s) connected). See **Chapter 5: System Setup Screens** for additional details for the **Test Menu**.



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Test Touch Panel - allows the user to check the analog touch function of the screen by drawing free hand lines and shapes across the entire touch area. The display will retain the lines where the screen has been touched until the **Cancel** button is pressed.

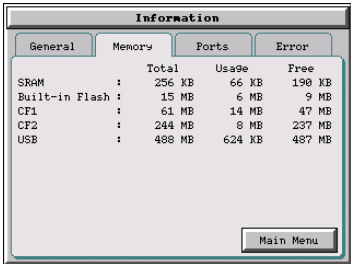
Test Display - used to test the display and color rendition. A test pattern will first show both the primary colors (if applicable) and a gray scale. If the touch screen is not pressed within a few seconds, the display will go into alternating color sweeps across the screen until the panel is pressed again. If the screen is pressed when the test pattern first appears, it will stay in this mode until the **Cancel** button is pressed.

Test Comm. Port - used to test the functionality of both the 15-pin PLC communication serial port and the Ethernet port (non -R models only). A loop-back connector can be fabricated and used on the 15-pin serial port to test both the RS-232 and RS-422/485 communications for the TxD and RxD signals and also the RTS and CTS signals if applicable. The **Test Comm. Port** setup screen and **Chapter 5** show pin-outs for the both the RS-232 and RS-422/485 loop-back connectors. The Ethernet connection can also be tested for communications if it is at least connected to an Ethernet hub or switch. If the touch panel is connected to a PLC, then an inquiry test can also be done to test the communications between the panel and the PLC. Press the **Cancel** button when finished to return to the **Test Menu** screen.

Test Beeper/Sound - used to test the touch panel's internal beeper and also test the audio line output port with an external amplifier and speaker(s) connected. Testing the audio output is done by playing an included internal WAV file. Press the **Cancel** button when finished to return to the **Test Menu** screen.

Check Memory Usage via System Setup Screens

- A good time to check and record the touch panel's memory usage for future reference is during a routine maintenance schedule. The various memory devices being used by the panel are listed under the tab. This includes the SRAM, Built-in Flash and any external memory device such as a USB pen drive or CompactFlash memory. If no external memory device is inserted, it will not show up on the list. The amount of total, used and free memory is shown. The memory usage can be viewed by use of the panel's **System Setup Screen's Main Menu**, and then selecting the **Information** button. Look under the **Memory** tab. See **Chapter 5: System Setup Screens** for additional details on using the **Memory** tab.

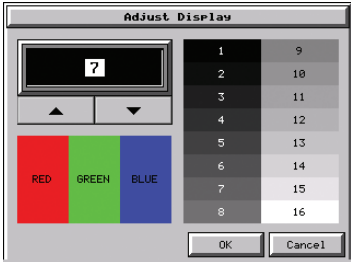


| Information | | | |
|----------------|----------|--------|--------|
| General | Memory | Ports | Error |
| | Total | Usage | Free |
| SRAM | : 256 KB | 66 KB | 190 KB |
| Built-in Flash | : 15 MB | 6 MB | 9 MB |
| CF1 | : 61 MB | 14 MB | 47 MB |
| CF2 | : 244 MB | 8 MB | 237 MB |
| USB | : 488 MB | 624 KB | 487 MB |

Main Menu

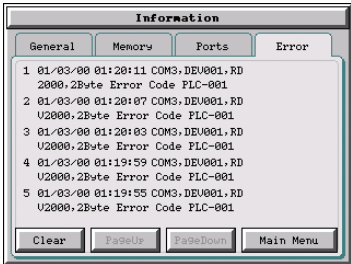
Check/Adjust Display Brightness or Contrast

- Is is good practice to occasionally check the display brightness or contrast and adjust as required. This is done by using the **Setting Menu** in the **System Setup Screens**. Keep in mind that only the **contrast** can be adjusted on the STN type display models, both color and grayscale, and only the **brightness** can be adjusted on the TFT type display models. See **Chapter 5: System Setup Screens** for additional details.



Check Error Log via System Setup Screens

- Another good practice is to review the touch panel's **Error Log**. The log can be viewed by use of the panel's **System Setup Screen's Main Menu**, and then selecting the **Information** button. Look under the **Error** tab. See **Chapter 5: System Setup Screens** for additional details on using the **Error** tab, **Appendix A: PLC Protocol Error Codes** for a list of the error codes as they relate to the specific PLC that is being used with a description of the error, and **Appendix B: Touch Panel Runtime Errors** for a list of errors that may occur when the panel is in operation.



| Information | | | |
|--|--------|-------|-------|
| General | Memory | Ports | Error |
| 1 01/03/00 01:20:11 COM3,DEV001.RD 2000,2Byte Error Code PLC-001 | | | |
| 2 01/03/00 01:20:07 COM3,DEV001.RD U2000,2Byte Error Code PLC-001 | | | |
| 3 01/03/00 01:20:03 COM3,DEV001.RD U2000,2Byte Error Code PLC-001 | | | |
| 4 01/03/00 01:19:59 COM3,DEV001.RD U2000,2Byte Error Code PLC-001 | | | |
| 5 01/03/00 01:19:55 COM3,DEV001.RD U2000,2Byte Error Code PLC-001 | | | |

Clear PageUp PageDown Main Menu

Adjust Touch Panel via System Setup Screens

- It is recommended that a regularly scheduled maintenance program include **adjusting** the touch panel. The adjustment can be looked at as “calibrating” the touch area of the panel. The procedure should also be done anytime that it seems the touch area being pressed for an object is out of position by a small amount. The procedure is done by using the **Setting Menu** in the **System Setup Screens** and then selecting the **Adjust Touch Panel** button. See **Chapter 5: System Setup Screens** for additional details.



Replace Battery Periodically

- The lithium battery in the touch panel is used to maintain the system SRAM retentive memory and the CPU date/time registers when the unit is without external power. Before replacing the battery, back-up the data in your SRAM retentive memory as a precaution. **Input power needs to be maintained to the panel during battery replacement or the SRAM retentive memory and date/time registers will be cleared.** Typical battery life is five years, which includes panel runtime and normal shutdown periods. The battery's status can be checked under the **General** tab of the **Information** screen of the **System Setup Screens**, see **Chapter 5**. However, consider installing a fresh battery if your battery has not been replaced recently and the unit will be without power for a period of more than ten days. A replacement battery can be purchased from *AutomationDirect* as part number D2-BAT-1 (#CR2354).



D2-BAT-1

Cleaning the Display Screen

- The display screen should be cleaned periodically by wiping it with a lint free damp cloth using a mild soap solution. Dry the surface when finished with a lint free cloth. Do not clean with ammonia based products. The ABS material the bezel is made from is reactive with ammonia.
- The longevity of the display can be increased by the use of a non-glare screen protector, p/n EA-XX-COV2, where XX = touch panel screen size, 6, 8, 10, 12, or 15. See **Chapter 3: Accessories** for additional information on the screen protectors.
- To prevent damage to the display screen, avoid touching the screen with sharp objects, striking the screen with a hard object, the use of abrasives near the screen, or using excessive force when pressing the touch screen. In the event that the touch screen membrane becomes damaged or scratched, the bezel, which includes the clear membrane window, can be replaced on the 8", 10", 12" and 15" touch panels. See **Chapter 9: Replacement Parts** for additional information on the replacement bezels. The bezel with clear membrane window can be replaced on the 6" touch panels by calling our technical support department at 770-844-4200 to make arrangements for returning the unit for repair.



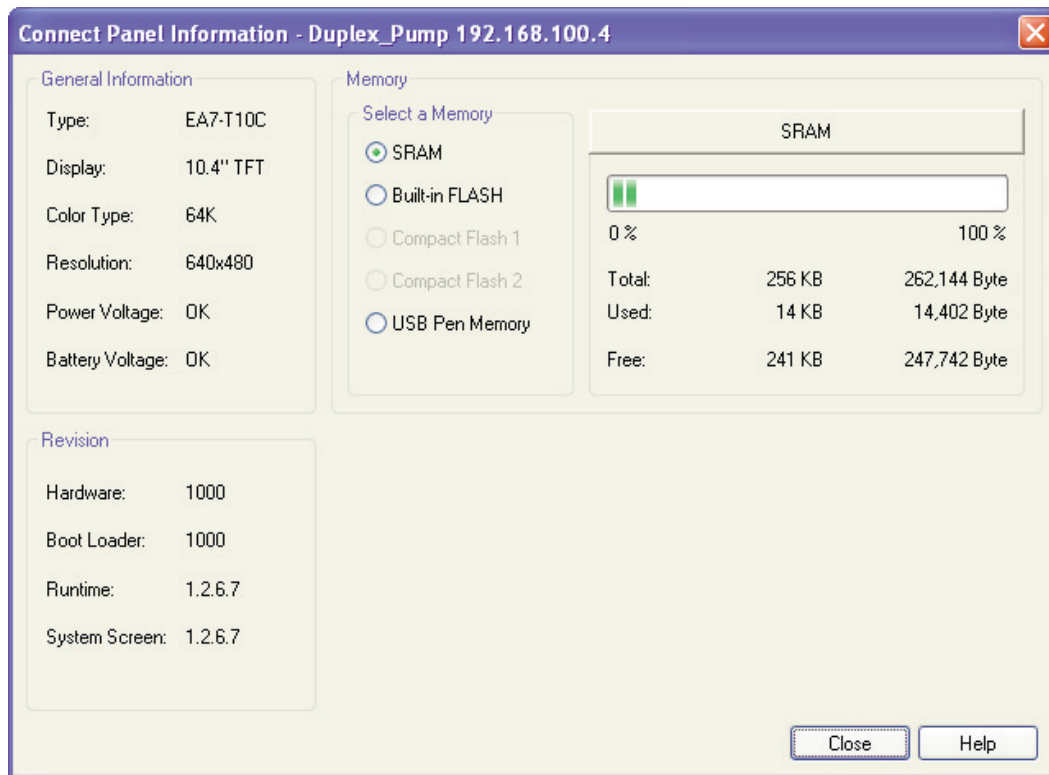
EA-6-COV2

Check Project Functionality

- During a routine maintenance schedule is a good time to check the functionality of your application, making sure that various areas on different screens do what they were designed to do. An outline or specification for the application is a useful tool for testing the various aspects of your application. As a starting point, you may want to run through all the screens to make sure they are accessible.
- If there are any trouble-shooting procedures built into the touch panel application, now is a good time to also check these aids.

Checks from *C-more* Programming Software

- If you have a PC available with the *C-more* programming software, EA-PGMSW, installed, and the PC is connected to the touch panel, there are checks you can make to the status of the touch panel by using the **Panel Information...** feature located under the **Main Menu** heading **Panel**. This includes the following:
 - Connect Panel Information
 - Memory availability and usage
 - Power Voltage
 - Battery Voltage:
 - Revisions



- Other functions that can be accessed from the programming software directly to the touch panel include: **Display Screen**, **Reboot**, **Adjust Clock**, **Memory Clear**, and **Update Firmware**. Additional information for these functions can be found in the *C-more* programming software on-line help.

[illegible]

TROUBLESHOOTING



CHAPTER 8

In This Chapter...

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| Troubleshooting Flow Chart | 8-3 |
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The following topics are some of the more likely problems that may be encountered during the installation and operation of your *C-more* touch panel. We have made some suggestions on what to check in order to correct the problem. Please start with the troubleshooting flow chart that covers the more common problems encountered by other users.

Common Problems

The troubleshooting flow chart shown on the following page is based on the more common problems fielded by our technical support team. If you are having problems, please start with the flow chart, follow the suggestions listed, and if you still need help, call our tech support team @ 770-844-4200. In addition to having ready the information suggested in the flow chart, please have the following available:

- 1) *C-more* touch panel part number including serial number with date code. See page 1-5 in this hardware user manual for an explanation of the part number, serial number, and date code breakdown. Why is this information important? The various sizes of the touch panel use different processors and memory sizes, and therefore can have different types of problems within the particular panel size.
- 2) Programming software version and build that you are currently using. For example: Version 1.21, Build 6.18E. Having the software version number will allow our tech support team member to assess whether there are similar problems that have been reported when using the same version of the software. The programming software version can be found by clicking on “**About C-more Programming Software...**” selection under the **Help** pull down menu in the software. Also, it is always a good practice to visit the **Software/Firmware Downloads** area under the Tech Support section of the *AutomationDirect* website and check to see if you are using the latest version of the programming software. If you aren’t using the latest software version, we suggest that you upgrade to see if this resolves your problem.

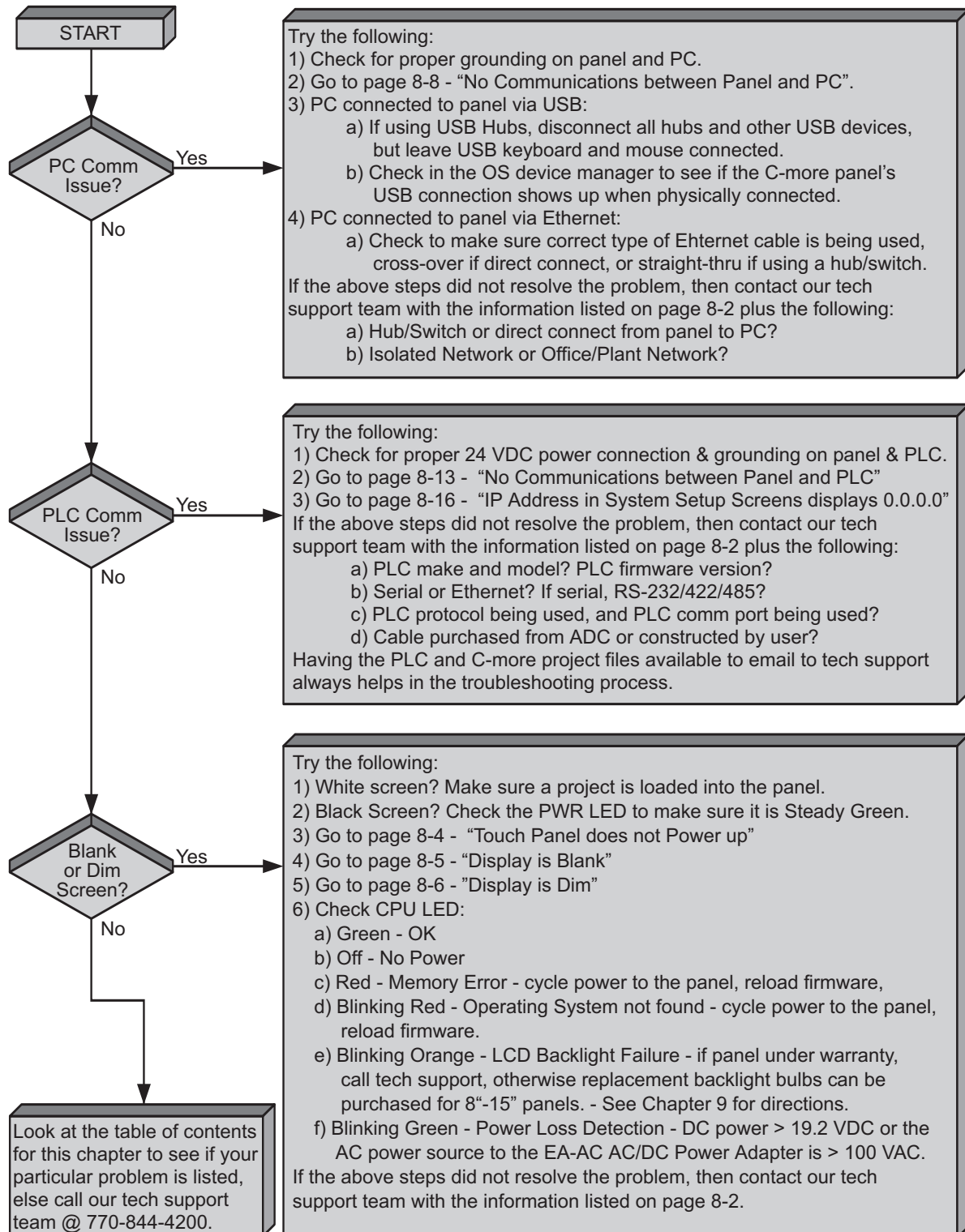


Note: The “**About C-more Programming Software...**” dialog box will show a Firmware version on the newer releases of the programming software. This is the current firmware version that is included with the programming software and does not reflect what firmware is actually loaded on your *C-more* touch panel. See the following for details on how to check the firmware version.

- 3) Firmware version of the *C-more* touch panel. For example: 2.0 Build 07.32 or 2.0.07.32. The firmware version can be checked by using the **System Setup Screens**, going to the **Information** menu under the **Main Menu**, and looking under the **General** tab for **Firmware: -Runtime**. The firmware version can also be checked by using the programming software, while connected to the panel, and clicking on the **Panel Information** selection under the **Panel** pull down menu. As with the programming software version, it is important for our tech support associates to know which firmware version you are using so they can check on any known problems. As with the programming software, we strongly suggest that the firmware be updated to the latest version. Check for the latest version and download from the **Software/Firmware Downloads** area of the *AutomationDirect* website.

It is also helpful to have a copy of your project file for our tech support associates to use in troubleshooting a problem, so please be prepared to forward a copy of your project if it is requested.

Troubleshooting Flow Chart

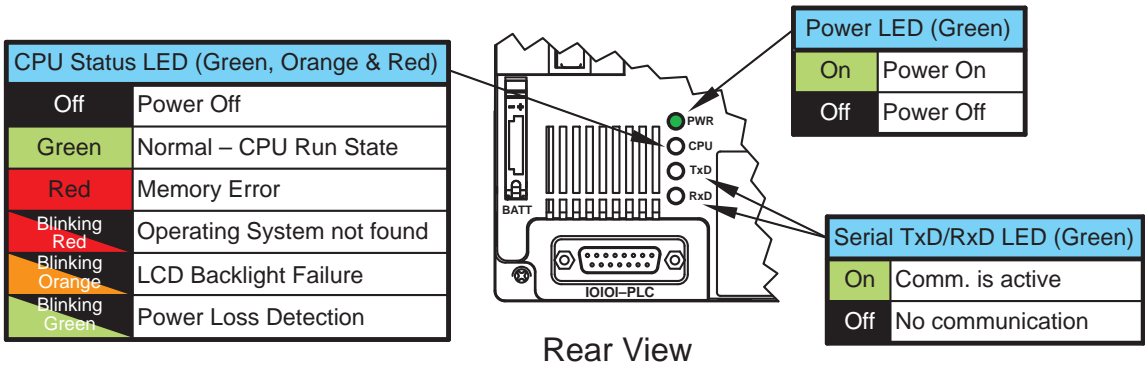


Touch Panel does not Power up

- 1.) Check the status indicators on the rear of the panel to see if the **Power LED (Green)** indicator is on. Reference the diagram shown below. If the **Power LED (Green)** indicator is on and the panel was observed showing “Initializing...” during power up, but the display is now blank, go to the next troubleshooting tip, **Display is Blank**.
- 2.) If the **Power LED (Green)** indicator is off and the panel is being powered with a 24 VDC power source, use a voltmeter to check the incoming DC voltage level. The DC voltage level should be in the range of 20.4 to 28.8 VDC. If the incoming DC voltage is zero, check any fusing that may be in the circuit. If the fuse is open, determine cause and replace. If the DC voltage level is out of range, the DC power source needs to be corrected or replaced.
- 3.) If the **Power LED (Green)** indicator is off and the panel is being powered with an AC/DC Power Adapter, EA-AC, use a voltmeter to check the incoming AC power. The AC voltage to the AC/DC Power Adapter should be in the range of 100 to 240 VAC, 50/60 Hertz. If the incoming AC voltage is zero, check any fusing that may be in the circuit. If the fuse is open, determine cause and replace. If proper AC voltage is present on the AC/DC Power Adapter, but the **Power LED (Green)** indicator is off, replace the AC/DC Power Adapter, EA-AC.

8

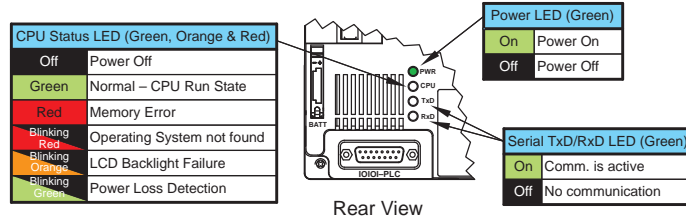
C-more LED Status Indicators



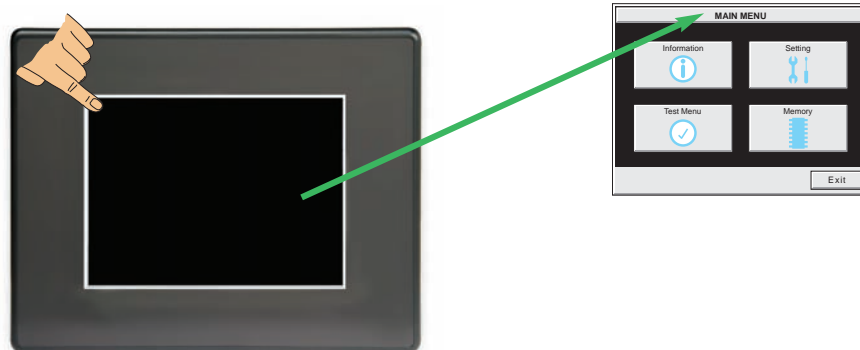
Display is Blank

- 1.) Touch the screen to make sure the panel is not in the **Screen Saver** mode.
- 2.) If the panel is not in **Screen Saver** mode, check the status indicators on the rear of the panel.

C-more LED Status Indicators

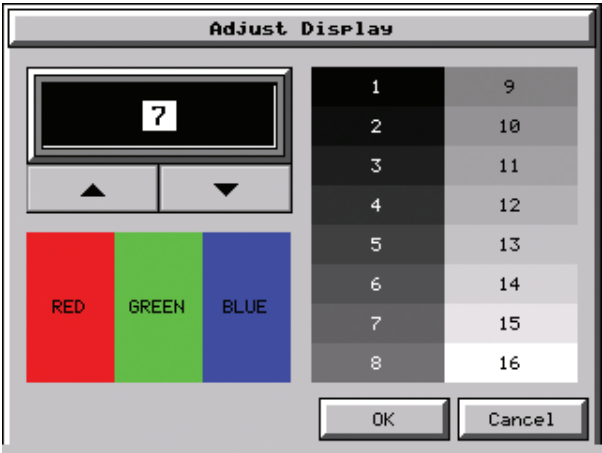


- The **Power LED (Green)** should be on. If not, check the incoming power as explained in the “Touch Panel does not Power Up” section.
 - Make sure the **CPU status LED (Green, Orange, Red)** is a steady **Green**.
 - A **blinking Orange** colored CPU status LED indicates a failed LCD display backlight. The backlights are user replaceable on the 8”, 10”, 12” and 15” C-more touch panels. See **Chapter 9: Replacement Parts** for additional information on the replacement backlights.
 - If the CPU status LED is **blinking Green**, then the supply voltage is below 19.2 VDC, or below 100 VAC when using the optional **C-more** AC/DC Power Adapter, EA-AC. The backlight will turn off immediately to extend the power retention period. The panel will continue to run and the LCD display will be slightly visible. This may be seen as the display being dim, so it is advisable to check the incoming voltage. The panel does not turn off until the DC voltage drops below 5 VDC or below 58 VAC when using the AC/DC Power Adapter, EA-AC.
 - A **blinking Red** CPU status LED indicates that the operating system could not be found. Reload the firmware to the touch panel. If this does not resolve the problem, contact the **AutomationDirect** returns department @ 1-800-633-0405 to make arrangements for returning the unit for repair.
- 3.) There is always the remote possibility that a project has been transferred to the touch panel that includes a screen that uses a black background and has no objects placed on the screen. To check for this possibility, access the **Main Menu** of the touch panel **System Setup Screens** by pressing the extreme upper left corner of the panel display area for three (3) seconds as shown below. If the **System Setup Screen’s Main Menu** is displayed, then most likely an empty black background screen is being displayed.



Display is Dim

- 1.) Check either the contrast or brightness setting found under the System Setup Screens. Keep in mind that the STN type display models, both color and grayscale, can have the contrast adjusted. The TFT type display models can have the brightness adjusted. See Chapter 5: System Setup Screens for additional information.



- 2.) Backlights will slowly lose some luminance causing the display to slightly dim. The backlight average lifetime is rated at 50,000 hours and is defined as the average usage time it takes before the brightness becomes 50% of the initial brightness. The lifetime of the backlight depends on the ambient temperature; the lifetime decreases in low or high temperatures. To improve the backlight life, use the **Start Screen Saver** function that is available in the *C-more* Programming Software in the Panel Manager dialog box. The backlights are user replaceable on the 8", 10", 12" and 15" *C-more* touch panels. See Chapter 9: Replacement Parts for additional information on the replacement backlights.
- 3.) Another condition that may make the display appear dim is to view the touch panel in direct sunlight or in a location where direct light is reflected onto the display. The *C-more* touch panel displays have **Display Brightness** ratings of 150 to 300 cd/m² (NITS), depending on the particular model. The higher the cd/m² (NITS) rating, the more visible the display will be under bright lighting conditions.

No User Program

If the touch screen is displaying the message “No User Program” after it has powered up, then either:

- the built-in Flash memory does not contain a recognized project, or
- a CompactFlash memory card is plugged into the CF1 slot and there is no project on the CompactFlash memory card.

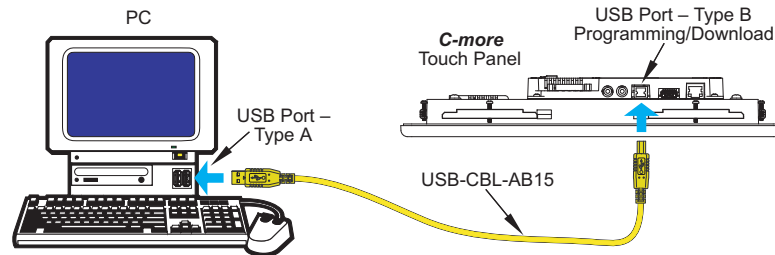
Keep in mind that on power up, the touch panel will either copy the project from its internal Flash memory to its internal SDRAM memory and run the project, or if a CompactFlash memory card is plugged into the CF1 slot, then any project contained on the CF memory card will be copied to the panel’s internal SDRAM memory and be run. In other words, the memory of a CompactFlash card on CF1 will override the panel’s internal Flash memory on power up or reboot, even if the CompactFlash memory card does not contain a project.



No Communications between Panel and PC (Personal Computer)

The *C-more* touch panel is programmed using the *C-more* Programming Software, EA-PGMSW. The developed project is transferred from the PC to the touch panel by either a USB or an Ethernet connection between the two. (Ethernet available on full feature units only.)

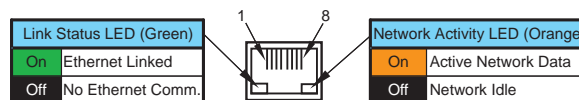
- 1.) If using USB, then a USB type AB programming cable, such as p/n USB-CBL-AB15, should be used to make a connection between the panel's USB Port, Type B and a USB port on the PC. The *C-more* Programming Software will install a USB driver on the PC during the software installation.



Use the programming software to check the status of the USB communications. From the **Navigation** window, select the **Panel** tab. At the bottom of the **Panel** tab is the **Communication Config** dialog box. If the USB communications to the panel is working, then the USB radio button should be checked and there should be a “green” indicator next to the USB selection. For reference, if the USB driver is working and you open the **Device Manager** in **Windows**, you should see a “**C-more HMI**” USB connection under **Universal Serial Bus controllers** selection. You can also make sure the *C-more* USB driver has been installed by looking for the following file: `C:\WINDOWS\System32\Drivers\kyceusb.sys` If the indicator is “red”, then try using a different cable. If replacing the cable does not fix the communications, you may need to try a different USB port on the PC. If there are any USB hubs or other USB devices being used, you may need to temporarily eliminate them to see if this solves the problem.

