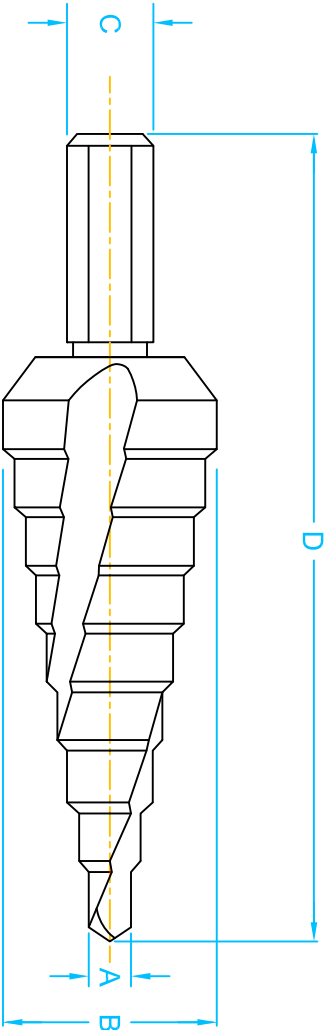


STEP DRILL BIT

Part # High Speed Steel	Part # Titanium Coated	Drill Size	Steps	Drill Size (Gauge) A – B (in.)	Shank Diameter C (in.)	Overall Length D (in.)
101701	101701T	1	6 steps in 1/16 increments	3/16 to 1/2	1/4	3 1/8
101702	101702T	2	13 steps in 1/32increments	1/8 to 1/2	1/4	3 1/8
101703	101703T	3	9 steps in 1/16 increments	1/4 to 3/4	3/8	2 3/4
101704	101704T	4	12 steps in 1/16 increments	3/16 to 7/8	3/8	3 1/4
101705	101705T	5	9 steps in 1/16 increments	13/32 to 1	3/8	3 1/4
101706	101706T	6	5 steps in 1/16 increments	7/8 to 1 3/8	3/8	3 1/4
101707	101707T	7	2 steps 3/8to 1/2	3/8 to 1/2	1/4	1 7/8
101708	101708T	8	1 step 7/8	7/8	3/8	2
101709	101709T	9	2 steps 7/8to 1 1/8	7/8 to 1 1/8	3/8	2 7/16



STEP DRILL BIT

Units: inches
Scale: not to scale

SPIRAL FLUTED STEP DRILL BIT