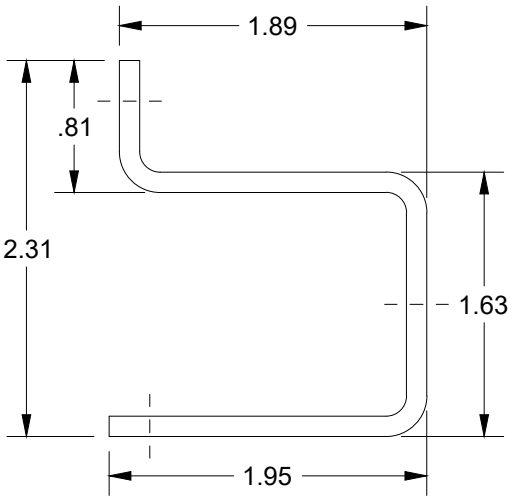
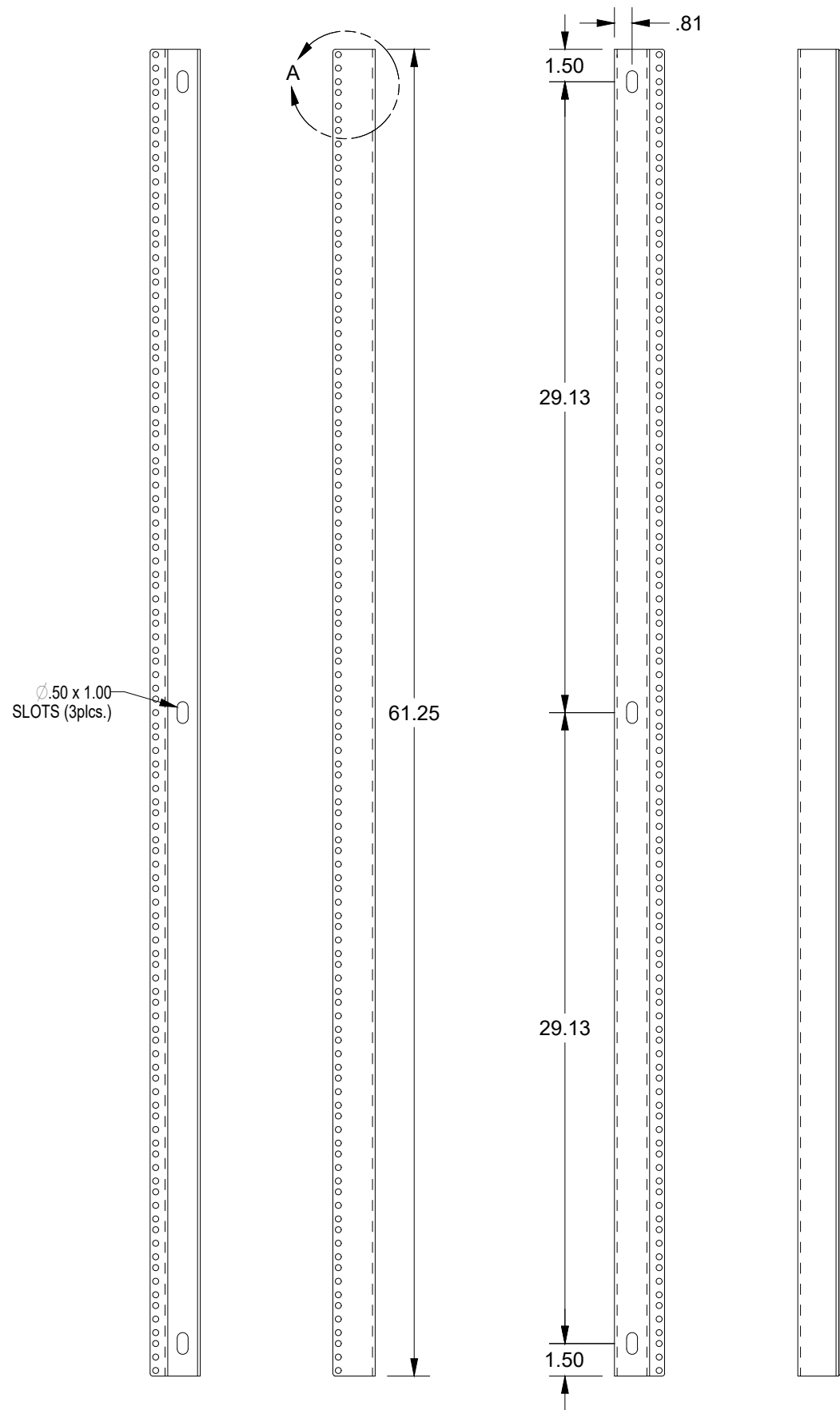
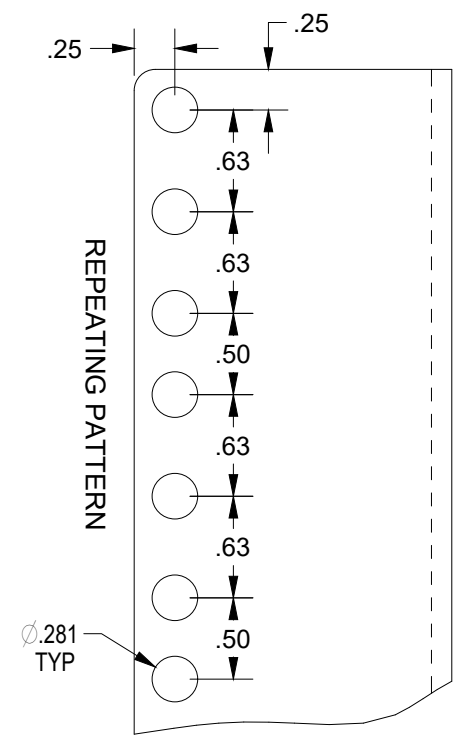


SAGINAW CONTROL & ENGINEERING  
SCE-72RA19TH



BEND DETAIL  
NOT TO SCALE



DETAIL A  
NOT TO SCALE