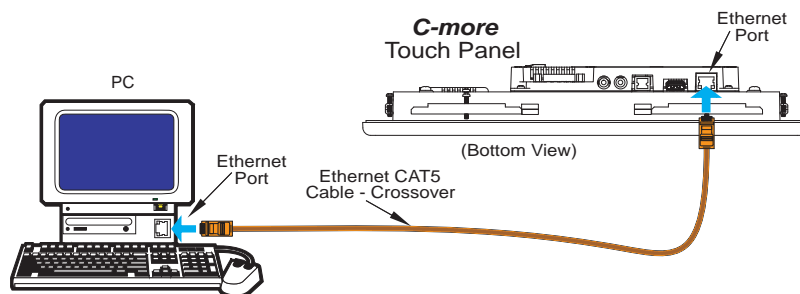
Note: When transferring a project to the panel using the **Send Project to Panel** function, there is a possibility even with a USB programming cable properly connected between the touch panel and PC, and having a green indicator displayed next to the USB radio button in the **Step 3 - Project Transfer** dialog box, that the **Transfer** button in the dialog box will still be dim. The green indicator means that the very lowest level of USB communications is connected, but it does not necessarily mean the panel and PC are communicating. If the **Transfer** button is dim, then the panel and PC are not communicating. If a PLC is connected to the serial port of the panel, try disconnecting it. If this corrects the problem, then check your grounding for the PLC and the panel. If this does not correct the problem, see the *C-more* Programming Software Installation Guide for reinstalling the USB driver.

- 2.) When using an **Ethernet** connection to communicate between the touch panel and the PC and the communications does not seem to be working, the first area to check is the Ethernet status indicators located next to the **10/100 Base-T Ethernet Port** on the rear of the panel. The **Link Status LED** must be displaying a **Steady Green**.

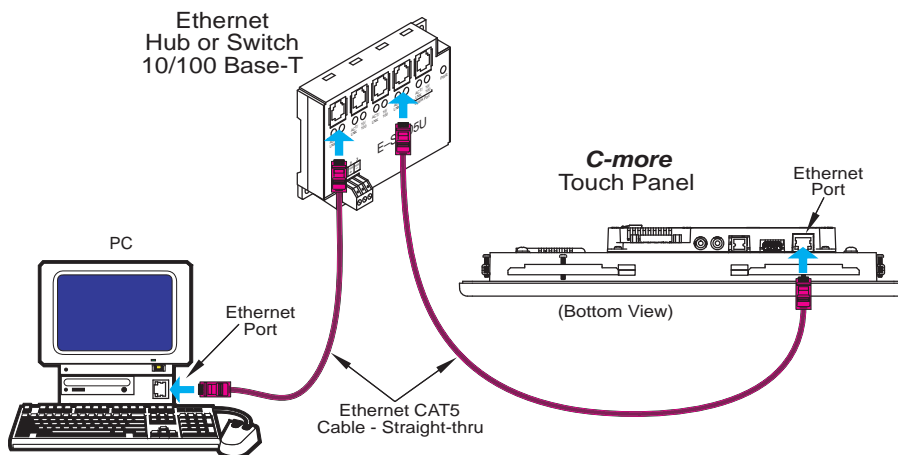


No Communications between Panel and PC (Personal Computer) (cont'd)

If using an **Ethernet** connection to program the touch panel, there are two basic ways to make the connection. You can use a “crossover” **Ethernet** cable to make a direct connection between



the touch panel and the PC or a “straight-thru” **Ethernet** cable from the touch panel to a hub, switch, etc. that is also connected to the PC.

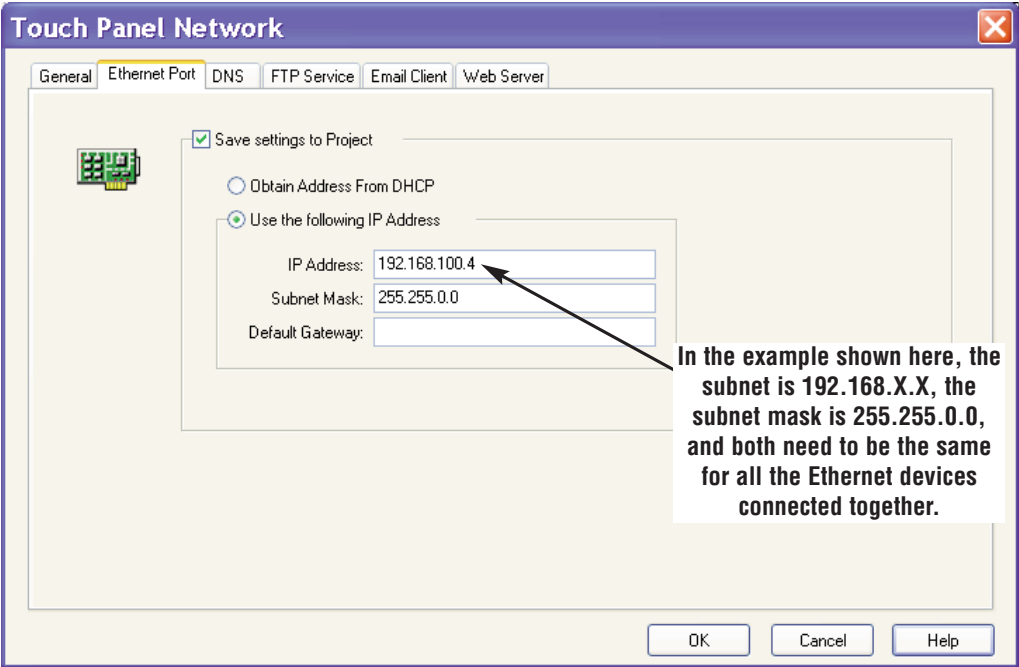


Use the *C-more* programming software to check the status of the **Ethernet** communications. From the **Navigation** window, select the **Panel** tab. At the bottom of the **Panel** tab is the **Communication Config** dialog box. Select the **Browse** button. If the connection is working the panel will be listed in the online link list. Select the panel and then select **OK**. If the **Ethernet** communications to the panel is working, then the **Ethernet** radio button should be checked and there should be a “green” indicator next to the **Ethernet** selection. There should also be an **IP Address** shown in the browse box below the **Ethernet** selection. If the **Ethernet** radio button is “red”, then you will need to check your **Ethernet** cables and connections or **Browse** for the panel. There can also be a conflict with another Ethernet connection that may be using the same **IP Address**. You may want to check the setup both in the touch panel and also in your PC. As a starting point, it is best to start with an assigned IP Address and Subnet mask, mainly to eliminate IP addressing conflicts. Use the *C-more* programming software and open the **Touch Panel Network** dialog box under the **Main Menu's Setup** drop down menu. Click on the **Ethernet Port** tab to display the dialog box used to set up the touch panel's **Ethernet** port.

Another cause of an Ethernet communications problem that may be encountered, is the touch panel doesn't show up in the node list, which can be caused by the PC having a firewall.

No Communications between Panel and PC (Personal Computer) (cont'd)

The figure below shows the Touch Panel Network dialog box with the Ethernet port tab opened. The Save settings to Project check box is checked and we are using the Use the following IP Address selection by checking its radio button. The subnet (192.168.X.X) and the subnet mask (255.255.0.0) must be the same for both the panel and the PC. See the *C-more* programming software on-line help for additional details regarding the Touch Panel Network.



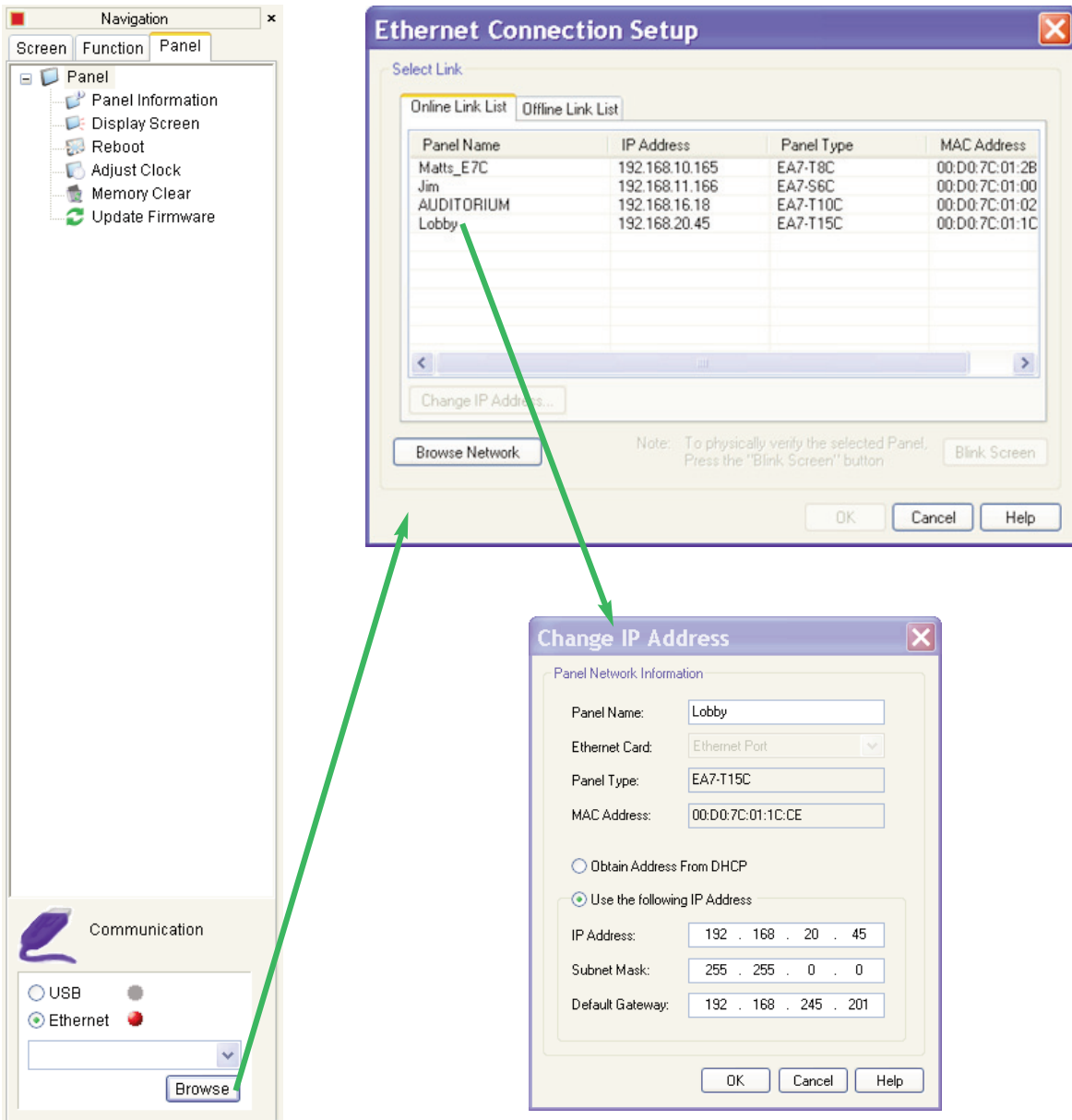
The IP Address assigned to the touch panel can also be checked or edited by using the system setup screens built into the touch panel. See Chapter 5: System Setup Screens for additional information.

The figure below shows a different example of the panel's System Setup Screens' Ethernet Port dialog box for configuring the Ethernet port. Again, make sure the subnet (172.22.X.X) and subnet mask (255.255.0.0) is the same for both the panel and the PC.



No Communications between Panel and PC (Personal Computer) (cont'd)

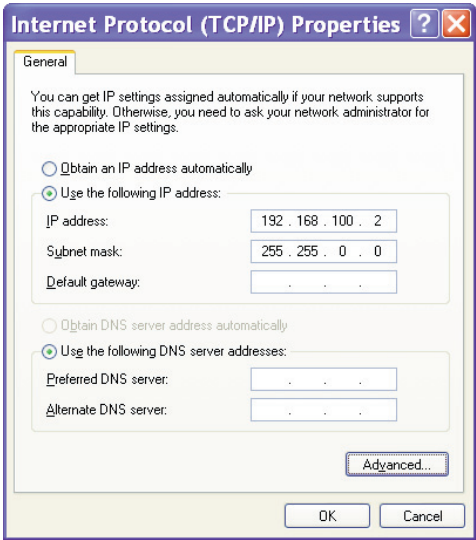
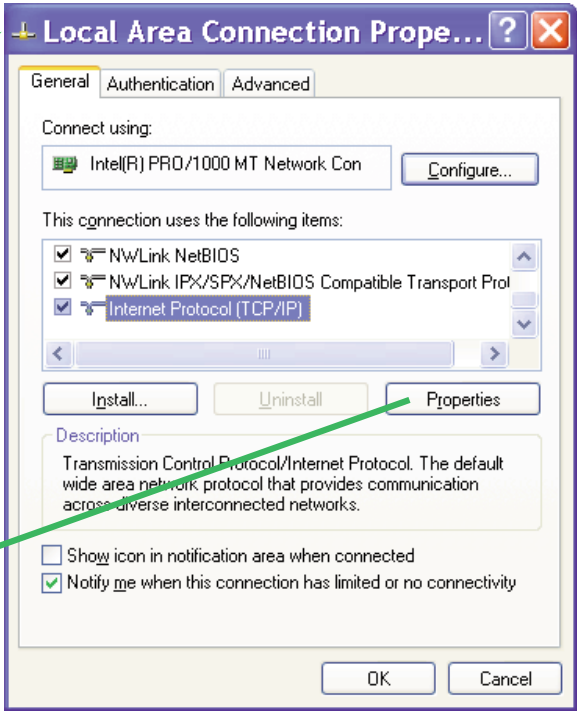
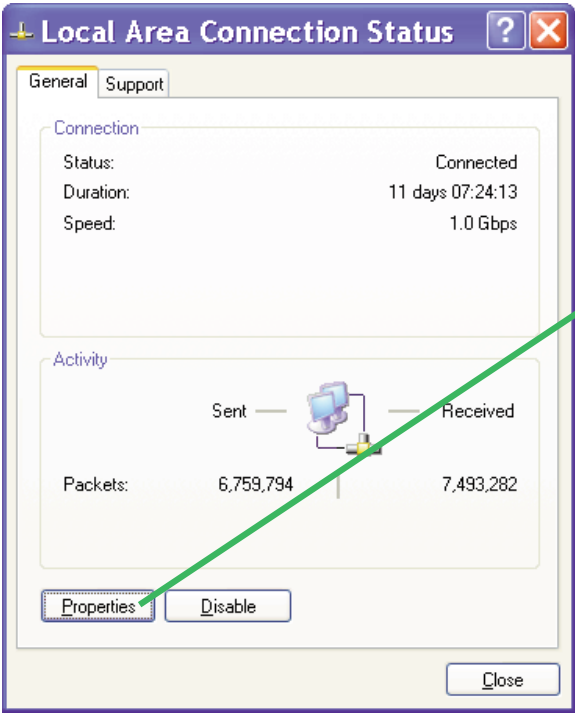
Another option for accessing the IP Address assigned to the touch panel is to use the *C-more* Programming Software. Open the **Navigation** window's **Panel** tab and click on the **Browse** button under the **Communication** window at the bottom. This will open the **Ethernet Connection Setup** window. The **Online Link List** tab will show all of the connected panels. If none are shown, try clicking the **Browse Network** button to search for attached devices. Double click on the **Panel Name** you want to access and this will bring up the **Change IP Address** window. In this window changes can be made to the panel's name, IP address, subnet mask, and default gateway.



No Communications between Panel and PC (Personal Computer) (cont'd)

Check the IP Address setting of the PC by opening the Windows operating system's **Control Panel** and then selecting the **Network Connections** utility. Click on **Properties**, scroll down to **Internet Protocol (TCP/IP)** and click **Properties**. The **Internet Protocol (TCP/IP) Properties** dialog box will open. Again, make sure the **Subnet Mask** is set the same for both the panel and the PC and also make sure that the **IP Addresses** do not conflict.

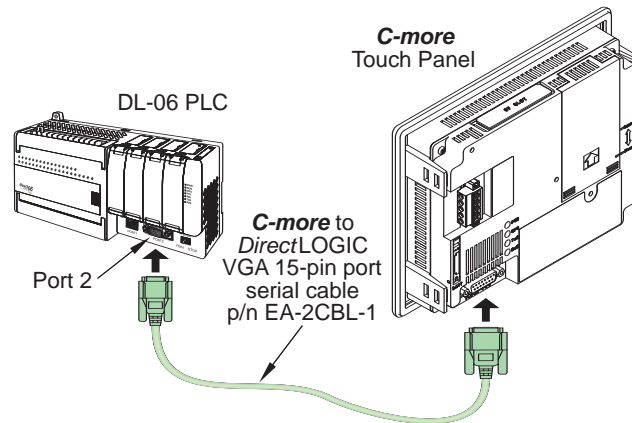
Note: If a **DHCP** Server is being used to obtain the **IP Address** for the PC, there are ways to identify the **IP Address**. For example, if using **Windows XP**, open a **Command Prompt (Run > CMD)** and type **IPCONFIG /ALL**. A list of all Ethernet assignments for the PC will be shown.



No Communications between Panel and PLC

The communications between the *C-more* touch panel and designated PLC or controlling device can be accomplished by either a serial connection to the panel's 15-pin **PLC Communications Port** or by an **Ethernet** connection to the panel's 10/100 Base-T **Ethernet Port**. (Ethernet available on full feature units only.)

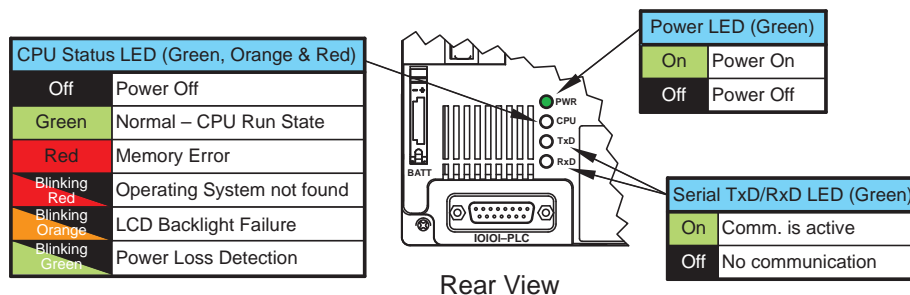
- 1.) If the touch panel and PLC are connected serially and the communications have seemed to stop working, then first check the **TxD** and **RxD** status indicators on the rear of the panel for activity.



8

If there is no activity on one or both the **TxD** and **RxD** status indicators, then it should be suspected that either:

- serial comm port settings are incorrect
- the cable is bad and needs to be replaced
- the serial port on the panel is defective
- the PLC serial port is bad



The status indicators will show activity whether the serial communications is wired for RS-232 or RS-422/485.

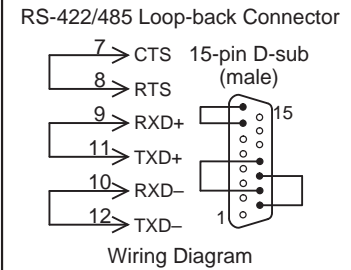
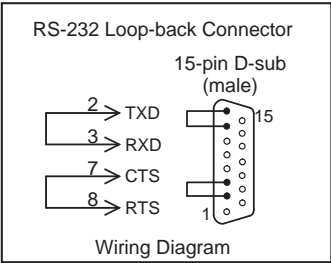
Electrical noise, pulse generating wiring and/or improper grounding can also cause problems with communications. Refer to the **Electrical Noise Problems** section on page 8-17 for additional help.

(Serial connections between the touch panel and PLC continued on next page.)

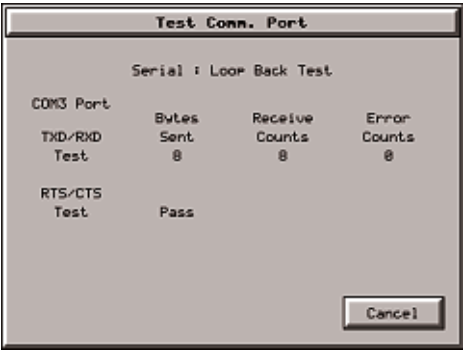
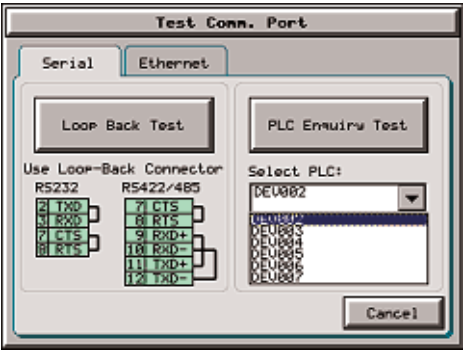
No Communications between Panel and PLC (cont'd)

The serial port on the *C-more* touch panel can be tested using the panel's system setup screens. Access the **Main Menu** of the panel's system setup screens, press the **Test Menu** button and then press the **Test Comm. Port** button. You will need to fabricate a **Loop Back Connector** for the type of serial connection that is being used in your application, either RS-232 or RS-422/485, per the wiring diagrams shown below. Plug the loop back connector into the panel's 15-pin PLC serial communications port and then press the **Loop Back Test** button to run the test. See **Chapter 5: System Setup Screens** for additional information.

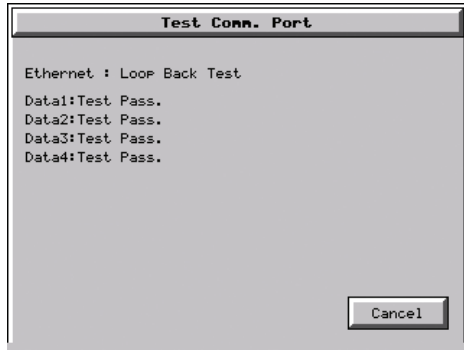
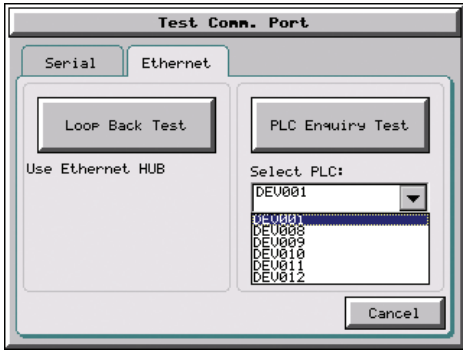
Loop back connector wiring diagrams:



System setup screens **Test Comm. Port** dialog boxes:



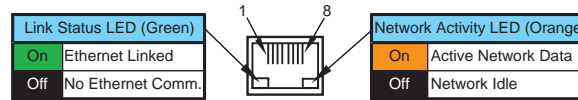
The **PLC Enquiry Test** can also be performed to determine if the **Ethernet** communication is working correctly between the panel and designated PLC .



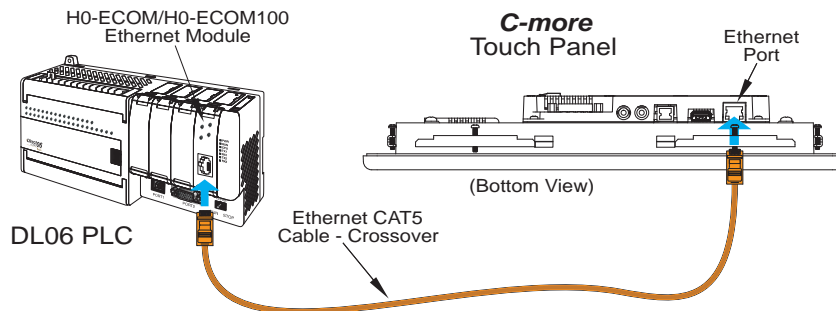
(Ethernet connections between the touch panel and PLC continued on next page.)

No Communications between Panel and PLC (cont'd)

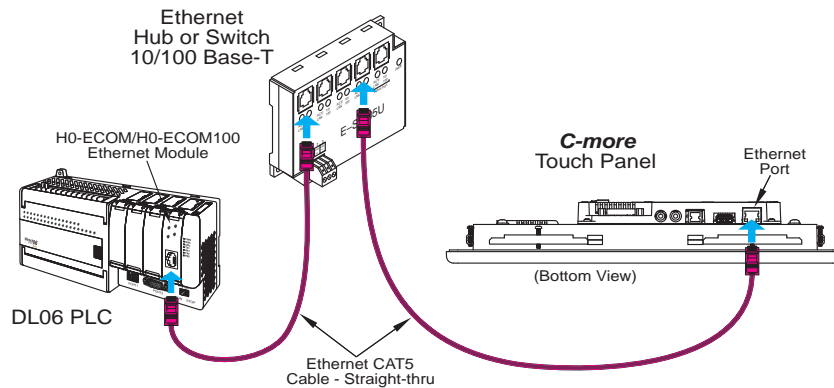
- 2.) If using an **Ethernet** connection between the touch panel and the PLC, and there is a problem with the communications, the first area to check is the **Ethernet** status indicators located next to the **10/100 Base-T Ethernet Port** (shown below) on the rear of the panel.



There are two basic ways to make the connection. You can use a crossover **Ethernet** cable (shown below) to make a direct connection between the touch panel and the PLC or a



regular **Ethernet** cable (shown below) from the touch panel to a hub, switch, etc. that is also connected to the PLC.

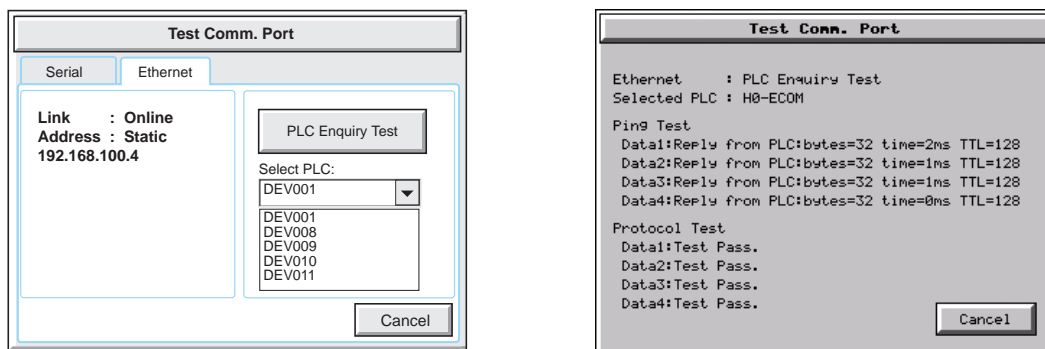


Check the status indicators that may be included with the **Ethernet** communications module or device that is part of the PLC. Refer to the PLC's **Ethernet** user manual for further troubleshooting information.

(**Ethernet** connections between the touch panel and PLC continued next page.)

No Communications between Panel and PLC (cont'd)

The Ethernet port on the *C-more* touch panel can be tested by using the panel's system setup screens. Access the **Main Menu** of the panel's system setup screens, press the **Test Menu** button and then press the **Test Comm. Port** button. Select the Ethernet tab in the Test Comm. Port dialog box, make sure the Ethernet port is connected to an Ethernet hub or other Ethernet communications device, and then press the **Loop Back Test** button to run the test. See **Chapter 5: System Setup Screens** for additional information.



If a PC running the *C-more* programming software is connected to the Ethernet network that is also connected to both the touch panel and PLC, then certain functions in the software, such as the **Main Menu's Setup** drop down selection for **Panel Manager** or **Touch Panel Network** and the **Main Menu's Panel** drop down selection for **Panel Information**, can be used to help troubleshoot problems with the touch panel's communications and operation. See the *C-more* programming software's on-line help for additional information.

IP Address in System Setup Screens displays 0.0.0.0

Note: If entering an **IP Address** for the *C-more* touch panel using the **System Setup Screens**, and the IP Address keeps displaying 0.0.0.0, even after entering an IP address, the panel is not functionally connected to an active network. Either the cable, hub, or switch is bad. The entered **IP Address** is stored in the panel's memory, but won't show up until a good connection is established. Keep in mind that if in the *C-more* programming software's **Touch Panel Network** dialog box, under the **Ethernet Port** tab, you have checked the **Save settings to Project** check box and have entered an **IP Address** of 0.0.0.0, then anytime the project is transferred to the panel, the panel's **IP Address** will be overwritten with the entered address.

PLC Protocol Error Codes

The *C-more* touch panel includes built-in PLC communication protocol diagnostics that monitor the exchange of data between the panel and the PLC. The diagnostics look for the proper exchange of data, correct handshaking signals, addressing errors, incorrect data bytes, wrong packet format, etc. The diagnostics also monitor and report any of the errors that the designated PLC would normally generate if there is a problem with the PLC's communications. Each brand of PLC has its own unique set of diagnostic errors that are typically communicated over the PLC's communications port. The PLC generated errors are interpreted by the *C-more* software. See the PLC manufacturer's user manuals for additional details on the designated PLC's errors.

If a *C-more* communications error does occur, the error message will be displayed in the upper left of the *C-more* screen and the **Error Code** is recorded in the panel's error log. If a PLC error occurs, the PLC error code number will appear across the top of the screen, the PLC error message may not be included in some cases. The error log can be viewed using the system setup screens. See **Chapter 5: System Setup Screens** under the **Information** window to bring up the **Error** tab which includes a description of the logged data.

A detailed list and description of the various PLC protocol errors can be found in **Appendix A: PLC Protocol Error Codes**.

PLC Protocol Error Codes example:

| Error Codes for <i>DirectLOGIC</i> – K-Sequence | | |
|---|--|---|
| Error Code | Error Message | Description |
| PLC-001 | PLC Communication Timeout (for single PLC) %Device% PLC Communication Timeout (for multiple PLCs, such as RS-422/485) | A timeout occurred after sending a request to the PLC %Device%. %Device% indicates the device name, such as DEV001. Example error message for multiple PLCs: DEV001 PLC Communication Timeout |
| PLC-002 | NAK received from PLC | A negative acknowledgement (NAK) control code has been generated during a read/write request. |
| PLC-004 | STX is not found | A Start of Text (STX) control code was not found in the data packet received from the PLC. |

Touch Panel Runtime Errors

The *C-more* touch panel includes built-in diagnostics that check for proper operation of the panel when it is running a project that has been transferred to its memory. Faults detected while the panel is running will produce a “Runtime” error. These errors are displayed in the upper left of the panel’s display and are also recorded in the panel’s error log. The error log can be viewed using the system setup screens. See **Chapter 5: System Setup Screens** under the **Information** window to bring up the **Error** tab which includes a description of the logged data.

A detailed list and description of the various touch panel runtime errors can be found in **Appendix B: Touch Panel Runtime Errors**.

Touch Panel Runtime Errors example:

| No. | Error Log Code | Error Message Located at upper left of screen | Error Message Tag | Tag Error Code Value | System Screen Info > Error | Cause |
|-----------|----------------|--|----------------------|----------------------|---|---|
| Log Error | | | | | | |
| 1 | RTE-001 | Log Failed. Not enough Memory Space in %Device% | SYS ERR ERRORCODE | 2001 | MM/DD/YY HH/MM/SS Error Code RTE-001 | The size of the destination memory is not large enough to store the data. |
| 2 | RTE-002 | Log Failed. %Device% cannot be found | SYS ERR ERRORCODE | 2002 | MM/DD/YY HH/MM/SS Error Code RTE-002 | No device available or the device is defective. |
| Battery | | | | | | |
| 1 | RTE-031 | Low Battery | SYS ERR ERRORCODE | 2031 | MM/DD/YY HH/MM/SS Error Code RTE-031 | The panel’s backup battery voltage level has fallen below 1.8 VDC and should be replaced. |

Panel Constantly Displays “Initializing” when Powering up

If the touch panel constantly displays a message reading “Initializing” while powering up, then check the following possible causes.

- 1.) The project that is loaded into the panel’s internal SDRAM memory is corrupted. Either use the *C-more* programming software to clear the panel’s memory and re-transfer the project to the touch panel, or press the upper left corner of the touch panel screen while powering up to bypass the project and go directly to the **System Setup Screen** menu. Select the **Memory** menu, and use either the **Clear Memory** or **Set to Factory Default** utility to clear the panel’s memory and re-transfer the project to the touch panel.
- 2.) A CompactFlash memory card has been plugged into the CF1 slot and the CompactFlash either has no project stored on it or the project is corrupted. Remove the CompactFlash memory card from the CF1 slot and either load the project to the panel’s internal Flash memory, or use a CF card reader connected to a PC to clear and re-format the CompactFlash card, or try a different CompactFlash memory card.



Note: In the Error Log you may find the error RTE-500 - Check Sum Error, which is defined as “Memory in the panel has been corrupted by power loss, etc.” If this is the case, try cycling power to the panel, re-transfer the project to the panel, and re-transfer the firmware, etc. in sequential steps to try to correct the problem.

Data not Logging Problems

If the data log is missing entries, or a Runtime Error for the Log Errors as shown in **Appendix B: Touch Panel Runtime Errors** is seen, then check the following possible causes.

- 1.) Check that the memory devices, that were selected for **Data Storage** under the *C-more* programming software’s **Main Menu - Setup** drop down - **Panel Manager** dialog box, are plugged into their proper location. Alarms, messages and screen captures can be independently selected to be saved to either a USB pen drive plugged into the USB Port - Type A, or a CompactFlash memory card plugged into CF1 or CF2. (Full feature units only.)
- 2.) The memory device could be bad. If possible, check it by plugging it into a PC that has the ability to access the memory device. Also, not all USB devices are compatible with the *C-more* touch panels. Try using the *AutomationDirect* USB Pen Drive, p/n SDCZ4-512-A10. Check **System Screen, Memory** for the presence of the USB device inserted.

Loss of Date/Time and Retentive Data

If power is cycled to the *C-more* touch panel and it is then noticed that either the **Date/Time** of the panel is no longer correct, or any data that has been setup to be retentive is inaccurate, most likely the backup battery is exhausted and needs to be replaced. See **Chapter 9: Replacement Parts** for additional information on replacing the panel’s battery.



D2-BAT-1

Electrical Noise Problems

Noise is one of the most difficult problems to diagnose. Electrical noise can enter a system in many different ways which fall into one of two categories, conducted or radiated. It may be difficult to determine how the noise is entering the system but the corrective actions for either of the types of noise problems are similar.

- Conducted noise is when the electrical interference is introduced into the system by way of an attached wire, panel connection, etc. It may enter through a power supply connection, the communication ground connection, or the chassis ground connection.
- Radiated noise is when the electrical interference is introduced into the system without a direct electrical connection, much in the same manner as radio waves.

While electrical noise cannot be eliminated, it can be reduced to a level that will not affect the system.

- Most noise problems result from improper grounding of the system. A good earth ground can be the single most effective way to correct noise problems. If a ground is not available, install a ground rod as close to the system as possible. Ensure all ground wires are single point grounds and are not daisy chained from one device to another. Ground metal enclosures around the system. A loose wire can act as a large antenna, introducing noise into the system. Therefore, tighten all connections in your system. Loose ground wires are more susceptible to noise than the other wires in your system. Review **Chapter 4: Installation & Wiring** if you have questions regarding how to ground the touch panel.
- Electrical noise can enter the system through the power source for the touch panel. Installing a properly wired isolation transformer (neutral grounded) for all AC sources can help the problem, but only if wired correctly. DC sources should be well-grounded good quality supplies.
- Never run communication cables or low-voltage power wiring close to high voltage wiring or pulse generating wiring that controls such devices as solenoids, servos, VFOs, etc.

REPLACEMENT PARTS



In This Chapter...

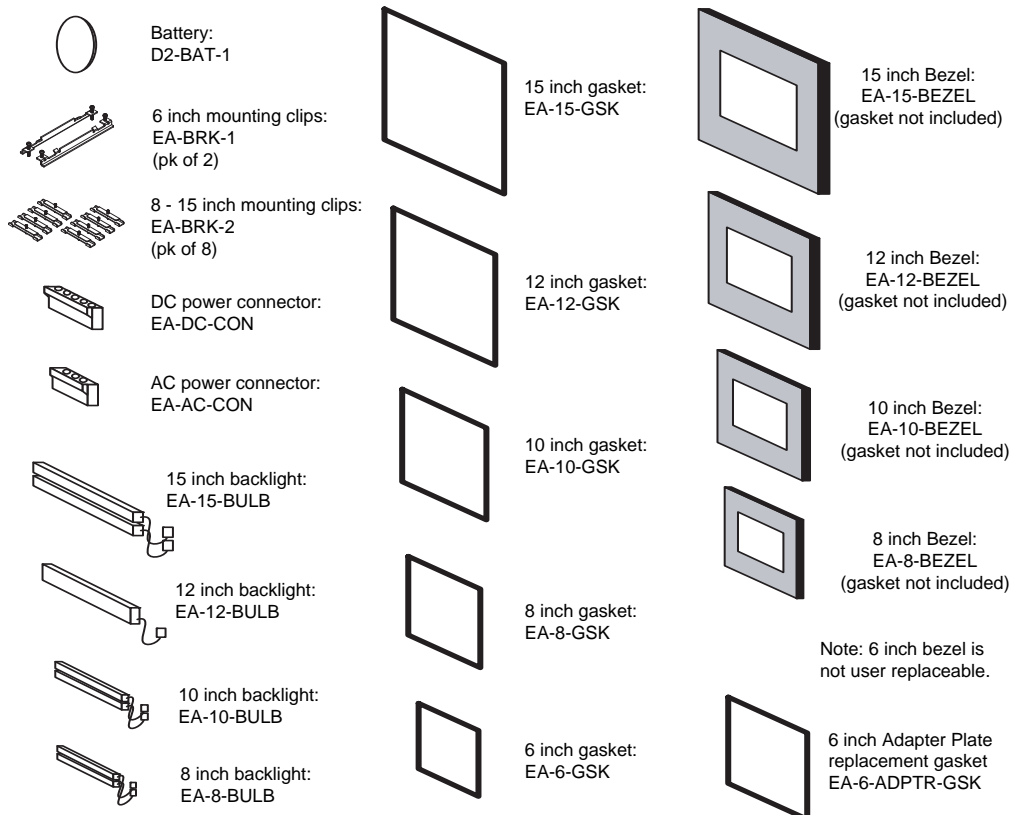
| | |
|--|------|
| Replacement Parts Overview | 9-2 |
| Replacement Parts at a Glance | 9-2 |
| Battery Replacement & Installation Instructions | 9-3 |
| 6" Panel Mounting Clip Replacements & Installation | 9-5 |
| 8-15" Panel Mounting Clip Replacements & Installation | 9-6 |
| DC Panel Power Connector Replacement | 9-7 |
| AC Power Adapter Connector Replacement | 9-7 |
| 8-15" Panel Backlight Bulb Replacements & Installation | 9-8 |
| 6-15" Panel Gasket Replacement & Installation | 9-11 |
| 8-15" Panel Bezel Replacement & Installation | 9-12 |
| 6" Adapter Plate Gasket Replacement & Installation | 9-14 |

Replacement Parts Overview

| Part Number | Description | Part Number | Description |
|-------------|--|----------------|-------------------------------------|
| D2-BAT-1 | Battery Replacement | EA-12-GSK | 12" Panel Gasket Replacement |
| EA-BRK-1 | 6" Panel Mounting Clip Replacements (2 per pk.) | EA-10-GSK | 10" Panel Gasket Replacement |
| EA-BRK-2 | 8-15" Panel Mounting Clip Replacements (8 per pk.) | EA-8-GSK | 8" Panel Gasket Replacement |
| EA-DC-CON | DC Panel Power Connector Replacement | EA-6-GSK | 6" Panel Gasket Replacement |
| EA-AC-CON | AC Power Adapter Connector Replacement | EA-15-BEZEL | 15" Panel Bezel Replacement |
| EA-15-BULB | 15" Panel Backlight Bulb Replacement | EA-12-BEZEL | 12" Panel Bezel Replacement |
| EA-12-BULB | 12" Panel Backlight Bulb Replacement | EA-10-BEZEL | 10" Panel Bezel Replacement |
| EA-10-BULB | 10" Panel Backlight Bulb Replacement | EA-8-BEZEL | 8" Panel Bezel Replacement |
| EA-8-BULB | 8" Panel Backlight Bulb Replacement | EA-6-ADPTR-GSK | 6" Adapter Plate Gasket Replacement |
| EA-15-GSK | 15" Panel Gasket Replacement | | |

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Replacement Parts at a Glance:



Battery Replacement – D2-BAT-1



The *C-more* touch panels are supplied with a SRAM retentive memory backup battery that also is used to backup the internal CPU date/time registers. The battery should be replaced every 5 years or during any routine maintenance to the touch panel. As a note, the battery used in the *C-more* touch panels is the same battery that is used for backup in *AutomationDirect's* DL06, D2-250(-1), D2-260 and D3-350 PLCs.

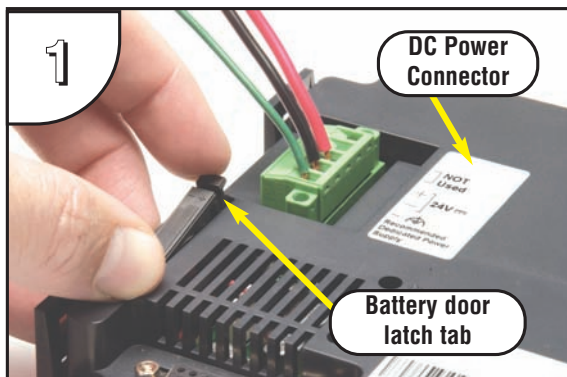
Battery Replacement Instructions:



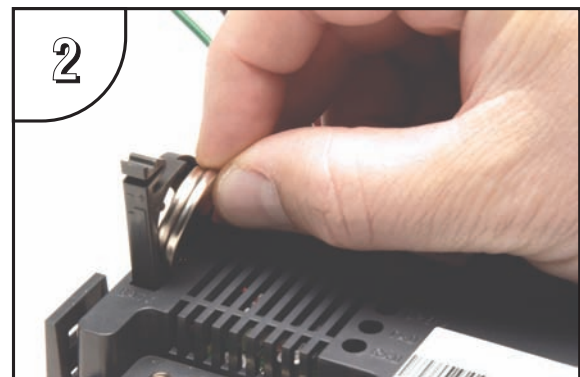
NOTE: The lithium battery in your panel is used to maintain the system **SRAM** retentive memory and the CPU date/time registers when the unit is without external power. Before replacing the battery, back-up the data in your **SRAM** retentive memory as a precaution. Input power needs to be maintained to the panel during battery replacement. Typical battery life is five years, which includes panel runtime and normal shutdown periods. However, consider installing a fresh battery if your battery has not been replaced recently and the unit will be without power for a period of more than ten days.

Preparation: If the touch panel is not mounted in or has been removed from a control cabinet, then it is recommended the panel be placed face down on a lint-free soft surface to prevent scratching the front of the panel. The battery door is located on the rear just below and to the left of the DC Power Connector.

9



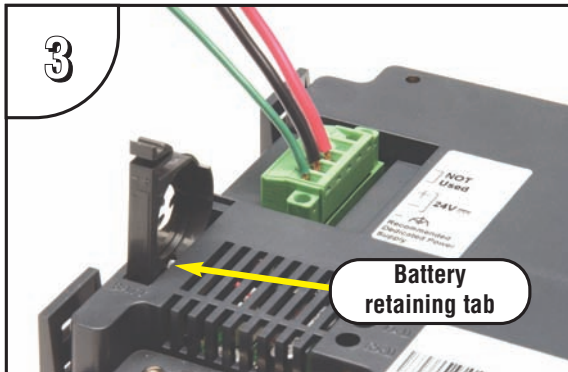
Open the battery holder door by pressing down on the upper latch tab while lifting upward and rotating the door in a downward motion. The battery door will pivot toward its bottom hinge point.



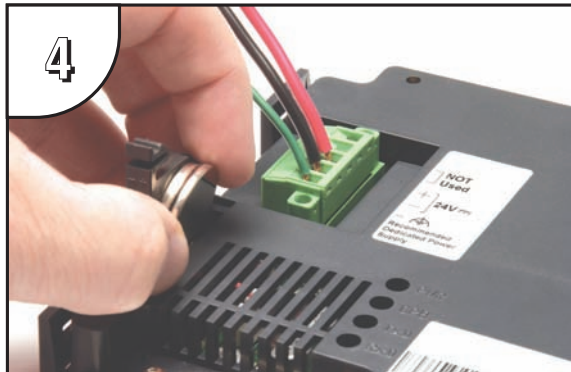
The coin cell style battery is located in the battery holder. To remove the battery, use the slot in the top of the holder to pry the battery away from the holder and while grasping the battery, lift it upward.

Continued on next page.

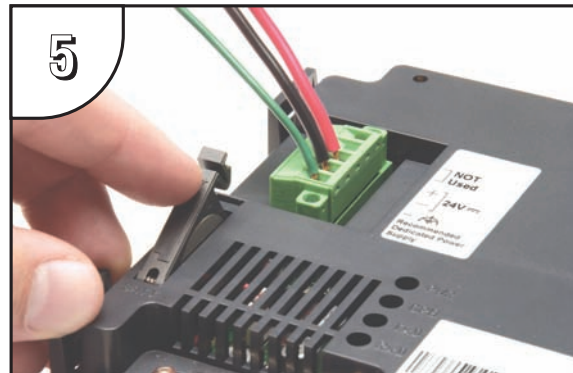
Battery Replacement Instructions (cont'd):



Above shows the empty battery holder and also points out the location of the battery retaining tab for reference in the next step.



To install the battery, hold the battery so that the larger diameter (+ symbol) is outward. Set the battery to the inside of the retaining tab and then press the upper top of the battery into the holder.



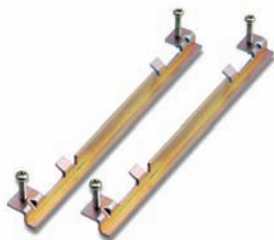
Press the battery holder door downward until the upper latch tab locks into place. Make a note of the date the battery was installed.



WARNING: DO NOT attempt to recharge the battery or dispose of an old battery by fire. The battery may explode or release hazardous materials. CR lithium batteries are safe for disposal in the municipal waste stream, but it is suggested that where possible, the battery be fully discharged prior to disposal. Additional precautions:

- Do not short circuit the battery and be sure to make the correct polarity connections.
- Avoid extremely high or low temperatures and high humidity when storing.
- Do not dismantle the battery.

6" Panel Mounting Clip Replacements – EA-BRK-1



Spare panel mounting clips for 6 inch *C-more* touch panels.
Package of 2 clips with 4 screws.

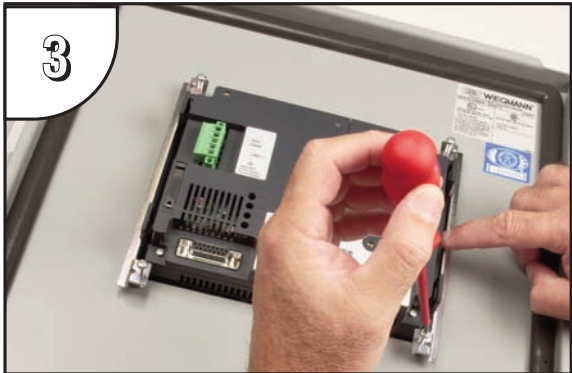
Installation Instructions



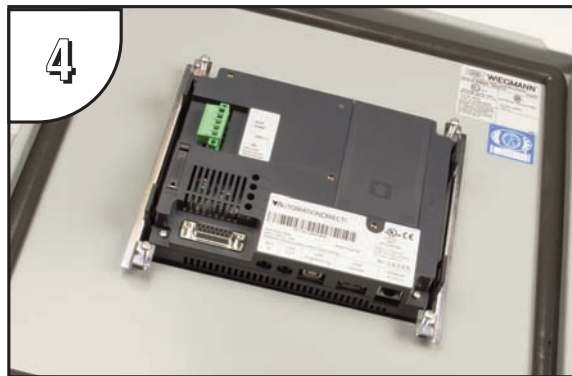
Position the touch panel through the cutout in the control cabinet door and hold in place. The mounting clips can be positioned into one of two different set of slots for different cabinet thicknesses. See table below.



The above photo shows one mounting clip in place. The example is using the lower mounting clip slots that accommodates an enclosure thickness of 0.039 – 0.24 inches [1 – 6 mm]. The upper slots can be used for an enclosure thickness of 0.20 – 0.63 inches [5 – 16 mm].



Tighten the mounting screws in an alternating fashion while observing the front of the touch panel. The goal is to make sure the front bezel is pulled up against the enclosure sheet metal uniformly, and the touch panel gasket is fully compressed all the way around its perimeter. Tighten the screws to a torque rating shown in the table below. Avoid over-tightening the screws to the point that they start to deform or bend the mounting clip.



The above photo shows both mounting clips in place and the touch panel secured.

| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|---------------------------------|------------------------------|--------------------------------|
| 6" lower mounting clip position | 0.039 - 0.24 inch [1 – 6 mm] | 35 ~ 50 oz-in [0.25 ~ 0.35 Nm] |
| 6" upper mounting clip position | 0.20 - 0.63 inch [5 – 16 mm] | 35 ~ 50 oz-in [0.25 ~ 0.35 Nm] |

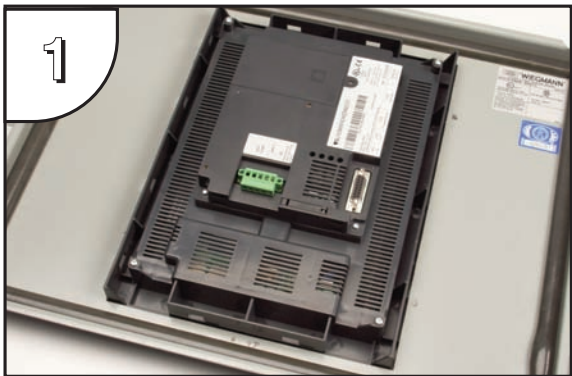
8–15” Panel Mounting Clip Replacements– EA-BRK-2



Spare panel mounting clips for the 8 inch through 15 inch *C-more* touch panels. Package of 8 clips with 8 screws.

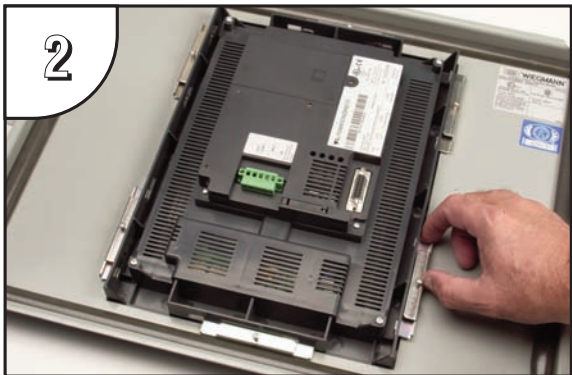
Installation Instructions

1



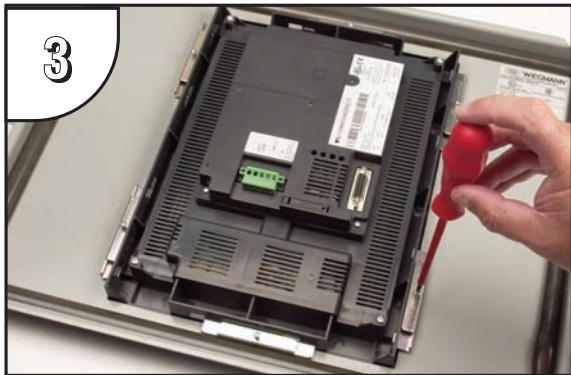
Position the touch panel through the cutout in the control cabinet door and hold in place. The mounting clips are positioned into the slots around the outside edge of the touch panel rear.

2



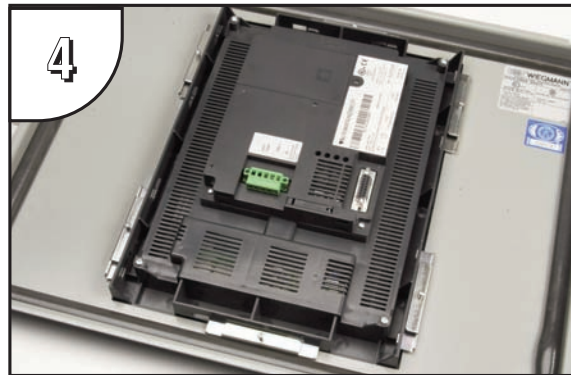
The mounting clips are positioned into the larger portion of the slot at two locations, and then slid toward the smaller portion of the slots to lock them in place. Some slots are arranged to slide to the left and others to the right.

3



Tighten the mounting screw for each mounting clip in an alternating fashion at all clips while observing the front of the touch panel. The goal is to make sure the front bezel is pulled up against the enclosure sheet metal uniformly, and the touch panel gasket is fully compressed all the way around its perimeter. Tighten the screws to a torque rating shown in the table below. Avoid over-tightening the screws to the point that they start to deform or bend the mounting clip.

4

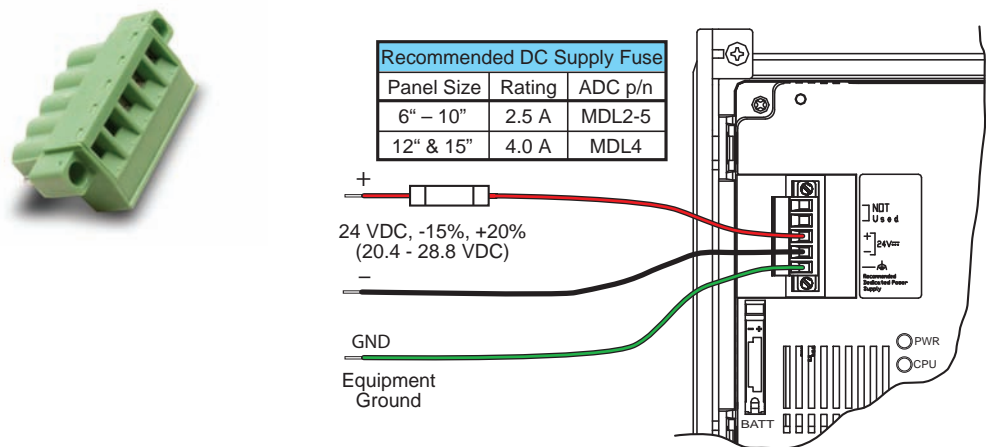


The above photo shows all mounting clips in place and the touch panel secured. The 8”, 10” and 12” touch panels require 6 mounting clips and the 15” touch panel requires 8 mounting clips.

| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|---------------------------------|---------------------------------|-----------------------------------|
| 6” upper mounting clip position | 0.20 - 0.63 inch [5 – 16 mm] | 35 ~ 50 oz-in [0.25 ~ 0.35 Nm] |

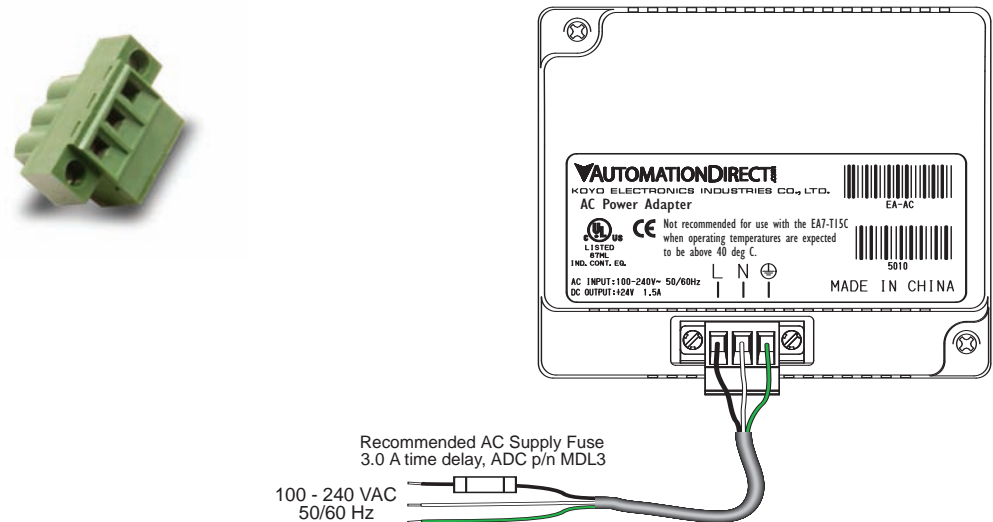
DC Panel Power Connector Replacement – EA-DC-CON

C-more touch panel 5-position DC power connector terminal block replacement. One (1) DC Power Connector is supplied with each touch panel.



AC Power Adapter Connector Replacement– EA-AC-CON

C-more AC power adapter 3-position AC power connector terminal block replacement. One (1) AC Power Connector is supplied with each AC/DC Power Adapter, EA-AC.



8-15" Panel Backlight Bulb Replacements – EA-xx-BULB



Backlight assembly, customer replaceable, for *C-more* 8", 10", 12" and 15" touch panels. The 8", 10" and 15" touch panels use two bulbs per panel and the 12" touch panels use one bulb per panel. The bulbs are packaged two per box for the 8", 10" and 15" touch panels and one per box for the 12" touch panels.

(The part number is completed by substituting the panel size, 08, 10, 12 or 15, for the xx shown above.)

Backlight Bulb Installation Instructions Example:

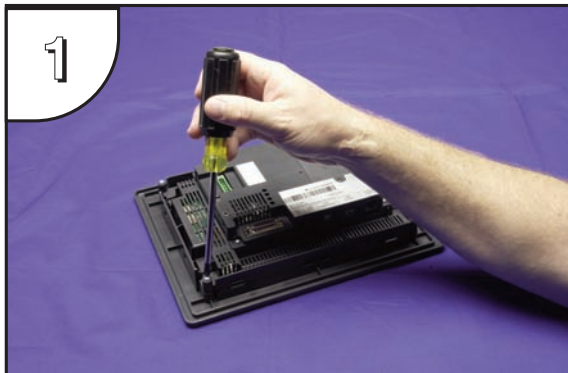
(See the Data Sheet insert for the specific backlight bulb that is being replaced for more detailed information.)



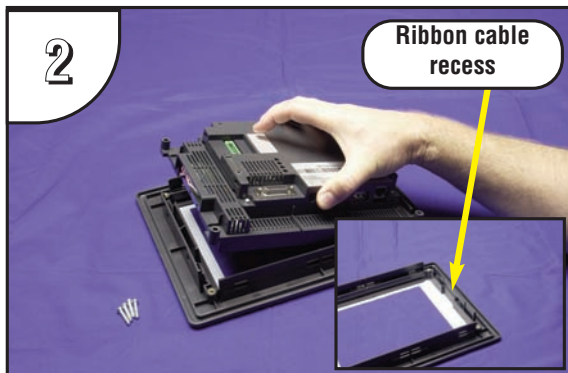
WARNING: This procedure should only be performed by qualified personnel who are experienced in working with electronic equipment. Take the necessary steps to prevent damage from static electricity discharge. Disconnect input power to the touch panel before proceeding. Be careful not to pinch the ribbon cable between the housing and bezel when re-assembling the panel.

9

Preparation: Disconnect input power and all other connections, then remove the touch panel from the control cabinet. In a clean environment, place the panel face down on a lint-free soft surface to prevent scratching the front of the panel.



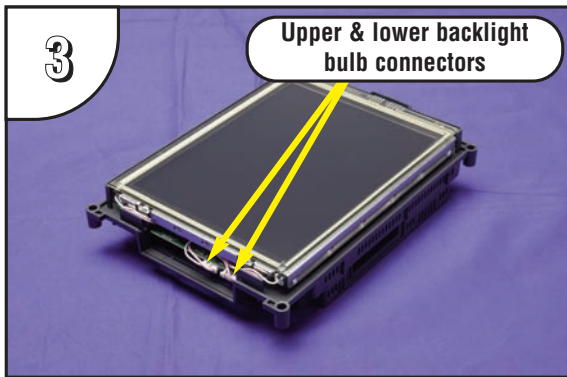
With power disconnected, use a #2 Phillips screwdriver to remove the four outer screws holding the touch panel's main electronics housing to the front bezel.



Lift the touch panel's main electronics housing from the front bezel. Set the front bezel and four screws to the side. Observe the ribbon cable recess on the front bezel (see detail) for use in re-assembling the panel.

Continued on next page.

Backlight Bulb Installation Instructions Example (cont'd):



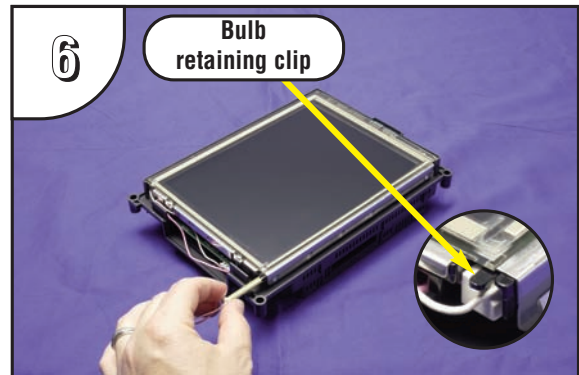
Place the touch panel's main electronics housing facing up on a lint-free soft surface. Position the housing so that the backlight bulb connectors are in plain view.



Carefully lift the bulb's wires out of the wire guides so they are free from obstructions. Do this for both the upper and lower backlight bulbs.



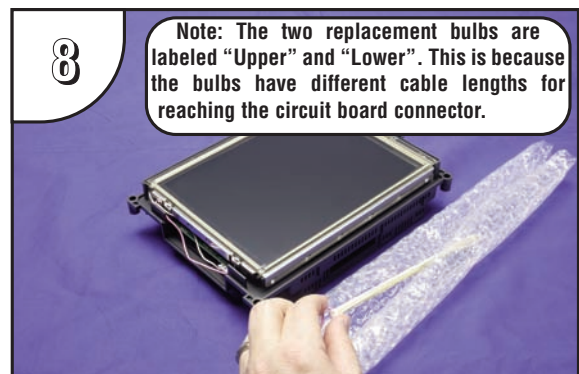
Unplug the backlight bulb's power cable connector from the circuit board connector. Again, do this for both the upper and lower backlight bulbs.



Push up on the bulb retaining clip (see detail) while grasping the plastic end of the bulb assembly and gently slide the bulb from its guide. Do this for both bulbs. The bulb is glass and fragile, so handle with care.



This photo shows the backlight bulb completely removed from its guide in the panel's main electronics housing. (Only one bulb shown.)



Remove the replacement bulb from its shipping tube and the protective bubble wrap. Note: The replacement bulbs come in pairs and should be replaced in pairs for longevity and maintenance convenience.

Continued on next page.

Backlight Bulb Installation Instructions Example (cont'd):

9



Position the replacement bulb so that the opening in its three-sided gold colored reflector faces toward the LCD touch screen. Using gentle pressure, slide the bulb into the guide until the retaining clip locks.

10



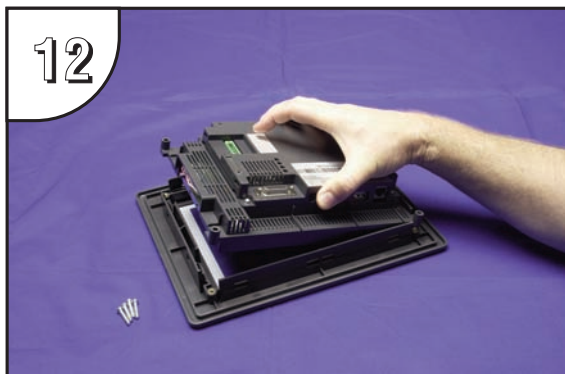
Plug each backlight bulb's power cable connector back into its respective circuit board connector.

11



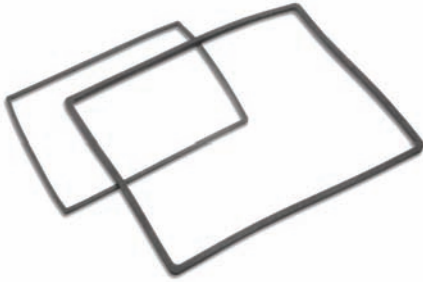
Gently position each backlight bulb's wires back into their respective wire guides to help clear any obstructions when inserting the panel's main electronics housing back into the front bezel. Position any excess wire length in between the printed circuit board and the LCD to prevent it from becoming pinched between the housing and bezel.

12



Position the touch panel's main electronics housing into the front bezel so that the flat ribbon cable on the housing aligns with the recess in the front bezel. Insert the four screws and tighten to a maximum of 70 oz-in [0.5 Nm].

6-15" Panel Gasket Replacements – EA-xx-GSK



Replacement NEMA 4/4X touch panel gaskets for *C-more* 6", 8", 10", 12" and 15" touch panels.

(The part number is completed by substituting the panel size, 06, 08, 10, 12 or 15, for the xx shown above.)

Gasket Replacement Installation Instructions:

Preparation: Disconnect input power and all other connections, then remove the touch panel from the control cabinet. In a clean environment, place the panel face down on a lint-free soft surface to prevent scratching the front of the panel.



Start at one corner and pull the old gasket out of the channel that holds the gasket in place. Pull the gasket up as you work around the entire perimeter of the touch panel. Discard the old gasket.



Lay the new gasket over the channel so that the long and short sides of the gasket match up to the long and short sides of the touch panel. Start at one corner and match the gasket's corner to the channel's corner. Press the gasket into the channel and work all away around the perimeter of the touch panel. Re-install the touch panel.

8-15" Panel Bezel Replacement – EA-xx-BEZEL



The NEMA 4/4X bezels used on the *C-more* 8", 10", 12" and 15" touch panels can be easily replaced. The replacement bezel includes the clear membrane element that protects the touch sensitive area. A gasket is not included. The bezel and membrane element do not require replacement under normal use. In the event that the clear membrane is scratched from the use of sharp objects or abrasive materials, follow the procedure outlined below to replace the front bezel.

(The part number is completed by substituting the panel size, 08, 10, 12 or 15, for the xx shown above.)



Note: The bezel on the 6" *C-more* touch panels is not user replaceable and can only be replaced by **AutomationDirect**. Contact the **AutomationDirect** returns department @ 1-800-633-0405 to make arrangements for returning the unit for repair.

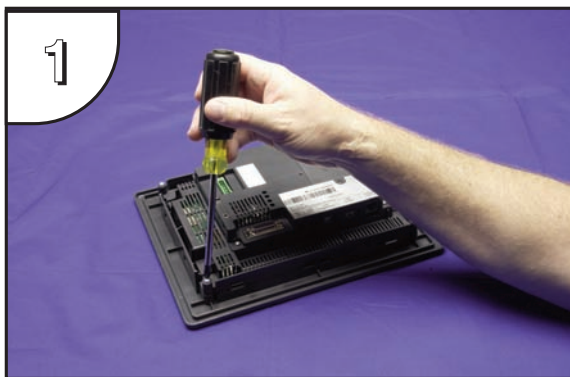
Bezel Replacement Instructions Example:

9

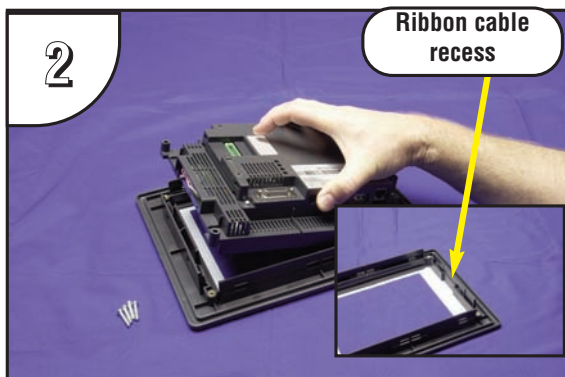


WARNING: This procedure should only be performed by qualified personnel who are experienced in working with electronic equipment. Take the necessary steps to prevent damage from static electricity discharge. Disconnect input power to the touch panel before proceeding. Be careful not to pinch the ribbon cable between the housing and bezel when re-assembling the panel.

Preparation: Disconnect input power and all other connections, then remove the touch panel from the control cabinet. In a clean environment, place the panel face down on a lint-free soft surface to prevent scratching the front of the panel.

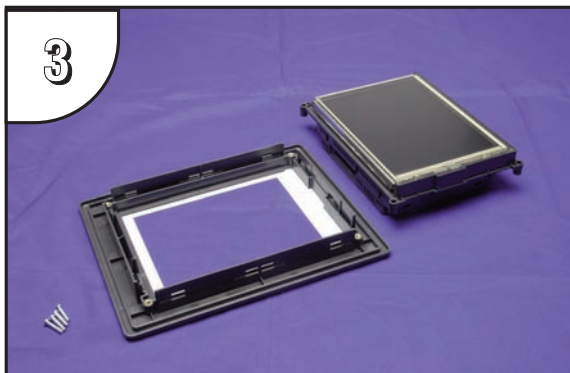


With power disconnected, use a #2 Phillips screwdriver to remove the four outer screws holding the touch panel's main electronics housing to the front bezel.

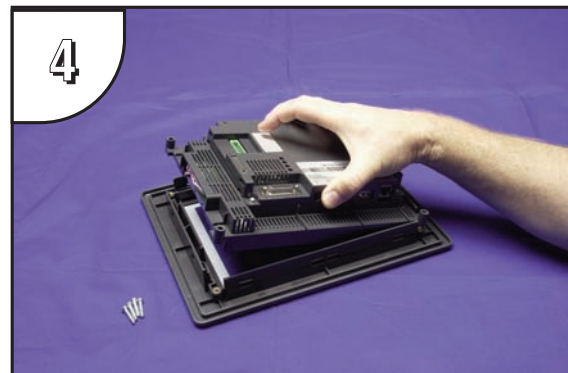


Lift the touch panel's main electronics housing from the front bezel. Set the four screws to the side and discard the original bezel. Observe the ribbon cable recess on the front bezel (see detail) for use in re-assembling the panel.

Continued on next page.

Bezel Replacement Instructions Example (cont'd):

Place the new bezel facing down on the lint-free soft surface along with main electronics and four screws.



Position the touch panel's main electronics housing into the new bezel so that the flat ribbon cable on the housing matches up with the recess in the front bezel. Insert the four screws and tighten to a maximum of 70 oz-in [0.5 Nm].

6" Adapter Plate Gasket Replacement – EA-6-ADPTR-GSK



6-inch replacement NEMA 4/4X gasket for the *C-more* touch panel adapter plate.

6" Adapter Plate Gasket Replacement Instructions:

Preparation: Disconnect input power and all other connections, remove the touch panel from the 6" adapter plate, and then remove the adapter plate from the control cabinet by removing the six (6) screws that secure the adapter to the control cabinet. In a clean environment, place the adapter plate face down on a lint-free soft surface to prevent scratching the adapter plate.

9

1



Start at one corner and pull the old gasket out of the channel that holds the gasket in place. Pull the gasket up as you work around the entire perimeter of the adapter plate. Discard the old gasket.

2



Lay the new gasket over the channel so that the long and short sides of the gasket match up to the long and short sides of the adapter plate. Start at one corner and match the gasket's corner to the channel's corner. Press the gasket into the channel and work all away around the perimeter of the adapter plate. Re-install the adapter plate and then the touch panel.

PANEL & PLC ERROR CODE TABLES



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A

Introduction

The *C-more* family of touch panels is capable of communicating with a wide variety of Programmable Logic Controllers. *C-more* is capable of communicating over RS232, RS422 and RS485 serial networks as well as Ethernet networks. It communicates with all controllers in the *Direct* LOGIC family of PLCs utilizing various protocols. *C-more* also communicates with other brands of PLCs by their different protocols. For a complete list of PLCs and protocols, see the table on page 16 of **Chapter 1: Getting Started**.

As with any network communications, errors will occur. To make it more simple for the user to identify the cause of the possible error, we have provided a error code table for all of the possible errors that *C-more* can detect.

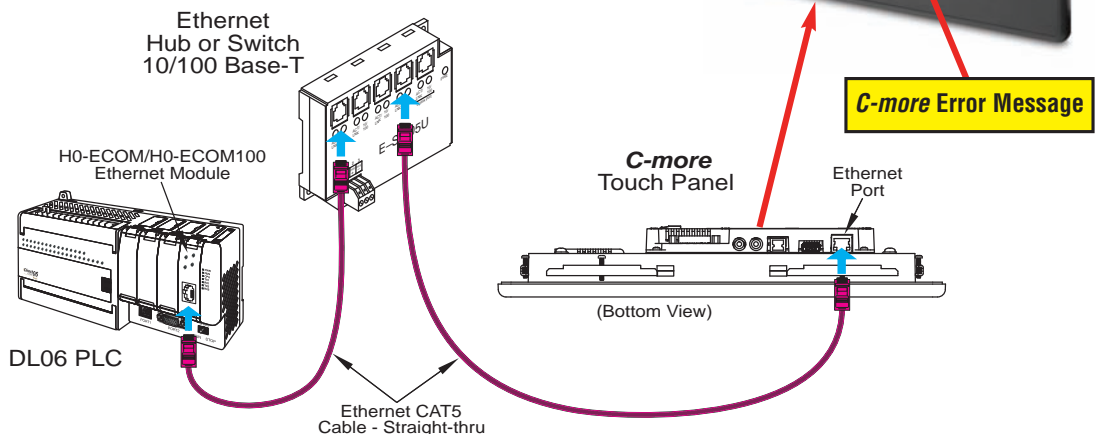
If a *C-more* communications error does occur, the error message will appear across the top of the screen. The *C-more* touch panel also monitors any errors that are generated by the various PLCs that are connected to it. If any of the PLC generated errors are detected, they are displayed across the top of the panel's display embedded as a hexadecimal value in error code P499's message. An explanation of how the specific PLC error is identified in the panel error code P499 is shown proceeding the specific manufacturer's PLC error tables. How the hexadecimal error code value is interrupted is slightly different between manufacturers, so it is important to check the explanation at the beginning of each manufacturer's tables.



Note: These PLC error codes are provided by the manufacturer of the related PLC and are subject to change by the PLC manufacturer. Please refer to the manufacturers documentation for a more complete and up-to-date list of error codes.

All errors are also logged into the panel's **Error log** under the **Information** tab in the panel's **System Setup Screens** and are identified by the error code number. See **Chapter 5: System Setup Screens** for additional details.

If you have difficulty determining the cause of the error, please refer to **Chapter 8: Troubleshooting** for some troubleshooting tips or contact our technical support group at 770-844-4200 or the 3rd party PLC manufacturer.



C-more Touch Panel Error Code Table

The following table includes all of the error codes and error messages that the panel will display if the listed cause is detected. All of these errors involve problems that could result with the panel communicating with the connected PLC. Be aware that not all of the panel errors are used with each type of PLC that can be connected to the panel.

| <i>C-more</i> Touch Panel Error Code Table | | |
|--|--|---|
| Error Code | Error Message | Cause |
| PLC-001 | PLC Communication Timeout (for single PLC) %Device% PLC Communication Timeout (for multiple PLCs, such as RS-422/485) | A timeout occurred after sending a request to the PLC %Device%. %Device% indicates the device name, such as DEV001. Example error message for multiple PLCs: DEV001 PLC Communication Timeout. |
| PLC-002 | NAK received from PLC | A negative acknowledgement (NAK) control code has been generated during a read/write request. |
| PLC-003 | EOT received from PLC | An End of Transmission (EOT) control code is sent by the PLC in response to a Read/Write/SetBit request.. |
| PLC-004 | STX is not found | A Start of Text (STX) control code was not found in the data packet received from the PLC. |
| PLC-005 | ETX or ETB is not found | Neither an End of Text (ETX) nor an End of Transmission Block (ETB) control code was found in the data packet received from the PLC. |
| PLC-006 | LRC does not match | There was an incorrect Longitudinal Redundancy Check (LRC) control code in the communications packet received from the PLC. This is an indication that the data in the packet is corrupted. |
| PLC-007 | CRC does not match | There was an incorrect Cyclic Redundancy Check (CRC) control code in the communications packet received from the PLC. This is an indication that the data in the packet is corrupted. |
| PLC-008 | Address does not match | The address value returned in the data packet from the PLC is incorrect. |
| PLC-009 | Different function code received from PLC | The function code returned in the data packet from the PLC is incorrect. |
| PLC-010 | Data size does not match | There are an incorrect number of bytes found in the data packet returned from the PLC. |
| PLC-011 | Invalid value in function code | There is an invalid value in the function code. |
| PLC-012 | Invalid command sent to PLC | There was an invalid command sent to the PLC that wasn't recognized by the PLC. |
| PLC-013 | ENQ received from PLC | If the data packet does not include a negative acknowledgement (NAK - 0x15 value) in the defined packet field, then an enquiry (ENQ) control code error will be displayed. |
| PLC-014 | Transaction ID does not match | This error will be displayed if after checking the Transaction ID Bytes in the data packet, there is no match to what was requested. |
| PLC-015 | %Device% No device found | A PLC device designated as %Device% could not be found. |
| PLC-017 | Out of address range | The touch panel requested a file number larger than 255. |

C-more Touch Panel Error Code Table continued on the next page.

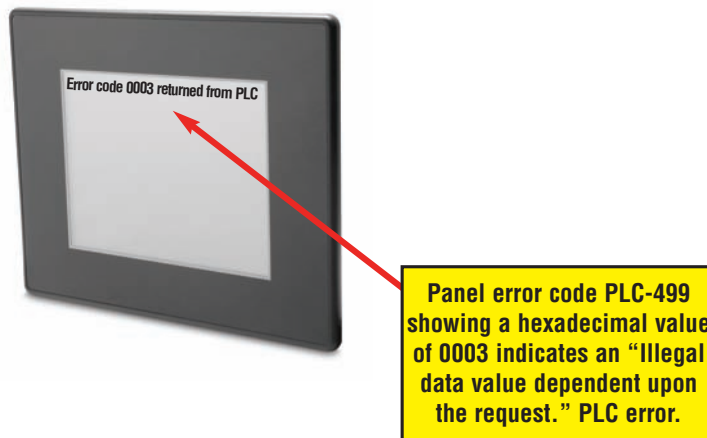
C-more Touch Panel Error Code Table (cont'd)

| C-more Touch Panel Error Code Table (cont'd) | | |
|--|--|---|
| Error Code | Error Message | Cause |
| PLC-496 | Error code 0xaaaaaaaa returned from PLC | Allen-Bradley EtherNET/IP specific. Encapsulation Error. See the explanation for error code PLC-496 proceeding the Allen-Bradley EtherNet/IP error code tables. |
| PLC-497 | Error code 0xaaaaaaaa returned from PLC | Allen-Bradley EtherNET/IP specific. CIP Error. See the explanation for error code PLC-497 proceeding the Allen-Bradley EtherNet/IP error code tables. |
| PLC-498 | Error code 0xaaaaaaaa returned from PLC | Allen-Bradley EtherNET/IP specific. Service Packet Error. See the explanation for error code PLC-498 proceeding the Allen-Bradley EtherNet/IP error code tables. |
| PLC-499 | Error code XXXX returned from PLC | An error code with a value of XXXX has been returned from the PLC. See the explanation for error code PLC-499 below for <i>DirectLOGIC</i> and proceeding each set of PLC error code tables that use this error code. |
| PLC-500 | Cannot write to Serial Port | Data cannot write to the Serial port. Data was sent to the PLC via the Serial Port. If this error shows on the Panel, it indicates a Hardware Problem. |
| PLC-700 | Not enough buffer memory | There was an error while allocating memory for the read buffer. When this error is displayed, a memory leak may have occurred. |
| PLC-701 | Access to inaccessible PLC memory | Request to inaccessible memory from the HMI layer to the PLC protocol layer. This error is an indication that there is a problem in the HMI layer. |
| PLC-702 | Cannot access by different function code | A Read/Write/SetBit request has been sent to an invalid memory area. This error is an indication that there is a problem in the HMI layer. |
| PLC-703 | Write request to PLC Read Only Memory | A PLC Write request was made to the PLC's Read-Only memory area. This error is an indication that there is a problem in the HMI layer or the PLC protocol layer. |

DirectLOGIC – Panel Error Code PLC-499 Explanation

The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a four digit hexadecimal value embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the *DirectLOGIC* communication protocol is represented by a hexadecimal value as shown in the following message example.

DirectLOGIC Error Code PLC-499 Message Example:



DirectLOGIC K-Sequence Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the *DirectLOGIC* PLC when using the K-Sequence protocol.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Error Codes for <i>DirectLOGIC</i> – K-Sequence | |
|---|----------------------|
| Panel Error Code PLC-499 Hex Value | Description |
| 01F8 | Error setting value. |
| 020D | Error in key mode. |
| 021C | Password protected. |

DirectLOGIC DirectNET Protocol – PLC Error Codes

Only errors as listed in the Touch Panel Error Code Table shown on page A-3 can occur when using the *DirectLOGIC DirectNET* protocol, there are no PLC generated errors.

DirectLOGIC Modbus (Koyo) Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the *DirectLOGIC* PLC when using the Modbus (Koyo) protocol.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Error Codes for <i>DirectLOGIC</i> – Modbus (Koyo) | |
|--|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x1 | The function code is unknown by the server. |
| 0x2 | Dependent upon the request. |
| 0x3 | Illegal data value dependent upon the request. |
| 0x4 | The server failed during the execution. |

DirectLOGIC error code tables continued on the next page.

Modbus RTU Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the *Direct*LOGIC PLC when using the Modbus RTU protocol.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Error Codes for Modbus RTU | |
|---------------------------------------|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x1 | The function code is unknown to the server. |
| 0x2 | Dependent upon the request. |
| 0x3 | Illegal data value dependent upon the request. |
| 0x4 | The server failed during the execution. |

Modbus TCP/IP Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the *Direct*LOGIC PLC when using the Modbus TCP/IP protocol.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

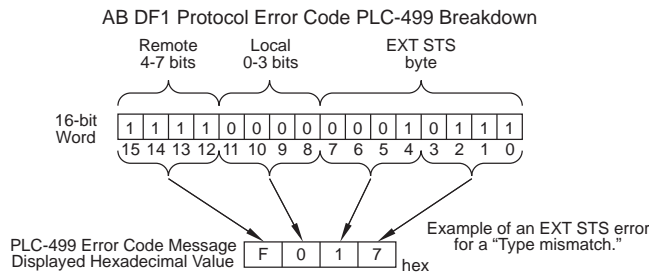
| PLC Error Codes for Modbus TCP/IP | |
|---------------------------------------|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x1 | The function code is unknown to the server. |
| 0x2 | Dependent upon the request. |
| 0x3 | Illegal data value dependent upon the request. |
| 0x4 | The server failed during the execution. |

DirectLOGIC ECOM Protocol – PLC Error Codes

Only errors as listed in the Touch Panel Error Code Table shown on page A-3 can occur when using the *Direct*LOGIC ECOM protocol, there are no PLC generated errors.

Allen-Bradley – Panel Error Code PLC-499 Explanation

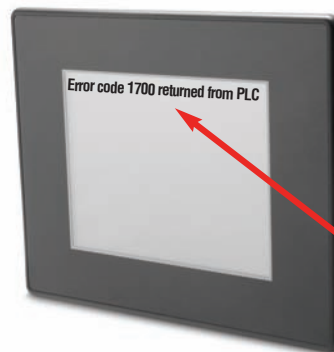
The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a four digit hexadecimal value embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the Allen-Bradley DF1 communication protocol is represented by a hexadecimal value as shown in the following diagram. Please note that the error code is broken down into three sections. It is possible for more than one type of PLC error to be displayed in this value.



AB DF1 Protocol – Multiple Error Code Examples

| | Example 1 | Example 2 | Example 3 |
|-------------------------------|-----------|-----------|-----------|
| Remote 4-7 bits | F x x x | 1 x x x | F x x x |
| Local 0-3 bits | x 0 x x | x 1 x x | x 1 x x |
| EXT STS byte | x x 0 9 | x x 0 0 | x x 0 9 |
| Error PLC-499 Value Displayed | F 0 0 9 | 1 1 0 0 | F 1 0 9 |

Allen-Bradley Error Code PLC-499 Message Example:



Panel error code PLC-499 showing a hexadecimal value of 1700 indicates an "Illegal command or format." and "Station is offline." PLC error.

Allen-Bradley DF1 Protocol – PLC Error Code Tables

The following PLC error code tables cover possible errors that are detected by the panel from Allen-Bradley PLCs using the DF1 protocol. This includes full and half duplex communications for the MicroLogix 1000, 1100, 1200 & 1500, SLC 5/03, /04, /05, ControlLogix, CompactLogix and FlexLogix, and full duplex communications for the PLC5.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Errors for Allen-Bradley DF1 Protocol, Local STS Errors (0-3 bits) | |
|--|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x0 | Success; no error. |
| 0x1 | DST node is out of buffer space. |
| 0x2 | Cannot guarantee delivery; link layer. (The remote node specified does not ACK command.) |
| 0x3 | Duplicate token holder detected. |
| 0x4 | Local port is disconnected. |
| 0x5 | Application layer timed out waiting for response. |
| 0x6 | Duplicate node detected. |
| 0x7 | Station is offline. |
| 0x8 | Hardware fault. |

| PLC Errors for Allen-Bradley DF1 Protocol, Remote STS Errors (4-7 bits) | |
|---|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x0 | Success; no error. |
| 0x10 | Illegal command or format. |
| 0x20 | Host has a problem and will not communicate. |
| 0x30 | Remote node host is missing, disconnected, or shut down. |
| 0x40 | Host could not complete function due to hardware fault. |
| 0x50 | Addressing problem or memory protect rungs. |
| 0x60 | Function not allowed due to command protection selection. |
| 0x70 | Processor is in Program Mode. |
| 0x80 | Compatibility mode file missing or communication zone problem. |
| 0x90 | Remote node cannot buffer command. |
| 0xA0 | Wait ACK (1775 KA buffer full). |
| 0xB0 | Remote node problem due to download. |
| 0xC0 | Wait ACK (1775 KA buffer full). |
| 0xD0 | not used |
| 0xE0 | not used |
| 0xF0 | Error code in the EXT STS byte. See the error code table on the next page. |

(PLC generated error codes for the Allen-Bradley DF1 protocol continued on the next page.)

Allen-Bradley DF1 Protocol – PLC Error Code Tables (cont'd)

| PLC Errors for Allen-Bradley DF1 Protocol, EXT STS Command Code for F0 Command | |
|--|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x0 | not used |
| 0x1 | A field has an illegal value. |
| 0x2 | Fewer levels specified in address than minimum for any address. |
| 0x3 | More levels specified in address than system supports. |
| 0x4 | Symbol not found. |
| 0x5 | Symbol is of improper format. |
| 0x6 | Address does not point to something usable. |
| 0x7 | File is wrong size. |
| 0x8 | Cannot complete request; situation has changed since start of the command. |
| 0x9 | Data or file size is too large. |
| 0xA | Transaction size plus word address is too large. |
| 0xB | Access denied; improper privilege. |
| 0xC | Condition cannot be generated; resource is not available. |
| 0xD | Condition already exists; resource is readily available. |
| 0xE | Command cannot be executed. |
| 0xF | Histogram overflow. |
| 0x10 | No access. |
| 0x11 | Illegal data type. |
| 0x12 | Invalid parameter or invalid data. |
| 0x13 | Address reference exists to deleted area. |
| 0x14 | Command execution failure for unknown reason; possible PLC 3 histogram overflow. |
| 0x15 | Data conversion error. |
| 0x16 | Scanner not able to communicate with 1771 rack adapter. |
| 0x17 | Type mismatch. |
| 0x18 | 1771 module response was not valid. |
| 0x19 | Duplicated label. |
| 0x22 | Remote rack fault. |
| 0x23 | Timeout. |
| 0x24 | Unknown error. |
| 0x1A | File is open; another node owns it. |
| 0x1B | Another node is the program owner. |
| 0x1C | Reserved |
| 0x1D | Reserved |
| 0x1E | Data table element protection violation. |
| 0x1F | Temporary internal problem. |

Allen-Bradley DH485 Protocol – PLC Error Code Tables

The following PLC error code tables cover possible errors that are detected by the panel from Allen-Bradley PLCs using the DH485 protocol. This includes all MicroLogix and SLC500 PLCs, and any communication connection using an Allen-Bradley AIC device using the DH485 protocol.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Errors for Allen-Bradley DH485 Protocol, Local STS Errors (0-3 bits) | |
|--|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x0 | Success; no error. |
| 0x1 | DST node is out of buffer space. |
| 0x2 | Cannot guarantee delivery; link layer. (The remote node specified does not ACK command.) |
| 0x3 | Duplicate token holder detected. |
| 0x4 | Local port is disconnected. |
| 0x5 | Application layer timed out waiting for response. |
| 0x6 | Duplicate node detected. |
| 0x7 | Station is offline. |
| 0x8 | Hardware fault. |

| PLC Errors for Allen-Bradley DH485 Protocol, Remote STS Errors (4-7 bits) | |
|---|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x0 | Success; no error. |
| 0x10 | Illegal command or format. |
| 0x20 | Host has a problem and will not communicate. |
| 0x30 | Remote node host is missing, disconnected, or shut down. |
| 0x40 | Host could not complete function due to hardware fault. |
| 0x50 | Addressing problem or memory protect rungs. |
| 0x60 | Function not allowed due to command protection selection. |
| 0x70 | Processor is in Program Mode. |
| 0x80 | Compatibility mode file missing or communication zone problem. |
| 0x90 | Remote node cannot buffer command. |
| 0xA0 | Wait ACK (1775 KA buffer full). |
| 0xB0 | Remote node problem due to download. |
| 0xC0 | Wait ACK (1775 KA buffer full). |
| 0xD0 | not used |
| 0xE0 | not used |
| 0xF0 | Error code in the EXT STS byte. See the error code table on the next page. |

(PLC generated error codes for the Allen-Bradley DH485 protocol continued on the next page.)

Allen-Bradley DH485 Protocol – PLC Error Code Tables (cont'd)

| PLC Errors for Allen-Bradley DH485 Protocol, EXT STS Command Code for F0 Command | |
|--|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x7 | Insufficient memory module size (0000h is returned). |
| 0xB | Access denied; privilege violation. |
| 0xC | Resource not available or cannot do. |
| 0xE | CMD cannot be executed. |
| 0x12 | Invalid parameter. |
| 0x14 | Failure during processing. |
| 0x19 | Duplicate label. |
| 0x1A | File open by another node + owner's local node address, 1 byte. |
| 0x1B | Program owned by another node + program owner's local node address, 1 byte. |

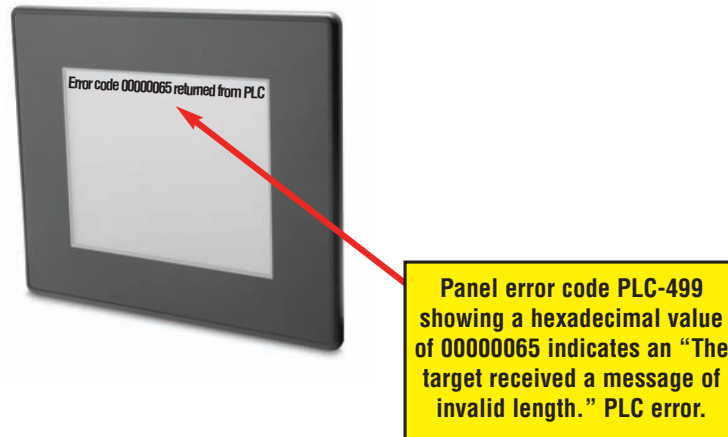
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Allen-Bradley EtherNet/IP Protocol– Panel Error Code PLC-496, 497 and 498 Explanation

The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a eight digit hexadecimal value displayed embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the Allen-Bradley EtherNet/IP communication protocol is represented by a hexadecimal value as shown in the following message example.

Allen-Bradley Error Code PLC-496, 497, 498 Message Example:



Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

ControlLogix, CompactLogix, & FlexLogix

The following PLC error code tables cover possible errors that are detected by the panel from Allen-Bradley PLCs using the EtherNet/IP protocol. This includes all ControlLogix, CompactLogix and FlexLogix PLCs.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-496 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Errors for Allen-Bradley EtherNet/IP Protocol –Encapsulation Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|---|---|
| Panel Error Code PLC-496 Hex Value | Description |
| 0x00000001 | The sender issued an invalid or unsupported encapsulation command. |
| 0x00000002 | Insufficient memory resources in the receiver to handle the command. You can get this error if the 1761-NET-ENI cannot connect to the PLC serially. |
| 0x00000003 | Poorly formed or incorrect data in the data portion of the encapsulation message. |
| 0x00000004 - 0x00000063 | Reserved for legacy (Rockwell Automation). |
| 0x00000064 | An originator used an invalid session handle when sending an encapsulation message to the target. |
| 0x00000065 | The target received a message of invalid length. |
| 0x00000066 - 0x00000068 | Reserved for legacy (Rockwell Automation). |
| 0x00000069 | Unsupported encapsulation protocol revision. |
| 0x0000006a - 0x0000ffff | Reserved for future expansion. |

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|--|---|
| Panel Error Code PLC-497 Hex Value | Description |
| 0x010100 | Connection Manager: Connection in Use or Duplicate Forward Open. |
| 0x010103 | Connection Manager: Transport Class and Trigger combination not supported. |
| 0x010106 | Connection Manager: Ownership Conflict. |
| 0x010107 | Connection Manager: Connection not found at target application. |
| 0x010108 | Connection Manager: Invalid connection type (problem with type or priority). |
| 0x010109 | Connection Manager: Invalid connection size. |
| 0x010110 | Connection Manager: Device not configured. |
| 0x010111 | Connection Manager: RPI not supported. Could also be problem with inactivity timeout. |
| 0x010113 | Connection Manager: Connection Manager cannot support any more connections. |
| 0x010114 | Connection Manager: Either the vendor ID or the Product Code in the key segment did not match the device. |
| 0x010115 | Connection Manager: Product Type in the key segment did not match the device. |
| 0x010116 | Connection Manager: Major or minor revision information in the key segment did not match the device. |

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol for ControlLogix, CompactLogix, and FlexLogix continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

ControlLogix, CompactLogix, & FlexLogix (cont'd)

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|--|--|
| Panel Error Code PLC-497 Hex Value | Description |
| 0x010117 | Connection Manager: Invalid connection point. |
| 0x010118 | Connection Manager: Invalid configuration format. |
| 0x010119 | Connection Manager: Connection request fails since there is no controlling connection currently open. |
| 0x01011a | Connection Manager: Target application cannot support any more connections. |
| 0x01011b | Connection Manager: RPI is smaller than the Production Inhibit Time. |
| 0x010203 | Connection Manager: Connection cannot be closed since the connection has timed out. |
| 0x010204 | Connection Manager: Unconnected Send timed out waiting for a response. |
| 0x010205 | Connection Manager: Parameter error in Unconnected send service. |
| 0x010206 | Connection Manager: Message too large for Unconnected message service. |
| 0x010207 | Connection Manager: Unconnected acknowledge without reply. |
| 0x010301 | Connection Manager: No buffer memory available. |
| 0x010302 | Connection Manager: Network Bandwidth not available for data. |
| 0x010303 | Connection Manager: No Tag filters available. |
| 0x010304 | Connection Manager: Not configured to send real-time data. |
| 0x010311 | Connection Manager: Port specified in Port segment not available. |
| 0x010312 | Connection Manager: Link address specified in port segment not available. |
| 0x010315 | Connection Manager: invalid segment type or segment value in path. |
| 0x010316 | Connection Manager: Path and Connection not equal in close. |
| 0x010317 | Connection Manager: Ether Segment not present or Encoded Value in Network Segment is invalid. |
| 0x010318 | Connection Manager: Link address to self invalid. |
| 0x010319 | Connection Manager: Resources on Secondary unavailable. |
| 0x01031a | Connection Manager: Connection already established. |
| 0x01031b | Connection Manager: Direct connection already established. |
| 0x01031c | Connection Manager: Miscellaneous. |
| 0x01031d | Connection Manager: Redundant connection mismatch. |
| 0x01031e | Connection Manager: No more consumer resources available in the producing module. |
| 0x01031f | Connection Manager: No connection resources exist for target path. |
| 0x010320 - 0x0107ff | Connection Manager: Vendor specific. |
| 0x020000 | Resource unavailable: Connection Manager resources are unavailable to handle service request. |
| 0x030000 | Invalid parameter value. |
| 0x040000 | Path segment error: The path segment identifier or the segment syntax was not understood by the processing node. |
| 0x050000 | Path destination unknown: The path is referencing an object class, instance or structure element that is not known or is not contained in the processing node. |
| 0x060000 | Partial transfer: Only part of the expected data was transferred. |
| 0x070000 | Connection lost: The messaging connection was lost. |

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol for ControlLogix, CompactLogix, and FlexLogix continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

ControlLogix, CompactLogix, & FlexLogix (cont'd)

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|--|---|
| Panel Error Code PLC-497 Hex Value | Description |
| 0x080000 | Service not supported: The requested service was not implemented or was not defined for this Object Class/Instance. |
| 0x090000 | Invalid attribute value: Invalid attribute data detected. |
| 0x0a0000 | Attribute list error: An attribute in the Get_Attribute_List or Set_Attribute_List response has a non-zero status. |
| 0x0b0000 | Already in requested mode/state: The object is already in the mode/state being requested by the service. |
| 0x0c0000 | Object state conflict: The object cannot perform the requested service in its current mode/state. |
| 0x0d0000 | Object already exists: The requested instance of object to be created already exists. |
| 0x0e0000 | Attribute not settable: A request to modify non-modifiable attribute was received. |
| 0x0f0000 | Privilege violation: A permission/privilege check failed. |
| 0x100000 | Device state conflict: The device's current mode/state prohibits the execution of the requested service. |
| 0x110000 | Reply data too large: The data to be transmitted in the response buffer is larger than the allocated response buffer. |
| 0x120000 | Fragmentation of a primitive value: The service specified an operation that is going to fragment a primitive data value. For example, trying to send a 2 byte value to a REAL data type (4 byte). |
| 0x130000 | Not enough data: The service did not supply enough data to perform the specified operation. |
| 0x140000 | Attribute not supported: The attribute specified in the request is not supported. |
| 0x150000 | Too much data: The service supplied more data than was expected. |
| 0x160000 | Object does not exist: The object specified does not exist in the device. |
| 0x170000 | Service fragmentation sequence not in progress: The fragmentation sequence for this service is not currently active for this data. |
| 0x180000 | No stored attribute data: The attribute data of this object was not saved prior to the requested service. |
| 0x190000 | Store operation failure: The attribute data of this object was not saved due to a failure during the attempt. |
| 0x1a0000 | Routing failure, request packet too large: The service request packet was too large for transmission on a network in the path to the destination. |
| 0x1b0000 | Routing failure, response packet too large: The service response packet was too large for transmission on a network in the path from the destination. |
| 0x1c0000 | Missing attribute list entry data: The service did not supply an attribute in a list of attributes that was needed by the service to perform the requested behavior. |
| 0x1d0000 | Invalid attribute value list: The service is returning the list of attributes supplied with status information for those attributes that were invalid. |
| 0x1e0000 | Embedded service error: See Service Packet error list (PLC-498 Error codes) below: |
| 0x1f0000 | Vendor specific error: A vendor specific error has been encountered. This occurs when none of the specified errors relate to the error in the device. |
| 0x200000 | Invalid parameter: A parameter associated with the request was invalid. This code is used when a parameter does not meet the requirements defined in an Application Object specification. |
| 0x210000 | Write-once value or medium already written: An attempt was made to write to a write-once-medium that has already been written or to modify a value that cannot be change once established. |
| 0x220000 | Invalid Reply Received: An invalid reply is received (example: service code sent doesn't match service code received.). |

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol for ControlLogix, CompactLogix and FlexLogix continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

ControlLogix, CompactLogix, & FlexLogix (cont'd)

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|--|---|
| Panel Error Code PLC-497 Hex Value | Description |
| 0x230000 | Reserved by CIP for future extensions. |
| 0x240000 | Reserved by CIP for future extensions. |
| 0x250000 | Key failure in path: The key segment was included as the first segment in the path does not match the destination module. The object specific status shall indicate which part of the key check failed. |
| 0x260000 | Path Size Invalid: The size of the path which was sent with the Service Request is either not large enough to allow the Request to be routed to an object or too much routing data was included. |
| 0x270000 | Unexpected attribute in list: An attempt was made to set an attribute that is not able to be set at this time. |
| 0x280000 | Invalid Member ID: The Member ID specified in the request does not exist in the specified Class/Instance/Attribute. |
| 0x290000 | Member not settable: A request to modify a non-modifiable member was received. |
| 0x2a0000 | Group 2 only server general failure: This error code may only be reported by DeviceNet group 2 only servers with 4K or less code space and only in place of Service not supported, Attribute not supported and Attribute not settable. |
| 0x2b0000 - 0x2c0000 | Reserved by CIP for future extensions. |
| 0xd00000 - 0xff0000 | Reserved for Object Class and service errors: This range of error codes is to be used to indicate Object Class specific errors. Use of this range should only be used when errors in this table don't accurately reflect the error encountered. |

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – Service Packet Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|---|--|
| Panel Error Code PLC-498 Hex Value | Description |
| 0x040000 | This general status codes that the tag name could not be deciphered. This could mean that the tag name was entered incorrectly or does not exist in the PLC. |
| 0x050000 | The particular item referenced (usually instance) could not be found. |
| 0x060000 | The amount of data requested would not fit into the response buffer. Partial data transfer has occurred. |
| 0x0a0000 | An error has occurred trying to process one of the attributes. |
| 0x130000 | Not enough command data/parameters were supplied in the command to execute the service requested. |
| 0x1c0000 | An insufficient number of attributes were provided compared to the attribute count. |

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

MicroLogix 1100 & SLC 5/05, both via native Ethernet port;

MicroLogix 1000, 1100, 1200, 1500, SLC 5/03/04/05, all via ENI Adapter

The following PLC error code tables cover possible errors that are detected by the panel from Allen-Bradley PLCs using the EtherNet/IP protocol. This includes MicroLogix 1100 & SLC 5/05, both using their native Ethernet port, and MicroLogix 1000, 1100, 1200, 1500, SLC 5/03, 5/04 and 5/05 using an Allen-Bradley ENI Adapter.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-496 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – Encapsulation Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|--|---|
| Panel Error Code PLC-496 Hex Value | Description |
| 0x00000001 | The sender issued an invalid or unsupported encapsulation command. |
| 0x00000002 | Insufficient memory resources in the receiver to handle the command. You can get this error if the 1761-NET-ENI cannot connect to the PLC serially. |
| 0x00000003 | Poorly formed or incorrect data in the data portion of the encapsulation message. |
| 0x00000004 - 0x00000063 | Reserved for legacy (Rockwell Automation). |
| 0x00000064 | An originator used an invalid session handle when sending an encapsulation message to the target. |
| 0x00000065 | The target received a message of invalid length. |
| 0x00000066 - 0x00000068 | Reserved for legacy (Rockwell Automation). |
| 0x00000069 | Unsupported encapsulation protocol revision. |
| 0x0000006a - 0x0000ffff | Reserved for future expansion. |

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|--|---|
| Panel Error Code PLC-497 Hex Value | Description |
| 0x010100 | Connection Manager: Connection in Use or Duplicate Forward Open. |
| 0x010103 | Connection Manager: Transport Class and Trigger combination not supported. |
| 0x010106 | Connection Manager: Ownership Conflict. |
| 0x010107 | Connection Manager: Connection not found at target application. |
| 0x010108 | Connection Manager: Invalid connection type (problem with type or priority). |
| 0x010109 | Connection Manager: Invalid connection size. |
| 0x010110 | Connection Manager: Device not configured. |
| 0x010111 | Connection Manager: RPI not supported. Could also be problem with inactivity timeout. |

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol for MicroLogix 1100, SLC 5/05, or ENI Adapter continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

MicroLogix 1100 & SLC 5/05, both via native Ethernet port;

MicroLogix 1000, 1100, 1200, 1500, SLC 5/03/04/05, all via ENI Adapter

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|--|---|
| Panel Error Code PLC-497 Hex Value | Description |
| 0x010113 | Connection Manager: Connection Manager cannot support any more connections. |
| 0x010114 | Connection Manager: Either the vendor ID or the Product Code in the key segment did not match the device. |
| 0x010115 | Connection Manager: Product Type in the key segment did not match the device. |
| 0x010116 | Connection Manager: Major or minor revision information in the key segment did not match the device. |
| 0x010117 | Connection Manager: Invalid connection point. |
| 0x010118 | Connection Manager: Invalid configuration format. |
| 0x010119 | Connection Manager: Connection request fails since there is no controlling connection currently open. |
| 0x01011a | Connection Manager: Target application cannot support any more connections. |
| 0x01011b | Connection Manager: RPI is smaller than the Production Inhibit Time. |
| 0x010203 | Connection Manager: Connection cannot be closed since the connection has timed out. |
| 0x010204 | Connection Manager: Unconnected Send timed out waiting for a response. |
| 0x010205 | Connection Manager: Parameter error in Unconnected send service. |
| 0x010206 | Connection Manager: Message too large for Unconnected message service. |
| 0x010207 | Connection Manager: Unconnected acknowledge without reply. |
| 0x010301 | Connection Manager: No buffer memory available. |
| 0x010302 | Connection Manager: Network Bandwidth not available for data. |
| 0x010303 | Connection Manager: No Tag filters available. |
| 0x010304 | Connection Manager: Not configured to send real-time data. |
| 0x010311 | Connection Manager: Port specified in Port segment not available. |
| 0x010312 | Connection Manager: Link address specified in port segment not available. |
| 0x010315 | Connection Manager: invalid segment type or segment value in path. |
| 0x010316 | Connection Manager: Path and Connection not equal in close. |
| 0x010317 | Connection Manager: Ether Segment not present or Encoded Value in Network Segment is invalid. |
| 0x010318 | Connection Manager: Link address to self invalid. |
| 0x010319 | Connection Manager: Resources on Secondary unavailable. |
| 0x01031a | Connection Manager: Connection already established. |
| 0x01031b | Connection Manager: Direct connection already established. |
| 0x01031c | Connection Manager: Miscellaneous. |
| 0x01031d | Connection Manager: Redundant connection mismatch. |
| 0x01031e | Connection Manager: No more consumer resources available in the producing module. |
| 0x01031f | Connection Manager: No connection resources exist for target path. |
| 0x010320 - 0x0107ff | Connection Manager: Vendor specific. |

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol for MicroLogix 1100, SLC 5/05, or ENI Adapter continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

MicroLogix 1100 & SLC 5/05, both via native Ethernet port;

MicroLogix 1000, 1100, 1200, 1500, SLC 5/03/04/05, all via ENI Adapter

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|--|---|
| Panel Error Code PLC-497 Hex Value | Description |
| 0x020000 | Resource unavailable: Connection Manager resources are unavailable to handle service request. |
| 0x030000 | Invalid parameter value. |
| 0x040000 | Path segment error: The path segment identifier or the segment syntax was not understood by the processing node. |
| 0x050000 | Path destination unknown: The path is referencing an object class, instance or structure element that is not known or is not contained in the processing node. |
| 0x060000 | Partial transfer: Only part of the expected data was transferred. |
| 0x070000 | Connection lost: The messaging connection was lost. |
| 0x080000 | Service not supported: The requested service was not implemented or was not defined for this Object Class/Instance. |
| 0x090000 | Invalid attribute value: Invalid attribute data detected. |
| 0x0a0000 | Attribute list error: An attribute in the Get_Attribute_List or Set_Attribute_List response has a non-zero status. |
| 0x0b0000 | Already in requested mode/state: The object is already in the mode/state being requested by the service. |
| 0x0c0000 | Object state conflict: The object cannot perform the requested service in its current mode/state. |
| 0x0d0000 | Object already exists: The requested instance of object to be created already exists. |
| 0x0e0000 | Attribute not settable: A request to modify non-modifiable attribute was received. |
| 0x0f0000 | Privilege violation: A permission/privilege check failed. |
| 0x100000 | Device state conflict: The device's current mode/state prohibits the execution of the requested service. |
| 0x110000 | Reply data too large: The data to be transmitted in the response buffer is larger than the allocated response buffer. |
| 0x120000 | Fragmentation of a primitive value: The service specified an operation that is going to fragment a primitive data value. For example, trying to send a 2 byte value to a REAL data type (4 byte). |
| 0x130000 | Not enough data: The service did not supply enough data to perform the specified operation. |
| 0x140000 | Attribute not supported: The attribute specified in the request is not supported. |
| 0x150000 | Too much data: The service supplied more data than was expected. |
| 0x160000 | Object does not exist: The object specified does not exist in the device. |
| 0x170000 | Service fragmentation sequence not in progress: The fragmentation sequence for this service is not currently active for this data. |
| 0x180000 | No stored attribute data: The attribute data of this object was not saved prior to the requested service. |
| 0x190000 | Store operation failure: The attribute data of this object was not saved due to a failure during the attempt. |
| 0x1a0000 | Routing failure, request packet too large: The service request packet was too large for transmission on a network in the path to the destination. |
| 0x1b0000 | Routing failure, response packet too large: The service response packet was too large for transmission on a network in the path from the destination. |
| 0x1c0000 | Missing attribute list entry data: The service did not supply an attribute in a list of attributes that was needed by the service to perform the requested behavior. |

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol for MicroLogix 1100, SLC 5/05, or ENI Adapter continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

MicroLogix 1100 & SLC 5/05, both via native Etherent port;

MicroLogix 1000, 1100, 1200, 1500, SLC 5/03/04/05, all via ENI Adapter

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – CIP Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|--|---|
| Panel Error Code PLC-497 Hex Value | Description |
| 0x1d0000 | Invalid attribute value list: The service is returning the list of attributes supplied with status information for those attributes that were invalid. |
| 0x1e0000 | Embedded service error: See Service Packet error list (PLC-498 Error codes) below: |
| 0x1f0000 | Vendor specific error: A vendor specific error has been encountered. This occurs when none of the specified errors relate to the error in the device. |
| 0x200000 | Invalid parameter: A parameter associated with the request was invalid. This code is used when a parameter does not meet the requirements defined in an Application Object specification. |
| 0x210000 | Write-once value or medium already written: An attempt was made to write to a write-once-medium that has already been written or to modify a value that cannot be change once established. |
| 0x220000 | Invalid Reply Received: An invalid reply is received (example: service code sent doesn't match service code received.). |
| 0x230000 | Reserved by CIP for future extensions. |
| 0x240000 | Reserved by CIP for future extensions. |
| 0x250000 | Key failure in path: The key segment was included as the first segment in the path does not match the destination module. The object specific status shall indicate which part of the key check failed. |
| 0x260000 | Path Size Invalid: The size of the path which was sent with the Service Request is either not large enough to allow the Request to be routed to an object or too much routing data was included. |
| 0x270000 | Unexpected attribute in list: An attempt was made to set an attribute that is not able to be set at this time. |
| 0x280000 | Invalid Member ID: The Member ID specified in the request does not exist in the specified Class/Instance/Attribute. |
| 0x290000 | Member not settable: A request to modify a non-modifiable member was received. |
| 0x2a0000 | Group 2 only server general failure: This error code may only be reported by DeviceNet group 2 only servers with 4K or less code space and only in place of Service not supported, Attribute not supported and Attribute not settable. |
| 0x2b0000 - 0xcf0000 | Reserved by CIP for future extensions. |
| 0xd00000 - 0xff0000 | Reserved for Object Class and service errors: This range of error codes is to be used to indicate Object Class specific errors. Use of this range should only be used when errors in this table don't accurately reflect the error encountered. |

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol for MicroLogix 1100, SLC 5/05, or ENI Adapter continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

MicroLogix 1100 & SLC 5/05, both via native Ethernet port;

MicroLogix 1000, 1100, 1200, 1500, SLC 5/03/04/05, all via ENI Adapter

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – Service Packet Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|---|---|
| Panel Error Code PLC-498 Hex Value | Description |
| 0x010000 | DST Node is out of buffer space. |
| 0x020000 | Cannot guarantee delivery; link layer (The remote node specified does not ACK command). |
| 0x030000 | Duplicate token holder detected. |
| 0x040000 | Local port is disconnected. |
| 0x050000 | Application layer timed out waiting for response. |
| 0x060000 | Duplicate node detected. |
| 0x070000 | Station is offline. |
| 0x080000 | Hardware fault. |
| 0x100000 | Illegal command or format. Typical error received from PLC when addressed requested to the PLC does not exist. Usually occurs if memory map has not been expanded in PLC to the range requested from panel. |
| 0x200000 | Host has a problem and will not communicate. |
| 0x300000 | Remote node host is missing, disconnected, or shut down. |
| 0x400000 | Host could not complete function due to hardware fault. |
| 0x500000 | Addressing problem or memory protected rungs. |
| 0x600000 | Function not allowed due to command protection selection. |
| 0x700000 | Processor is in Program Mode. |
| 0x800000 | Compatibility mode file missing or communication zone problem. |
| 0x900000 | Remote node cannot buffer command. |
| 0xA00000 | Wait ACK (1775 KA buffer full). |
| 0xB00000 | Not used. |
| 0xC00000 | Not used. |
| 0xD00000 | Error code in the EXT STS byte. See the error code table below. |
| 0xE00000 | Fewer levels specified in address than minimum for any address. |
| 0xF00300 | More levels specified in address than system supports. |
| 0xF00400 | Symbol not found. |
| 0xF00500 | Symbol is of improper format. |
| 0xF00600 | Address does not point to something usable. |
| 0xF00700 | File is wrong size. |
| 0xF00800 | Cannot complete request, situation has changed since start of the command. |
| 0xF00900 | Data or file size is too large. |
| 0xF00900 | Transaction size plus word address is too large. |
| 0xF00B00 | Access denied; improper privilege. This will occur if data file is set to constant or protected. |
| 0xF00C00 | Condition cannot be generated; resource is not available. |
| 0xF00D00 | Condition already exists; resource is readily available. |

(PLC generated error codes for the Allen-Bradley EtherNet/IP protocol for MicroLogix 1100, SLC 5/05, or ENI Adapter continued on the next page.)

Allen-Bradley – EtherNet/IP Protocol – PLC Error Code Tables

MicroLogix 1100 & SLC 5/05, both via native Etherent port;

MicroLogix 1000, 1100, 1200, 1500, SLC 5/03/04/05, all via ENI Adapter

| PLC Errors for Allen-Bradley EtherNet/IP Protocol – Service Packet Errors (Error code 0xaaaaaaaa returned from the PLC.) | |
|---|--|
| Panel Error Code PLC-498 Hex Value | Description |
| 0xF00E00 | Command cannot be executed. |
| 0xF00F00 | Histogram overflow. |
| 0xF01000 | No access. |
| 0xF01100 | Illegal data type. |
| 0xF01200 | Invalid parameter or invalid data. |
| 0xF01300 | Address reference exists to deleted area. |
| 0xF01400 | Command execution failure for unknown reason; possible histogram overflow. |
| 0xF01500 | Data conversion error. |
| 0xF01600 | Scanner not able to communicate with 1771 rack adapter. |
| 0xF01700 | Type mismatch. |
| 0xF01800 | 1771 module response was not valid. |
| 0xF01900 | Duplicated label. |
| 0xF02200 | Remote rack fault. |
| 0xF02300 | Timeout. |
| 0xF02400 | Unknown error. |
| 0xF01A00 | File is open; another node owns it. |
| 0xF01B00 | Another node is the program owner. |
| 0xF01C00 | Reserved. |
| 0xF01D00 | Reserved. |
| 0xF01E00 | Data table element protection violation. |
| 0xF01F00 | Temporary internal problem. |

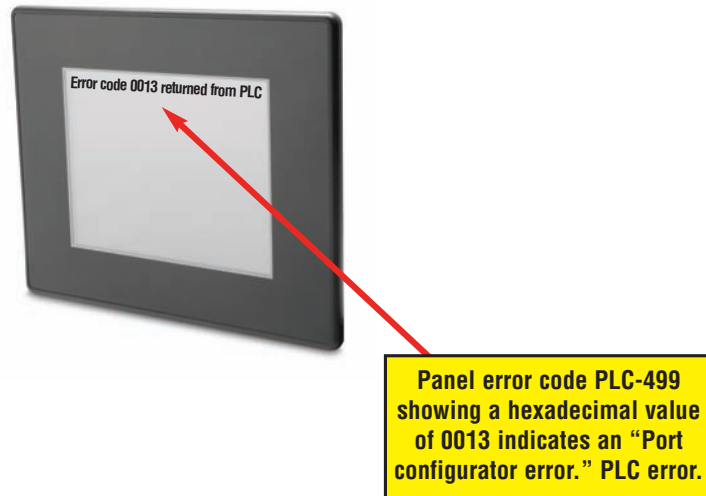
Generic EtherNet IP Protocol – PLC Error Codes

Only errors as listed in the Touch Panel Error Code Table shown on page A-3 can occur when using the Generic Ethernet IP protocol, there are no PLC generated errors.

GE 90-30 – Panel Error Code PLC-499 Explanation

The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a four digit hexadecimal value embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the GE 90-30 communication protocol is represented by a hexadecimal value as shown in the following message example.

GE 90-30 Error Code PLC-499 Message Example:



GE 90-30 SNPX Protocol – PLC Error Code Tables

The following table lists the errors that can be generated by the GE 90-30 PLC when using the SNPX protocol.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Errors for GE 90-30 SNPX Protocol (Major) | |
|---|--|
| Panel Error Code PLC-499 Hex Value | Description |
| No error | Successful completion. (This is the expected completion value in the COMMREQ Status Word.) |
| 0x0002 | Insufficient Privilege. For Series 90-70 PLC, the minor error code contains the privilege level required for the service request. |
| 0x0004 | Protocol Sequence Error. The CPU has received a message that is out of order. |
| 0x0005 | Service Request Error, the minor error code contains the specific error code. |
| 0x0006 | Illegal Mailbox Type. Service request mailbox type is either undefined or unexpected. |
| 0x0007 | The PLC CPU's Service Request Queue is full. The master should retry later. It is recommended that the master wait a minimum of 10 msec before sending another service request. |
| 0x000A | SNP DOS Driver Error. The minor error code contains the specific error code. |
| 0x000B | Illegal Service Request. The requested service is either not defined or not supported. (This value is returned in lieu of the actual 01h value passed in the SNP error message, to avoid confusion with the normal successful COMMREQ completion.) |
| 0x000C | Local SNP/SNP-X Error. An error occurred within the SNP task in the CMM module in this PLC. This error may occur in either an SNP master or an SNP slave. The minor error code contains the specific error code. |
| 0x000D | Remote SNP Error. An error occurred within the SNP slave task in the CMM module in the remote PLC. The minor error code contains the specific error code. |
| 0x000E | Autodial Error. An error occurred while attempting to send a command string to an attached external modem. The minor error code contains the specific error code. |
| 0x000F | SNP-X slave error. An error occurred within the SNPX task in the remote slave device. The minor error code contains the specific error code. |
| 0x0013 | Port configurator error. |
| 0x0050 | Problem with sending mail to the slave Service Request task. (Series 90-70 PLC CPUs only) |
| 0x0051 | Problem with getting mail from the slave Service Request task. (Series 90-70 PLC CPUs only) |
| 0x0055 | Slave SNP task timed out before receiving an SRP response. (Series 90-70 PLC CPUs only) |
| 0x0056 | Slave SNP task could not find the requested datagram connection. (Series 90-70 PLC CPUs only) |
| 0x0057 | Slave SNP task encountered an error in trying to write the datagram. (Series 90-70 PLC CPUs only) |
| 0x0058 | Slave SNP task encountered an error in trying to update the datagram. (Series 90-70 PLC CPUs only) |

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

| PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd) | |
|--|--|
| Panel Error Code PLC-499 Hex Value | Description |
| PLC Error 0x010C | WAIT-type COMMREQ is not permitted; must use NOW AIT-type. |
| PLC Error 0x010E | Not used |
| PLC Error 0x010F | The service request code in an X-Request message is unsupported or invalid at this time. This error may occur if an SNP-X communication session has not been success fully established at the slave device. |
| PLC Error 0x020C | COMMREQ command is not supported. |
| PLC Error 0x020E | The modem command string length exceeds 250 characters. |
| PLC Error 0x020F | Insufficient privilege level in the slave PLC CPU for the requested SNP-X service. Password protection at PLC CPU may be preventing the requested service. |
| PLC Error 0x0213 | Unsupported COMMREQ. These errors are only generated when there is no protocol currently being run on a port, and the port receives a COMMREQ. (The port may be disabled or an error has occurred in processing a new configuration). |
| PLC Error 0x030C | SNP communication is not active. Must initiate a new SNP communication by sending an Attach or Long Attach COMMREQ. |
| PLC Error 0x030E | COMMREQ Data Block Length is too small. Output command string data is missing or incomplete. |
| PLC Error 0x030F | Invalid slave memory type in X-Request message. |
| PLC Error 0x0313 | Invalid COMMREQ length. |
| PLC Error 0x040C | SNP slave did not respond to Attach message from master. |
| PLC Error 0x040E | Serial output timeout. The CMM module was unable to transmit the modem autodial output from the serial port. (May be due to missing CTS signal when the CMM is configured to use hardware flow control.) |
| PLC Error 0x040F | Invalid slave memory address or range in X-Request message. |
| PLC Error 0x0413 | Invalid COMMREQ status word location. |
| PLC Error 0x050C | Unable to write SNP Status Word to local PLC memory; may be due to invalid Status Word memory type or address. |
| PLC Error 0x050E | Response was not received from modem. Check modem and cable. |
| PLC Error 0x050F | Invalid data length in X-Request message. Data length must be non-zero, and may not exceed decimal 1000 bytes. |
| PLC Error 0x0513 | Invalid COMMREQ data. |
| PLC Error 0x060C | Master device memory type is not valid in this PLC. |
| PLC Error 0x060E | Modem responded with BUSY. Modem is unable to complete the requested connection. The remote modem is already in use; retry the connection request at a later time. |
| PLC Error 0x060F | X-Buffer data length does not match the service request in X-Request message. The X-Buffer message length is obtained from the Next Message Length field in the X-Request message; the length of the data within the buffer message is always the message length. |
| PLC Error 0x070C | Master device memory address or length is zero. |
| PLC Error 0x070E | Modem responded with NO CARRIER. Modem is unable to complete the requested connection. Check the local and remote modems and the telephone line. |
| PLC Error 0x070F | Queue Full indication from Service Request Processor in slave PLC CPU. The slave is temporarily unable to complete the service request. The master should try again later. It is recommended that the master wait at least 10 msec before repeating the X-Request. |

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

| PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd) | |
|--|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x080C | Unable to read or write master device memory locations specified in COMMREQ. Usually caused by invalid memory address for this PLC. SNP message exchange may have taken place. |
| 0x080E | Modem responded with NO DIALTONE. Modem is unable to complete the requested connection. Check the modem connections and the telephone line. |
| 0x080F | Service Request Processor response exceeds 1000 bytes; the SNP-X slave device cannot return the data in an X-Response message. (This error applies to CMM module only.) |
| 0x090C | Master device memory data length exceeds maximum data size of CMM module (2048 bytes). Must use a smaller data length. Use multiple COMMREQs if total data length exceeds this maximum value. |
| 0x090E | Modem responded with ERROR. Modem is unable to complete the requested command. Check the modem command string and modem. |
| 0x0A0C | Slave device memory type is missing or not valid. |
| 0x0A0E | Modem responded with RING, indicating that the modem is being called by another modem. Modem is unable to complete the requested command. Retry the modem command at a later time. |
| 0x0B0C | Slave device memory address is missing or zero. |
| 0x0B0E | An unknown response was received from the modem. Modem is unable to complete the requested command. Check the modem command string and modem. The modem response is expected to be either CONNECT or OK. |
| 0x0C0C | COMMREQ Data Block Length is too small. (When expected COMMREQ length is 6 words or less. An improper length may cause other minor error codes 6-11.) |
| 0x0D0C | Invalid Diagnostic Status Word (DSW) starting word or length. |
| 0x0E0C | Invalid maximum SNP message data size. Must be an even value from 42 to 2048. |
| 0x0F0C | Invalid Privilege Level. Must be 0 through 4 or -1. |
| 0x100C | Invalid Fault Table selector. Must be 1 for I/O Fault Table, or 2 for PLC Fault Table. |
| 0x100F | Unexpected Service Request Processor error. (This error applies to CMM module only; the unexpected SRP error code is saved in the Diagnostic Status Words in the CMM module.) |
| 0x110C | Invalid Fault Table starting index. Must be 1-32 for I/O Fault Table, or 1-16 for PLC. |
| 0x120C | Invalid fault count. Must be 1-32 for I/O Fault Table, or 1-16 for PLC Fault Table. |
| 0x130C | Invalid Set PLC Date/Time mode. Must be 1-4. |
| 0x140C | Invalid Set PLC Date/Time date, time, or day-of-week value. |
| 0x150C | Unable to retrieve master device PLC time/date from PLC CPU. |
| 0x150F | Requested service is not permitted in a Broadcast request. The master must direct the X-Request message to a specific SNP-X slave device. |
| 0x160C | Invalid slave PLC type. Must be 0 for Series 90-70, or 1 for Series 90-30 or Series 90-20. |
| 0x170C | Invalid datagram type. Must be 01h for normal datagram, or 81h (129) for permanent datagram. |
| 0x180C | Missing or too many datagram point formats. Must be 1-32. |
| 0x190C | Invalid datagram point format data. |

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

| PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd) | |
|--|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x1A0C | Datagram area size is too small to include data for all specified point formats. |
| 0x1B0C | Invalid number of Control Program Names. Must be 1-8. |
| 0x1C0C | SNP-X Request exceeds maximum data size (1000 bytes). Must use a smaller data length. Use multiple COMMREQs if necessary. |
| 0x1D0C | Invalid SNP-X communication session type. Must be 0 for a single slave device, or 1 for multiple slave devices. |
| 0x1E0C | Illegal destination SNP ID specified for SNP-X slave. Must be 0-7 ASCII characters, plus a terminating null character (00h). The Null SNP ID (eight bytes of 00h) may be used to specify any single device. The Broadcast SNP ID (eight bytes of FFh) may be used to specify all slave devices on the serial link. |
| 0x1F0C | Destination SNP ID does not match SNP-X session type. The Broadcast SNP ID is not permitted in a single-slave SNP-X session. The Null SNP ID is not permitted in a multiple-slave SNP-X session. |
| 0x200C | Inactivity timeout (T3'). The SNP slave has not received any new SNP messages within the configured T3' time interval. |
| 0x200F | Invalid Message Type field in a received X-Request message. The message type of an X-Request message must be 58h = 'X'. |
| 0x210C | A Parity error has occurred on an Attach, Attach Response, or Update Real-time Datagram message. Communications have not been established. |
| 0x210F | Invalid Next Message Type or Next Message Length field in a received X Request message. If this request does not use a buffer (0-2 bytes of data), the Next Message Type must be zero. If this request will be followed with a buffer message (more than 2 byte.)), the Next Message Type must be 54h = 'T', and the Next Message Length must specify the length of the X-Buffer message. Valid X-Buffer message lengths are 9-1008 bytes (data length plus 8 bytes). |
| 0x220C | A BCC (Block Check Code) error has occurred on an Attach, Attach Response, or Update Realtime Datagram message. Communications have not been established. |
| 0x220F | Invalid Message Type field in a received X-Buffer message. The message type of an X-Buffer message must be 54h = 'T'. |
| 0x230C | A Framing or Overrun serial error has occurred on an Attach, Attach Response, or Update Realtime Datagram message. Communications have not been established. |
| 0x230F | Invalid Next Message Type field in a received X-Buffer message. Since an X-Buffer message is never followed by another message, the Next Message Type must always be zero. |
| 0x240C | An invalid SNP message type was received when an Attach, Attach Response, or Update Realtime Datagram message was required. Communications have not been established. |
| 0x250C | An invalid next message length value was specified in an Attach, Attach Response, or Update Realtime Datagram message. Communications have not been established. |
| 0x260C | An unexpected SNP message type was received when an Attach, Attach Response, or Update Realtime Datagram was required. Communications have not been established. |
| 0x270C | Another Break was received while SNP slave was waiting for an Attach or Update Realtime Datagram message. |
| 0x280C | An SNP message has been sent and retried the maximum number of times. A maximum of two retries are permitted. A retry is caused by a NAK from the remote SNP device. |
| 0x290C | A received SNP message has been NAKed the maximum number of two times. The NAKed message may be retransmitted a maximum of two times. |

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

| PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd) | |
|--|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x2A0C | An unknown message was received when an acknowledge (ACK or NAK) was required. |
| 0x2B0C | Sequence Error. An unexpected SNP message type was received. |
| 0x2C0C | Received SNP message contains bad next message length value. |
| 0x2D0C | Acknowledge timeout. An acknowledge (ACK or NAK) was not received within the configured T2 time interval. A slave device may generate this error if the master device has aborted after maximum response NAKs and does not NAK the next response retry. |
| 0x2E0C | Response timeout. The SNP Master did not receive an SNP Response message within the configured T5' time interval. |
| 0x2F0C | Buffer message timeout. An expected Text Buffer or Connection Data message was not received within the configured T5'' time interval. |
| 0x300C | Serial output timeout. The CMM module was unable to transmit a Break, an SNP message, or SNP acknowledge (ACK or NAK) from the serial port. (May be due to missing CTS signal when the CMM module is configured to use hardware flow control.) |
| 0x310C | SNP slave did not receive a response from the Service Request Processor in the PLC CPU. |
| 0x320C | COMMREQ timeout. The COMMREQ did not complete within the configured time interval. |
| 0x330C | An SNP Request or Response was aborted prior to completion due to reception of a Break. |
| 0x340C | PLC backplane communications error |
| 0x350C | Invalid Piggyback Status data memory type or address. Communications have not been established. |
| 0x360C | Invalid SNP Slave SNP ID. Must be a 0-7 ASCII characters, plus a terminating null character (00h). The Null SNP ID (eight bytes of 00h) may be used to specify any single slave device. |
| 0x370C | The SNP master has received a response message containing an unexpected data length. Usually indicates a problem with the remote SNP slave device. May occur when Series 90-70 commands (Task Memory or Program Block Memory Read/Write) are issued to a Series 90-30 slave device. |
| 0x380C | Response code in received SNP-X response message does not match expected value. (Response code must equal the request code +80h.) |
| 0x390C | SNP-X Response message exceeds maximum data size (decimal 1000 bytes). Data in the Response is ignored. |
| 0x400C | A parity error has occurred on an X-Attach Response message when establishing a new SNP-X communication session. Communications have not been established. |
| 0x400D | The requested service is not supported by the SNP slave. |
| 0x400F | Serial output timeout. The slave was unable to transmit an SNP-X message from the serial port. (May be due to missing CTS signal when the CMM module is configured to use hardware flow control.) |

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

| PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd) | |
|--|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x410C | A framing or overrun error has occurred on an X-Attach Response message when establishing a new SNP-X communication session. Communications have not been established. |
| 0x410D | SNP slave on CMM module requires PLC CPU privilege level 2 to operate. The SNP slave has rejected a request to change to a higher or lower privilege level. |
| 0x410F | An SNP-X request was aborted prior to completion due to reception of a Break. |
| 0x420C | A BCC (Block Check Code) error has occurred on an X-Attach Response message when establishing a new SNP-X communication session. Communications have not been established. |
| 0x420D | SNP Request or Response message exceeds maximum data length of the CMM module. (Total data length for Mailbox and all following Buffer messages is 2048 bytes.) The master must use a smaller data length. Use multiple requests if total data length exceeds the maximum value. |
| 0x420F | An X-Buffer message was received containing greater than 1000 bytes of data. The data is ignored. |
| 0x430C | An invalid message type was received when an X-Attach Response was required when establishing a new SNP-X communication session. Communications have not been established. |
| 0x430D | Improper Write Datagram message format. Series 90-70 slave devices use a different format for this message than Series 90-30 or Series 90-20 slave devices. The master must use the proper message format for this SNP slave device. (The SNP master in the CMM module sends this message as part of the Establish Datagram COMMREQ command. The datagram has been partially established, but is not usable; the datagram should be cancelled by using the Datagram ID returned by the COMMREQ.) |
| 0x430F | The SNP-X slave did not receive a response from the Service Request Processor in the PLC CPU. |
| 0x440C | An invalid next message type value was detected in an X-Attach Response message when establishing a new SNP-X communication session. Communications have not been established. |
| 0x440D | A datagram error occurred in a Series 90-70 slave device (dual-port error). |
| 0x440F | PLC backplane communications error. |
| 0x450C | An invalid response code was detected in an X-Attach Response message when establishing a new SNP-X communication session. Communications have not been established. |
| 0x460C | An expected X-Attach Response message was not received within the response timeout interval when establishing a new SNP-X communication session. The master has retried the X-Attach message twice without receiving a response. Communications have not been established. |
| 0x500C | A parity error has occurred on an X-Attach Response message when re-establishing an existing SNP-X communication session. Communications have not been established. |
| 0x500F | A parity error has occurred in a received X-Attach message. |
| 0x510C | A framing or overrun error has occurred on an X-Attach Response message when re-establishing an existing SNP-X communication session. Communications have not been established. |
| 0x510F | A framing or overrun error has occurred in a received X-Attach message. |
| 0x520C | A BCC (Block Check Code) error has occurred on an X-Attach Response message when re-establishing an existing SNP-X communication session. Communications have not been established. |
| 0x520F | A BCC (Block Check Code) error has occurred in a received X-Attach message. |

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

| PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd) | |
|--|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x530C | An invalid message type was received when an X-Attach Response was required when re-establishing an existing SNP-X communication session. Communications have not been established. |
| 0x530F | An invalid Message Type was received when an X-Attach message was required. (For an X-Attach message, the message type must be 58h = 'T'.) |
| 0x540C | An invalid Next Message Type value was detected in an X-Attach Response message when re-establishing an existing SNP-X communication session. Communications have not been established. |
| 0x540F | An invalid Next Message Type value was detected in a received X-Attach message. (For an X-Attach message, the Next Message Length must be zero.) |
| 0x550C | An invalid response code was detected in an X-Attach Response message when re-establishing an existing SNP-X communication session. Communications have not been established. |
| 0x550F | An invalid request code was detected in a received X-Attach message. |
| 0x560C | An expected X-Attach Response message was not received within the response timeout interval when re-establishing an existing SNP-X communication session. The master has retried the X-Attach message twice without receiving a response. Communications have not been established. |
| 0x600C | A parity error has occurred on an X-Response message. |
| 0x600F | A parity error has occurred in a received X-Request message. |
| 0x610C | A framing or overrun error has occurred on an X-Response message. |
| 0x610F | A framing or overrun error has occurred in a received X-Request message. |
| 0x620C | A BCC (Block Check Code) error has occurred on an X-Response message. |
| 0x620F | A BCC (Block Check Code) error has occurred in a received X-Request message. |
| 0x630C | An invalid message type was received when an X-Response message was required. |
| 0x640C | An invalid next message type value was detected in an X-Response message. |
| 0x650C | An invalid response code was detected in an X-Response message. |
| 0x660C | An expected X-Response message was not received within the response time. |
| 0x700C | A parity error has occurred on an Intermediate Response message. |
| 0x700F | A parity error has occurred in a received X-Buffer message. |
| 0x710C | A framing or overrun error has occurred on an Intermediate Response message. |
| 0x710F | A framing or overrun error has occurred in a received X-Buffer message. |
| 0x720C | A BCC (Block Check Code) error has occurred on an Intermediate Response message. |
| 0x720F | A BCC(Block Check Code) error has occurred in a received X-Buffer message. |
| 0x730C | An invalid message type was received when an Intermediate Response message was required. |
| 0x730F | An expected X-Buffer message was not received. |
| 0x740C | An invalid next message type value was detected in an Intermediate Response message. |
| 0x750C | An invalid response code was detected in an Intermediate Response message. |
| 0x760C | An expected Intermediate Response message was not received within the response timeout interval. |

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

| PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd) | |
|--|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x8D0A | Bad DOS Version. Must have DOS 2.0, or later, to support the SNP DOS Driver. |
| 0x8E0A | PC Serial port configured for SNP Master driver is not open; no communication can take place. |
| 0x8F0A | Out-of-Sequence SNP message. SNP message type received was not the type expected. |
| 0x900A | Bad SNP BCC encountered. Transmission was aborted after maximum retries due to a bad Block Check Code. |
| 0x910A | Bad SNP communication. Transmission was aborted after maximum retries due to serial errors (that is, parity, overrun, or framing errors). |
| 0x920A | No SNP communication. Either communication has been lost or a communication session has not been established. |
| 0xC105 | Invalid block state transition. |
| 0xC205 | The OEM key is NULL (inactive). |
| 0xC305 | Text length does not match traffic type. |
| 0xC405 | Verify with FA Card or EEPROM failed. |
| 0xC505 | No task-level Rack/Slot configuration to read or delete. |
| 0xC605 | Control Program (CP) tasks exist but requestor not logged into main CP. |
| 0xC705 | Passwords are set to inactive and cannot be enabled or disabled. |
| 0xC805 | Password(s) already enabled and can not be forced inactive. |
| 0xC905 | Login using non-zero buffer size required for block commands. |
| 0xCA05 | Device is write-protected. |
| 0xCB05 | A comm or write verify error occurred during save or restore. |
| 0xCC05 | Data stored on device has been corrupted and is no longer reliable. |
| 0xCD05 | Attempt was made to read a device but no data has been stored on it. |
| 0xCE05 | Specified device has insufficient memory to handle request. |
| 0xCF05 | Specified device is not available in the system (not present). |
| 0xD005 | One or more PLC modules configured have unsupported revision. |
| 0xD105 | Packet size or total program size does not match input. |
| 0xD205 | Invalid write mode parameter. |
| 0xD305 | User Program Module (UPM) read or write exceeded block end. |
| 0xD405 | Mismatch of configuration checksum. |
| 0xD505 | Invalid block name specified in datagram. |
| 0xD605 | Total datagram connection memory exceeded. |
| 0xD705 | Invalid datagram type specified. |
| 0xD805 | Point length not allowed. |
| 0xD905 | Transfer type invalid for this Memory Type selector. |
| 0xDA05 | Null pointer to data in Memory Type selector. |
| 0xDB05 | Invalid Memory Type selector in datagram. |
| 0xDC05 | Unable to find connection address. |
| 0xDD05 | Unable to locate given datagram connection ID. |
| 0xDE05 | Size of datagram connection invalid. |
| 0xDF05 | Invalid datagram connection address. |

(PLC generated error codes for the GE 90-30 SNPX protocol continued on the next page.)

GE 90-30 SNPX Protocol – PLC Error Code Tables (cont'd)

| PLC Errors for GE 90-30 SNPX Protocol (Minor-Major) (cont'd) | |
|--|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0xE005 | Service in process cannot login. |
| 0xE105 | No I/O configuration to read or delete. |
| 0xE205 | IOS could not delete configuration, or bad type. |
| 0xE305 | CPU revision number does not match. |
| 0xE405 | Memory Type for this selector does not exist. |
| 0xE505 | DOS file area not formatted. |
| 0xE605 | CPU model number does not match. |
| 0xE705 | Configuration is not valid. |
| 0xE805 | No user memory is available to allocate. |
| 0xE905 | Memory Type selector not valid in context. |
| 0xEA05 | Not logged in to process service request. |
| 0xEB05 | Task unable to be deleted. |
| 0xEC05 | Task unable to be created. |
| 0xED05 | VME bus error encountered. |
| 0xEE05 | Could not return block sizes. |
| 0xEF05 | Programmer is already attached. |
| 0xF005 | Request only valid in stop mode. |
| 0xF105 | Request only valid from programmer. |
| 0xF205 | Invalid program cannot log in. |
| 0xF305 | I/O configuration mismatch. |
| 0xF405 | Invalid input parameter in request. |
| 0xF505 | Invalid password. |
| 0xF605 | Invalid sweep state to set. |
| 0xF705 | Required to log in to a task for service. |
| 0xF805 | Invalid Task Name referenced. |
| 0xF905 | Task address out of range. |
| 0xFA05 | Cannot replace I/O module. |
| 0xFB05 | Cannot clear I/O configuration. |
| 0xFC05 | I/O configuration is invalid. |
| 0xFD05 | Unable to perform auto configuration. |
| 0xFE05 | No privilege for attempted operation. |
| 0xFF05 | Service Request Error has been aborted. |

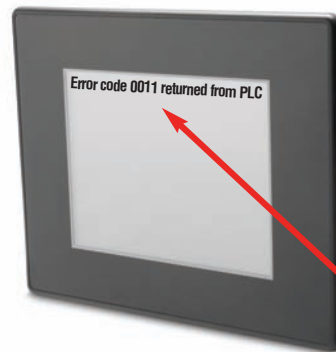
Mitsubishi FX Protocol – PLC Error Codes

Only errors as listed in the Touch Panel Error Code Table shown on page A-3 can occur when using the Mitsubishi FX protocol, there are no PLC generated errors.

Omron – Panel Error Code PLC-499 Explanation

The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a four digit hexadecimal value embedded in the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the Omron Host Link and FINS communication protocol is represented by a hexadecimal value as shown in the following message example.

Omron Error Code PLC-499 Message Example:



Panel error code PLC-499 showing a hexadecimal value of 0011 indicates an "Framing error." PLC error when using the Omron Host Link protocol.

A

Omron Host Link Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the Omron PLC when using the Host Link protocol.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Error Codes for Omron Host Link | |
|---------------------------------------|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x0000 | Normal Completion. |
| 0x0001 | Not executable in RUN mode. |
| 0x0002 | Not executable in MONITOR mode. |
| 0x0003 | Not executable with PROM mounted. |
| 0x0004 | Address over (data overflow). |
| 0x000B | Not executable in PROGRAM mode. |
| 0x000C | Not executable in DEBUG mode. |
| 0x000D | Not executable in LOCAL mode. |
| 0x0010 | Parity error. |
| 0x0011 | Framing error. |
| 0x0012 | Overrun. |
| 0x0013 | FCS error. |
| 0x0014 | Format error (parameter length error). |
| 0x0015 | Entry number data error (parameter error, data code error, data length error). |
| 0x0016 | Instruction not found. |
| 0x0018 | Frame length error. |
| 0x0019 | Not executable (due to Un-executable error clear, non-registration of I/O table, etc.). |
| 0x0020 | I/O table generation impossible (unrecognized remote I/O unit, channel over, duplication of optical transmitting I/O unit). |
| 0x00A0 | Abort due to parity error in transmit data under process. |
| 0x00A1 | Abort due to framing error in transmit data under process. |
| 0x00A2 | Abort due to overrun in transmit data under process. |
| 0x00A3 | Abort due to FCS error in transmit data under process. |
| 0x00A4 | Abort due to format error in transmit data under process. |
| 0x00A5 | Abort due to frame length error in transmit data under process. |
| 0x00A8 | Abort due to entry number data error in transmit data under process. |
| 0x00B0 | Un-executable due to program area capacity other than 16k bytes. |

Omron FINS Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the Omron PLC when using the FINS protocol.



Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Error Codes for Omron FINS | |
|---------------------------------------|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x0000 | Normal Completion. |
| 0x0001 | Service Canceled. |
| 0x0101 | Local Error: Local node not in network. |
| 0x0102 | Local Error: Token Timeout. |
| 0x0103 | Local Error: Retries Failed. |
| 0x0104 | Local Error: Too many send frames. |
| 0x0105 | Local Error: Node address range error. |
| 0x0106 | Local Error: Node Address Duplication. |
| 0x0201 | Destination Node Error: Destination Node not in network. |
| 0x0202 | Destination Node Error: Unit Missing. |
| 0x0203 | Destination Node Error: Third Node missing. |
| 0x0204 | Destination Node Error: Destination Node busy. |
| 0x0205 | Destination Node Error: Response Timeout. |
| 0x0301 | Controller Error: Communications Controller Error. |
| 0x0302 | Controller Error: CPU Unit Error. |
| 0x0303 | Controller Error: Controller Error. |
| 0x0304 | Controller Error: Unit number Error. |
| 0x0401 | Service Unsupported: Undefined Command. |
| 0x0402 | Service Unsupported: Not supported by Model/Version. |
| 0x0501 | Routing Table Error: Destination address setting error. |
| 0x0502 | Routing Table Error: No routing tables. |
| 0x0503 | Routing Table Error: Routing table error. |
| 0x0504 | Routing Table Error: Too many delays. |
| 0x1001 | Command Format Error: Command too long. |
| 0x1002 | Command Format Error: Command too short. |
| 0x1003 | Command Format Error: Elements/Data don't match. |
| 0x1004 | Command Format Error: Command format error. |
| 0x1005 | Command Format Error: Header Error. |
| 0x1101 | Parameter Error: Area classification missing. |
| 0x1102 | Parameter Error: Access Size Error. |
| 0x1103 | Parameter Error: Address range error. |

(PLC generated error codes for the Omron FINS protocol continued on the next page.)

Omron FINS Protocol – PLC Error Code Table (cont'd)

| PLC Error Codes for Omron FINS | |
|---------------------------------------|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x1104 | Parameter Error: Address range exceeded. |
| 0x1106 | Parameter Error: Program Missing. |
| 0x1109 | Parameter Error: Relational Error. |
| 0x110A | Parameter Error: Duplicate Data Access. |
| 0x110B | Parameter Error: Response too long. |
| 0x110C | Parameter Error: Parameter Error. |
| 0x2002 | Read Not Possible: Protected. |
| 0x2003 | Read Not Possible: Table missing. |
| 0x2004 | Read Not Possible: Data missing. |
| 0x2005 | Read Not Possible: Program missing. |
| 0x2006 | Read Not Possible: File missing. |
| 0x2007 | Read Not Possible: Data mismatch. |
| 0x2101 | Write Not Possible: Read Only. |
| 0x2102 | Write Not Possible: Protected - cannot write data link table. |
| 0x2103 | Write Not Possible: Cannot register. |
| 0x2105 | Write Not Possible: Program missing. |
| 0x2106 | Write Not Possible: File missing. |
| 0x2107 | Write Not Possible: File name already exists. |
| 0x2108 | Write Not Possible: Cannot change. |
| 0x2201 | Not executable in current mode: Not possible during execution. |
| 0x2202 | Not executable in current mode: Not possible while running. |
| 0x2203 | Not executable in current mode: Wrong PLC mode (Program). |
| 0x2204 | Not executable in current mode: Wrong PLC mode (Debug). |
| 0x2205 | Not executable in current mode: Wrong PLC mode (Monitor). |
| 0x2206 | Not executable in current mode: Wrong PLC mode (Run). |
| 0x2207 | Not executable in current mode: Specified node not polling node. |
| 0x2208 | Not executable in current mode: Step cannot be executed. |
| 0x2301 | No such device: File device missing. |
| 0x2302 | No such device: Missing memory. |
| 0x2303 | No such device: Clock missing. |
| 0x2401 | Cannot Start/Stop: Table missing. |
| 0x2502 | Unit Error: Memory Error. |
| 0x2503 | Unit Error: I/O setting Error. |
| 0x2504 | Unit Error: Too many I/O points. |
| 0x2505 | Unit Error: CPU bus error. |
| 0x2506 | Unit Error: I/O Duplication. |

(PLC generated error codes for the Omron FINS protocol continued on the next page.)

Omron FINS Protocol – PLC Error Code Table (cont'd)

| PLC Error Codes for Omron FINS | |
|---------------------------------------|--|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x2507 | Unit Error: I/O bus error. |
| 0x2509 | Unit Error: SYSMAC BUS/2 error. |
| 0x250A | Unit Error: CPU Bus Unit Error. |
| 0x250D | Unit Error: SYSMAC BUS No. duplication. |
| 0x250F | Unit Error: Memory Error. |
| 0x2510 | Unit Error: SYSMAC BUS terminator missing. |
| 0x2601 | Command Error: No protection. |
| 0x2602 | Command Error: Incorrect password. |
| 0x2604 | Command Error: Protected. |
| 0x2605 | Command Error: Service already executing. |
| 0x2606 | Command Error: Service stopped. |
| 0x2607 | Command Error: No execution right. |
| 0x2608 | Command Error: Settings not complete. |
| 0x2609 | Command Error: Necessary items not set. |
| 0x260A | Command Error: Number already defined. |
| 0x260B | Command Error: Error will not clear. |
| 0x3001 | Access Right Error: No access right. |
| 0x4001 | Abort: Service aborted. |

Omron CS/CJ FINS Ethernet Protocol – PLC Error Code Table

The following table lists the errors that can be generated by the Omron PLC when using the CS/CJ FINS Ethernet protocol.



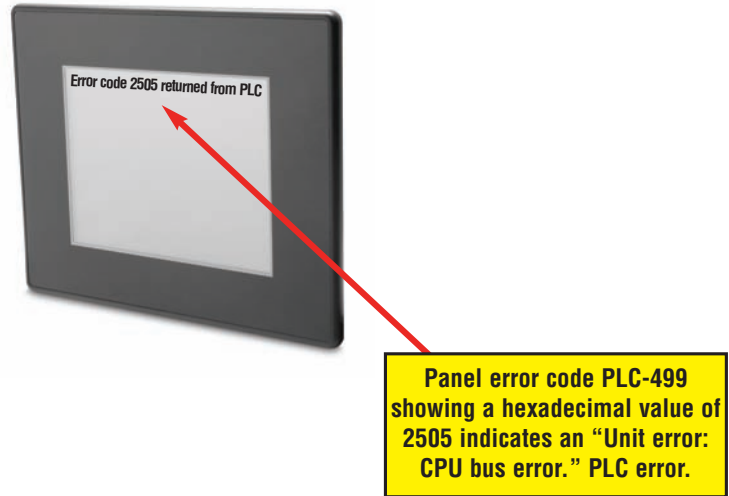
Note: The following errors can be generated from the designated PLC, are monitored by the **C-more** touch panel, and displayed on the touch panel's screen as a hexadecimal value in panel error code PLC-499 message, if active. Please refer to the PLC manufacturer's documentation for additional information.

| PLC Error Codes for Omron CS/CJ FINS Ethernet | |
|---|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0103 | Local Error: Send Error from lack of buffer space. Try reducing Ethernet load to the module. |
| 0201 | Destination Node Error: IP address of remote node not set correctly. |
| 0202 | Destination Node Error: No node with the specified unit address found. |
| 0205 | Destination Node Error: Packet corrupted or Response timeout. Try increasing timeout. |
| 0301 | Controller Error: Communications controller error. |
| 0302 | Controller Error: CPU Unit error. Check error LEDs on PLC. Refer to documentation for that CPU. |
| 0304 | Controller Error: Unit number error. Make sure Unit number is not used twice. |
| 0401 | Service unsupported: Undefined command. |
| 0501 | Routing table error: Destination address setting error. Routing table incorrect. |
| 0502 | Routing table error: No routing tables. |
| 0503 | Routing table error: Routing table error. |
| 0504 | Routing table error: Too many relays. |
| 1001 | Command format error: Command too long. Bad packet: check for electrical noise and grounding. |
| 1002 | Command format error: Command too short. Bad packet: check for electrical noise and grounding. |
| 1003 | Command format error: Elements/data don't match. Bad packet: check for electrical noise and grounding. |
| 1005 | Command format error: Header error. This is the error received when station # set in the command does not match the station # of the Ethernet module. |
| 1100 | Parameter error: UDP socket number bad. |
| 1101 | Parameter error: Address requested does not exist in PLC. |
| 1103 | Parameter error: Address area requested in not accessible. |
| 220F | Status error: Duplicate Socket error. |
| 2210 | Status error: Specified socket not open. |
| 2305 | Environment Error: IP address conversion failed. Only encountered when using routing tables. |
| 2307 | Environment Error: IP address conversion set for automatic. |
| 2503 | Unit error: I/O setting error. |
| 2505 | Unit error: CPU bus error. |
| 250A | Unit error: CPU Bus Unit error. |

Siemens – Panel Error Code P499 Explanation

The PLC-499 error code is used to show any errors that are generated by the connected PLC. The PLC-499 error message includes a four digit hexadecimal value displayed at the end of the message. This value can be looked up in the specific PLC's error tables to determine the cause of the error. The possible PLC generated error codes for the Siemens PPI communication protocols breakdown into a four digit hexadecimal value as shown in the following diagram.

Siemens Error Code PLC-499 Message Example:



Siemens PPI Protocol – PLC Error Code Table

| PLC PDU Header Errors for S7-200 PPI | |
|---------------------------------------|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x0001 | Hardware Fault. |
| 0x0003 | Object access not allowed: Occurs when access to Timer and Counter data type is set to Signed Integer and not BCD. |
| 0x0004 | Context not supported. |
| 0x0005 | Address out of range: Occurs when requesting an address within a Data Block that does not exist or is out of range. |
| 0x0006 | Address out of range. |
| 0x0007 | Write Data size mismatch. |
| 0x000A | Object does not exist: Occurs when trying to request a Data Block that does not exist. |
| 0x8000 | Function being used. |
| 0x8001 | Action is not allowed in current mode. |
| 0x8101 | Hardware fault. |
| 0x8103 | Access not allowed. |
| 0x8104 | Function not supported. |
| 0x8105 | Address invalid. |
| 0x8106 | Data Type not supported. |
| 0x8107 | Data Type is not consistent with size. |
| 0x810A | Object does not exist. |
| 0x8500 | PDU Size is incorrect. |
| 0x8702 | Address is invalid. |
| 0xD201 | Block name syntax error. |
| 0xD202 | Error with function parameter. |
| 0xD203 | Error with block type. |
| 0xD204 | No linked block. |
| 0xD205 | Object already exists. |
| 0xD206 | Object already exists. |
| 0xD207 | Block already used in EPROM. |
| 0xD209 | Block does not exist. |
| 0xD20E | No Block does not exist. |
| 0xD210 | Block number incorrect. |

Siemens ISO over TCP Protocol – PLC Error Code Table

| PLC PDU Header Errors for S7-300 Ethernet | |
|---|---|
| Panel Error Code PLC-499 Hex Value | Description |
| 0x0001 | Hardware Fault. |
| 0x0003 | Object access not allowed: Occurs when access to Timer and Counter data type is set to Signed Integer and not BCD. |
| 0x0004 | Context not supported. |
| 0x0005 | Address out of range: Occurs when requesting an address within a Data Block that does not exist or is out of range. |
| 0x0006 | Address out of range. |
| 0x0007 | Write Data size mismatch. |
| 0x000A | Object does not exist: Occurs when trying to request a Data Block that does not exist. |
| 0x8000 | Function being used. |
| 0x8001 | Action is not allowed in current mode. |
| 0x8101 | Hardware fault. |
| 0x8103 | Access not allowed. |
| 0x8104 | Function not supported. |
| 0x8105 | Address invalid. |
| 0x8106 | Data Type not supported. |
| 0x8107 | Data Type is not consistent with size. |
| 0x810A | Object does not exist. |
| 0x8500 | PDU Size is incorrect. |
| 0x8702 | Address is invalid. |
| 0xD201 | Block name syntax error. |
| 0xD202 | Error with function parameter. |
| 0xD203 | Error with block type. |
| 0xD204 | No linked block. |
| 0xD205 | Object already exists. |
| 0xD206 | Object already exists. |
| 0xD207 | Block already used in EPROM. |
| 0xD209 | Block does not exist. |
| 0xD20E | No Block does not exist. |
| 0xD210 | Block number incorrect. |

TOUCH PANEL RUNTIME ERRORS



In This Appendix...

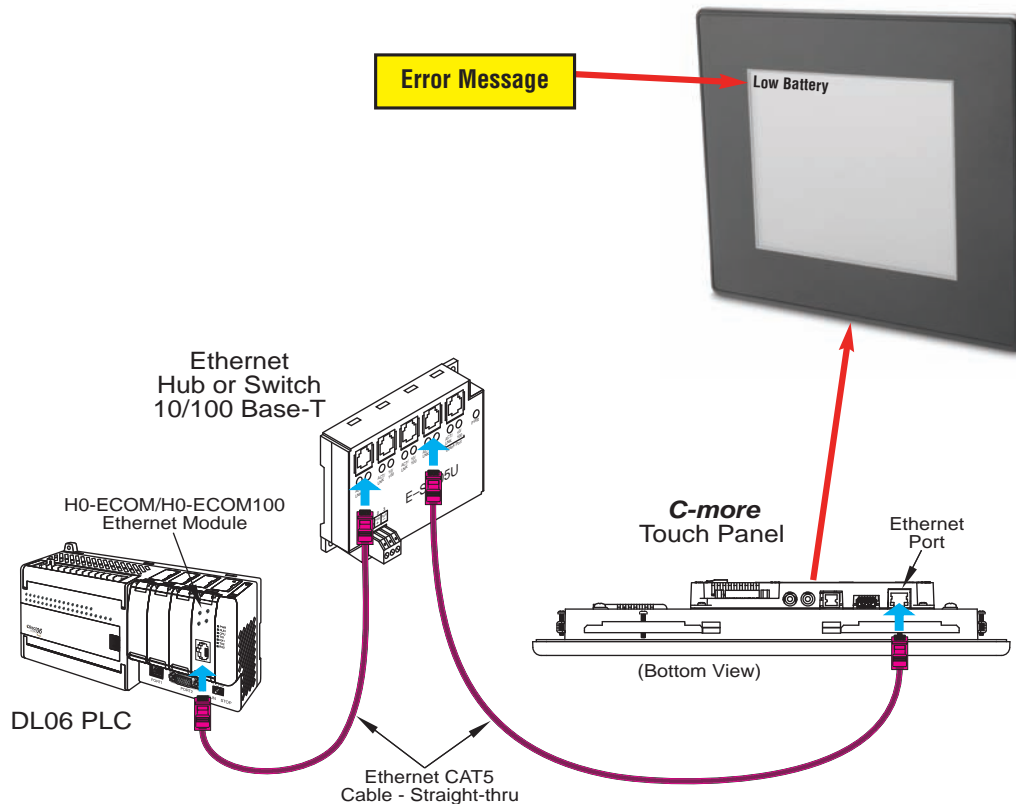
| | |
|----------------------|-----|
| Introduction | B-2 |
| Runtime Errors | B-3 |

Introduction

The *C-more* touch panels have diagnostics built-in to the operating system that monitor various runtime functions that will display an error message on the panel's display indicating that a particular error has occurred and what the error represents. The **Error Message(s)** is displayed in the upper left area of the display screen. The **Runtime Errors** are also logged into the panel's **Error** log under the **Information** tab in the panel's **System Setup Screens**. The **Error Log Code**, such as **RTE-031**, is how the error is identified in the error log. See **Chapter 5: System Setup Screens** for additional details. The tables that follow show the possible **Runtime Errors** and include the error message, log error code, tag error code value, cause, etc.

The user can include in their touch panel project the use of this diagnostic information by using the system tag name **SYS ERR ERRORCODE** to control displayed screens, operator messages, etc., and also communicate error information to the PLC or controlling device. If a runtime error occurs, the **SYS ERR ERRORCODE** system tag will contain the numeric value shown under the **Tag Code Error Value**. For example, if a **Low Battery** runtime error is indicated, then the screen display will show **Low Battery** and the **SYS ERR ERRORCODE** system tag will contain the value **2031**. The value of the last runtime error detected will remain in the **SYS ERR ERRORCODE**.

If you have difficulty determining the cause of the error, refer to **Chapter 8: Troubleshooting** for additional help or contact our technical support group at 770-844-4200



Runtime Errors

If there is more than one **Runtime Error**, then the **Error Message** displayed at the top of the panel's screen will display for 3 seconds, then be off for 2 seconds. The next **Error Message** will display for the same time increments, continue through any other active runtime error messages, and then start over. When only one **Runtime Error** is active, then that message will continuously be displayed until it is no longer active.

| No. | Error Log Code | Error Message Located at upper left of screen | Error Message Tag | Tag Error Code Value | System Screen Info > Error | Cause |
|--------------------------------------|----------------|--|----------------------|----------------------|---|---|
| Log Error | | | | | | |
| 1 | RTE-001 | Log Failed. Not enough Memory Space in %Device% | SYS ERR ERRORCODE | 2001 | MM/DD/YY HH/MM/SS Error Code RTE-001 | The size of the destination memory is not large enough to store the data. |
| 2 | RTE-002 | Log Failed. %Device% cannot be found | SYS ERR ERRORCODE | 2002 | MM/DD/YY HH/MM/SS Error Code RTE-002 | No device available or the device is defective. |
| 3 | RTE-003 | Log Failed. Can not write file - %file% | SYS ERR ERRORCODE | 2003 | MM/DD/YY HH/MM/SS Error Code RTE-003 | Logging the data has failed due to a problem such as the memory write protect is enabled. |
| 4 | RTE-004 | Log cache memory is full | SYS ERR ERRORCODE | 2004 | MM/DD/YY HH/MM/SS Error Code RTE-004 | The data log buffer in the SRAM memory is full. |
| Screen Capture | | | | | | |
| 1 | RTE-011 | Capture Failed. Not enough Memory Space in %Device% | SYS ERR ERRORCODE | 2011 | MM/DD/YY HH/MM/SS Error Code RTE-011 | The size of the destination memory is not large enough to store the data. |
| 2 | RTE-012 | Capture Failed. %Device% cannot be found | SYS ERR ERRORCODE | 2012 | MM/DD/YY HH/MM/SS Error Code RTE-012 | No device available or the device is defective. |
| 3 | RTE-013 | Capture Failed. Can not write file - %file% | SYS ERR ERRORCODE | 2013 | MM/DD/YY HH/MM/SS Error Code RTE-013 | Logging the data has failed due to a problem such as the memory write protect is enabled. |
| Table continued on next page. | | | | | | |

Runtime Errors (cont'd)

| No. | Error Log Code | Error Message Located at upper left of screen | Error Message Tag | Tag Error Code Value | System Screen Info > Error | Cause |
|-------------------|----------------|---|----------------------|----------------------|---|---|
| Handshake | | | | | | |
| 1 | RTE-021 | Handshake Timeout Error | SYS ERR ERRORCODE | 2021 | MM/DD/YY HH/MM/SS Error Code RTE-021 | A communications timeout occurred when either a Recipe or Numeric Entry Object, in which Notification and Handshake signals are used, failed to complete the responses. |
| Battery | | | | | | |
| 1 | RTE-031 | Low Battery | SYS ERR ERRORCODE | 2031 | MM/DD/YY HH/MM/SS Error Code RTE-031 | The panel's backup battery voltage level has fallen below 1.8 VDC and should be replaced. |
| e-mail | | | | | | |
| 1 | RTE-041 | E-mail Connection Error %Address% | SYS ERR ERRORCODE | 2041 | MM/DD/YY HH/MM/SS Error Code RTE-041 | An incorrect SMTP address has been entered into the Touch Panel Network dialog screen. |
| 2 | RTE-042 | Send E-mail Error %Address% | SYS ERR ERRORCODE | 2042 | MM/DD/YY HH/MM/SS Error Code RTE-042 | An incorrect email address has been entered into the Address Book. |
| Send FTP | | | | | | |
| 1 | RTE-051 | FTP Connection Error %Address%&%ID% | SYS ERR ERRORCODE | 2051 | MM/DD/YY HH/MM/SS Error Code RTE-051 | An incorrect FTP Service has been assigned into the Touch Panel Network dialog screen. |
| 2 | RTE-052 | Send FTP Error %Address%&%ID% | SYS ERR ERRORCODE | 2052 | MM/DD/YY HH/MM/SS Error Code RTE-052 | Permission to write to the FTP folder has not been authorized. The FTP site may require a user ID and password. |
| SRAM Error | | | | | | |
| 1 | RTE-500 | SRAM Check Sum Error | SYS ERR ERRORCODE | 2500 | MM/DD/YY HH/MM/SS Error Code RTE-500 | Memory in Panel has been Corrupted by Power Loss, etc. |

MOUNTING CLIPS PRIOR APRIL 2006



In This Appendix...

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Introduction

The mounting clips supplied with *C-more* touch panels after April 2006 are slightly different than the original clips. **Appendix C: Mounting Clips Prior April 2006** has been included in the Hardware User Manual for the end user to have a reference to the drawings and information pertaining to the original mounting clips. The enclosure mounting thickness range and screw torque range has remained the same for each type of touch panel. The basic physical construction and use of the mounting clips remains the same, as does the various touch panel cutout dimensions.

The 6" touch panels use two long style mounting clips. The new 6" mounting clips have been redesigned to increase rigidity and also the screw position height has been increased to allow easier placement in the touch panel slots on thicker enclosures.

The 8"-15" touch panels, depending on the panel's size, use either 6 or 8 smaller style mounting clips. The new 8"-15" mounting clips have been made shorter in height to allow easier installation. Their rigidity remains the same.

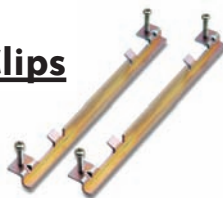
Original
6" Mounting Clips



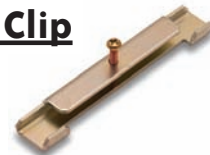
Original
8-15" Mounting Clip



Newer
6" Mounting Clips

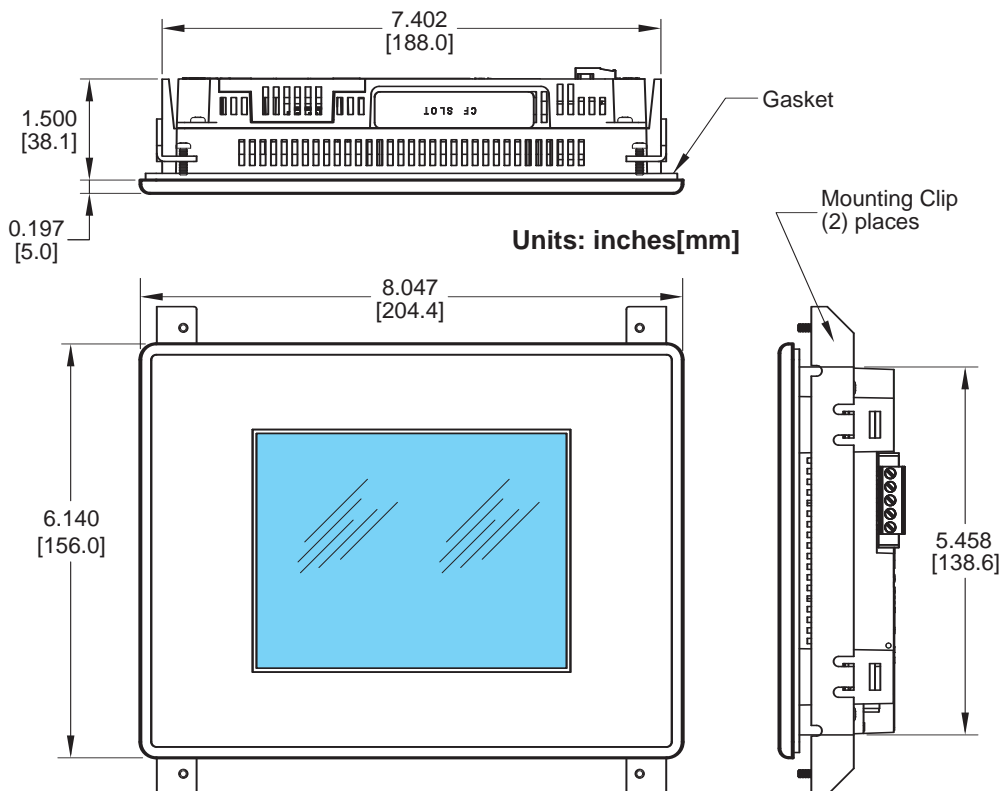


Newer
8-15" Mounting Clip

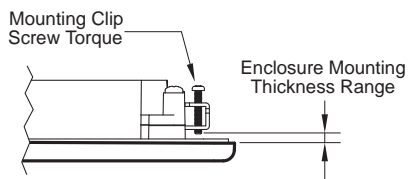


EA7-S6M-R, S6C-R, S6M, S6C and T6C Original Mounting Clips

Dimensions:



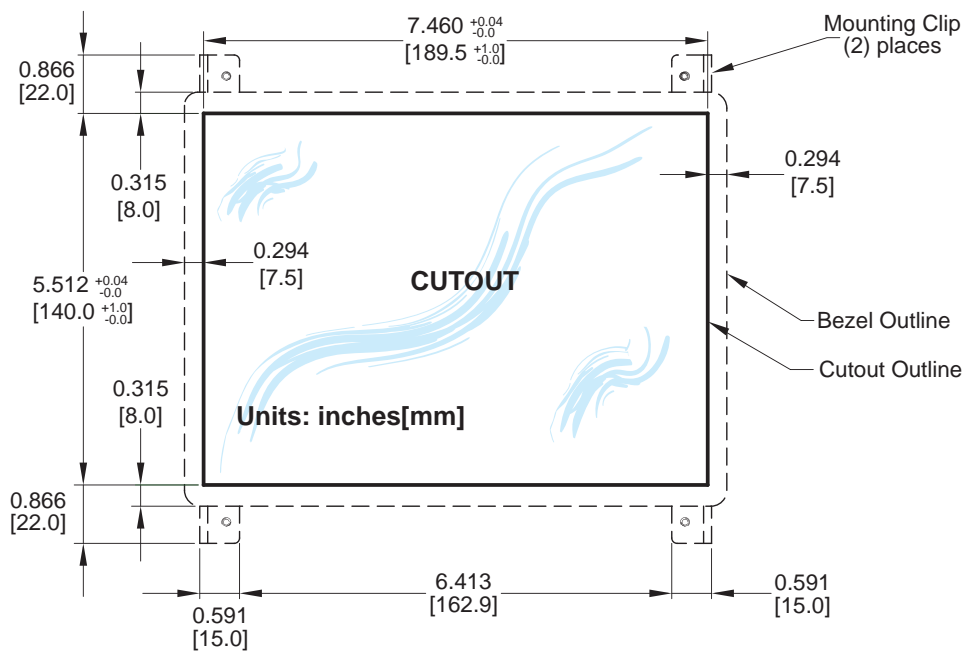
Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque



| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|-----------------------------------|---------------------------------|-----------------------------------|
| 6" – lower mounting clip position | 0.039 - 0.24 inch [1 – 6 mm] | 35 ~ 50 oz-in [0.25 ~ 0.35 Nm] |
| 6" – upper mounting clip position | 0.20 - 0.63 inch [5 – 16 mm] | 35 ~ 50 oz-in [0.25 ~ 0.35 Nm] |

EA7-S6M-R, S6C-R, S6M, S6C and T6C Original Mounting Clips

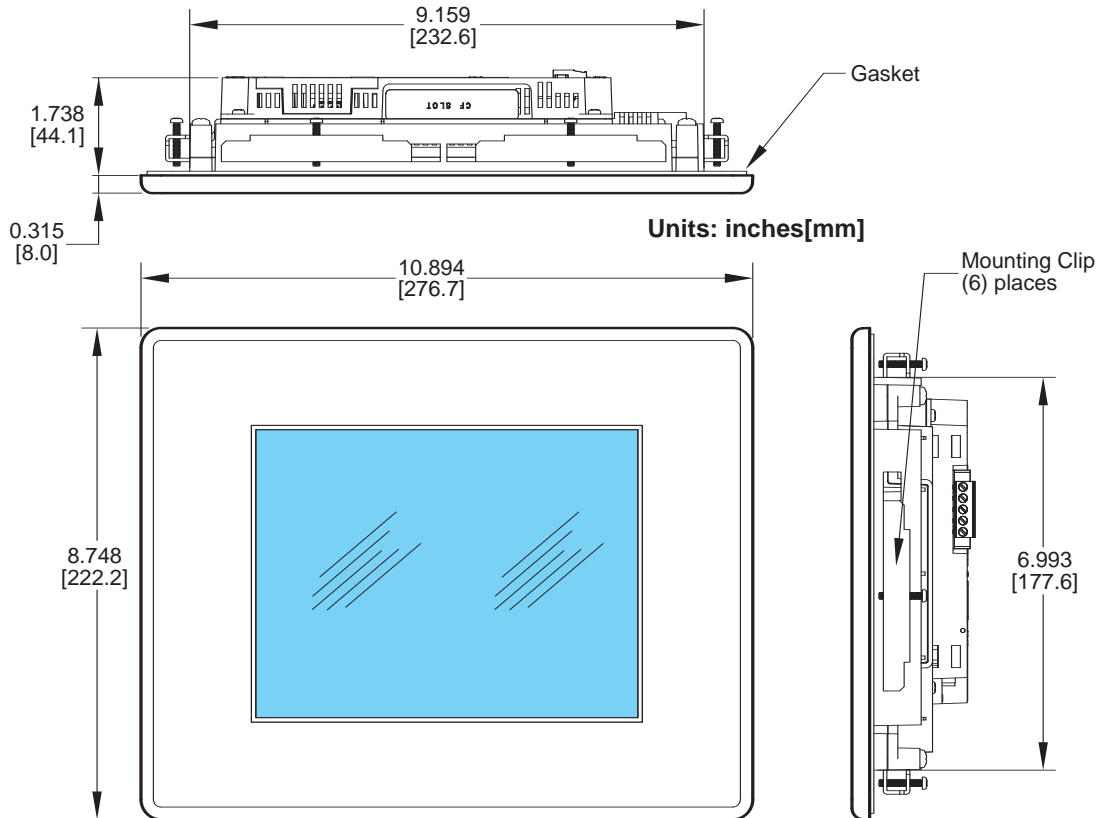
Cutout Dimensions:



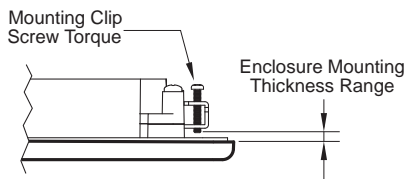
EA7-T8C

Original Mounting Clips

Dimensions:



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque

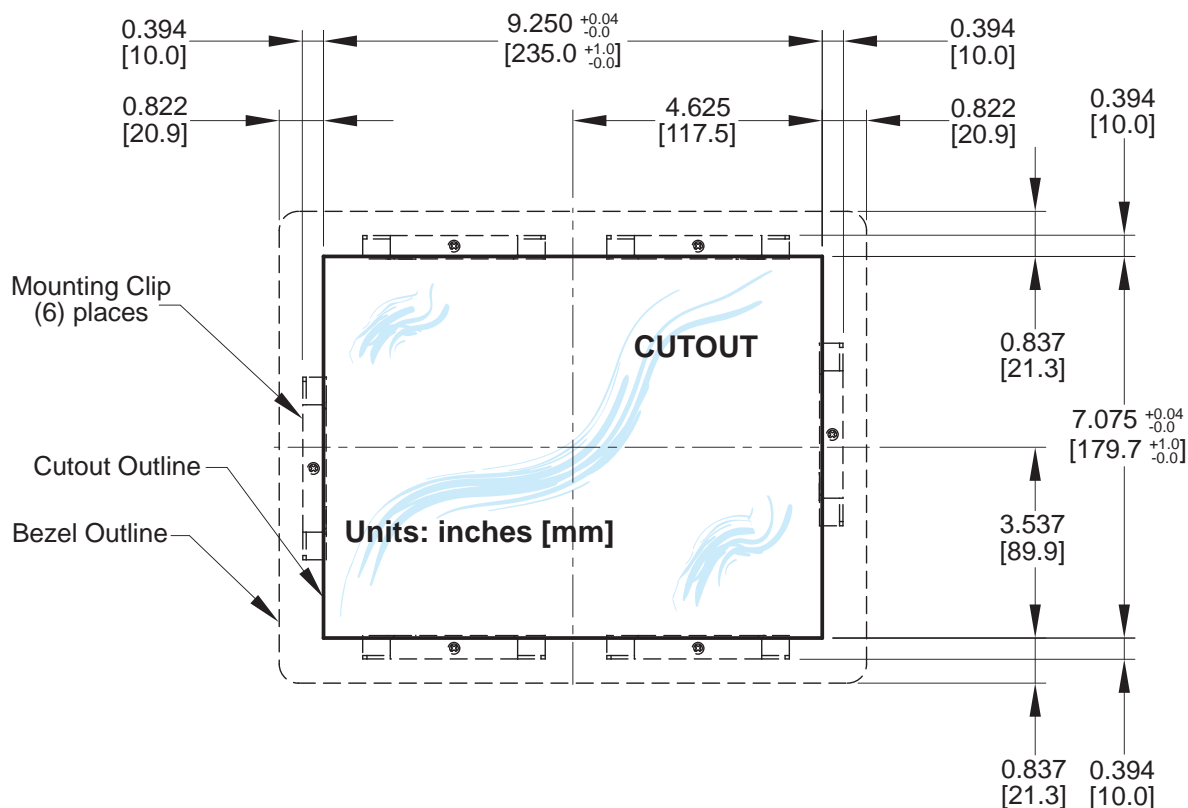


| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

EA7-T8C

Original Mounting Clips

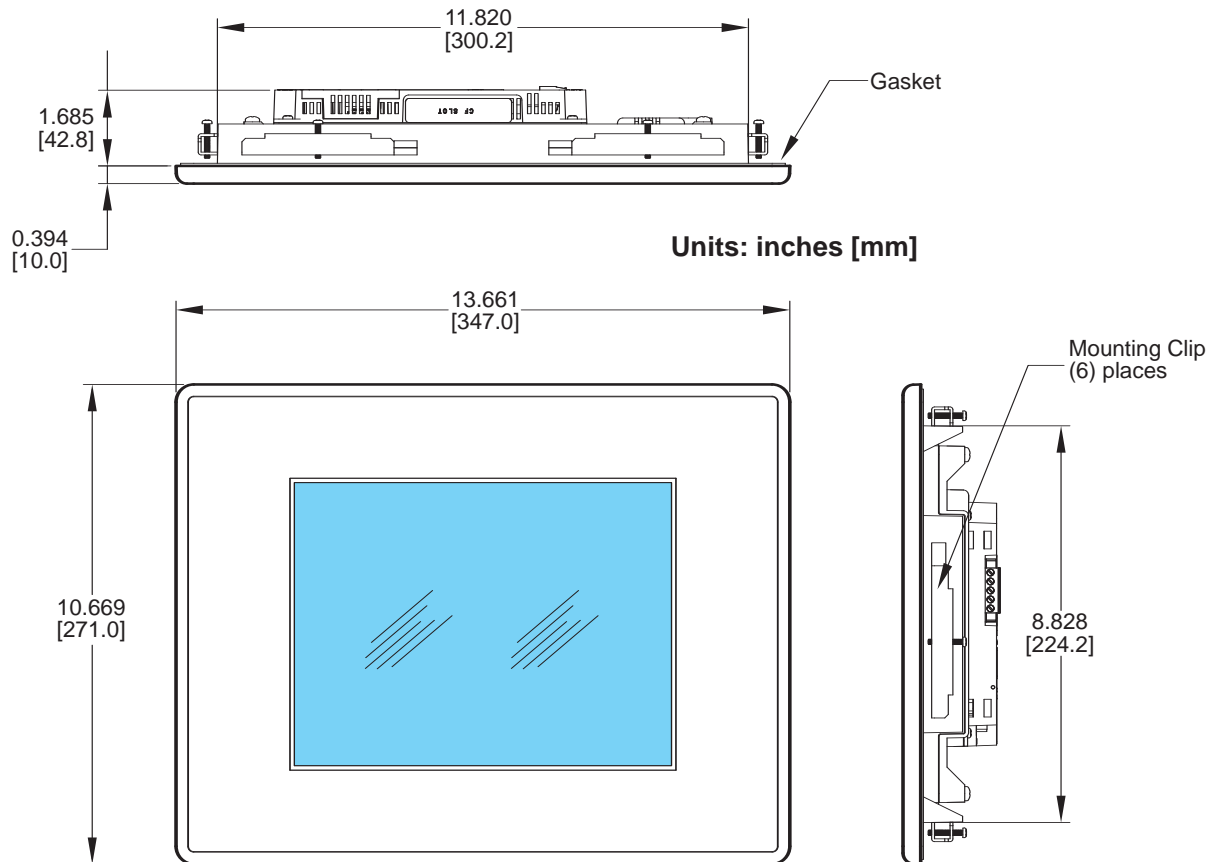
Cutout Dimensions:



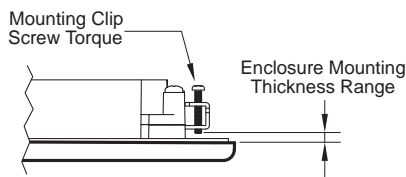
EA7-T10C

Original Mounting Clips

Dimensions:



Enclosure Mounting Thickness Ranges and Mounting Clip Screw Torque

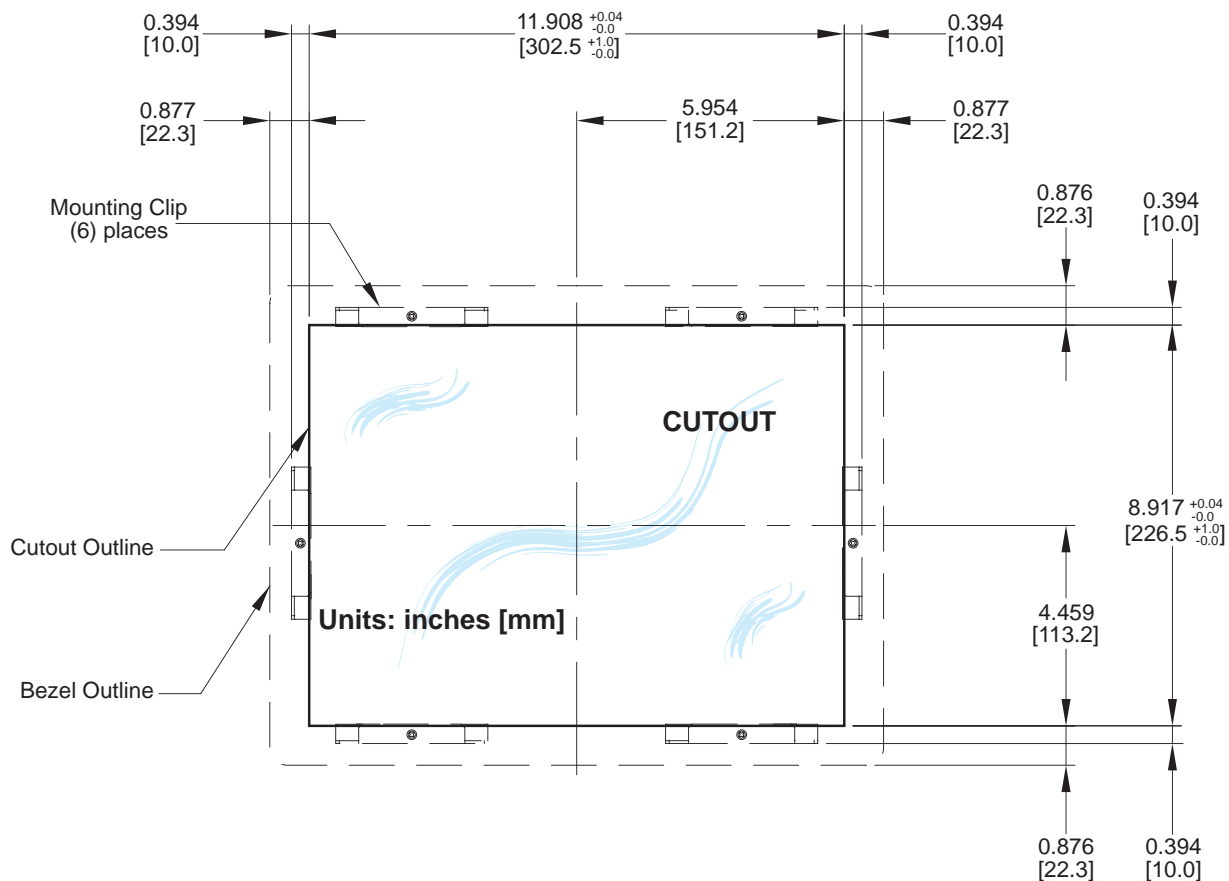


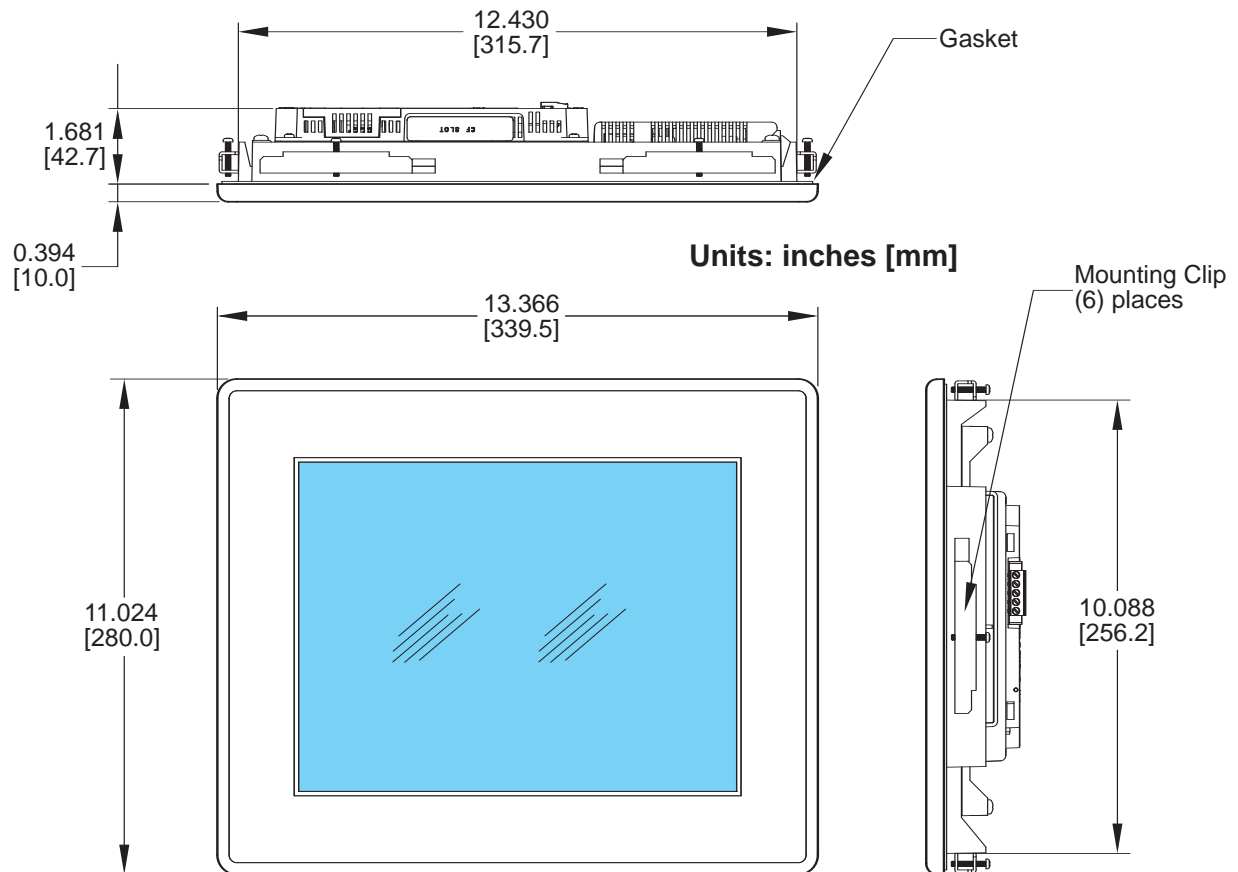
| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

EA7-T10C

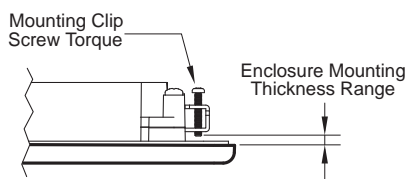
Original Mounting Clips

Cutout Dimensions:



EA7-T12C**Original Mounting Clips****Dimensions:**

Enclosure Mounting Thickness Ranges
and Mounting Clip Screw Torque

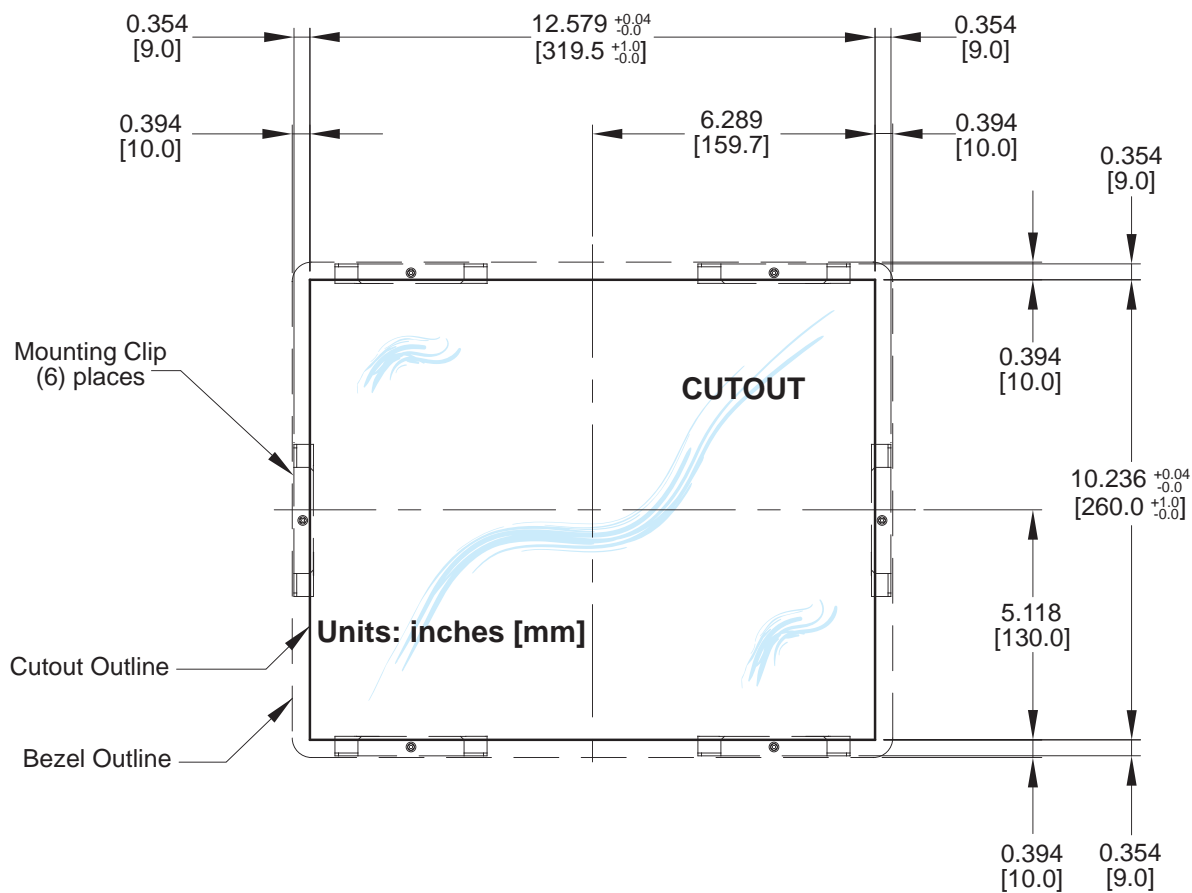


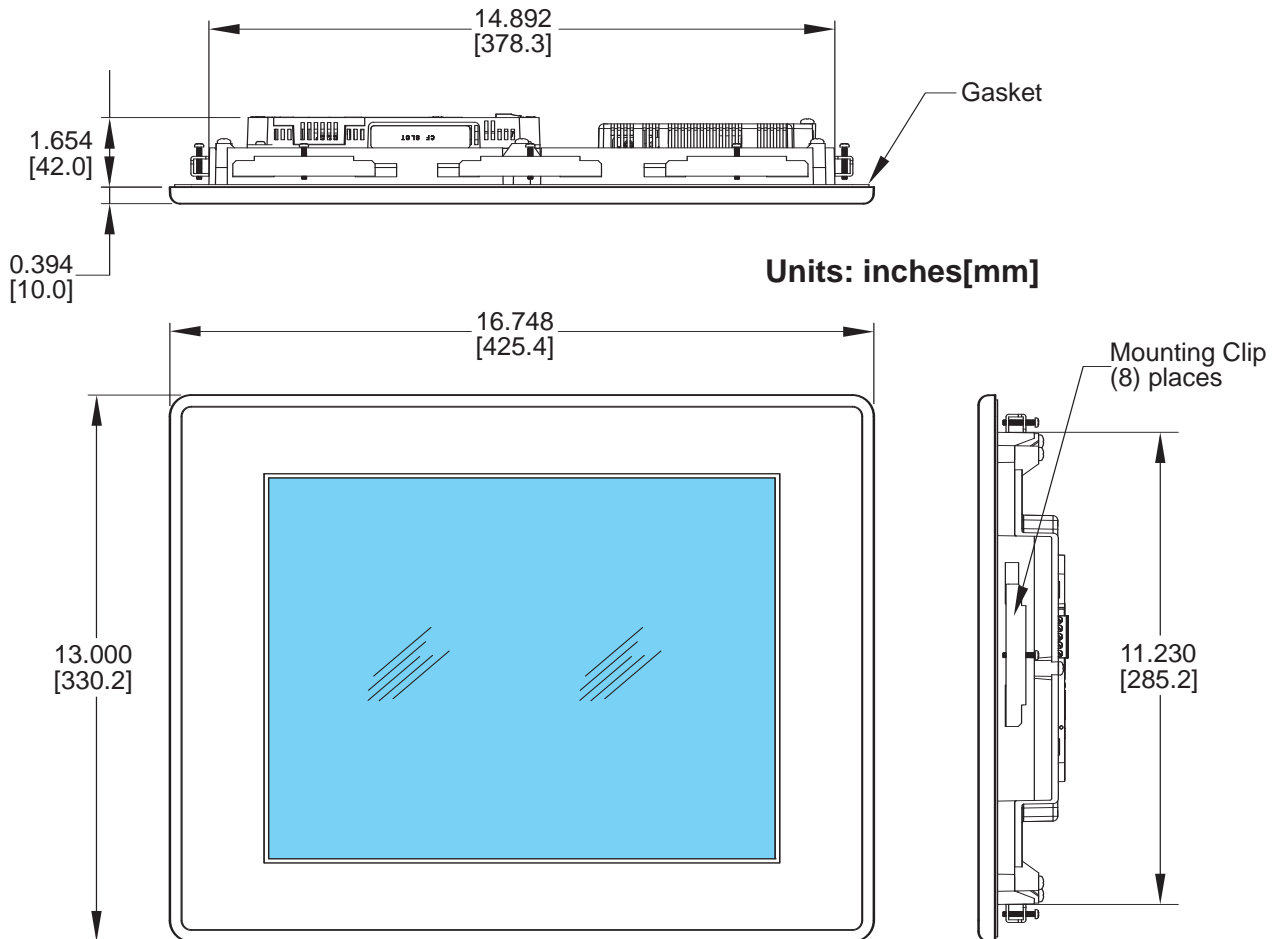
| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

EA7-T12C

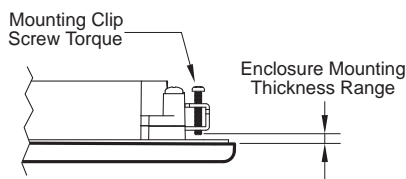
Original Mounting Clips

Cutout Dimensions:



EA7-T15C**Original Mounting Clips****Dimensions:**

Enclosure Mounting Thickness Ranges
and Mounting Clip Screw Torque

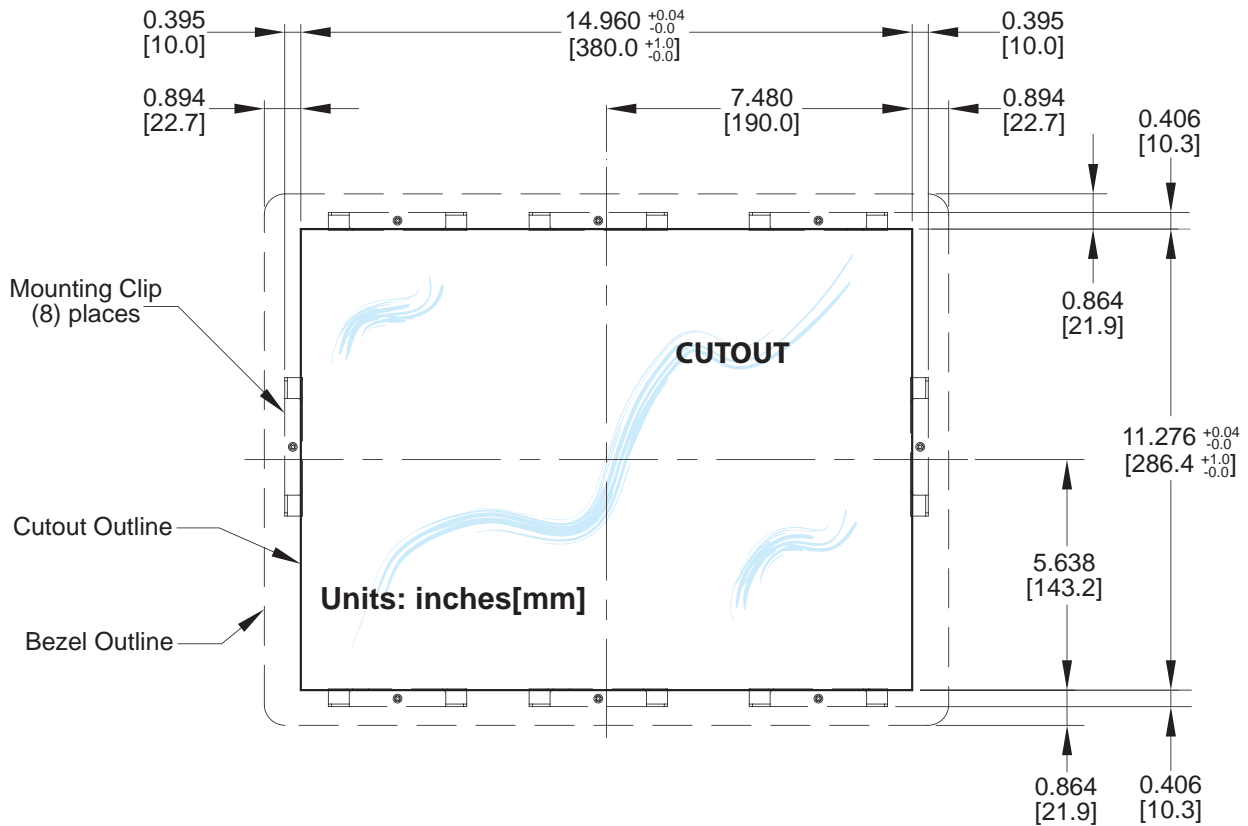


| Touch Panel Size | Enclosure Thickness Range | Mounting Clip Screw Torque |
|--------------------|---------------------------------|---------------------------------|
| 8", 10", 12" & 15" | 0.039 - 0.20 inch [1 - 5 mm] | 42 ~ 57 oz-in [0.3 ~ 0.4 Nm] |

EA7-T15C

Original Mounting Clips

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